

TM 11-611

T.O. 16-30 VRC 16-5

DEPARTMENT OF THE ARMY TECHNICAL MANUAL

MT-327

RADIO SETS

AN/VRC-16, AN/VRC-17

AND

AN/VRC-18

TECHNICAL MANUAL

RADIO SETS AN/VRC-16, AN/VRC-17, AND AN/VRC-18

TM 11-611

CHANGES No. 5

HEADQUARTERS,
DEPARTMENT OF THE ARMY
WASHINGTON 25, D.C., 20 May 1963

TM 11-611, 15 May 1951, is changed as follows:

Note. The parenthetical reference to previous changes (example: "page 4 of C 2") indicates that pertinent material was published in that changes.

Page 1. Make the following changes:

Add paragraph 1.1 after paragraph 1.

Page 45. (As added by C 3, 23 Jul 54). Add paragraph 60.1 after paragraph 60.

1.1. Index of Publications

Refer to the latest issue of DA Pamphlet No. 310-4 to determine whether there are new editions, changes, or additional publications pertaining to your equipment. DA Pam 310-4 is an index of current technical manuals, technical bulletins, supply bulletins, lubrication orders, and modification work orders that are available through publications supply channels. The index lists the individual parts (-10, -20, -35P, etc.) and the latest changes to and revisions of each equipment publication.

Delete paragraph 3 and substitute:

3. Forms and Records

a. Reports of Maintenance and Unsatisfactory Equipment. Use equipment forms and records in accordance with instructions in TM 38-750.

b. Report of Damaged or Improper Shipment. Fill out and forward DD Form 6 (Report of Damaged or Improper Shipment) as prescribed in AR 700-58 (Army), NAVSAND Publication 378 (Navy), and AFR 71-4 (Air Force).

c. Comments on Manual. Forward all comments on this publication direct to: Commanding officer, U. S. Army Electronics Materiel Support Agency, ATTN: SELMS-MP, Fort Monmouth, N.J. (DA Form 1598 (Record of Comments on Publications), DA Form 2496 (Disposition Form), or letter may be used.)

60.1. Antijamming Procedures

When the radio sets are jammed by unwanted signals, notify the immediate superior officer promptly, and continue to operate the equipment under any condition. Follow the procedures below until the desired signal read-through is possible and communication is reestablished.

a. Slowly vary the TENTH MCS tuning knob (fig. 4) of the jammed radio set to both sides of the assigned frequency. This action may affect some separation of the desired signal from the undesired jamming signal; however, if the control is in the detent position, turn the TENTH MCS knob fully counterclockwise to release the detent and permit continuous tuning. Again vary the TENTH MCS tuning knob as above. This action may reestablish signal read-through on one side of the assigned frequency.

b. If the auxiliary receiver is jammed by unwanted signals, turn the TUNING knob (fig. 6) first to one side and then to the other side of the assigned frequency. This action may reestablish signal read-through on one side of the assigned frequency.

c. Vary the SQUELCH control (fig. 4) slowly, from one position to another. If this does not decrease or eliminate the strength of the jamming signal, operate the control to the OFF position.

d. Locate the radio set so that an object, such as a truck, tank, jeep, or tree, is between the

* These changes supersede C 3, 23 July 1954.

source of the jamming signal and the antenna. The strength of the jamming signal may be decreased or eliminated entirely.

e. If the above instructions fail to produce the desired results, request a change in frequency and call sign.

f. If, after a change in frequency and call sign, signal read-through is still impossible, use another means to get the message through and continue to operate the equipment. Continued operation of the equipment may cause the enemy to be uncertain of the jamming

success and to cease transmitting the jamming signal, or to switch to other frequencies. Continued operation of the radio set transmitter will keep the enemy uncertain as to the jamming success at what the enemy believes is the active communicating frequency of the radio transmitter.

Page 62, section I (page 4 of C 2). Make the following changes:

Delete section I and figure 41.1 and substitute:

Section I. MAINTENANCE INSTRUCTIONS

85.1. Scope of Operator's Maintenance

The maintenance duties assigned to the operator of Radio Sets AN/VRC-16, AN/VRC-17, and AN/VRC-18 are listed below, together with a reference to the paragraphs covering the specific maintenance function. The duties assigned do not require tools or test equipment other than those issued with the equipment.

a. Daily preventive maintenance checks and services (par. 85.3).

b. Weekly preventive maintenance checks and services (par. 85.4).

c. Cleaning (par. 85.5).

85.2. Operator's Preventive Maintenance

Operator's preventive maintenance is the systematic care, servicing, and inspection of the equipment to prevent the occurrence of trouble, to reduce *downtime*, and to assure that the equipment is serviceable.

a. *Systematic Care.* The procedures given in paragraphs 85.3 through 85.5 cover routine systematic care and cleaning essential to proper upkeep and operation of the equipment.

b. *Preventive Maintenance Checks and Services.* The preventive maintenance checks and services charts (pars. 85.3 and 85.4) outline functions to be performed at specific intervals. These checks and services are designed to maintain Army equipment in a combat serviceable condition; that is in good general (physical) condition and in good operating condition. To assist operators in maintaining combat serviceability, the charts indicate what to check, how to check, and what the normal conditions are; the *References* column lists the paragraphs that contain detailed repair or replacement procedures. If the defect cannot be remedied by the operator, higher echelon maintenance or repair is required. Records and reports of these checks and services must be made in accordance with TM 38-750.

85.3. Daily Preventive Maintenance Checks and Services

Sequence No.	Item	Procedure	References
1	Radio set -----	Check radio set for completeness and general condition.	SIG 7&8 AN/VRC-16, -17, -18.
2	Spare parts -----	Check all spare parts for general condition and method of storage. There should be no evidence of overstock and all shortages will be on valid requisition.	SIG 7&8 AN/VRC-16, -17, -18.
3	Publications -----	<p>a. Check manual for physical condition. Manual must be complete and in usable condition.</p> <p>b. Check to make sure that all changes pertinent to the equipment are on hand.</p>	DA Pam 310-4.

85.3. Daily Preventive Maintenance Checks and Services—Continued

Sequence No.	Item	Procedure	References
4	Exterior surfaces -----	Clean exterior surfaces of all components of radio set.	Par. 85.5.
5	External cables and cords ---	Check external cables and cords (fig. 26) for cuts, cracked or gouged jackets, fraying, bad bruises, kinks, or strains.	
6	External electrical plugs and receptacles.	Inspect external electrical plugs and receptacles for breakage and firm seating.	
7	Knobs, dials, and switches --	Check knobs, dials, and switches for proper mechanical action by setting each control to each of its settings. Action must be positive without backlash, binding, or scraping.	
8	Radio set operation -----	If operation is scheduled, operate the radio set as described in chapter 3. During operation, be alert for any unusual performance, response, or condition.	

85.4. Weekly Preventive Maintenance Checks and Services

Sequence No.	Item	Procedure	References
1	Exterior surfaces -----	Check all exterior metal surfaces for rust and corrosion and painted surfaces for bare spots.	Par. 17d.
2	Mountings and hardware ---	Check seating and stability of mountings. Check for loose or missing hardware. Tighten all loose nuts and bolts. Check to see that mountings show no evidence of weakness or deformity.	
3	Bag -----	Check canvas and leather items of bag (fig. 10) for mildew, tears, and fraying.	
4	Switches, knobs, jacks, and connectors.	Check for looseness of items.	
5	Batteries -----	a. Inspect storage batteries for dirt, loose terminals, specific gravity, and damaged case. b. Inspect dry batteries for leakage, corrosion, and swelling.	

85.5. Cleaning

Inspect the exteriors of the equipment. The exterior surfaces should be clean and free of dust, dirt, grease, and fungus.

a. Remove dust and loose dirt with a clean soft cloth.

Warning: Cleaning Compound (Federal stock No. 7930-395-9542) is flammable and its fumes are toxic. Provide adequate ventilation. Do not use near a flame.

b. Remove grease, fungus, and ground-in dirt from the cases; use a cloth dampened (not wet) with cleaning compound.

c. Remove dust or dirt from plugs and jacks with a brush.

Caution: Do not press on the meter faces (glass) when cleaning; the meter may become damaged.

d. Clean the front panels, meters, and control knobs; use a soft clean cloth. If dirt is difficult to remove, dampen the cloth with water; if necessary, use mild soap.

Section I.1. ORGANIZATIONAL MAINTENANCE

85.6. Scope of Organizational Maintenance

Organizational maintenance duties are listed below, together with a reference to the paragraphs covering the specific maintenance function.

- a. Monthly preventive maintenance checks and services (par. 85.8).
- b. Rustproofing and painting (par. 85.9).
- c. Troubleshooting (par. 86 through 94).
- d. Replacement of parts (par. 95 through 100).

85.7. Organizational Preventive Maintenance

Preventive maintenance is the systematic care, servicing, and inspection of equipment to prevent the occurrence of trouble, to reduce downtime, and to assure that the equipment is serviceable. Generally, preventive maintenance is the responsibility of all echelons concerned with the equipment and includes the inspection, testing, and repair or replacement of parts, sub-assemblies, or units that inspection and tests indicate would probably fail before the next scheduled periodic service.

a. *Systematic Care.* The procedures given in paragraph 85.8 cover second echelon routine systematic care essential to proper upkeep and operation of equipment.

b. *Preventive Maintenance Checks and Services.* The preventive maintenance checks and services chart (par. 85.8) outlines procedures to be performed at monthly intervals. Those checks and services together with the ones performed by the operator are designed to maintain Army equipment in combat serviceable

condition; that is, in good general (physical) condition and in good operating condition. To assist the second echelon personnel in their responsibility to maintain combat serviceability, the chart indicates what to check, how to check, and what the normal conditions are; the *References* column lists the illustrations, paragraphs, or manuals that contain detailed repair or replacement procedures. If the defect cannot be remedied by the second echelon personnel, higher echelon maintenance is required. Records and reports of the checks and services must be made in accordance with TM 38-750.

c. *Monthly Interval.* A month is defined as approximately 30 calendar days of 8-hour-per-day operation. If the equipment is operated 16 hours a day, the monthly maintenance checks and services should be performed at 15-day intervals. Adjustment of the maintenance interval must be made to compensate for any unusual operating conditions. Equipment maintained in a standby (ready for immediate operation) condition, must have monthly maintenance checks and services performed on it. Equipment in limited storage (requires service before operation) does not require monthly maintenance.

d. *Vehicular Installation.* If the equipment is part of a vehicular installation, the monthly maintenance checks and services should be scheduled concurrently with the periodic service schedule of the carrying vehicle to reduce *downtime* to a minimum. All deficiencies or shortcomings will be recorded, and those not corrected during the checks and services will be immediately reported to higher echelon by use of forms and procedures specified in TM 38-750.

85.8. Monthly Preventive Maintenance Checks and Services

Note. Perform the items below in addition to the daily preventive maintenance checks and services (par. 85.3) and the weekly preventive maintenance checks and services (par. 85.4).

Sequence No.	Item	Procedure	References
1	Thermal relays, ballast tubes, tubes, and vibrators.	Check seating of thermal relays, ballast tubes, tubes, and vibrators. Keep chassis assemblies out of cases to complete items 2 through 12.	Pars. 96 through 100.

85.8. Monthly Preventive Maintenance Checks and Services—Continued

Sequence No.	Item	Procedure	References
2	Fuses -----	<p>Check all fuses for condition and value. The fuses in use should be of the indicated value and located as follows:</p> <p>a. <i>Power Supply PP-109/GR.</i> F1, 5A; F2, 5A; F3, 10A; and F4, 10A; fig. 31. Spare fuses are located under panel cover on front panel.</p> <p>b. <i>Power Supply PP-112/GR.</i> F1, 5A; F2, 3A; F3, 5A; and F4, 5A; fig. 44. Spare fuses are located under panel cover on front panel.</p> <p>c. <i>Radio Receiver R-109/GRC.</i> F1, 4A; fig. 33. Spare fuse is located on fuse clip mounted inside casing on panel-chassis assembly.</p> <p>d. <i>Mounting MT-327/GR.</i> F1, 50A</p>	<p>a. Fig. 31.</p> <p>b. Fig. 44.</p> <p>c. Fig. 33.</p> <p>d. Fig. 43.</p>
3	Relays and circuit breakers -	Check relays and circuit breakers for loose mountings, bad contacts, misalignment of contacts and springs, and proper spring tension.	
4	Variable capacitors -----	Check variable capacitors for dirt, moisture, and loose mountings.	
5	Resistors, bushings, and insulators.	Check resistors, bushings, and insulators for cracks, chipping, blistering, moisture, and discoloration.	
6	Case interior -----	Check interior of cases for moisture due to condensation.	
7	Chassis assemblies -----	Clean chassis assemblies and tighten switches, terminal blocks, relay cases, and chassis frames and plates.	
8	Terminal blocks -----	Check terminal blocks for loose connections, cracks, and breaks.	
9	Electrolytic and oil-filled capacitors.	Check capacitor for oil or electrolyte leakage, loose connections, dirt, or insecure mounting.	
10	Oil-filled transformers and chokes.	Inspect transformers and chokes for oil leakage and for blistering casings which would indicate overheating.	
11	Generator (auxiliary equipment).	Check generator for brush wear and poor spring tension.	
12	Waterproof gaskets -----	Check waterproof gaskets for leaks and worn or loose edges. Return chassis assemblies into cases and fasten.	
13	Antenna -----	Check antenna for loose fit or damaged insulators.	Par. 30.
14	Radio set operation -----	Perform the operations indicated in paragraph 87.	

85.9. Rustproofing and Painting

a. *Rustproofing.* When the finish on the units of the radio sets has become badly scarred or damaged, rust and corrosion can be prevented by touching up the bared surfaces. Use No. 000 sandpaper to clean the surface down to the bare metal. Obtain a bright smooth finish.

b. *Painting.* Remove rust and corrosion from metal surfaces by lightly sanding them with fine sandpaper. Brush two thin coats of paint on the bare metal to protect it from further corrosion. Refer to the applicable cleaning and refinishing practices specified in TM 9-213.

Page 93. Delete appendix I and substitute:

APPENDIX I

REFERENCES

The following is a list of applicable references available to the operator and organizational repairman of Radio Sets AN/VRC-16, AN/VRC-17, and AN/VRC-18.

DA Pamphlet 310-4 Index of Technical Manuals, Technical Bulletins, Supply Bulletins, Lubrication Orders, and Modification Work Orders.

SIG 7 & 8
AN/VRC-16

Organizational Maintenance Allowances and Field and Depot Maintenance Stockage Guide for Radio Sets AN/VRC-16 and AN/VRC-16X.

SIG 7 & 8
AN/VRC-17

Organizational Maintenance Allowances and Field and Depot Maintenance Stockage Guide for Radio Sets AN/VRC-17 and AN/VRC-17X.

SIG 7 & 8
AN/VRC-18

Organizational Maintenance Allowances and Field and Depot Maintenance Stockage Guide for Radio Sets AN/VRC-18 and AN/VRC-18X.

TM 9-213

TM 11-289

TM 11-898

TM 11-5020

TM 11-5036

TM 11-5037

TM 11-5038

TM 11-5040

TM 11-5965-202-35

TM 38-750

Painting Instructions for Field Use.

Receiver - Transmitters RT-66/GRC, RT-67/GRC, and RT-68/GRC.

Radio Receivers R-108/GRC, R-109/GRC, and R-110/GRC.

Antenna Equipment RC-292.

Power Supplies PP-109/GRC, PP-109A/GRC, PP-112/GRC, and PP-112A/GRC.

Generators G-8/GRC and G-8A/GRC.

Control Group AN/GRA-6.

Power Supplies PP-281/GRC, PP-281A/GRC, PP-282/GRC, PP-282A/GRC, PP-448/GRC, and PP-448A/GRC.

Field and Depot Maintenance: Handsets H-33D/PT, H-33E/PT, and H-33F/PT.

The Army Equipment Record System and procedures.

By Order of the Secretary of the Army:

EARLE G. WHEELER,
General, United States Army,
Chief of Staff.

Official:

J. C. LAMBERT,
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AMS (1)
Yuma Test Station (2)
USA Strat Comm Comd (4)

USA Elet Mat Agcy (25)
Chicago Proc Dist (1)
USARCARIB Sig Agcy (1)
Sig Fld Maint Shops (3)
DLSC (1)
USA Corps (3)
JBUSMC (2)
Units org under fol TOE: (2 each UNOINDC)
1-25 5-226
1-26 5-327
1-55 6-37
1-56 6-100
1-57 6-101
1-58 6-115
1-75 6-116
1-76 6-117
1-77 6-118
1-78 6-125
1-107 6-126
1-127 6-127
1-137 6-128
3-47 6-135
3-147 6-136
3-266 6-137
3-267 6-155
5-5 6-156
5-8 6-157
5-15 6-165
5-17 6-167
5-25 6-168
5-26 6-175
5-27 6-177
5-35 6-200
5-36 6-201
5-37 6-214
5-45 6-217
5-46 6-225
5-47 6-226
5-49 6-227
5-52 6-228
5-145 6-300
5-146 6-315
5-147 6-316
5-148 6-317
5-155 6-319
5-156 6-325
5-157 6-326
5-214 6-327
5-225 6-328

6-330	8-15	11-597
6-345	8-16	17-2
6-346	8-17	17-22
6-347	8-35	17-25
6-355	8-36	17-26
6-357	8-67	17-35
6-358	8-77	17-36
6-401	8-78	17-42
6-405	8-126	17-45
6-407	9-25	17-46
6-415	9-26	17-51
6-416	9-27	17-52
6-417	9-65	17-55
6-418	9-67	17-56
6-425	9-217	17-57
6-426	10-17	17-65
6-427	10-45	17-66
6-501	10-46	17-77
6-525	11-5	17-85
6-535	11-6	17-86
6-536	11-7	17-105
6-537	11-8	17-106
6-545	11-15	17-108
6-558	11-16	29-1
6-575	11-17	29-25
6-576	11-18	29-26
6-577	11-32	29-27
6-615	11-36	29-35
6-616	11-37	29-36
6-635	11-38	29-37
6-636	11-55	29-51
7-2	11-56	29-56
7-4	11-57	29-65
7-11	11-58	32-56
7-12	11-66	32-57
7-15	11-67	37-42
7-16	11-68	39-51
7-19	11-85	(4)
7-25	11-86	39-65
7-26	11-98	44-16
7-31	11-117	44-85
7-32	11-155	44-86
7-35	11-156	44-87
7-36	11-157	55-17
7-42	11-237	55-18
7-45	11-500 AA-AC	55-56
7-46	11-557	57-4
7-47	11-587	57-5
7-52	11-592	57-42

NG: State AG (3) units same as active Army except allowance is one copy to each unit.

USAR: None.

For explanation of abbreviations used, see AR 320-50.

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817-425

TECHNICAL MANUAL

RADIO SETS AN/VRC-16, AN/VRC-17, AND AN/VRC-18

CHANGES }
No. 2 }

TM 11-611, 15 May 1951, is changed as follows:

23. Mounting MT-327/GR

Mounting MT-327/GR should * * * should be completed.

* * * * *

f.1. (Added). On early models of Mounting MT-327/GR, a jumper is connected between terminals 17 and 18 or between terminals 8 and 9 of terminal block E1. Remove this jumper. On these models there also is a taped lead that connects to connector P2 of cord W2 (fig. 70). Remove the tape from this lead and connect the lead to terminal 14 of terminal block E1. These changes convert the wiring of the early mounting to those of the newer mountings. Figure 70 indicates the wiring on the early mountings. Figure 70.1 indicates the revised wiring. These wiring changes allow an audio accessory which is plugged into any AUDIO connector on either the auxiliary receiver or the receiver-transmitter to receive signals on both the auxiliary receiver and the receiver-transmitter. These wiring changes also produce a change in the monitoring circuits shown on figure 38. The revised monitoring circuits are shown on figure 38.1.

* * * * *

Figure 20 is changed as follows:

The following is added at the beginning of note 3: **With early models of Mounting MT-327/GR.**

The following note is added:

4. On later models of Mounting MT-327/GR, there is no jumper between terminals 17 and 18 or between terminals 8 and 9 of E1. To monitor the auxiliary receiver and the receiver-transmitter separately, disconnect from terminal 14 of E1 the lead from cable W2 and tape the end of this lead.

60. Operation from Unit Panel

* * * * *

c. (Superseded) *Simultaneous Reception from Receiver-Transmitter and Auxiliary Receiver.*

(1) On sets using early models of Mounting MT-327/GR, the audio outputs (high

DEPARTMENT OF THE ARMY
WASHINGTON 25, D. C., 12 October 1953

level) of both the receiver-transmitter and the auxiliary receiver are available simultaneously at Dynamic Loudspeaker LS-166/U when this speaker is plugged into any AUDIO connector on either the receiver-transmitter or the auxiliary receiver and when the VEHICULAR SET-FIELD OR PACK SET switch on this speaker is set at VEHICULAR SET. When the switch is set at FIELD OR PACK SET, only the audio output (low level) of the unit to which the speaker is connected is available. If any other audio accessory such as a handset or headset is used, only the audio output of the unit to which that audio accessory is connected is available.

- (2) On sets using later models of Mounting MT-327/GR or early models that have been rewired as described in paragraph 23f.1, the audio outputs of both the receiver-transmitter and the auxiliary receiver are available simultaneously at all audio accessories that are plugged into any AUDIO connector on either the receiver-transmitter or the auxiliary receiver. This includes either position (FIELD OR PACK SET or VEHICULAR SET) of the switch on Dynamic Loudspeaker LS-166/U. For high level audio output from the speaker, set the speaker switch at VEHICULAR SET.

70. Monitoring

(figs. 38 and 38.1)

When the plate * * * in paragraph 79.

* * * * *

c. (Added) *Parallel Connection of Receiver-Transmitter and Auxiliary Receiver Audio Outputs.*

- (1) In sets using early models of Mounting MT-327/GR, the output circuits of audio power amplifier V14 in the auxiliary receiver and V116 in the receiver-transmitter are connected through wiring in the mounting (fig. 38). The VEHICU-

*These changes supersede C 1, 10 October 1951.

LAR SET-FIELD OR PACK SET switch of Dynamic Loudspeaker LS-166/U connects the speaker to terminal L of the speaker audio connector when set at VEHICULAR SET and to terminal A when set at FIELD OR PACK SET. When this switch is set at VEHICULAR SET and the audio connector of the speaker is plugged into any AUDIO connector on either the receiver-transmitter or the auxiliary receiver, the audio outputs from the power amplifier stages of both of these units are available simultaneously at the speaker. The speaker connects to the common audio output circuit through A/J310L, A/J311L (both on the receiver-transmitter), or through G/J7L (on the auxiliary receiver). When the speaker switch is set at FIELD OR PACK SET and the speaker audio connector is plugged into one of the AUDIO connectors on either the receiver-transmitter or the auxiliary receiver, only the output of the first audio amplifier stage of the unit to which the speaker is connected is available at the speaker. At the receiver-transmitter, this connection is made through either A/J310A or A/J311A. At the auxiliary receiver, this connection is made through G/J7A. Note that the outputs from the power amplifier stages are higher than those from the first audio amplifier stages. Therefore, the VEHICULAR SET position of the speaker switch is used for high audio output. All other audio output accessories such as handsets or headsets are connected to terminals A of their audio connectors. When one of these audio accessories is plugged into one of the AUDIO connectors on either the receiver-transmitter or the auxiliary receiver, only the audio output of the unit to which the audio accessory is connected is available at that accessory.

- (2) In sets using later models of Mounting MT-327/GR or early models that have been rewired as described in paragraph 23f.1, there is no connection between the outputs of the audio power amplifiers in

the receiver-transmitter and the auxiliary receiver. A common connection is made, however, between the outputs of the first audio amplifier stages of these two units (fig. 38.1). Dynamic Loudspeaker LS-166/U (when set at FIELD OR PACK SET) and all other audio accessories used with the radio set are connected to terminals A of their audio connectors. When one of these connectors is plugged into any AUDIO connector of either the receiver-transmitter or the auxiliary receiver, the audio outputs of the first audio amplifier stages of both of these units are available simultaneously at the audio accessory. Furthermore, when the speaker switch is set at VEHICULAR SET and the speaker is plugged into any AUDIO connector on the receiver-transmitter or the auxiliary receiver, audio signals from both units will be available (at high level) at the speaker. For example, if the speaker is plugged into the AUDIO connector on the auxiliary receiver, the high audio output level of this unit is available at the speaker. Also, a signal picked up by the receiver-transmitter is conducted from the output of the first audio amplifier stage of this unit (V115) to the output of the first audio amplifier stage of the auxiliary receiver (V13). Since the output of V13 is applied to the input of the power amplifier (V14), this audio signal then is amplified by V14 and applied through G/J7L (at high audio level) to the speaker. Similarly, a speaker connected to an AUDIO connector on the receiver-transmitter would receive signals from the auxiliary receiver as well as from the receiver-transmitter.

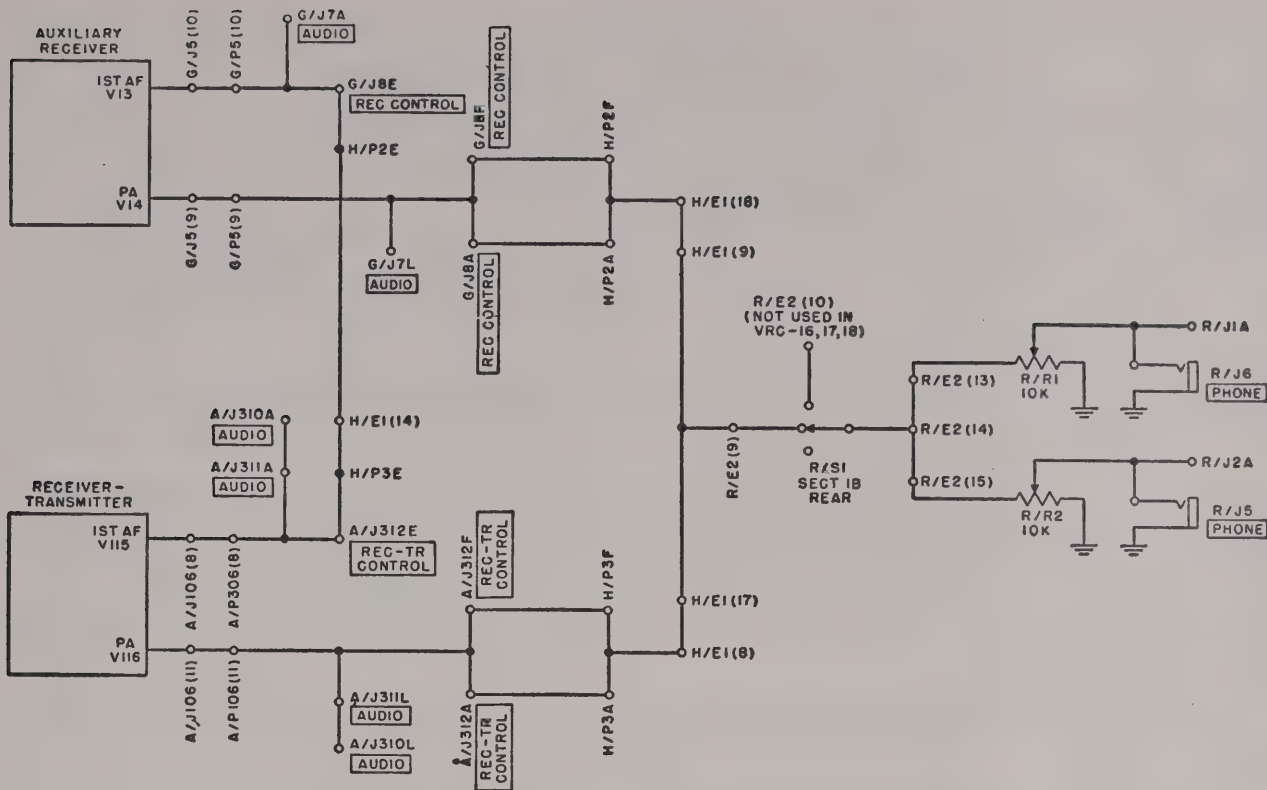
Figure 38 (see insert in back of manual) is changed as follows:

The following note is added:

6. Monitoring circuits apply only to sets using early models of Mounting MT-327/GR.

The following is inserted near the monitoring circuits: (See note 6.)

In the monitoring circuits, "H/E(17)" is changed to: H/E1(17).



TM611-C2-1

Figure 38.1 (Added). Monitoring circuits (in sets using revised Mounting MT-527/GR).

CHAPTER 5

ORGANIZATIONAL MAINTENANCE

Sections I and II are renumbered **II and III.**

Section I. PREVENTIVE MAINTENANCE SERVICES

(Added)

85.1. Definition of Preventive Maintenance

Preventive maintenance is work performed on equipment (usually when the equipment is not in use) to keep it in good working order so that breakdowns and needless interruptions in service will be kept to a minimum. Preventive maintenance differs from trouble shooting and repair since its object is to prevent certain troubles from occurring. Refer to AR 750-5.

85.2. General Preventive Maintenance Techniques

- a. Use #0000 sandpaper to remove corrosion.
- b. Use a clean, dry, lint-free cloth or a dry brush for cleaning.
 - (1) If necessary, except for electrical contacts, moisten the cloth or brush with Solvent, Dry Cleaning (SD); then wipe the parts dry with a cloth.
 - (2) Clean electrical contacts with a cloth moistened with carbon tetrachloride; then wipe them dry with a dry cloth.
- c. If available, dry compressed air may be used at a line pressure not exceeding 60 pounds per square inch to remove dust from inaccessible places; be careful, however, or mechanical damage from the air blast may result.
- d. For further information on preventive maintenance techniques, refer to TB SIG 178.

85.3 Use of Preventive Maintenance Form (fig. 41.1)

a. The decision as to which items on DA AGO Form 11-238 are applicable to this equipment is a tactical decision to be made in the case of first echelon maintenance by the communication officer/ chief or his designated representative, and in the case of second and third echelon maintenance, by the individual making the inspection. Instructions for the use of the form appear on the reverse side of the form.

b. Circled items in figure 41.1 are partially or totally applicable to Radio Sets AN/VRC-16, -17, and -18. References in the ITEM block

refer to paragraphs in text which contain additional maintenance information.

85.4. Performing Preventive Maintenance

Caution. Tighten screws, bolts, and nuts carefully. Fittings tightened beyond the pressure for which they are designed will be damaged or broken.

- a. Check for completeness of equipment (par. 6).
- b. Check for correct installation and cable connections of radio set (ch. 2).
- c. Clean dirt and moisture from antenna, microphone, headset, chest set, jacks, plugs, carrying bags, and component panels.
- d. Inspect seating of readily accessible pluck-out items: tubes, lamps, crystals, fuses, connectors, and vibrators.
- e. Inspect controls for binding, scraping, excessive looseness, worn or chipped gears, misalignment, and positive action.
- f. Check for normal operation (par. 87).
- g. Clean and tighten exterior of components and cases, shock mounts, antenna bases, coaxial cables, and cable connections.
- h. Inspect cases, mounting, antenna, and exposed metal surfaces for rust, corrosion, and moisture.
- i. Inspect cords, cables, wires, shock mounts, and technical manuals for cuts, breaks, fraying, deterioration, kinks, and strains.
- j. Inspect antenna for eccentricities, corrosion, loose fit, and damaged insulators.
- k. Inspect storage batteries for dirt, loose terminals, electrolyte level, specific gravity of electrolyte, and damaged cases.
- l. Clean dials and meter window.
- m. Inspect meter on receiver-transmitter for damaged glass and case.
- n. Inspect shelters and covers for adequacy of weatherproofing.
- o. Check terminal box covers for cracks, leaks, damaged gaskets, dirt, and grease.
- p. If deficiencies noted are not corrected during inspection, indicate action taken for correction.

89. Cables

(As changed by C1, 10 Oct 51)

When normal indications * * * in figure 22. The schematic diagram of Cable Assembly CX-1211/U is shown in figure 82. The above-mentioned * * * making continuity checks.

OPERATOR FIRST ECHELON MAINTENANCE CHECK LIST FOR SIGNAL CORPS EQUIPMENT **RADIO COMMUNICATION, DIRECTION FINDING, CARRIER, RADAR**

INSTRUCTIONS: See other side

EQUIPMENT NOMENCLATURE

EQUIPMENT SERIAL NO.

LEGEND FOR MARKING CONDITIONS: ✓ Satisfactory; X Adjustment, repair or replacement required; (X) Defect corrected.
NOTE: Strike out items not applicable.

DAILY

NO.	ITEM	CONDITION						
		S	M	T	W	T	F	S
(1)	COMPLETENESS AND GENERAL CONDITION OF EQUIPMENT (receiver, transmitter, carrying cases, wire and cable, microphones, tubes, spare parts, technical manuals and accessories). PAR. 85.4 g							
(2)	LOCATION AND INSTALLATION SUITABLE FOR NORMAL OPERATION. PAR. 85.4 b							
(3)	CLEAN DIRT AND MOISTURE FROM ANTENNA, MICROPHONE, HEADSETS, CHESTSETS, KEYS, JACKS, PLUGS, TELEPHONES, CARRYING BAGS, COMPONENT PANELS.							
(4)	INSPECT SEATING OF READILY ACCESSIBLE "PLUCK-OUT" ITEMS: TUBES, LAMPS, CRYSTALS, FUSES, CONNECTORS, VIBRATORS, PLUG-IN COILS AND RESISTORS.							
(5)	INSPECT CONTROLS FOR BINDING, SCRAPING, EXCESSIVE LOOSENESS, WORN OR CHIPPED GEARS, MISALIGNMENT, POSITIVE ACTION.							
(6)	CHECK FOR NORMAL OPERATION. PAR. 85.4 f							

WEEKLY

NO.	ITEM	CONDI- TION	NO.	ITEM	CONDI- TION
7	CLEAN AND TIGHTEN EXTERIOR OF COMPONENTS AND CASES, RACK MOUNTS, SHOCK MOUNTS, ANTENNA MOUNTS, COAXIAL TRANSMISSION LINES, WAVE GUIDES, AND CABLE CONNECTIONS.	13	INSPECT STORAGE BATTERIES FOR DIRT, LOOSE TERMINALS, ELECTROLYTE LEVEL AND SPECIFIC GRAVITY, AND DAMAGED CASES.		
8	INSPECT CASES, MOUNTINGS, ANTENNAS, TOWERS, AND EXPOSED METAL SURFACES, FOR RUST, CORROSION, AND MOISTURE.	14	CLEAN AIR FILTERS, BRASS NAME PLATES, DIAL AND METER WINDOWS, JEWEL ASSEMBLIES. PAR. 85.4 l		
9	INSPECT CORD, CABLE, WIRE, AND SHOCK MOUNTS FOR CUTS, BREAKS, FRAYING, DETERIORATION, KINKS, AND STRAIN.	15	INSPECT METERS FOR DAMAGED GLASS AND CASES. PAR. 85.4 m		
10	INSPECT ANTENNA FOR ECCENTRICITIES, CORROSION, LOOSE FIT, DAMAGED INSULATORS AND REFLECTORS.	16	INSPECT SHELTERS AND COVERS FOR ADEQUACY OF WEATHER-PROOFING.		
11	INSPECT CANVAS ITEMS, LEATHER, AND CABLING FOR MILDEW, TEARS, AND FRAYING.	17	CHECK ANTENNA GUY WIRES FOR LOOSENESS AND PROPER TENSION.		
12	INSPECT FOR LOOSENESS OF ACCESSIBLE ITEMS: SWITCHES, KNOBS, JACKS, CONNECTORS, ELECTRICAL TRANSFORMERS, POWER-STATS, RELAYS, SELSYNS, MOTORS, BLOWERS, CAPACITORS, GENERATORS, AND PILOT LIGHT ASSEMBLIES.	18	CHECK TERMINAL BOX COVERS FOR CRACKS, LEAKS, DAMAGED GASKETS, DIRT AND GREASE.		

(19) IF DEFICIENCIES NOTED ARE NOT CORRECTED DURING INSPECTION, INDICATE ACTION TAKEN FOR CORRECTION.

DA AGO FORM 11-238
1 MAY 51

REPLACES DA AGO FORM 419, 1 DEC 50, WHICH IS OBSOLETE.

TM611-C2-3

Figure 41.1 (Added) DA AGO Form 11-238.

APPENDIX II

IDENTIFICATION TABLE OF PARTS

3. Identification Table of Parts for Mounting MT-327/GR

Ref symbol	Name of part and description	Function of part	Signal Corps stock No.
	MOUNTING MT-327/GR: 14 $\frac{7}{8}$ " lg x 11 $\frac{1}{16}$ " wd x 2" h; Sig C dwg #SC-D-68856.	Mounting for radio set components.	2Z6763-327
W4	CABLE ASSEMBLY, power: electrical; uses Cordage CO-212; 23 $\frac{3}{8}$ " lg; Sig C dwg #SC-D-40794-15.	Connects to POWER IN connector of receiver-transmitter power supply.	3E4002.59
W1	CABLE ASSEMBLY, power: electrical; uses Cordage CO-212; 18-34" lg; Sig C dwg #SC-D-40794-14.	Connects to POWER IN connector of receiver.	3E4002.60
W5	CABLE ASSEMBLY, power: electrical; uses Cordage CO-212; 8'5" lg; Sig C dwg #SC-D-40796-4.	Connects to vehicular storage battery or junction box.	3E7350.1-101.1
W2	CABLE ASSEMBLY, special purpose: electrical; uses Special Purpose Cable WM-46/U; 20 $\frac{1}{4}$ " lg o/a; Sig C dwg #SC-D-40792-17.	Connects to REC CONTROL connector of receiver.	3E4002.61
W3	CABLE ASSEMBLY, special purpose: electrical; uses Special Purpose Cable WM-46/U; 17 $\frac{3}{4}$ " lg o/a; Sig C dwg #SC-D-40792-16.	Connects to REC-TR CONTROL connector of receiver-transmitter.	3E4002.62
	CAM: 1 $\frac{1}{32}$ " lg x $\frac{3}{8}$ " wd x .475" thk o/a; Sig C dwg #SC-B-40726	Mounting plate locking cam.	4Z3185-1
	DECAL: ckt diagram; 2 $\frac{5}{8}$ " wd x 5" lg; Sig C dwg #SC-C-68855.	Circuit label.	6D16818-57
F1	FUSE, cartridge: 50 amp; 32 v; 1 $\frac{1}{2}$ " lg x 1 $\frac{1}{32}$ " dia o/a; Buss part/dwg #AGU-50.	Main power fuse.	3Z2650
E2	FUSEHOLDER: block type; "F-1 50 AMP" stamped on base; accom one 1 $\frac{1}{2}$ " lg x 1 $\frac{1}{32}$ " dia cartridge fuse; 1 $\frac{1}{16}$ " lg x 1 $\frac{1}{16}$ " wd x 1 $\frac{1}{16}$ " h; Sig C dwg #SC-C-40745.	Holds fuse.	3Z3282-1.1
	GASKET: junction box cover gasket; rubber; 6 $\frac{1}{8}$ " lg x 4 $\frac{1}{2}$ " wd x $\frac{1}{8}$ " thk; Sig C dwg #SC-B-40783.	Seals junction box.	2Z4866.552
	HANDLE: 2 $\frac{1}{16}$ " lg x 1 $\frac{1}{2}$ " wd x $\frac{1}{16}$ " h o/a; Sig C dwg #SC-B-40725.	Mounting strip locking handle.	4Z4691
	INSULATOR, plate: plastic, varnished finish; 1 $\frac{1}{16}$ " wd x 1 $\frac{1}{16}$ " lg x .062" thk; Sig C dwg SC-B-40753.		3G320-166
	LEAD, electrical: copper wire braid $\frac{5}{8}$ " wd x $\frac{3}{8}$ " h x 7" lg o/a; Sig C dwg #SC-B-40817-3.	Ground strap for mounting.	3E7998.5.9
	NUT, plain: hex; steel, cad or zinc pl, $\frac{1}{16}$ "-24 NPT-2; $\frac{1}{16}$ " wd across flats x $\frac{1}{4}$ " h; Sig C std #102-2S-516.		6L3505-24-9.6
	PLUG, machine thread: for .828" dia hole; 1 $\frac{1}{8}$ " dia x $\frac{1}{2}$ " thk o/a; Sig C dwg #SC-C-40782.		4Z3152-1
	PLUG, stuffing tube: fits 1 $\frac{1}{32}$ " dia hole; .637" dia x 1 $\frac{1}{8}$ " lg o/a; Sig C dwg #SC-B-40781-2.		4Z3152
	SCREW, externally relieved body: slot drive; Fil H, cad pl; #10-24 NCT, class 2 fit; 1 $\frac{1}{16}$ " lg; Sig C dwg #SC-B-40755.		6L4770-15.21SF
	SCREW, machine: slot drive; hex. head, cad pl; $\frac{1}{16}$ "-24 NPT-2; $\frac{3}{4}$ " lg; Sig C dwg #SC-B-40632-2.		6L4905-12S
	SCREW, machine: wrench and slot drive; hex. head, cad pl; $\frac{1}{16}$ "-24 NPT-2 thd; 1 $\frac{1}{4}$ " lg; Sig C dwg #SC-B-40632-1.		6L4905-20S
	SCREW, machine: slot drive; Fil H, zinc pl; #6-32 NCT-2 thd; 1 $\frac{3}{4}$ " lg; head $\frac{1}{8}$ " h; Sig C dwg #SC-B-40731-2.		6L5014-6-1
	SCREW, machine: slot drive, Fil H, zinc pl; #6-32 NCT-2 thd; 1 $\frac{3}{4}$ " lg; head 2 $\frac{1}{4}$ " h; Sig C dwg #40731-1.		6L5014-10
	SHOCK MOUNT M-449: square mtg 2 $\frac{3}{8}$ " lg x 2 $\frac{3}{4}$ " wd x 1 $\frac{1}{8}$ " h; Sig C dwg #SC-B-19169.	Shock mount.	2Z8415-449

3. Identification Table of Parts for Mounting MT-327/GR—Continued

Ref symbol	Name of part and description	Function of part	Signal Corps stock No.
	SPRING, helical extension: tension 1.86" lg x .375" dia o/a 27½ turn; close wnd; Sig C dwg #SC-B-40727.	Locking strip tension spring--	2Z8878-94
	STUFFING TUBE: 1¼" lg x 1.312" dia o/a; accom ½" cable; Sig C dwg #SC-B-40773.	Provides waterproof cable entrance.	2Z2642.300
	STUFFING TUBE: holds cable and wp cable entrance; 1½" lg x 1.312" dia o/a; accom ¾" cable; Sig C dwg #SC-C-16576, group 4.	Provides waterproof cable entrance.	6Z3858-29
E3	TERMINAL BOARD: 1 compression screw type term. and 1 solder lug term. on side of base; 1½" lg x 1½" wd x 1½" h o/a; Sig C dwg #SC-B-40744.	-----	3Z741-2
E1	TERMINAL BOARD: 36 term.; 3" lg x 2½" wd x 1¼" h; Sig C dwg #SC-B-40760.	-----	3Z770-36.20
	WASHER, lock: round, ext-int teeth; .900" OD x .330" ID x .035" thk; Shakeproof part #4018-24-00.	-----	6L72218-24C

4. Identification Table of Parts for Radio Set AN/VRC-16

(Added)

Ref symbol	Name of part and description	Function of part	Signal Corps stock No.
	RADIO SET AN/VRC-16: vehicular; f-m voice; xmtr power output 20 w; 20-28 mc; 80 channels; 12 v d-c.	F-m reception and transmission (12-volt).	2S4502-16/12
	RADIO SET AN/VRC-16: vehicular; f-m voice; xmtr power output 20 w; 20-28 mc; 80 channels; 24 v d-c.	F-m reception and transmission (24-volt).	2S4502-16/24
	TECHNICAL MANUAL TM 11-611-----	-----	Order thru AGO
	ADAPTER UG-273/U: 1 round male cont 1 end, 1 split female cont other end; straight type; 1½" lg x 2½" OD o/a less cont; Navy dwg #RE49F389.	Connector for antenna lead---	2Z308-273
	ADAPTER UG-306/U: 1 round male cont 1 end; 90° angle type; 1" lg x ½" dia x 1" h o/a; ANRFFCC dwg #RE49F429.	Connector for antenna lead---	2Z308-306
	CABLE, special purpose: electrical; Special Purpose Cable WM-46/U; a-f interconnecting; eight #20 AWG and two #16 AWG stranded tinned copper cond; spec MIL-S-2486.	Connects from mounting to control box.	1B3020-10
	CABLE ASSEMBLY, RF: RF Cable Assembly CG-530/U; uses RF Cable RG-62A/U; 6' lg o/a; Sig C dwg #SC-C-23604.	Antenna lead-----	3E6015-530.72
	CABLE ASSEMBLY, special purpose: electrical; Special Purpose Cable Assembly CX-1211/U; uses 11 cond JAN type WL1(7)20C and 3 cond JAN type WL2-1/2(19)16C; ¾" lg excluding term.; Sig C dwg #SC-C-23607.	Connects between POWER OUT connector of receiver-transmitter power supply and POWER IN connector of receiver-transmitter.	3E6000-1211.1
	CONTROL BOX C-375/VRC: 6½" h x 7" wd x 3¼" d o/a; Army spec #71-3327.	Monitoring and push-to-talk operation.	2C666-375
	CONTROL GROUP AN/GRA-6: Army spec #71-3329--	Local and remote control of radio set.	2C684A-6
	MAST BASE AB-15/GR: 15¼" lg x 3¼" dia o/a; Sig C dwg #SC-D-12517.	Antenna support-----	2A2081-15
	MAST SECTIONS MS-116, MS-116-A: ant. sect.; 39½" lg x .393" dia; portable type, sectionalized; Sig C dwg #SC-C-12521.	Part of antenna-----	2A2416
	MAST SECTIONS MS-117, MS-117-A: ant. sect.; 39½" lg tapers from .373" to .252" dia; Sig C dwg #SC-D-12521.	Part of antenna-----	2A2417

4. Identification Table of Parts for Radio Set AN/VRC-16—Continued

Ref symbol	Name of part and description	Function of part	Signal Corps stock No.
	MAST SECTIONS MS-118, MS-118-A: ant. sect.; 39½" lg x .393" dia; portable type, sectionalized; Sig C dwg #SC-D-12521.	Part of antenna-----	2A2418
	MOUNTING MT-327/GR: 14⅞" lg x 11⅞" wd x 2" h; Sig C dwg #SC-D-68856.	Mounting for radio set components.	2Z6763-327
	POWER SUPPLY PP-109/GR: vibrator type; d-c output for low and high power xmtr and for revr opn; input 12.6 v, 11 amp d-c; 7⅞" wd x 12⅞" d x 9¼" h o/a; Sig C dwg #SC-D-40891.	Power supply (12-volt) for receiver-transmitter.	3H4497-109
	POWER SUPPLY PP-112/GR: vibrator type; d-c output for low and high power xmtr and for revr opn; input 25.2 v, 7.5 amp d-c; 7⅞" wd x 12⅞" d x 9¼" h o/a; Sig C dwg #SC-D-40891.	Power supply (24-volt) for receiver-transmitter.	3H4497-112
	POWER SUPPLY PP-281/GRC: sync vibrator type; output 148 v, .12 amp d-c; input 12.6 v, 2.14 amp d-c; 5⅞" lg x 2⅞" wd x 4⅞" h o/a; Sig C dwg #SC-DL-40653.	Power supply (12-volt) for auxiliary receiver.	3H4496-281
	POWER SUPPLY PP-282/GRC: sync vibrator type; output 138 v, .12 amp d-c; input 25.2 v, 1.17 amp d-c; 5⅞" lg x 2⅞" wd x 4⅞" h o/a; Sig C dwg #SC-DL-40654.	Power supply (24-volt) for auxiliary receiver.	3H449-7282
	RADIO RECEIVER R-108/GRC: f-m; freq range 20 to 28 mc; input 6, 12, or 24 v d-c and 90 v d-c; 12⅞" lg x 7¼" wd x 9" h o/a.	Auxiliary receiver-----	2C4180-108
	RECEIVER-TRANSMITTER RT-68/GRC: vehicular, gnd; output approx 22 w max; freq range 20 to 28 mc; Army spec #71-3320.	Receiver-transmitter-----	2C5130-66
	STUFFING TUBE: feedthru type; steel; 1⅞" lg x 1⅞" dia o/a; Appleton part #CGB-61007.	Provides waterproof cable entrance.	6Z3147
	WIRE, electrical W-142: Buna S ins and jacket; single cond #14 AWG stranded tinned copper; IPCEA std S-19-81 modified per Army spec #71-4945.	Connects between AUX REC ANT. jack of receiver-transmitter and ANT. jack of receiver.	1B814.140

5. Identification Table of Parts for Radio Set AN/VRC-17

Ref symbol	Name of part and description	Function of part	Signal Corps stock No.
	RADIO SET AN/VRC-17: vehicular; f-m voice; xmtr power output 20 w; 28-39 mc; 120 channels; 12 v d-c.	F-m reception and transmission (12-volt).	2S4502-17/12
	RADIO SET AN/VRC-17: vehicular; f-m voice; xmtr power output 20 w; 28-39 mc; 120 channels; 24 v d-c.	F-m reception and transmission (24-volt).	2S4502-17/24
	TECHNICAL MANUAL TM 11-611-----		Order thru AGO
	ADAPTER UG-273/U: male 1 end, female other end; straight; 1⅞" lg x ⅜" OD; Navy BuShips dwg #RE49F389.	Connector for antenna lead---	2Z308-273
	ADAPTER UG-306/U: male cont 1 end, female cont other end; right angle type; 1" lg x ⅜" wd x ⅞" d o/a; Amphenol type #31-009.	Connector for antenna lead---	2Z308-306
	CABLE ASSEMBLY, RF: RF Cable Assembly CG-530/U; uses Radio Frequency Cable RG-62A/U; coax; approx 4'2" lg; Sig C dwg #SC-C-23604.	Antenna lead-----	3E6015-530.68
	CABLE ASSEMBLY, special purpose: electrical; Special Purpose Cable Assembly CX-1211/U; 14 cond; ¾" lg excluding terminations; Sig C dwg #SC-C-23607.	Connects between POWER OUT connector of receiver-transmitter power supply and POWER IN connector of receiver-transmitter.	3E6000-1211.1

5. Identification Table of Parts for Radio Set AN/VRC-17—Continued

Ref symbol	Name of part and description	Function of part	Signal Corps stock No.
	CABLE, special purpose, electrical: Special Purpose Cable WM-46/U; AF interconnecting; eight #20 AWG and two #16 AWG stranded tinned copper cond; spec MIL-S-2486.	Connects from mounting to control box.	1B3020-10
	CONTROL BOX C-375/VRC: 6 $\frac{1}{16}$ " h x 7" wd x 3 $\frac{1}{4}$ " d o/a; Army spec #71-3327.	Monitoring and push-to-talk operation.	2C666-375
	CONTROL GROUP AN/GRA-6: Army spec #71-3329---	Local and remote control of radio sets.	2C684A-6
	MAST BASE AB-15/GR: 15 $\frac{1}{4}$ " lg x 3 $\frac{1}{8}$ " dia o/a; Sig C dwg #SC-D-12517.	Antenna support-----	2A2081-15
	MAST SECTIONS MS-116, MS-116-A: ant. sect.; 39 $\frac{1}{2}$ " lg x .393" dia; portable type, sectionalized; Sig C dwg #SC-D-12521.	Part of antenna-----	2A2416
	MAST SECTIONS MS-117, MS-117-A: ant. sect.; 39 $\frac{1}{2}$ " lg x .393" dia; portable type, sectionalized; Sig C dwg #SC-D-12521.	Part of antenna-----	2A2417
	MASTS SECTIONS MS-118, MS-118-A: ant. sect.; 39 $\frac{1}{2}$ " lg x .393" dia; portable type, sectionalized; Sig C dwg #SC-D-12521.	Part of antenna-----	2A2418
	MOUNTING MT-327/GR: 14 $\frac{7}{8}$ " lg x 11 $\frac{1}{16}$ " wd x 2" h; Sig C dwg #SC-D-68856.	Mounting for radio set components.	2Z6763-327
	POWER SUPPLY PP-109/GR: vibrator and electronic type, sync; 7 $\frac{1}{16}$ " wd x 9 $\frac{1}{4}$ " h x 12 $\frac{1}{8}$ " d o/a; Army spec #71-3322.	Power supply (12-volt) for receiver-transmitter.	3H4497-109
	POWER SUPPLY PP-112/GR: vibrator and electronic type, sync; 7 $\frac{1}{16}$ " wd x 9 $\frac{1}{4}$ " h x 12 $\frac{1}{8}$ " d o/a; Army spec #71-3322.	Power supply (24-volt) for receiver-transmitter.	3H4497-112
	POWER SUPPLY PP-281/GRC: sync vibrator type; 5 $\frac{7}{8}$ " lg x 2 $\frac{1}{16}$ " wd x 4 $\frac{1}{16}$ " h, Sig C dwg #SC-DL-40653.	Power supply (12-volt) for auxiliary receiver.	3H4497-281
	POWER SUPPLY PP-282/GRC: sync vibrator type; 5 $\frac{7}{8}$ " lg x 2 $\frac{1}{16}$ " wd x 4 $\frac{1}{16}$ " h; Sig C dwg #SC-DL-40654.	Power supply (24-volt) for auxiliary receiver.	3H4497-282
	RADIO RECEIVER R-109/GRC: f-m; freq range 27 to 39 mc in 1 band; input 6, 12, 24, or 6.3 and 90 v d-c; in metal cabinet 7 $\frac{1}{4}$ " wd x 9" h x 12 $\frac{1}{16}$ " d o/a; Army spec #71-3321.	Auxiliary receiver-----	2C4180-109
	RECEIVER-TRANSMITTER RT-67/GRC: vehicular, gnd; f-m; output approx 22 w max; freq range 27 to 38.9 mc; nom input 5.6 v, 6.3 v, neg 27 v, 85 v, 105 v, 150 v, 250 v and 450 v d-c; mtd in metal case 12 $\frac{1}{8}$ " lg x 11 $\frac{1}{4}$ " wd x 9 $\frac{1}{4}$ " h o/a; Army spec #71-3320.	Receiver-transmitter-----	2C5130-67

6. Identification Table of Parts for Radio Set AN/VRC-18

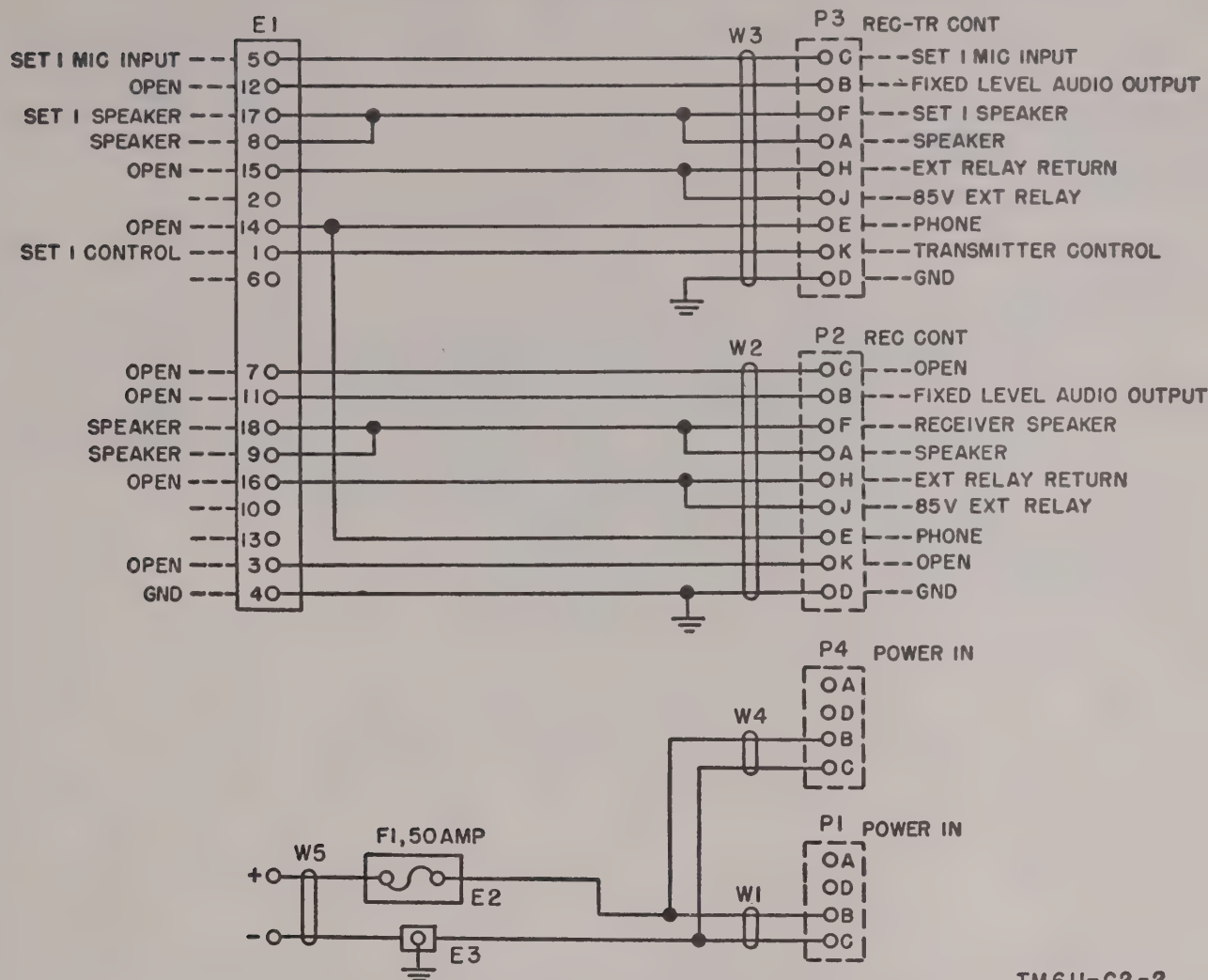
(Added)

Ref symbol	Name of part and description	Function of part	Signal Corps stock No.
	RADIO SET AN/VRC-18: vehicular; f-m voice; xmtr power output 20 w; 38.0-54.9 mc; 170 channels 12 v d-c.	F-m reception and transmission.	2S4502-18/12
	RADIO SET AN/VRC-18: vehicular; f-m voice; xmtr power output 20 w; 38.0-54.9 mc; 170 channels; 24 v d-c.	F-m reception and transmission.	2S4502-18/24
	TECHNICAL MANUAL TM 11-611-----		Order thru AGO
	ADAPTER UG-273/U: 1 round male cont 1 end, 1 split female cont other end; straight type; 1 $\frac{1}{32}$ " lg x 2 $\frac{3}{32}$ " OD o/a less cont; Navy dwg #RE49F389.	Connector for antenna lead---	2Z308-273

6. Identification Table of Parts for Radio Set AN/VRC-18—Continued

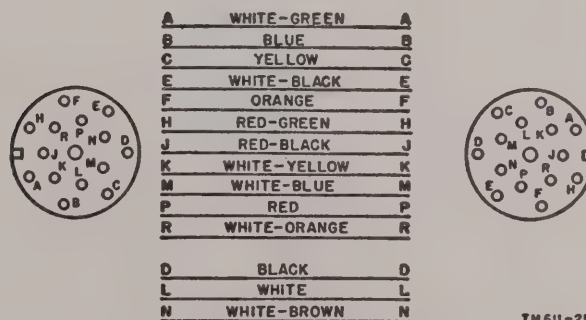
Ref symbol	Name of part and description	Function of part	Signal Corps stock No.
	ADAPTER UG-306/U: 1 round male cont 1 end, 1 round female cont other end; 90° angle type; 1" lg x 3/16" dia x 1" h o/a; ANRFCCC dwg #RE49F429.	Connector for antenna lead...	2Z308-306
	CABLE, special purpose: electrical; Special Purpose Cable WM-46/U; a-f interconnecting; eight #20 AWG and two #16 AWG stranded tinned copper cond; spec MIL-S-2486.	Connects from mounting to control box.	1B3020-10
	CABLE ASSEMBLY, RF: RF Cable Assembly CG-530/U; uses Radio Frequency Cable RG-62A/U; 6' lg o/a; Sig C dwg #SC-C-23604.	Antenna lead-----	3E6015-530.72
	CABLE ASSEMBLY, special purpose: electrical; Special Purpose Cable Assembly CX-1211/U; uses 11 cond JAN type WL1(7)20C and 3 cond JAN type WL2-1/2(19)16C; 3/4" lg excluding term.; Sig C dwg #SC-C-23607.	Connects between POWER OUT connector of receiver-transmitter supply and POWER IN connector of rec-trans.	3E6000-1211.1
	CONTROL BOX C-375/VRC: 6 1/16" h x 7" wd x 3 1/4" d o/a; Army spec #71-3327.	Monitoring and push-to-talk operation.	2C666-375
	CONTROL GROUP AN/GRA-b: Army spec #71-3329---	Local and remote control of radio set.	2C684A-6
	MAST BASE AB-15/GR: ant. support; 15 1/4" lg x 3 3/8" dia o/a; Sig C dwg #SC-D-12517.	Antenna support-----	2A2081-15
	MAST SECTION AB-24/GR: ant. sect.; w/3/16" steel ball on tapered end; Sig C dwg #SC-D-13614.	Part of antenna-----	2A2450-24
	MAST SECTIONS MS-117, MS-117-A: ant. sect.; 39 1/2" lg tapers from .373" to .252" dia; Sig C dwg #SC-D12521.	Part of antenna-----	2A2417
	MOUNTING MT-327/GR: 14 1/8" lg x 1 1/16" wd x 2" h; Sig C dwg #SC-D-68856.	Mounting for radio set components.	2Z6763-327
	POWER SUPPLY PP-109/GR: vibrator type; d-c output for low and high power xmtr and revr opn; input 12.6 v, 11 amp d-c; 7 1/16" wd x 12 3/8" d x 9 1/4" h o/a; Sig C dwg #SC-D-40891.	Power supply (12-volt) for receiver-transmitter.	3H4497-109
	POWER SUPPLY PP-112/GR: vibrator type; d-c output for low and high power xmtr and revr opn; input 25.2 v, 7.5 amp d-c; 7 1/16" wd x 12 3/8" d x 9 1/4" h o/a; Sig C dwg #SC-D-40891.	Power supply (24-volt) for receiver-transmitter.	3H4497-112
	POWER SUPPLY PP-281/GRC: sync vibrator type; output 138 v, .12 amp d-c; input 12.6 v, 2.14 amp d-c; 5 7/8" lg x 2 1/16" wd x 4 1/16" h o/a; Sig C dwg #SC-D-40653.	Power supply (12-volt) for auxiliary receiver.	3H4497-281
	POWER SUPPLY PP-282/GRC: sync vibrator type; output 138 v, .12 amp d-c; input 25.2 v, 1.17 amp d-c; 5 7/8" lg x 2 1/16" wd x 4 1/16" h o/a; Sig C dwg #SC-DL-40654.	Power supply (24-volt) for auxiliary receiver.	3H4497-282
	RADIO RECEIVER R-110/GRC: f-m; freq range .38 to 55 mc; input 6, 12, 24, or 6.3 v and 90 v d-c; 12 1/16" lg x 7 1/2" wd x 9" h o/a.	Auxiliary receiver-----	2C4180-110
	RECEIVER-TRANSMITTER RT-68/GRC: vehicular, gnd; output approx 22 w max; freq range 38 to 54.9 mc; Army spec 71-3320.	Receiver-transmitter-----	2C5130-68
	STUFFING TUBE: feedthru type; steel; 1 1/2" lg x 1 1/16" dia o/a; Appleton part #CGB-61007.	Provides waterproof cable entrance.	6Z3147
	WIRE, electrical, W-142: Buna S ins and jacket; single cond #14 AWG stranded tinned copper; IPCEA std S-19-81 modified per Army spec #71-4945.	Connects between AUX REC ANT. jack of receiver-transmitter and ANT. jack of receiver.	1B814.140

Figure 70. Mounting MT-327/GR (early models), schematic diagram.



TM611-C2-2

Figure 70.1 (Added). Mounting MT-327/GR (revised models), schematic diagram.



TM611-21

Figure 82 (As added by C1, 10 Oct. 51). Cable Assembly CX-1211/U, schematic diagram.

[AG 413.44 (28 Sep 51) (16 Sep 53)]

M. B. RIDGWAY,
*General, United States Army,
Chief of Staff.*

OFFICIAL:

WM. E. BERGIN,
*Major General, United States Army,
The Adjutant General.*

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RADIO SETS
AN/VRC-16, AN/VRC-17
AND
AN/VRC-18



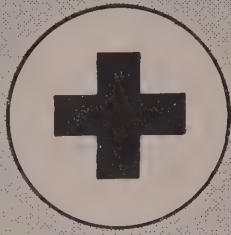
DEPARTMENT OF THE ARMY

MAY 1951

WARNING

HIGH VOLTAGE
is used in the operation
of this equipment.

DEATH ON CONTACT
may result if operating personnel fail
to observe safety precautions.



First Aid for Electric Shock

RESCUE.

In case of electric shock, shut off the high voltage at once and ground the circuits. If the high voltage cannot be turned off without delay, free the victim from contact with the live conductor as promptly as possible. Avoid direct contact with either the live conductor or the victim's body. Use a dry board, dry clothing, or other nonconductor to free the victim. An ax may be used to cut the high-voltage wire. Use extreme caution to avoid the resulting electric flash.

SYMPTOMS.

a. Breathing stops abruptly in electric shock if the current passes through the breathing center at the base of the brain. If the shock has not been too severe, the breath center recovers after a while and normal breathing is resumed, provided that a sufficient supply of air has been furnished meanwhile by artificial respiration.

b. The victim is usually very white or blue. The pulse is very weak or entirely absent and unconsciousness is complete. Burns are usually present. The victim's body may become rigid or stiff in a very few minutes. This condition is due to the action of electricity and is not to be considered rigor mortis. Artificial respiration must still be given, as several such cases are reported to have recovered. The ordinary and general tests for death should never be accepted.

TREATMENT.

a. Start artificial respiration immediately. At the same time send for a medical officer, if assistance is available. Do not leave the victim unattended. Perform artificial respiration at the scene of the accident, unless the victim's or operator's life is endangered from such action. *In this case only*, remove the victim to another location, but no farther than

is necessary for safety. If the new location is more than a few feet away, artificial respiration should be given while the victim is being moved. If the method of transportation prohibits the use of the Shaeffer prone pressure method, other methods of resuscitation may be used. Pressure may be exerted on the front of the victim's diaphragm, or the direct mouth-to-mouth method may be used. Artificial respiration, once started, must be continued, without loss of rhythm.

b. Lay the victim in a prone position, one arm extended directly overhead, and the other arm bent at the elbow so that the back of the hand supports the head. The face should be turned away from the bent elbow so that the nose and mouth are free for breathing.

c. Open the victim's mouth and remove any foreign bodies, such as false teeth, chewing gum, or tobacco. The mouth should remain open, with the tongue extended. Do not permit the victim to draw his tongue back into his mouth or throat.

d. If an assistant is available during resuscitation, he should loosen any tight clothing to permit free circulation of blood and to prevent restriction of breathing. He should see that the victim is kept warm, by applying blankets or other covering, or by applying hot rocks or bricks wrapped in cloth or paper to prevent injury to the victim. The assistant should also be ever watchful to see that the victim does not swallow his tongue. He should continually wipe from the victim's mouth any frothy mucus or saliva that may collect and interfere with respiration.

e. The resuscitating operator should straddle the victim's thighs, or one leg, in such manner that:

(1) the operator's arms and thighs will be vertical while applying pressure on the small of the victim's back;

(2) the operator's fingers are in a natural position on the victim's back with the little finger lying on the last rib;

(3) the heels of the hands rest on either side of the spine as far apart as convenient without allowing the hands to slip off the victim;

(4) the operator's elbows are straight and locked.

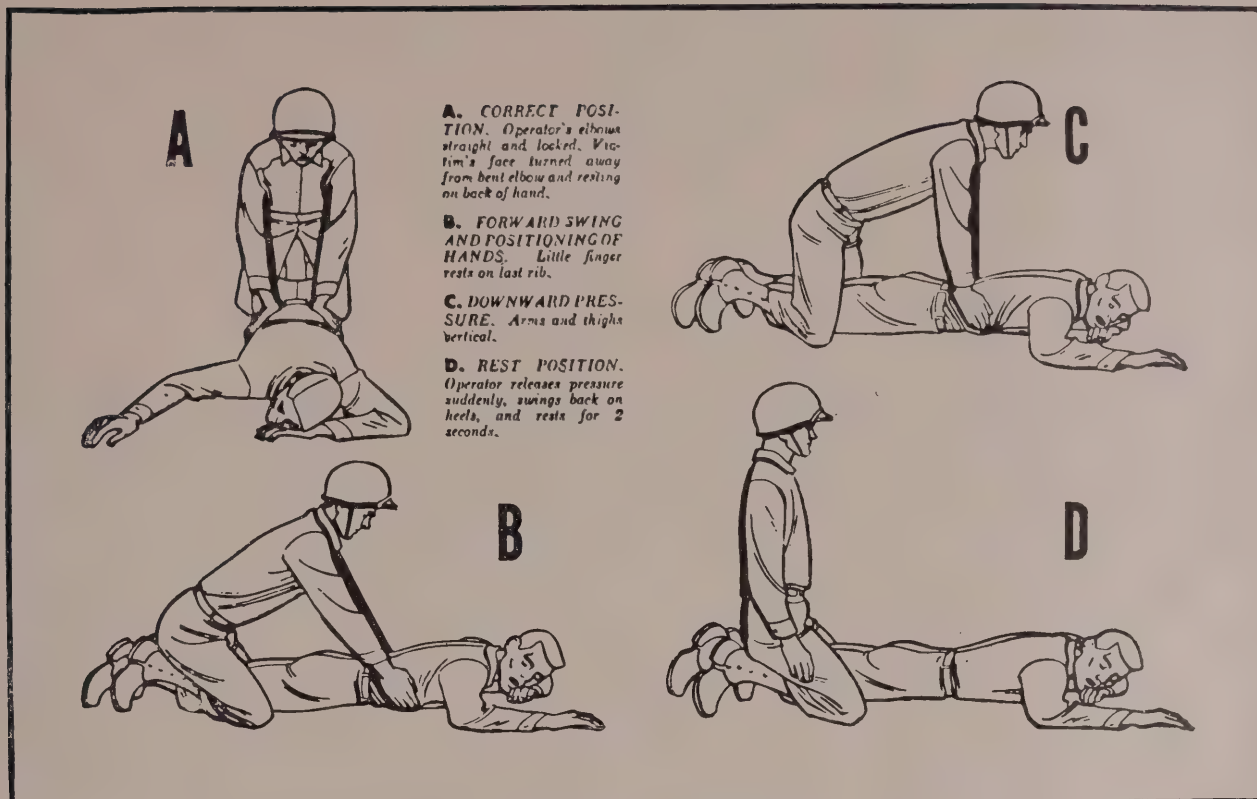
f. The resuscitation procedure is as follows:

(1) Exert downward pressure, not exceeding 60 pounds, for 1 second.

(2) Swing back, suddenly releasing pressure, and sit on the heels.

(3) After 2 seconds rest, swing forward again, positioning the hands exactly as before, and apply pressure for another second.

g. The forward swing, positioning of the hands, and the downward pressure should be accomplished in one continuous motion, which requires 1 second. The release and backward swing require 1 second. The addition of the 2-second rest makes a total of 4



seconds for a complete cycle. Until the operator is thoroughly familiar with the correct cadence of the cycle, he should count the seconds aloud, speaking distinctly and counting evenly in thousands. Example: one thousand and one, one thousand and two, etc.

h. Artificial respiration should be continued until the victim regains normal breathing or is pronounced dead by a medical officer. Since it may be necessary to continue resuscitation for several hours, relief operators should be used if available.

RELIEVING OPERATOR.

The relief operator kneels beside the operator and follows him through several complete cycles. When the relief operator is sure he has the correct rhythm, he places his hands on the operator's hands without applying pressure. This indicates that he is ready to take over. On the backward swing, the operator moves and the relief operator takes his position. The relieved operator follows through several complete cycles to be sure that the new operator has the correct rhythm. He remains alert to take over instantly if the new operator falters or hesitates on the cycle.

STIMULANTS.

a. If an inhalant stimulant is used, such as aro-

matic spirits of ammonia, the individual administering the stimulant should first test it himself to see how close he can hold the inhalant to his own nostril for comfortable breathing. Be sure that the inhalant is not held any closer to the victim's nostrils, and then for only 1 or 2 seconds every minute.

b. After the victim has regained consciousness, he may be given hot coffee, hot tea, or a glass of water containing $\frac{1}{2}$ teaspoon of aromatic spirits of ammonia. *Do not give any liquids to an unconscious victim.*

CAUTIONS.

a. After the victim revives, keep him **LYING QUIETLY**. Any injury a person may have received may cause a condition of shock. Shock is present if the victim is pale and has a cold sweat, his pulse is weak and rapid, and his breathing is short and gasping.

b. Keep the victim lying flat on his back, with his head lower than the rest of his body and his hips elevated. Be sure that there is no tight clothing to restrict the free circulation of blood or hinder natural breathing. Keep him warm and quiet.

c. A resuscitated victim must be watched carefully as he may suddenly stop breathing. *Never leave a resuscitated person alone until it is CERTAIN that he is fully conscious and breathing normally.*

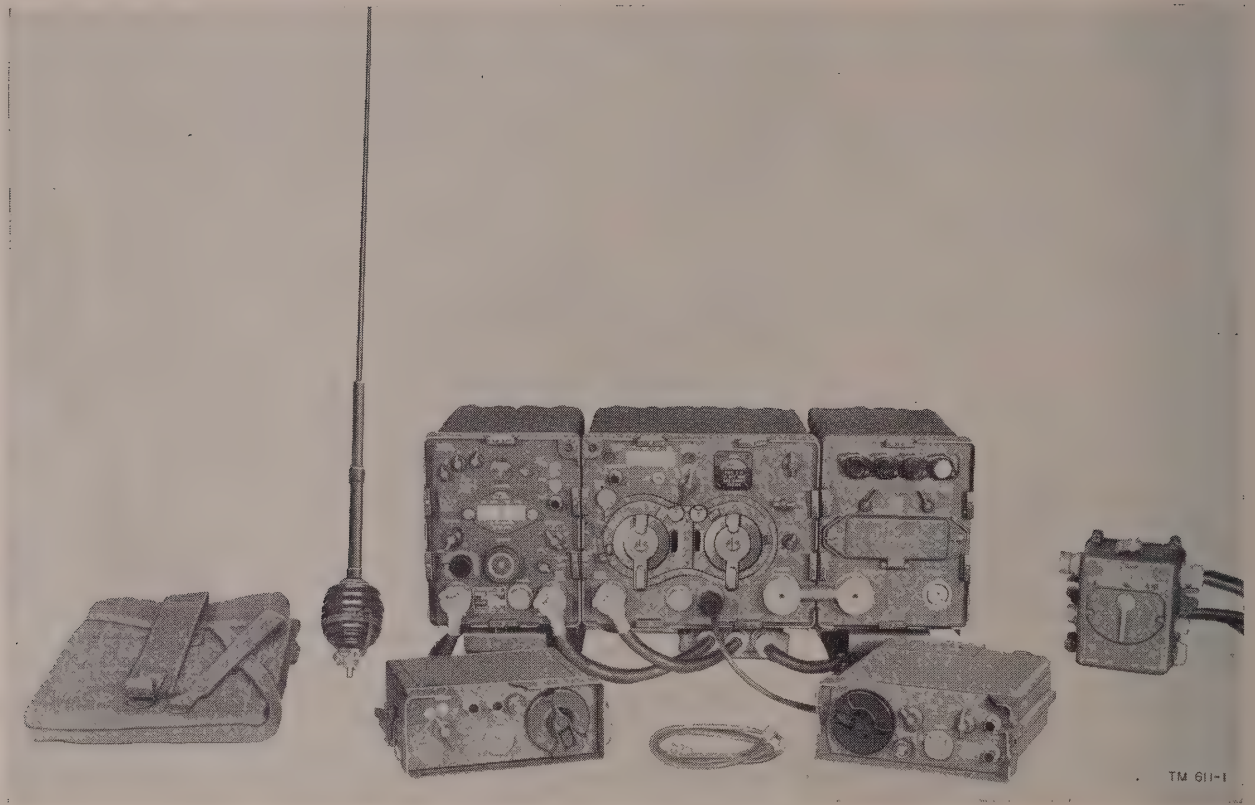


Figure 1. Radio Set AN/VRC-16.

TM 611-1

CHAPTER 1

INTRODUCTION

Section I. GENERAL

1. Scope

This manual contains instructions for the installation, operation, and organizational maintenance of Radio Sets AN/VRC-16, -17, and -18. The information is intended primarily for operators and organizational maintenance personnel and therefore is restricted to system considerations. Detailed information on the various units which comprise the several systems is presented only to the extent that system applications are involved. Detailed field maintenance instructions for the individual major components are published in separate manuals.

2. Nomenclature

a. To expedite the simultaneous treatment of the three sets, a collective nomenclature has been devised to refer to the sets and their respective units. This expedient is outlined in *b* through *h* below.

b. Radio Sets AN/VRC-16, -17, and -18 are referred to collectively as *radio sets*. Wherever instructions are limited to a particular set or group of sets, specific reference is made to that effect and full nomenclature (for example, Radio Set AN/VRC-16) is used for the set involved.

c. The term *system* refers to an installed radio set. Each of the radio sets can be installed in a variety of vehicles (par. 7); a different installation unit is required for each vehicle. The utilization of a basic unit (radio set) and an installation unit in a particular vehicle constitutes a system.

d. The term *receiver-transmitter* is used to refer collectively to Receiver-Transmitters RT-66/GRC, RT-67/GRC, and RT-68/GRC, which are units of Radio Sets AN/VRC-16, -17, and -18, respectively. The use of a particular

receiver-transmitter to cover a particular frequency range (fig. 2) constitutes the major difference among the radio sets. Minor differences, dependent on frequency range, are indicated in table I (par. 6).

e. The term *Set 1*, which also is used on schematic diagrams and as a panel designation to indicate the receiver-transmitter, has no distinguishing significance in Radio Sets AN/VRC-16, -17, and -18. In more complex-related systems which utilize more than one receiver-transmitter (app. III), the term *Set 1* is used to distinguish a particular receiver-transmitter.

f. The term *receiver-transmitter power supply* is used to designate either Power Supply PP-109/GR or PP-112/GR which is used to supply operating voltages for the receiver-transmitter. The vehicular battery voltage available, 12 or 24 volts, determines which power supply must be used. In 12-volt systems, Power Supply PP-109/GR is provided as part of the basic radio set; in 24-volt systems, Power Supply PP-112/GR is provided.

g. The term *auxiliary receiver* is used to refer collectively to Radio Receiver R-108/GRC, R-109/GRC, and R-110/GRC, which are units of Radio Sets AN/VRC-16, -17, and -18, respectively. The frequency range of a particular receiver is identical to the frequency range of the receiver-transmitter in the radio set (fig. 2).

h. The term *auxiliary receiver power supply* is used to designate either Power Supply PP-281/GRC or PP-282/GRC which is used to supply operating voltages for the auxiliary receiver.

3. Forms and Records

The following standard forms will be used for reporting unsatisfactory conditions of

Army matériel and equipment and in performing preventive maintenance:

a. DD Form 6, Report of Damaged or Improper Shipment, will be filled out and forwarded as prescribed in SR 745-45-5.

b. DA AGO Form 468, Unsatisfactory Equipment Report, will be filled out and forwarded to the Office of the Chief Signal Officer as prescribed in SR 700-45-5.

c. DA AGO Form 419, Preventive Maintenance Checklist for Signal Corps Equipment, will be prepared in accordance with instructions on the back of the form.

d. Use other forms and records as authorized.

Section II. DESCRIPTION AND DATA

4. Purpose of Equipment

a. Radio Sets AN/VRC-16, -17, and -18 provide f-m (frequency-modulated) radiotelephone facilities within the frequency range of 20 to 54.9 mc (megacycles). The specific frequency range of each set, and of other radio equipment with which the sets can communicate, is indicated in the frequency spectrum chart (fig. 2). As indicated on the chart, the frequency coverage of each radio set is that of its respective receiver-transmitter and is duplicated by the auxiliary receiver, Radio Receiver R-108/GRC, R-109/GRC, or R-110/GRC, respectively.

b. The radio sets can be installed and operated in trucks, personnel carriers, armored utility vehicles, weapons carriers, and other authorized vehicles (par. 7). The sets are designed primarily for short-range operation (10 to 15 miles) within and between armored, artillery, and infantry units. Specifically, Radio Sets AN/VRC-16, -17, and -18 are intended for use by armored, artillery, and infantry units, respectively. A 900-kc (kilocycle) overlap in frequency coverage between Radio Sets AN/VRC-16 and -17 provides for liaison between armored and artillery units; a similar 900-kc overlap between Radio Sets AN/VRC-17 and -18 provides for liaison between artillery and infantry units.

5. Technical Characteristics

Types of transmission Voice and 1,600-cycle f-m and reception. signals.

Frequency range ----- 20 to 54.9 mc in the following bands:

AN/VRC-16 ----- 20 to 27.9 mc.
AN/VRC-17 ----- 27 to 38.9 mc.
AN/VRC-18 ----- 38 to 54.9 mc.

Type of tuning:

Receiver-transmitter Choice of channels or continuous tuning. Choice of detented channels (80, 120, and 170 for Receiver-Transmitters RT-66/GRC, RT-67/GRC and RT-68/GRC, respectively) at every 100 kc of the tuning range. Provision also is made for presetting any two of the detented channels and for continuous tuning.

Auxiliary receiver --- Continuous tuning with detent provisions for preselection of any three frequencies.

Operational facilities:

Monitoring.

Push-to-talk operation from local or remote control stations.

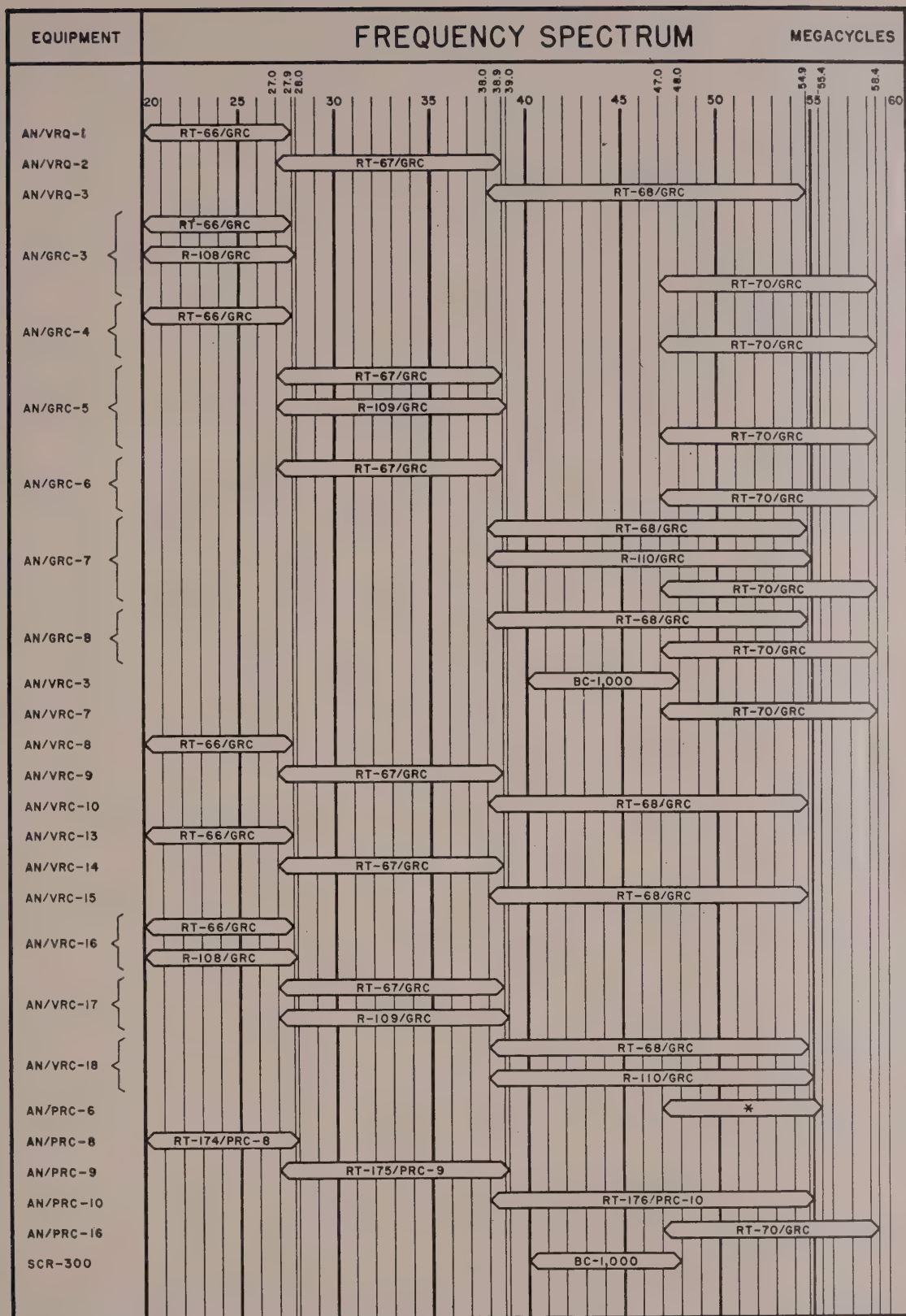
Full-duplex telephone circuit between local and remote control units.

Communication range --- Approximately 10 miles for vehicles in motion; 15 miles for stationary vehicles.

Total power drain ----- 30 to 215 watts, depending on the mode of operation. Power drains for individual units are as follows:

Unit	Input voltage	Input amperage	
		Stand-by	Transmission
Receiver-transmitter	12.6	2.3	11.0
	25.2	1.5	7.3
Auxiliary receiver	12.6	2.5	-----
	25.2	1.5	-----

Transmitter r-f (radio-frequency) power output. Approximately 16 watts on HIGH power; approximately 2 watts on LOW power.



* ONE FIXED FREQUENCY DEPENDING UPON CRYSTAL USED.

TM 611-17

Figure 2. Frequency spectrum chart.

Receivers a-f (audio-frequency) power output:

Receiver-transmitters Approximately 1 watt and 50 mw (milliwatts) at speaker and phone output terminals, respectively. A third output of approximately 30 mw (fixed-level output) is not used in Radio Sets AN/VRC-16, -17, and -18.

Auxiliary receiver— Approximately 1 watt and 50 mw at speaker and phone output terminals, respectively. A third output of approximately 30 mw (fixed-level output) is not used in Radio Sets AN/VRC-16, -17, and -18.

Microphone input im- 150 ohms.
pedance.

Audio output impedance 600 ohms at all audio output terminals.

Receivers sensitivity:

Receiver-transmitter_30-db (decibel) signal-plus-noise to noise ratio with $\frac{1}{2}$ -uv (microvolt) input signal.

Auxiliary receiver_ 30-db signal-plus-noise to noise ratio with $\frac{1}{2}$ -uv input signal.

6. Table of Components

a. A composite table of components for all the basic radio sets is shown in table I. All dimensions and weights are approximate. Although there is only one list of components for

Table I. Table of Components

Component	Radio sets			Dimensions of components				
	AN/VRC-16	AN/VRC-17	AN/VRC-18	Height (in.)	Depth (in.)	Length (in.)	Volume (cu. ft.)	Unit weight (lb.)
Receiver-Transmitter RT-66/GRC	1			9	13	11 $\frac{1}{4}$	0.76	35
Receiver-Transmitter RT-67/GRC		1		9	13	11 $\frac{1}{4}$.76	35
Receiver-Transmitter RT-68/GRC			1	9	13	11 $\frac{1}{4}$.76	35
Power Supply PP-109/GR or PP-112/GR	1	1	1	9	13	8	.54	33
Radio Receiver R-108/GRC	1			9	13	7 $\frac{1}{4}$.50	35
Radio Receiver R-109/GRC		1		9	13	7 $\frac{1}{4}$.50	35
Radio Receiver R-110/GRC			1	9	13	7 $\frac{1}{4}$.50	35
Power Supply PP-281/GRC or PP-282/GRC	1	1	1	4 $\frac{1}{2}$	6	3	.04	6
Control Box C-375/VRC	1	1	1	7	4	7	.1	3.5
Mounting MT-327/GRC	1	1	1	4	13	20	.6	28
Control Group AN/GRA-6:								
Local Control C-434/GRC	1	1	1	3 $\frac{1}{2}$	10 $\frac{1}{2}$	8 $\frac{3}{4}$.18	8
Remote Control C-433/GRC	1	1	1	3 $\frac{1}{2}$	7	9 $\frac{3}{8}$.13	5
Handset H-33/PT	1	1	1	3	2 $\frac{1}{16}$	3	.03	2
Bag CW-189/GR	1	1	1	11	7 $\frac{3}{4}$	10 $\frac{5}{8}$		1
Mast Section MS-116-A	2	2				39.5	.046	1.6
Mast Section MS-117-A	2	2	2			39.5	.042	1.4
Mast Section MS-118-A	2	2				39.5	.016	.5
Mast Section AB-24/GR			2			23.5	.005	.13
Special Purpose Cable Assembly CX-1211/U	1	1	1				.25	.4
RF Cable Assembly CG-568/U	1					50	.01	.5
RF Cable Assembly CG-530/U		1	1			50	.01	.5
Adapter UG-306/U	1	1	1				.006	.36
Bag CW-206/GR	1	1	1	3 (thk)	5 (wd)	40	.34	3.5
Wire W-142	1	1	1			12	.001	.043
Technical Manual (TM 11-611)	2	2	2	8	$\frac{1}{4}$	10	.08	1
Special Purpose Cable WM-46/U	1	1	1			120	.4	9
Connector and bondnut, Appleton Electric Company Nos. 61007 and BL-50 or equal	1	1	1				.01	.5
Adapter UG-273/U	1	1	1				.006	.34
Case CY-684/GR	1	1	1				.17	3
Mast Base AB-15/GR	1	1	1					

each of Radio Sets AN/VRC-16, -17, and -18, the availability of either Power Supply PP-109/GR or PP-112/GR indicates that there are two variations of each basic set. A basic set including Power Supply PP-109/GR is for 12-volt systems; a basic set including Power Supply PP-112/GR is for 24-volt systems.

b. As indicated in paragraph 2, a basic set does not in itself constitute an operating system. For installation and operation in particular vehicles, the additional equipment listed in paragraph 7 also is required.

7. Additional Equipment Required

a. To install and operate any of the basic radio sets listed in table I, an installation unit also is required. Either a 12-volt or a 24-volt basic unit is common to all installations; a separate installation unit is supplied (or must be requisitioned) for each vehicular installation, since such items as audio accessories, cables, junction boxes, and mounting hardware vary with the type of vehicle.

b. Table II indicates the vehicular installation units which can be used with a particular basic radio set. For example, a basic Radio Set AN/VRC-16 installed in a $\frac{1}{4}$ -ton 4 x 4 truck, which has a 12-volt storage battery, utilizes installation unit 2S4502-16-V26/5. The stock number for the basic unit (2S4502-16/12) indicates that a 12-volt power supply is provided. A complete system (basic unit and installation unit) also is designated by a separate stock number. In the above example, 2S4502-16-V26 is the stock number for the complete equipment.

c. The complete contents of the installation units are not listed, but the audio accessories (any of which may be supplied, depending on the installation) are described in paragraph 18.

d. In addition to the equipment included in the basic units and installation units, the following dry cells are required for Control Group AN/GRA-6 (par. 38).

(1) Four $1\frac{1}{2}$ -volt Batteries BA-30.

(2) One 45-volt Battery BA-414/U.

Table II. Vehicular Installation Units

Radio set	Type of vehicle	Stock No.		
		Complete equipment	Basic unit	Installation unit
AN/VRC-16	General Purpose -----	2S4502-16-GP	2S4502-16/12	2S4502-8-GP/50
AN/VRC-16	Truck $\frac{1}{4}$ -Ton 4 x 4 (12 volt) -----	2S4502-16-V26	2S4502-16/12	2S4502-16-V26/5
AN/VRC-16	Truck $2\frac{1}{2}$ Ton 6 x 6 Cargo M34, M35, M36 (24V). -----	2S4502-16-V56	2S4502-16/24	2S4502-16-V56/5
AN/VRC-16	Truck $\frac{3}{4}$ -Ton Cargo M37 (24V) -----	2S4502-16-V74	2S4502-16/24	2S4502-16-V74/5
AN/VRC-16	Truck $\frac{1}{4}$ -Ton 4 x 4 Utility M38 (24V) -----	2S4502-16-V76	2S4502-16/24	2S4502-16-V76/5
AN/VRC-17	General Purpose -----	2S4502-17-GP	2S4502-17/12	2S4502-8-GP/50
AN/VRC-17	Truck $2\frac{1}{2}$ -Ton 6 x 6 Cargo M34, M35, M36 (24V). -----	2S4502-17-V56	2S4502-17/24	2S4502-16-V56/5
AN/VRC-17	Truck $\frac{3}{4}$ -Ton Cargo M37 (24V) -----	2S4502-17-V74	2S4502-17/24	2S4502-16-V74/5
AN/VRC-17	Truck $\frac{1}{4}$ -Ton 4 x 4 Utility M38 (24V) -----	2S4502-17-V76	2S4502-17/24	2S4502-16-V76/5
AN/VRC-18	General Purpose -----	2S4502-18-GP	2S4502-18/12	2S4502-8-GP/50

8. Packaging Data

The basic components of each of the radio sets (par. 6) are packed for shipment in three wooden boxes. The components first are packaged individually in moisture-vaporproof containers and then distributed in the three wooden boxes. The over-all weight and volume of the three containers are listed in a below. The contents of each box are listed in b below.

Note. Items may be packaged in a manner different from that shown, depending on the supply channels.

a. WEIGHT AND VOLUME OF BOXES.

Box No.	Weight (lb.)	Volume (cu.ft.)
1-----	93	2.10
2-----	160	3.20
3-----	53	1.30
Total-----	306	6.60

b. CONTENTS OF EACH BOX.

Box No.	Item	Quantity	Notes
1	Receiver-Transmitter RT-66/GRC, RT-67/GRC, or RT-68/GRC.	1 ea	RT-66/GRC, RT-67/GRC, and RT-68/GRC for Radio Sets AN/VRC-16, -17, and -18, respectively.
	Power Supply PP-109/GR or Power Supply PP-112/GR.	1 ea	PP-109/GR supplied for 12-volt systems; PP-112/GR supplied for 24-volt systems.
2	Mast Base AB-15/GR	1 ea	Not supplied with Radio Set AN/VRC-18.
	Mast Section MS-116/A	2 ea	
	Mast Section MS-117-A	2 ea	
	Mast Section MS-118-A	2 ea	Not supplied with Radio Set AN/VRC-18. Supplied only with Radio Set AN/VRC-18.
	Mast Section AB-24/GR	2 ea	
	Control Group AN/GRA-6	1 ea	
	Adapter UG-273/U	1 ea	R-108/GRC, R-109/GRC, and R-110/GRC for Radio Sets AN/VRC-16, -17, and -18, respectively.
	Adapter UG-306/U	1 ea	
	Power Supply PP-281/GRC or PP-282/GRC	1 ea	
	Special Purpose Cable Assembly CX-1211/U	1 ea	
	Bag CW-206/GR	1 ea	
	Radio Receiver R-108/GRC, R-109/GRC, or R-110/GRC.	1 ea	
	Case CY-684/GR	1 ea	
	Technical Manual (TM-611)	2 ea	
3	Special Purpose Cable WM-46/U	10 ft	Supplied only with Radio Set AN/VRC-16. Not supplied with Radio Set AN/VRC-16.
	Control Box C-375/VRC	1 ea	
	Mounting MT-327/GR	1 ea	
	RF Cable Assembly CG-568/U	1 ea	
	RF Cable Assembly CG-530/U	1 ea	
	Connector and bondnut, Appleton Electric Company Nos. 61007 and BL-50 or equal.	1 ea	

9. General System Description

a. INTRODUCTION. All of the basic radio sets have the following items in common: a receiver-transmitter, a receiver, suitable power supplies, a mounting, three control units, suitable antenna systems, and interconnecting cables. Radio Set AN/VRC-16 (fig. 3) described in *b* below is typical of all the sets discussed in this manual. The nomenclature outlined in paragraph 2 and the listing of components (table I) will facilitate adaptation of the description to Radio Sets AN/VRC-17 and -18. The system cordage diagram (fig. 26), which is essentially a composite illustration of all sets, also is helpful in the understanding of the various systems.

b. RADIO SET AN/VRC-16. Figure 1 shows the major components of Radio Set AN/VRC-16 connected to simulate an operating installation. Power Supply PP-109/GR or Power Supply PP-112/GR, Receiver-Transmitter RT-66/GRC, and Radio Receiver R-108/GRC are

secured to Mounting MT-327/GR. Power Supply PP-112/GR or PP-109/GR furnishes the operating voltages for the receiver-transmitter. Power Supply PP-282/GRC or Power Supply PP-281/GRC, contained within the auxiliary receiver, furnishes the operating voltages for Radio Receiver R-108/GRC. Mounting MT-327/GR normally is bolted to a vehicular mounting surface. From the mounting, connections are made to the vehicular battery, to the major units supported on the mounting, and to one or more Control Boxes C-375/VRC. Connections to the antenna system are made directly from the panel of the receiver-transmitter (fig. 26). When Control Group AN/GRA-6 is used, Local Control C-434/GRC is connected directly to the receiver-transmitter and the auxiliary receiver and through a telephone line to Remote Control C-433/GRC.

c. RADIO SETS AN/VRC-17 AND -18. These systems differ from Radio Set AN/VRC-16 in the type of receiver-transmitter, auxiliary re-

ceiver, and antenna system used. Radio Set AN/VRC-17 uses Receiver-Transmitter RT-67/GRC and Radio Receiver R-109/GRC; Radio Set AN/VRC-18 uses Receiver-Transmitter RT-68/GRC and Radio Receiver R-110/GRC. For differences in antenna cables and mast sections, refer to figure 26.

10. Receiver-Transmitters

a. Receiver-Transmitters RT-66/GRC, RT-67/GRC, and RT-68/GRC are used in Radio Sets AN/VRC-16, -17, and -18, respectively. The receiver-transmitters are very similar in structure, function, and detailed circuit and mechanical arrangement. They differ from

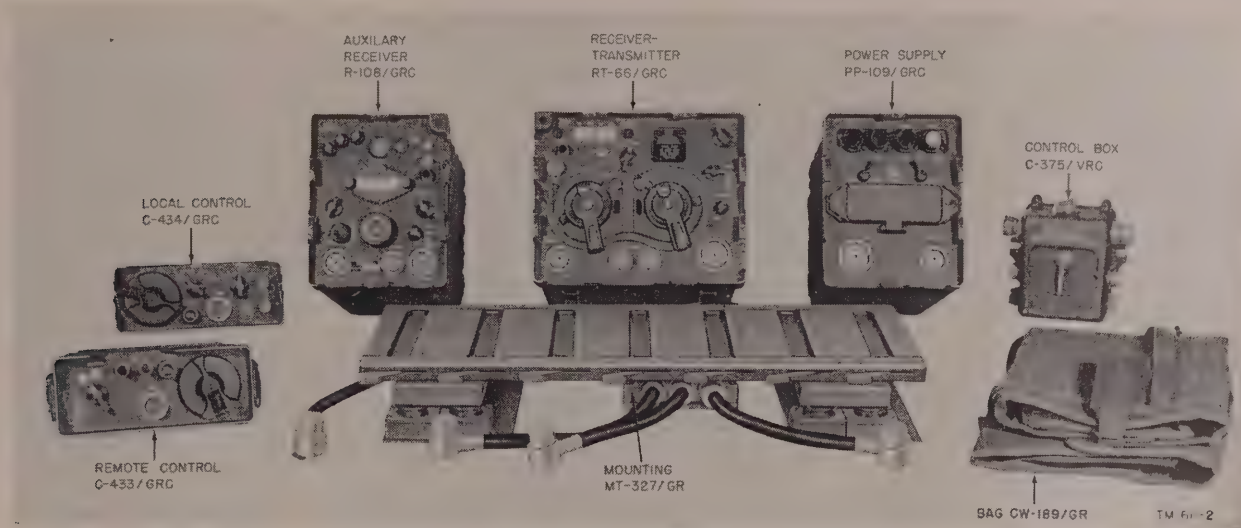


Figure 3. Components of Radio Set AN/VRC-16.

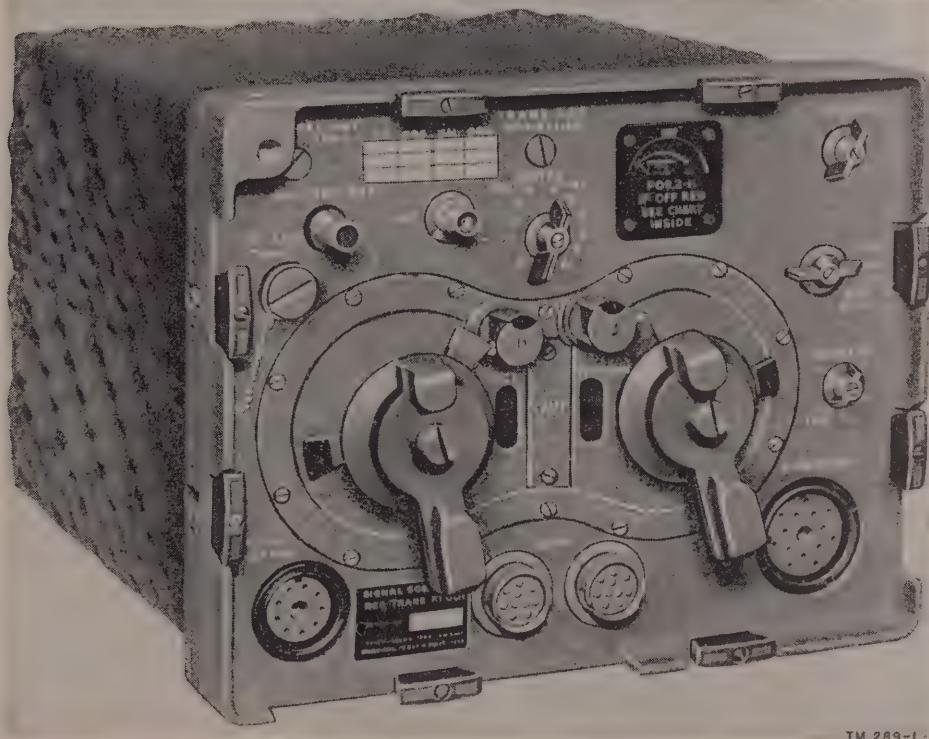


Figure 4. Receiver-Transmitter RT-66/GRC.

one another only in their operating frequency ranges and in those components which determine the frequency range. Therefore, Receiver-Transmitter RT-66/GRC (fig. 4) is externally similar to the other receiver-transmitters except for the calibrations of the tuning dial. Characteristics pertinent to system operation are listed in paragraph 5. Complete information on the receiver-transmitters is contained in a separate technical manual.

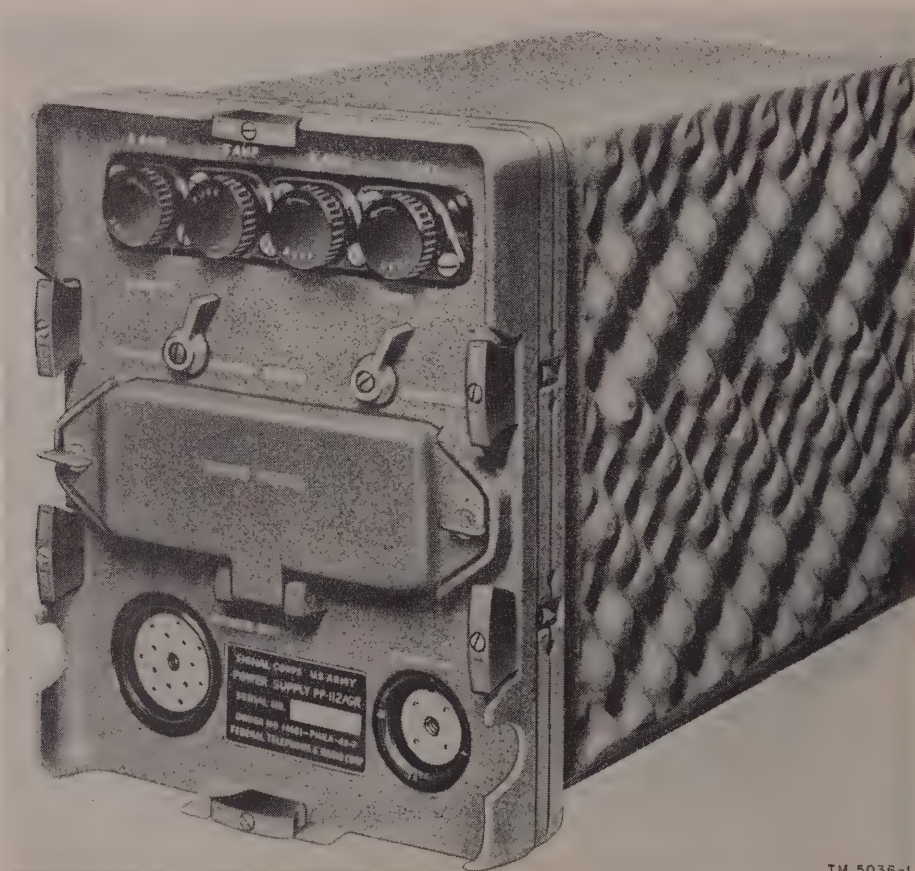
b. Each receiver-transmitter consists of a double-conversion type, superheterodyne f-m receiver and an f-m transmitter which use a common antenna. The tuning mechanism of each receiver-transmitter is detented at every mc and every 100 kc of its range to provide the channel selections indicated in the following chart. To allow rapid selection of any two of the detented channels, a preset mechanism is provided (par. 52). To allow continuous tuning between channels, provision is also made to

disengage the 100-kc detent mechanism (par. 53).

Receiver-Transmitter	Frequency coverage	No. of channels
RT-66/GRC -----	20 to 27.9 mc	80
RT-67/GRC -----	27 to 38.9 mc	120
RT-68/GRC -----	38 to 54.9 mc	170

c. A panel-mounted audio receptacle is provided for the use of a chest set (with headset and microphone), handset, headset, microphone, or loudspeaker.

d. Structurally, the receiver-transmitters are panel-chassis assemblies inclosed in a metal case (fig. 4). The bottom of the case is fitted with channel rails which are used to secure the unit to the vehicular mounting (par. 31). When the case is removed, the r-f and i-f (intermediate-frequency) chassis assemblies are available at either side of the unit (figs. 47, 48, and 49). All tubes are mounted on these vertical chassis.



TM 5036-1

Figure 5. Power Supply PP-112/GR, front view.

e. In vehicular installations, the receiver-transmitter is installed on Mounting MT-327/GR (fig. 8) and is powered by a vehicular power supply, such as Power Supply PP-112/GR. Auxiliary operation of the receiver-transmitter (ch. 6) is possible through use of a battery box and/or a hand generator.

11. Receiver-Transmitter Power Supply

a. Either Power Supply PP-109/GR or PP-112/GR is used to furnish operating voltages for the receiver-transmitter, depending on whether the vehicular storage battery supplies 12 or 24 volts, respectively. The two units are similar externally (fig. 5), and they differ internally only in those circuits necessary to convert the battery voltage to the proper operating voltages for the receiver-transmitter. Detailed information on the power supplies is contained in a separate technical manual.

b. The power supplies develop plate, screen,

bias, filament, microphone, and relay potentials for the receiver-transmitter. The plate, screen, and bias voltages are developed by vibrator-type power supply circuits. Input battery voltage is supplied through a POWER IN receptacle on the front panel (fig. 5); all output voltages are available at the POWER OUT receptacle on the front panel.

c. Structurally, the power supply units are panel-chassis assemblies inclosed in a metal case. Channel rails on the bottom of the case permit it to be installed on Mounting MT-327/GR. When the case is removed (figs. 44, 45, and 46), the replaceable parts on the chassis are accessible.

12. Auxiliary Receiver

a. Radio Receiver R-108/GRC, R-109/GRC, and R-110/GRC are used as auxiliary receivers in Radio Sets AN/VRC-16, -17, and -18, respectively. The receivers are very similar in

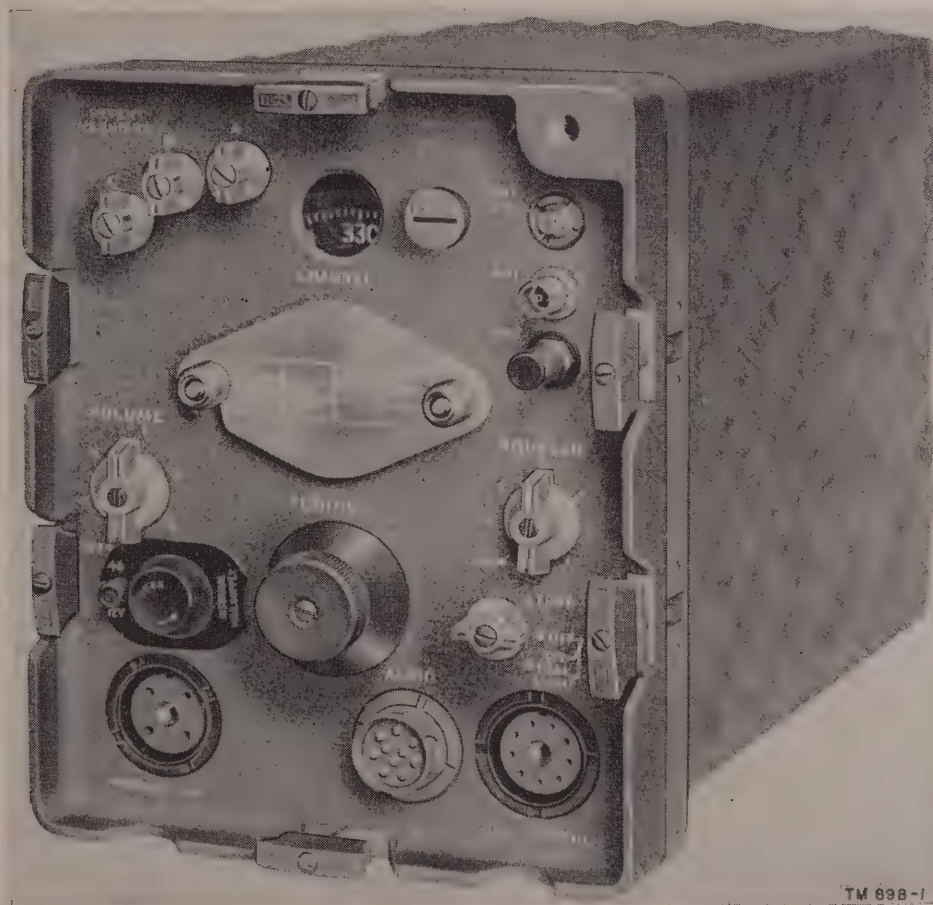


Figure 6. Radio Receiver R-108/GRC

structure, function, and detailed circuit and mechanical arrangement; they differ from one another only in their operating frequency ranges and in those components which determine the frequency range. Hence, Radio Receiver R-108/GRC (fig. 6) is similar externally to the other receivers except for the calibrations of the tuning dial. Receiver characteristics pertinent to system operation are listed in paragraph 5; complete information on the receivers is contained in a separate technical manual.

b. Each receiver uses a single-conversion type, superheterodyne f-m circuit with continuous tuning over the ranges indicated in the following chart. A detent mechanism is provided on each receiver for presetting any three frequencies (par. 54). It should be noted that the receivers duplicate the frequency coverage of the receiver-transmitters with which they are commonly used.

Radio receiver	Frequency coverage
R-108/GRC -----	20 to 28 mc.
R-109/GRC -----	27 to 39 mc.
R-110/GRC -----	38 to 55 mc.

c. Mechanically, the receivers are panel-chassis assemblies inclosed in a metal case (fig. 6). The bottom of the case is fitted with channel rails which are used to secure the unit to the vehicular mounting (par. 32). When the case is removed, the replaceable parts on the receiver chassis are made accessible (fig. 50).

d. A compartment on the receiver chassis (fig. 50) accommodates a plug-in power supply unit (Power Supply PP-281/GRC or Power Supply PP-282/GRC).

13. Power Supplies PP-281/GRC and PP-282/GRC

Power Supply PP-282/GRC (fig. 7) is used in the auxiliary receiver for 24-volt installations of the radio sets. The unit supplies all the operating voltages for the auxiliary receiver. Power Supply PP-281/GRC, similar in appearance and general characteristics, is used for 12-volt installations of the radio sets. These are vibrator type power supplies which plug into the compartment on the auxiliary receiver chassis.

14. Mounting MT-327/GR

a. Mounting MT-327/GR (fig. 8) serves as a support for the major units of the radio sets, and as a junction box for interconnecting the various units.

b. At either end of the mounting are two shock-mounted supports which are normally bolted to the vehicular mounting surface. A mounting table is secured to these supports, and a junction box is suspended from the under surface of the table near the center of the unit (fig. 8).

c. The mounting table is channeled to accept the rails on the bottom of the auxiliary receiver receiver-transmitter and the receiver-transmitter power supply. Locking levers are provided on the front edge of the mounting table to secure the units on the table.

d. The junction box at the center of the unit contains the terminal boards and electrical circuits which serve to connect the units in an operating system. Cables are provided on the junction box to connect the mounting to the vehicular battery and to the major units. The

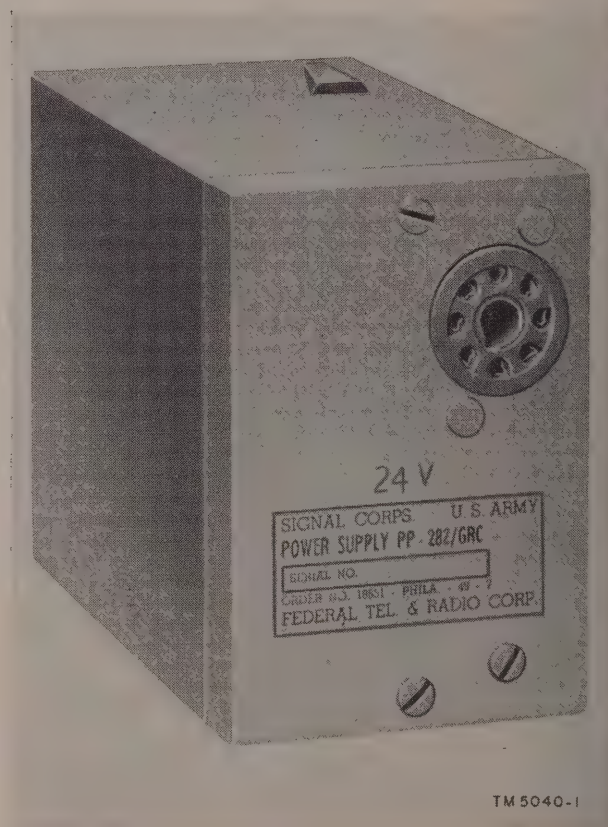


Figure 7. Power Supply PP-282/GRC, front view.

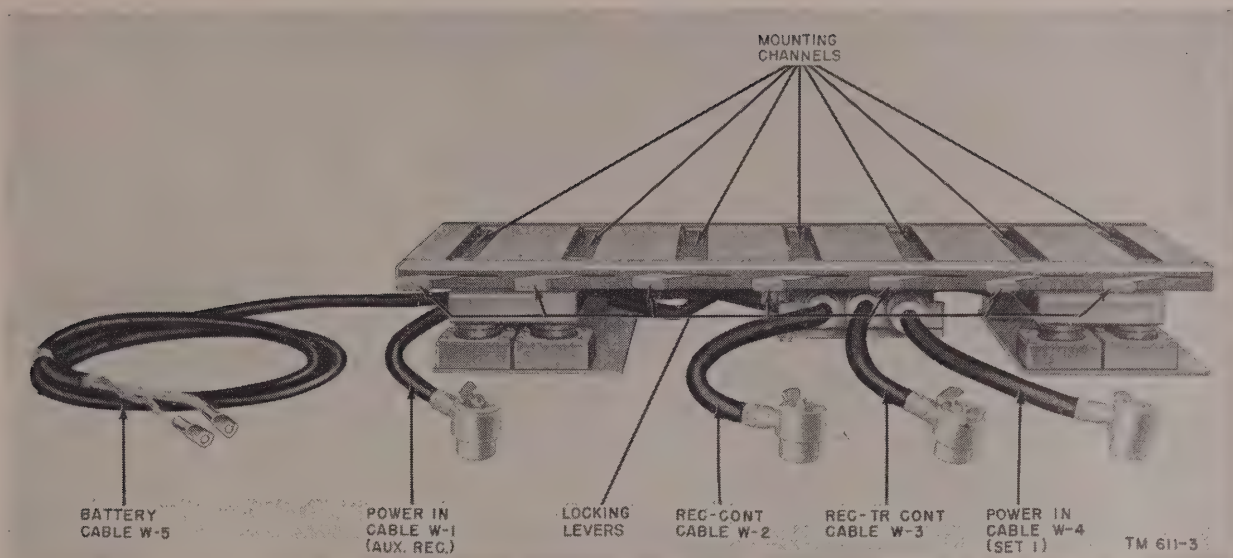


Figure 8. Mounting MT-327/GR, top view.

cables bear identifying nomenclature similar to the panel receptacles to which they should connect (figs. 4, 5 and 6). For example, the plug on the end of cable W-3 is designated REC TR CONTROL.

e. Figure 18 shows the under side of the mounting and the junction box with its cover removed.

15. Control Box C-375/VRC

a. One or more Control Boxes C-375/VRC (fig. 9) are used in every installation for push-to-talk control of the radio sets. One unit is supplied with the basic radio set (par. 6); additional units may be supplied in the installation kits (par. 7).

b. The control boxes are normally installed at a distance from Mounting MT-327/GR (in locations convenient for driver, gunner, commander, or another operator) and are connected to the mounting either directly or indirectly by means of Special Purpose Cable WM-46/U. Cable entries are provided at either side of the control box (fig. 9). The cable connection extends the audio and control lines of the receiver-transmitter and the audio line of the auxiliary receiver to the switches on the control box. The switches connect these lines to the audio connectors on either side of the box and to the MIC. and PHONE jacks on the bottom of the box (fig. 34). Suitable audio accessories can be connected for monitoring or push-to-talk control of the radio sets.

16. Control Group AN/GRA-6 (fig. 10)

a. Control Group AN/GRA-6 can be used to provide local or remote monitoring and push-to-talk control of the radio sets, and includes provision for telephone communication between

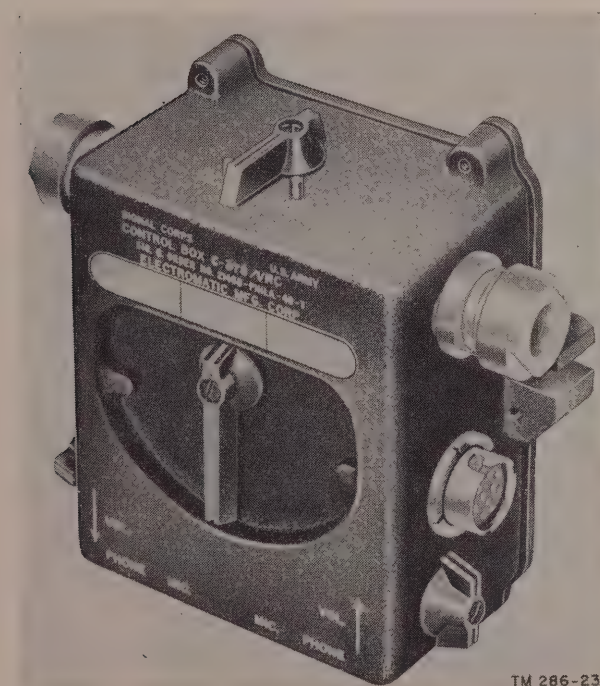


Figure 9. Control Box C-375/VRC, right oblique view.

local and remote control stations. The control group includes Local Control C-434/GRC, Remote Control C-433/GRC, Handset H-33/PT, and Bag CW-189/GR. Complete information on the control group is contained in a separate technical manual.

b. Local Control C-434/GRC is connected directly to the panel of the receiver-transmitter and the auxiliary receiver by means of plug-terminated cords at the rear of the unit (fig. 29). The switching facilities of the unit allow for push-to-talk transmission over the receiver-transmitter from a handset or chest set (with headset and microphone) plugged into the AUDIO receptacle on the front panel.

c. Remote Control C-433/GRC may be as much as two miles away from the local unit. A telephone line is used to interconnect the two units. The combined switching actions of the two units make it possible to extend monitoring and push-to-talk facilities to the remote unit. The remote unit also will accommodate a handset.

d. Handset H-33/PT (fig. 14) may be used at the panel AUDIO connector of either control unit. The handset is equipped with a push-to-talk nonlocking switch which incorporates two SPST (single-pole, single throw) switches. The handset cord is terminated in a 10-pin connector which will mate with any of the 10-pin AUDIO receptacles on the control units, receiver-transmitters, and receivers.

e. Provisions for duplex telephone communication (including ringing) also are incorporated in the control units. This facility makes the control group adaptable for use as a field telephone.

f. Bag CW-189/GR is provided for storing and carrying purposes. The units may be stored in the bag when they are not in use or when they are being transported.

17. Minor Components

a. The following is a list of minor components (fig. 3):

- (1) Mast Base AB-15/GR.
- (2) Mast Sections MS-116-A, MS-117-A, MS-118-A.
- (3) Adapters UG-273/U and UG-306/U.
- (4) Special Purpose Cable Assembly CX-1211/U.
- (5) RF Cable Assembly CG-568/U (4 ft. 2 in.).
- (6) Wire W-142.
- (7) Special Purpose Cable WM-46/U.
- (8) Bag CW-206/GR.
- (9) Case CY-684/GR.
- (10) Connector and bondnut, Appleton Electric Co. Nos. 61007 and BL-50.

Note. With the exception of the last three items listed, all the above components are represented functionally on the system cordage diagram (fig. 26). For physical and electrical description, refer to the identification table of parts.

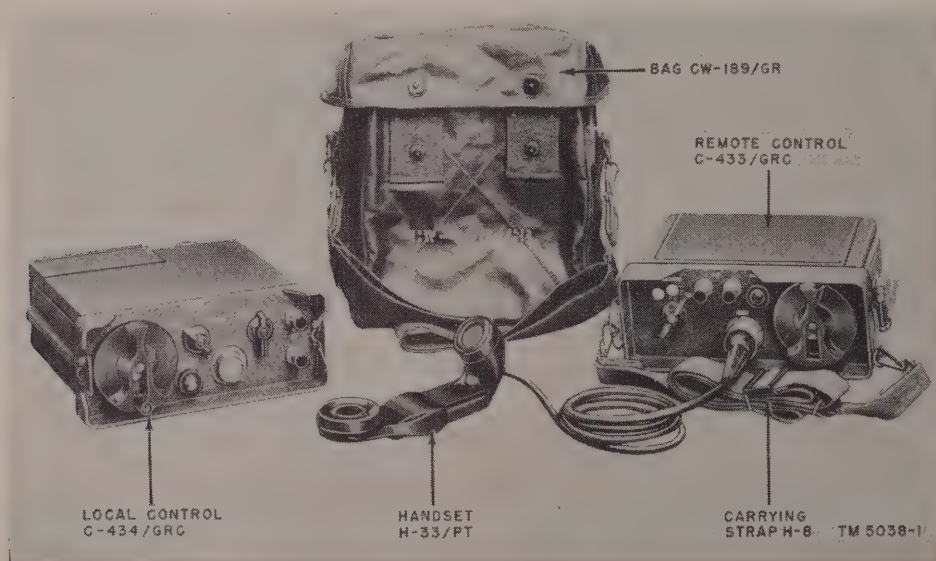


Figure 10. Control Group AN/GRA-6.

b. The connector and bondnut are used for connecting the power cable of the radio sets to the vehicular power terminal board. The connector is of the feed-through type; the bondnut locks the connector in place.

c. Case CY-684/GR is a metal box provided for storage of tubes, lamps, fuses, and other replaceable parts. The case will not accommodate all the running spares which are supplied with the various units (par. 19), but will accommodate some of each type. Refer to paragraph 39 for recommendations on the selection of spares to be stored in Case CY-684/GR.

d. Bag CW-206/GR is provided for storage of spare antenna masts, Case CY-684/GR, audio accessories (not in use), and technical manuals.

18. Audio Accessories

a. TYPE. Audio accessories for operating the radio sets are supplied in the installation units. They vary in type and number according to the type of vehicular installation. Some or all of the following items may be supplied:

- (1) Chest Set Group AN/GSA-6 and Headset-Microphone H-63/U.
- (2) Dynamic Loudspeaker LS-166/U.
- (3) Handset H-33/PT.
- (4) Microphone M-29/U.
- (5) Headset Navy type CW-49507 and Headset Cord CX-1334/U.

Note. The above listed audio accessories are the only types which can be connected to the 10-pin audio connectors on the radio sets. Control Box C-375/VRC is the only unit equipped with jacks which will accommodate any substitute accessories (*h* below).

b. CHEST SET GROUP AN/GSA-6. Chest Set Group AN/GSA-6 (fig. 11), in conjunction with Headset-Microphone H-63/U (*c* below), is the audio accessory most commonly used with the radio sets. The chest set group consists of a chest-mounting switch box and a 5-foot cord which terminates in an 8-contact connector on one end and a 10-pin audio connector on the other end. The connector mates with a receptacle on one end of the switch box and provides a quick-disconnect feature for the chest set. The audio connector will mate with any

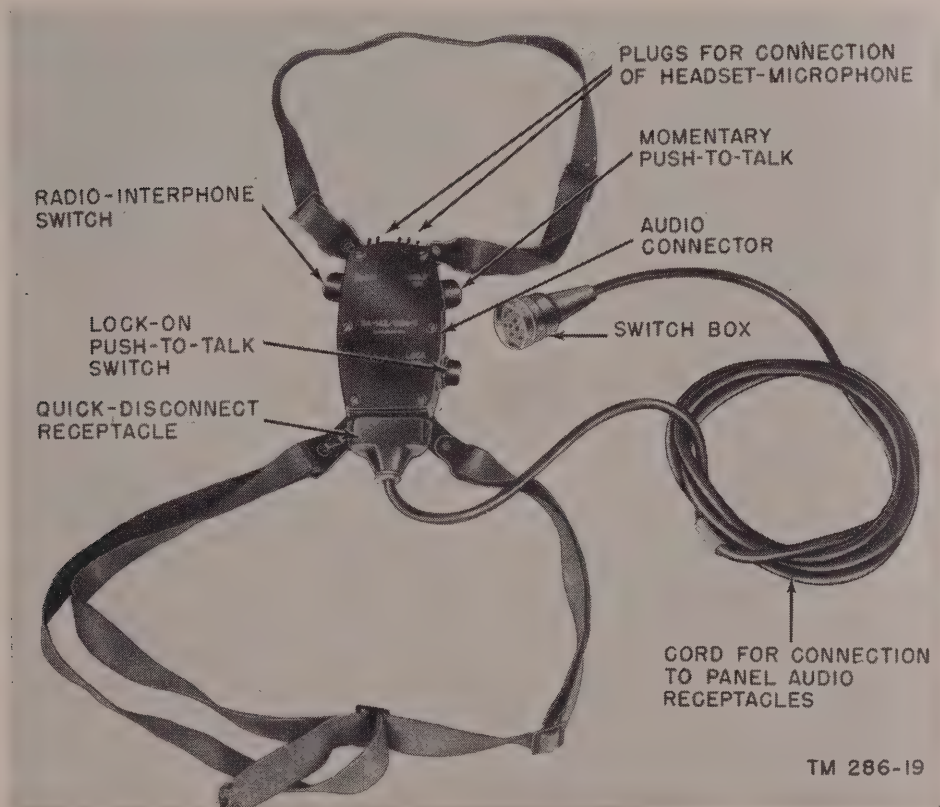


Figure 11. Chest Set Group AN/GSA-6.

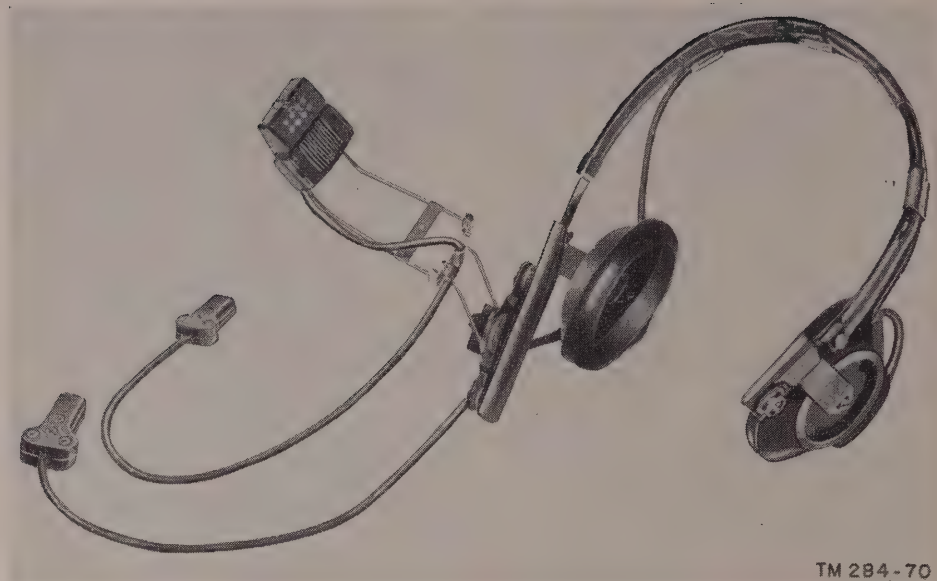


Figure 12. Headset-Microphone H-63/U.

of the 10-pin receptacles on the control units or on the receiver-transmitter. Two plugs provided on the switch box will mate with the jacks on Headset-Microphone H-63/U. Two push-to-talk buttons are provided on one side of the switch box; a push-button RADIO-INT switch is provided on the other side of the box. Electrically, the push-to-talk buttons are identical; however, one provides momentary contact and the other locks in position. When desired, the lock-on button can be disabled by means of an internal adjustment (fig. 27). The RADIO-INT switch is a momentary type switch normally in the INT position. An internal adjustment is provided (fig. 27) to lock the switch in either the RADIO or INT position.

c. HEADSET-MICROPHONE H-63/U. Headset-Microphone H-63/U (fig. 12) consists of two series-connected 300-ohm receivers and a 100-ohm microphone. The microphone is mounted on an adjustable boom attached to the receiver headband. Two 14-inch conductors from the microphone and headset are terminated in two-pin and three-pin jacks, respectively. These jacks will mate with the plugs on Chest Set Group AN/GSA-6.

d. DYNAMIC LOUDSPEAKER LS-166/U. Dynamic Loudspeaker LS-166/U (fig. 13) is a 4-inch permanent-magnet dynamic loudspeaker with a voice-coil impedance of 8 ohms, and a matching transformer which provides a 600-

ohm input impedance. A 5-foot cord, terminated in a 10-pin audio connector, is provided for connecting the speaker to the audio receptacles wired for loudspeaker or phone operation. A two-position switch on the side of the speaker may be used to switch the units from speaker to phone output. A universal type clamp is provided on the speaker case for mounting purposes.

e. HANDSET H-33/PT. Handset H-33/PT (fig. 14) is a combination microphone and receiver with a push-to-talk switch and connecting cord. Microphone impedance is 40 ohms; receiver impedance is 300 ohms. The push-to-talk switch provided consists of two electrically independent SPST (single-pole, single-throw) switches. The cord is 5 feet long and is terminated in a 10-pin audio connector which will mate with the audio receptacles on the receiver-transmitter or with the audio receptacles on either of the control units.

f. MICROPHONE M-29/U. Microphone M-29/U (fig. 15) consists of a 100-ohm carbon-microphone element in a plastic case with a push-to-talk switch and connecting cord attached. The push-to-talk switch incorporates two electrically independent SPST switches. The connecting cord is 5 feet long and terminates in a 10-pin audio connector which will mate with the receptacles on the receiver-

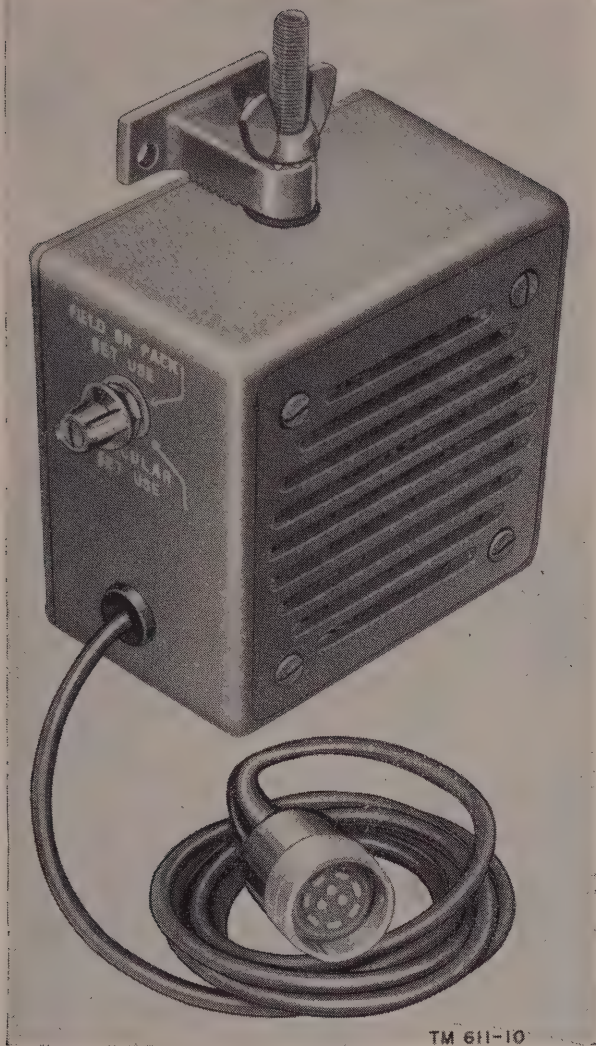


Figure 13. Dynamic Loudspeaker LS-166/U.

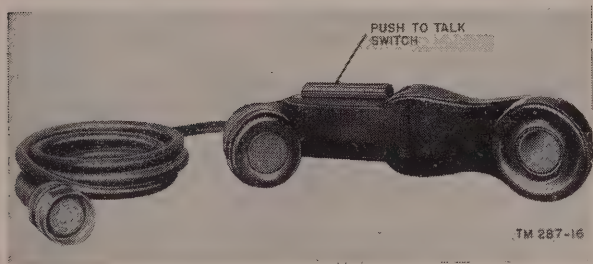


Figure 14. Handset H-33/PT.

transmitter or with the audio receptacles on either of the control units.

g. HEADSET NAVY TYPE CW-49507 AND HEADSET CORD CX-1334/U. Headset Navy type CW-49507 (fig. 16) consists of two series-

connected 300-ohm receivers. A 14-inch cord is connected to the receivers and is terminated in Plug PL-54. The plug will mate with Jack JK-26, on one end of Headset Cord CX-1334/U. Headset Cord CX-1334/U is 5 feet long. It is terminated in a 10-pin audio connector, and serves to connect the headset to the audio receptacles on the receiver-transmitter or to the audio receptacles on either of the control units.

Note. The audio accessories should not be used indiscriminately on any of the units, even though it is possible to connect them physically. Refer to chapter 3 for correct usage of the audio accessories.

h. SUBSTITUTE ACCESSORIES. The substitute accessories listed in the following chart may be used only if absolutely necessary. Performance will be inefficient, however, because of impedance mis-matches. Operating facilities will be confined solely to Control Box C-375/VRC.

Standard item	Substitute item
Chest Set Group AN/GSA-6	Chest Set TD-4 or Cords CD-307-A and CD-318.
Headset-Microphone H-63/U	Headset H-16/U and Microphone T-45 or Headset HS-30 with Cord CD-933 and Microphone T-45.
Headset Navy type CW-49507	Headset H-16/U or Headset HS-30 with Cord CD-933.
Headset Cord CX-1334/U	Cord CD-307-A.
Microphone M-29/U	Microphone T-17.
Dynamic Loudspeaker LS-166/U.	None.
Handset H-33/PT	None.

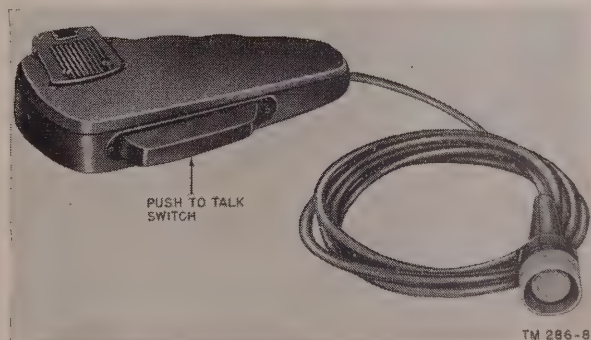


Figure 15. Microphone M-29/U.

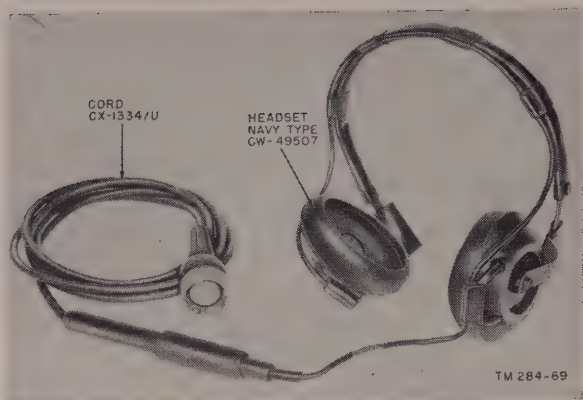


Figure 16. Headset Navy Type CW-49507 and Headset Cord CX-1334/U.

19. Running Spares

Running spares for normally expendable items, such as tubes, fuses, and vibrators, are supplied with some of the system components. The spares supplied are listed in *a* through *g* below.

Note. Case CY-684/GR, provided for carrying the spare parts, is not ample for carrying all of the parts supplied; therefore, it will be necessary to make a selection of those parts most likely to be needed. A suggested list of such parts is given in paragraph 39.

a. SPARE PARTS FOR RECEIVER TRANSMITTERS RT-66/GRC, RT-67/GRC, AND RT-68/GRC. The spare parts supplied for each of these components are identical—

- 2 tubes, electron, type 1A3.
- 2 tubes, electron, type 1AE4.
- 2 tubes, electron, type 1L4.
- 4 tubes, electron, type 1R5.
- 1 tube, electron, type 1S5.
- 6 tubes, electron, type 1U4.
- 3 tubes, electron, type 2E24.
- 1 tube, electron, type 3A4.
- 5 tubes, electron, type 3A5.
- 2 tubes, electron, type 3B4.
- 6 tubes, electron, type 3Q4.
- 2 tubes, electron, type 6AK5.

b. SPARE PARTS FOR POWER SUPPLIES PP-109/GR AND PP-112/GR.

- (1) *Power Supply PP-109/GR.*
 - 2 fuses, cartridge, type AGU, 5-ampere.
 - 2 fuses, cartridge, type AGU, 10-ampere.
 - 1 relay, thermal (K-1, K-2).
 - 2 tubes, ballast (R-24, R-25, R-31).

- 1 tube, electron, type 1007.
- 2 tubes, electron, type 0B2.
- 2 tubes, electron, type 0A2.
- 3 vibrators, 6-volt (E-1, E-2, E-3).

- (2) *Power Supply PP-112/GR.*
 - 3 fuses, cartridge type AGU, 5-ampere.
 - 1 fuse, cartridge, type AGU, 3-ampere.
 - 1 relay, thermal (K-1, K-2).
 - 3 tubes, ballast (R-24, R-25, R-31, R-37, R-38, R-40).
 - 1 tube, electron, type 1007.
 - 2 tubes, electron, type 0B2.
 - 2 tubes, electron, type 0A2.
 - 3 vibrators, 24-volt (E-1, E-2, E-3).

c. SPARE PARTS FOR RADIO RECEIVERS R-108/GRC, R-109/GRC, AND R-110/GRC. Spare parts supplied for each of these receivers are identical.

- 1 fuse, cartridge, 4-ampere.
- 1 relay, thermal, SPST, (K-1).
- 1 tube, ballast, (R-59).
- 2 tubes, electron, type 0B2.
- 1 tube, electron, type 1A3.
- 1 tube, electron, type 114.
- 2 tubes, electron, type 1S5.
- 6 tubes, electron, type 1U4.
- 4 tubes, electron, type 3A5.
- 3 tubes, electron, type 3Q4.
- 4 tubes, electron, type 6AK5.

d. SPARE PARTS FOR POWER SUPPLIES PP-281/GRC AND PP-282/GRC.

- (1) *Power Supply PP-281/GRC:*
 - 2 vibrators, plug-in type, 6-volt input.
- (2) *Power Supply PP-282/GRC:*
 - 2 vibrators, plug-in type, 24-volt input.

e. SPARE PARTS FOR CONTROL GROUP AN/GR-6.

- 4 lamps, glow, 125-volt, 1/25-watt, GE lamp NE-51.

f. SPARE MAST SECTIONS FOR RADIO SETS AN/VRC-16, AND -17.

- 1 Mast Section MS-116-A.
- 1 Mast Section MS-117-A.
- 1 Mast Section MS-118-A.

g. SPARE MAST SECTIONS FOR RADIO SET AN/VRC-18.

- 1 Mast Section AB-24/GR.
- 1 Mast Section MS-117-A.

CHAPTER 2

INSTALLATION INSTRUCTIONS

Section I. INTRODUCTION

20. Scope of Instructions

The installation instructions included in this manual are generalized to make them applicable to any installation. The variety of vehicles in which the radio sets can be installed limits the amount of detail which can be given for exact location of units, routing of cables, placement of antennas, etc. Required clearances, interconnection data, and all other essential information are included. For specific details pertinent to particular vehicles, reference should be made to the installation instructions supplied with the installation units for the vehicles. Each of the installation units listed in paragraph 7 contains instructions pertinent to the particular vehicle for which the unit is intended.

21. General Unpacking Instructions

Take the usual precautions against damage to equipment during the unpacking procedure.

The following points of procedure should be observed whenever possible:

- a. Unless instructions are given to the contrary, unpack equipment as required, in the order described. Unpacking all boxes simultaneously may interfere with an orderly procedure and will complicate any possible division of labor.
- b. As each box is unpacked, check its contents against the master packing slip.
- c. Use cutters to clip metal bands.
- d. Do not pry off the tops or sides of boxes; use a nail puller to remove the nails, and lift off the sides and/or the tops of boxes.
- e. Save boxes, containers, and other packaging material, if practicable, for possible use for storage or reshipment.

Section II. VEHICULAR INSTALLATION DETAILS

Note. Vehicular installation procedures are those which involve modification of the vehicle (for example, the drilling of holes) or some special technique peculiar to a type of vehicle (for example, the routing of cables).

22. Unpacking

The material comprising the installation unit and the material contained in box No. 3 of the basic unit (par. 8) are required for the vehicular installation details. Unpack the installation unit and box No. 3 of the basic unit, observing the general precautions noted in paragraph 21.

23. Mounting MT-327/GR

Mounting MT-327/GR should be located and secured in place; all external connections should be completed.

- a. Locate Mounting MT-327/GR according to the installation instructions for the particular vehicle. In any installation, allow the minimum clearances indicated in figure 17.
- b. Spot and drill the eight mounting holes in accordance with the dimensional data shown in figure 17.
- c. Turn the mounting upside down to allow access to the junction box. Loosen the four screws at the corners of the junction box and remove the cover plate (fig. 18).
- d. Prepare one end of the 10-foot length of Special Purpose Cable WM-46/U for connection to the mounting in accordance with the instructions given in figure 19.
- e. Loosen the bondnut on the cable clamp at one of the unused cable entries (fig. 18) (pref-

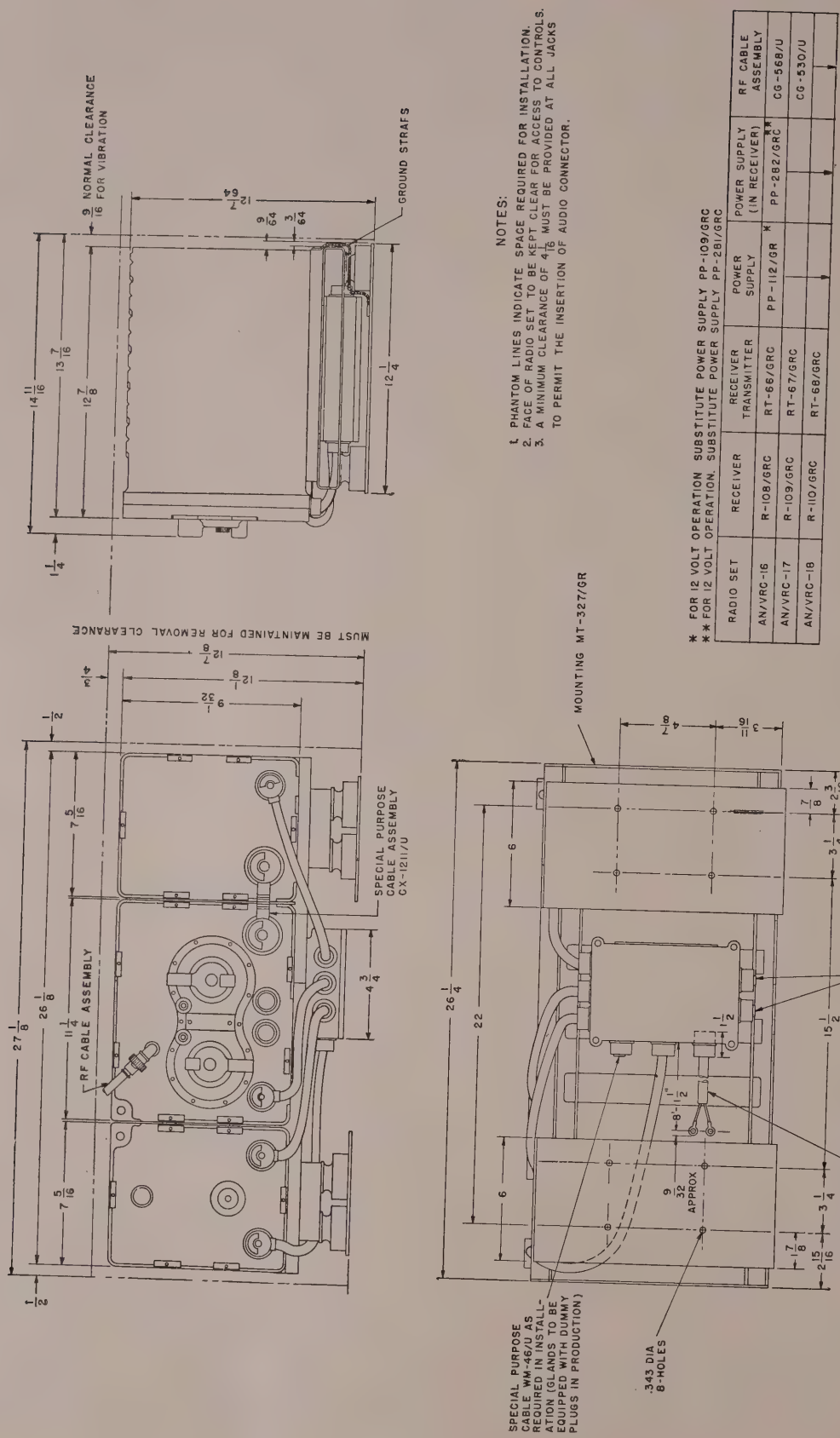
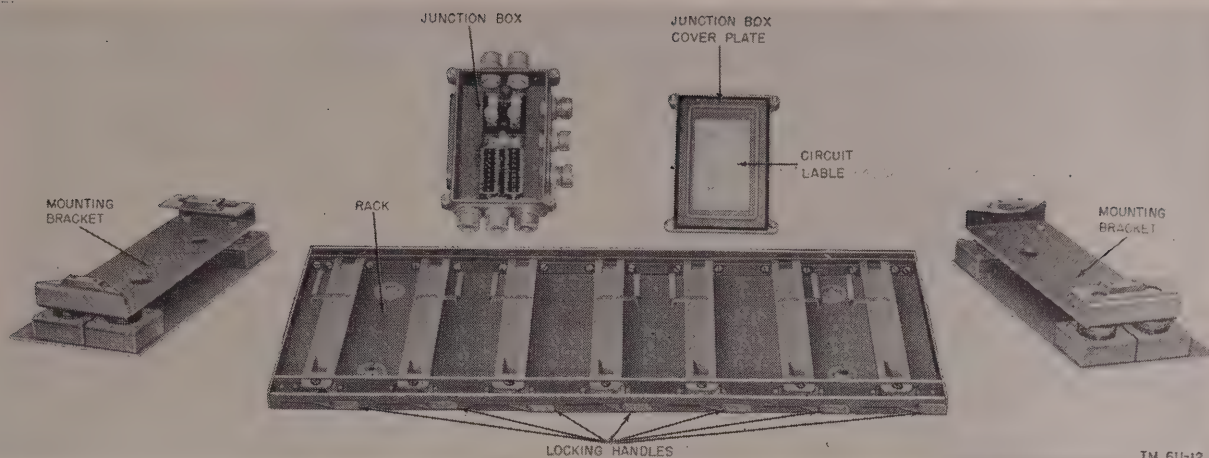
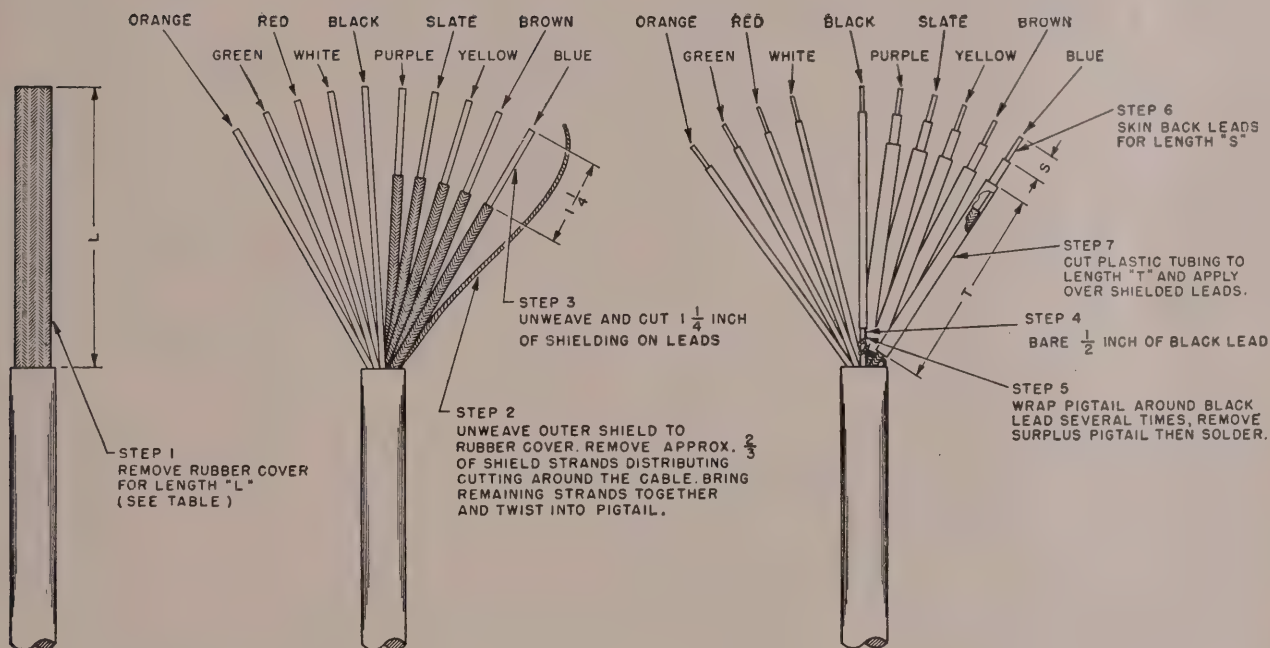


Figure 17. Radio Sets AN/VRC-16, -17, and -18, outline drawing.



TM 611-12

Figure 18. Mounting MT-327/GR, disassembled view.

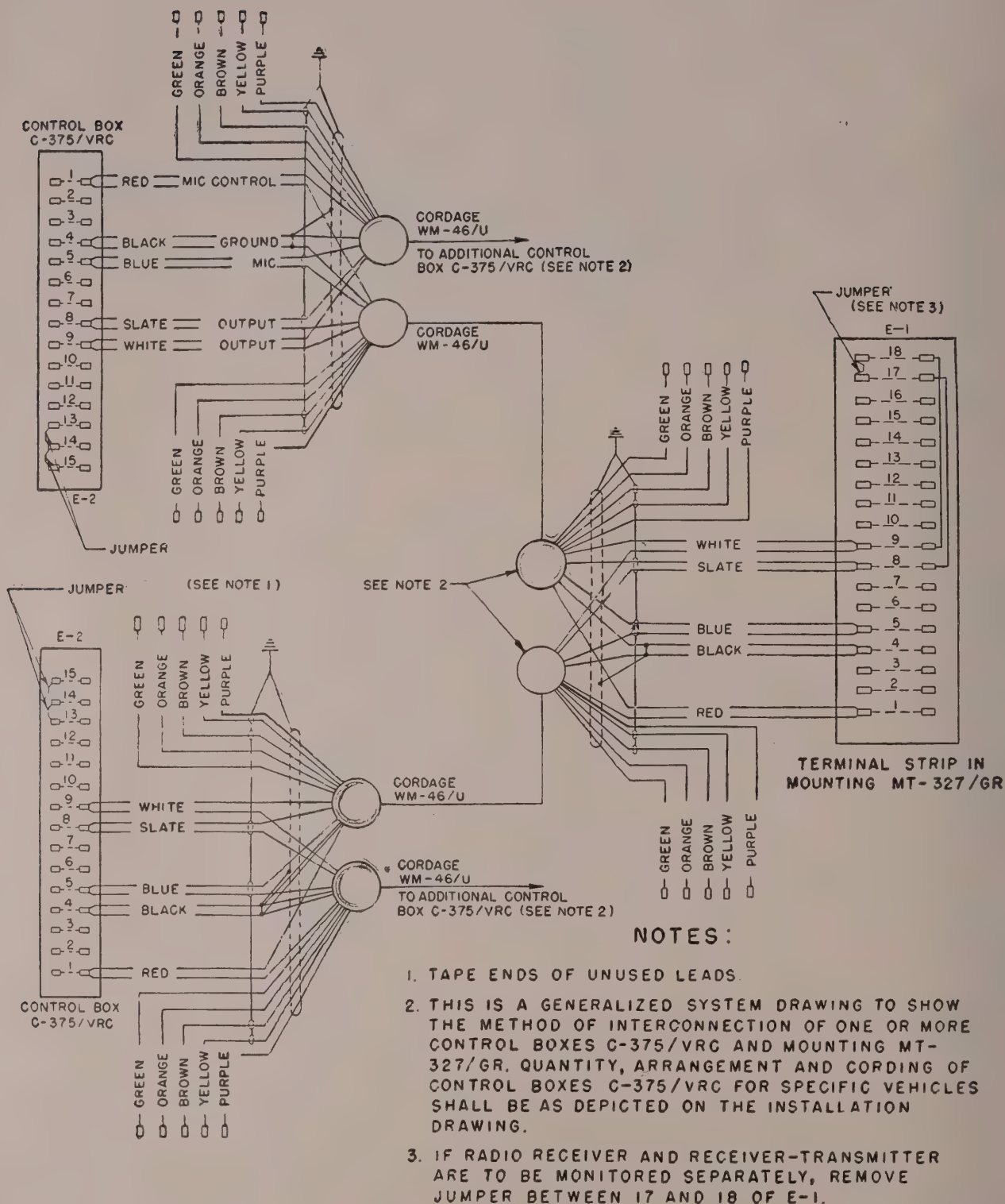


COMPONENT	LENGTH "L"	LENGTH "S"	LENGTH "T"
CONTROL BOX C-375/VRC	4	$\frac{3}{8}$	SEE NOTE
MOUNTINGS MT-297/GR, MT-298/GR, MT-299/GR, MT-300/GR, MT-327/GR	6	$\frac{3}{8}$	SEE NOTE
TERMINAL BOX SC-D-5319	6	$\frac{3}{8}$	SEE NOTE
TURRET TERMINAL BOX IN MEDIUM TANK M46	10	$\frac{3}{8}$	SEE NOTE
BENDIX-SCINTILLA CONNECTOR SIZE 28 SHELL	$\frac{3}{8}$	$\frac{5}{16}$	NOT USED
BENDIX-SCINTILLA CONNECTOR SIZE 22 SHELL	$\frac{1}{4}$	$\frac{1}{4}$	NOT USED

NOTE:
LENGTH "T" WILL VARY ACCORDING
TO POSITION OF TERMINAL

TM 611-15

Figure 19. Preparation of Special Purpose Cable WM-46/U.



TM 611-6

Figure 20. Interconnection of Mounting MT-327/GR and Control Box C-375/VRC.

erably the one at the top center). Remove the nut, metal ring, and rubber washer from the cable clamp, and slip them over the prepared end of the cable. The rubber plug, which will be found in the cable entry, is for waterproofing an unused entry. It will not be required in the final assembly, but should be saved for use when the equipment is disassembled for reshipment or storage.

f. Insert the prepared end of the cable through the cable entry, and solder the individual conductors to the terminals of the terminal board, E-1, in the junction box (fig. 18). (All conductors should be connected, even though all of them are not used.) Observe the color coding indicated in figure 20. The cable should be inserted until the outer insulation protrudes into the inside of the junction box. Sufficient slack should be allowed for all terminal connections. Note that each terminal on E-1 has a pair of contacts; the connections should be made to the open contacts of each pair.

g. When the connections are complete, tighten the bondnut on the cable clamp to effect a watertight seal.

Note. If for some reason the color coding is different from that illustrated in figure 20, note which wire is connected to each terminal and tag the opposite end of the wires accordingly. If necessary, make a continuity check of the individual wires.

h. Before replacing the cover on the junction box, check the tightness of the solderless connectors, E-2, and E-3, screws, and mounting fuse F-1 (fig. 18). Over a period of time, cable compression can cause these connectors to become loose.

i. Replace the cover on the junction box.

j. Turn the mounting right side up and bolt it to the vehicle.

k. Route the loose end of Special Purpose Cable WM-46/U in accordance with the instructions outlined in the installation instructions supplied with the vehicular installation unit. Although the units to be interconnected are Mounting MT-327/GR and Control Box C-375/VRC, vehicular layout will determine whether a direct connection will be made or whether junction boxes and slip rings or junction boxes alone will intervene (par. 24b).

l. The battery cable (W-5 in fig. 8) is connected in accordance with instructions furnished with the installation unit. Generally,

the cable will connect to a vehicular junction box rather than directly to the battery. Use the connector and bondnut supplied with the basic unit to secure the cable at its point of entry into the junction box. Leave enough slack to allow the mounting table to be removed (for access to the junction box) without straining the cable.

24. Control Box C-375/VRC

One or more Control Boxes C-375/VRC may be supplied in the installation units in addition to the box supplied with the basic unit. The boxes must be located, mounted, and interconnected with Mounting MT-327/GR.

a. Spot the location of the control boxes and drill the mounting holes. The exact location will vary from vehicle to vehicle, and must be determined from the specific instructions supplied with the installation unit. Minimum clearances which are required are indicated in figure 21. The clearances can be reduced when all of the facilities (for example, the jacks at the bottom of the box) are not required. Before mounting the units, make the connections described for each unit (b and c below).

b. Remove the cover from the control box. Remove the bondnut, ring, and washer from one of the cable clamps at the side of the box, and slip the nut, ring, and washer over the loose end of Special Purpose Cable WM-46/U. (This may be the other end of the cable connected to Mounting MT-327/GR; more commonly it will be an extension of this cable from a vehicular junction box or another Control Box C-375/VRC. In all cases, the cable end should be prepared in accordance with instructions for Control Box C-375/VRC as shown in figure 19.) The waterproofing plugs found in the cable entries should be saved if practicable.

c. Insert the prepared end of the cable through the cable entry and solder the individual conductors to open contacts of terminal board E-2 in the control box, observing the color coding shown in figure 20. If the color coding is different, a continuity check should be made to determine that similarly numbered terminals in the mounting and control box are interconnected.

d. When connections are complete, tighten the cable clamp, replace the cover, and mount

the units in place. Hardware may be furnished in a bag with the control box.

e. On the composition strips above the selector switch on the panel of each control box, write the following designation in the extreme clockwise position: "INOPERATIVE".

25. Routing Antenna Cables

The antenna cable will be connected from the receiver-transmitter panel to the antenna mast

base. While actual connections cannot be made at this time, provisions must be made for routing the cable. RF Cable Assembly CG-568/U is provided for Radio Set AN/VRC-16; Radio Sets AN/VRC-17 and -18 utilize RF Cable Assembly CG-530/U.

a. If the antenna cable is to run free (without clamping) between the panel of the receiver-transmitter and the antenna mast base, store the cable with the audio accessories (par.

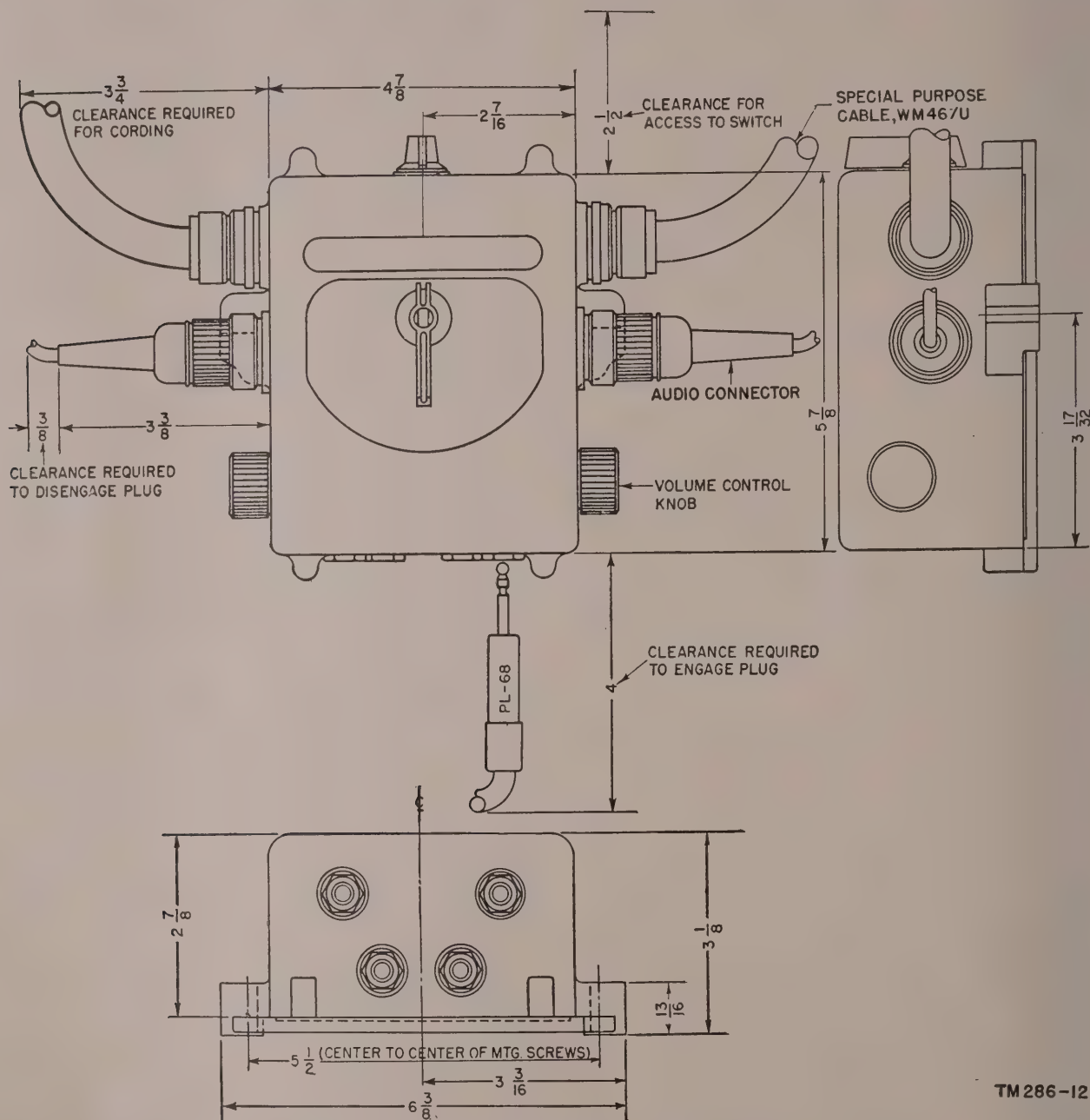


Figure 21. Control Box C-375/VRC, outline drawing.

TM 286-12

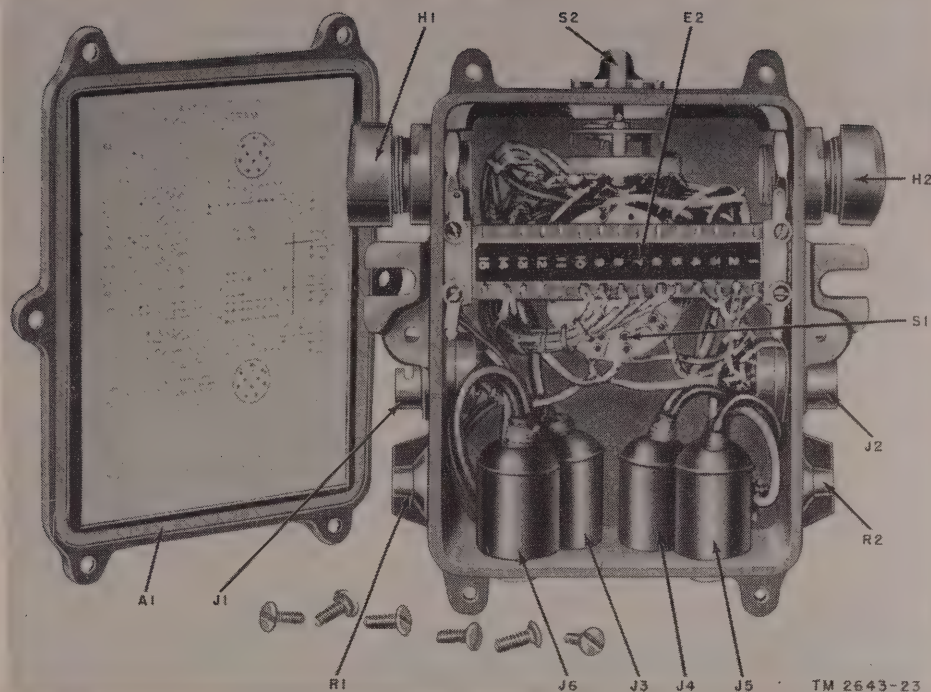


Figure 22. Control Box C-375/VRC, interior view.

27), and connect it after the units have been installed on the mounting (par. 33).

b. If holes must be drilled in the vehicle or any other vehicular modification must be made in order to route the antenna cables, follow the instructions supplied in the installation unit.

c. If the antenna cable is to be clamped to the vehicle, follow the instructions supplied in the installation unit. When a particular installation calls for the use of Adapter UG-306/U (supplied in the installation units), connect the adapter to the cable end which will connect to the mast base.

Note. In most cases the 50-inch antenna cable supplied with the basic unit will be sufficiently long. In those cases where a greater length is required, cable and connectors will be supplied in the installation units. If the connectors are not already attached to the cable, terminate the cables in accordance with instructions given in figures 23 and 24. If the cables are not installed initially, store them with the audio accessories.

26. Vehicular Provisions for Antenna Mast Base

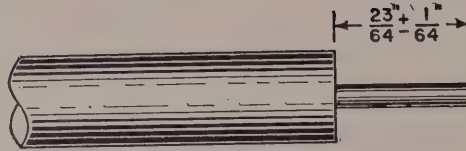
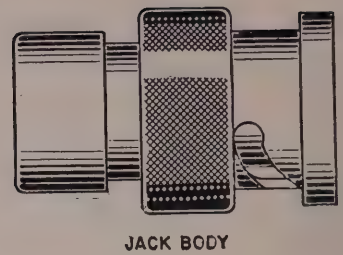
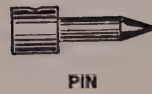
a. Any drilling, installation of mounting brackets, and other vehicular details which are

necessary for installing the antenna mast base should be made at this time. Location of the mast and mounting provisions are different for each type of vehicle; necessary instructions are supplied with the vehicular installation unit.

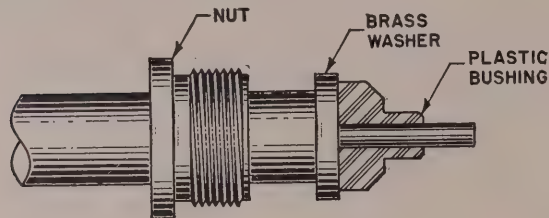
b. Because it is possible, in some instances, that the remaining installation procedures will not be completed until after the vehicle has been shipped to a different depot or organizational unit, actual mounting of the antenna mast bases is not included as a vehicular installation detail. (Its installation might complicate the shipment of the vehicle.) Whether the entire installation is carried through to completion in one stage or in two stages, however, the antenna mast base is the next item to be installed (par. 29).

27. Storing of Audio Accessories

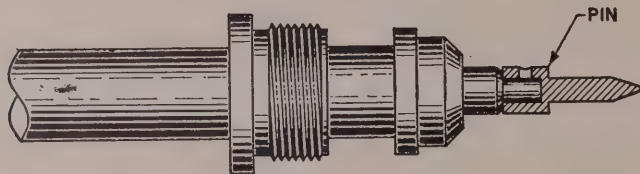
The audio accessories supplied in the installation unit will not be required until the equipment is ready for an operational test (par. 37). The accessories should be unpacked and stored in the vehicle after equipment installation until needed.



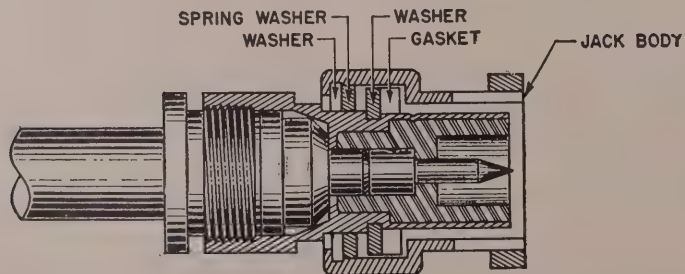
1. CUT OFF CABLE SHARP AND SKIN BACK INSULATION CLEANLY TO $23\frac{3}{64} + \frac{1}{64}$ OF AN INCH. TWIST THE WIRES AND DIP IN SOLDER.



2. SLIP NUT, BRASS WASHER, AND PLASTIC BUSHING ON CABLE AS SHOWN.



3. SLIP PIN ON WIRE AND PUSH BACK AS FAR AS POSSIBLE. HEAT PIN WITH SOLDERING IRON AND FLOW SOLDER INTO THE HOLE IN THE PIN TO MAKE A GOOD CONNECTION. TAKE CARE NOT TO OVERHEAT THE PLASTIC BUSHING.

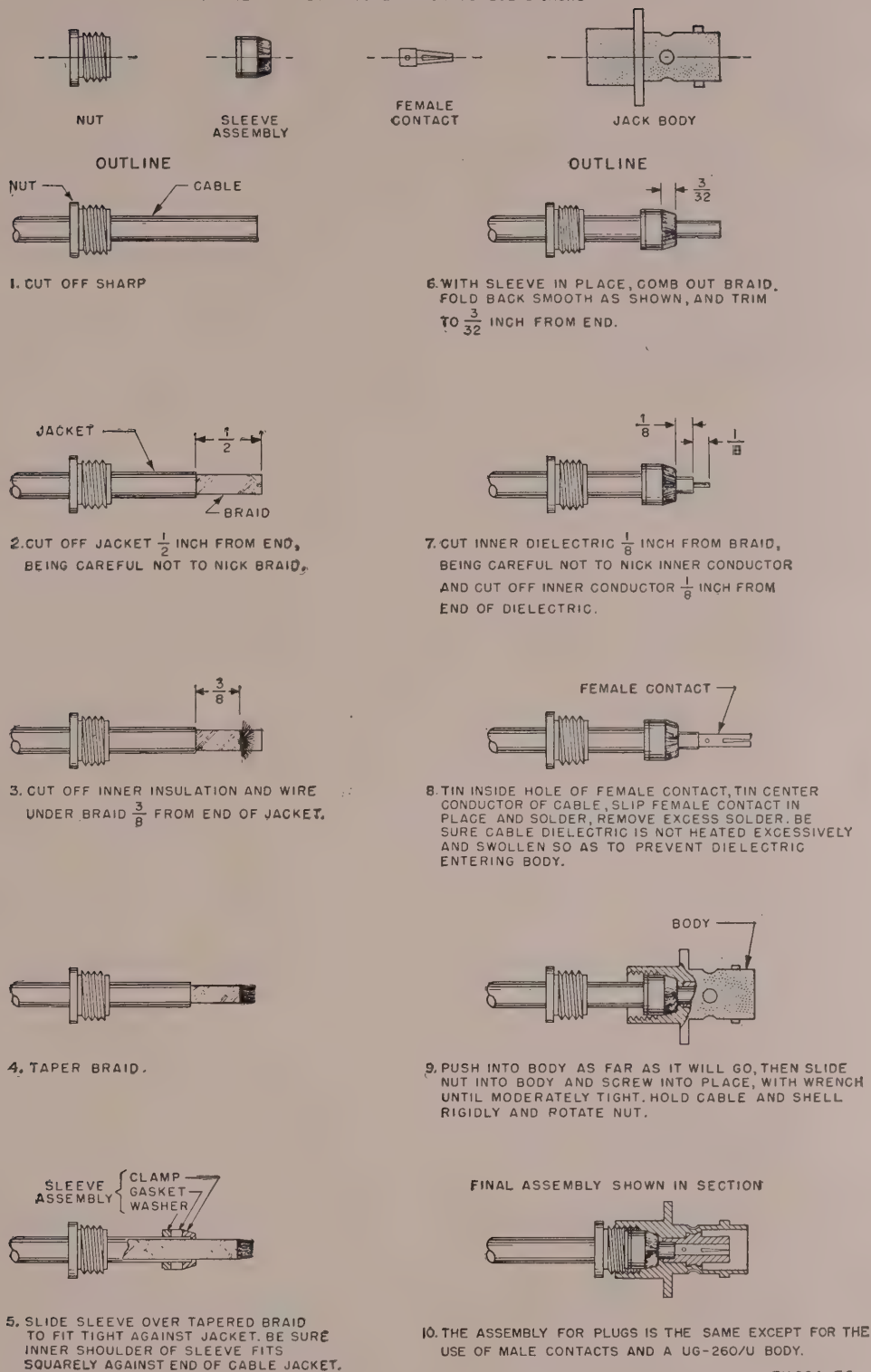


4. PLACE JACK BODY ON CABLE AND RUN NUT UP TO SECURE A TIGHT FIT.

TM 611-14

Figure 23. Termination of RF Cable Assembly CG-568/U.

RG-62/U CABLE IN UG-261/U OR UG-262/U JACKS



TM 284-76

Figure 24. Termination of RF Cable Assembly CG-530/U.

Section III. EQUIPMENT INSTALLATION DETAILS

Note. The term *equipment installation* has been arbitrarily selected to refer to those installation procedures that are independent of the vehicle in which the radio sets are installed.

28. Unpacking

When all vehicular installation details have been completed, unpack the remaining boxes (1 and 2) of the basic unit (par. 8). Observe the general precautions noted in paragraph 21.

29. Mounting Mast Base AB-15/GR

(fig. 25)

The location of the mast base is, in most cases, determined by the vehicle. In general, the mast base should be placed as high as possible. To install the mast base, follow the instructions outlined below and in figure 25.

a. Loosen the ground clamp on the adapter which is supplied on the mast base. Remove the adapter and replace it with Adapter UG-273/U. Retighten the ground clamp on the new adapter.

b. Separate the two cup insulators by unscrewing the body of the mast base.

c. Insert the body of the mast base, with upper cup-insulator attached, through the hole in the mounting surface. (The mounting surface may be either a special bracket or the shell of the vehicle.)

d. Bring the lower cup-insulator up from the under side of the mounting surface so that the bolt in the lower insulator engages the body of the mast base. The lockwasher and the

ground braid from the clamp on the adapter should be between the mounting surface and the lower insulator (fig. 25).

e. Turn the body of the mast base in a clockwise direction to tighten the assembly.

f. If the mounting surface does not provide a good ground, an additional ground bond must be made between the mounting surface and the vehicle.

30. Antenna Mast Sections

(fig. 26)

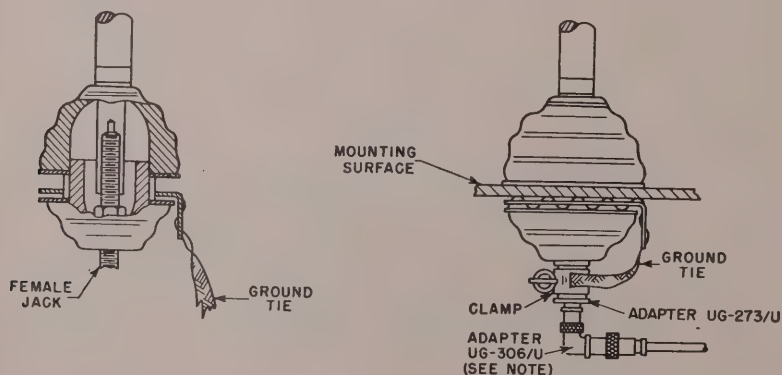
a. Radio Sets AN/VRC-16 and -17 utilize three long mast sections; Mast Sections MS-116-A, MS-117-A, and MS-118-A. Screw the three sections together, then turn the assembly into the mast base.

b. Radio Set AN/VRC-18 utilizes one long and one short mast section; Mast Sections MS-117-A and AB-24/GR. Screw the two sections together, then turn the assembly into the mast base.

31. Receiver-Transmitter and Receiver-Transmitter Power Supply

The receiver-transmitter and receiver-transmitter power supply are installed on the mounting. Use Power Supply PP-109/GR in 12-volt systems and Power Supply PP-112/GR in 24-volt systems.

a. Release the locking mechanism for the two right-hand channels of the mounting by rotating the locking handles toward the left, as shown in figure 8.



NOTE:
ADAPTER UG-306/U USED ONLY WHEN
SPECIFICALLY CALLED FOR.

TM 287-52

Figure 25. Mast Base AB-15/GR, installation drawing.

b. Place the power supply on the mounting so that the rails on the bottom of the case rest in the two extreme right-hand channels of the mounting. Rotate the locking handles to the right to lock the unit in place. The handles will detent in the locked position.

c. Place and lock the receiver-transmitter on the mounting next to the power supply (fig. 26).

32. Auxiliary Receivers

A power supply must be installed in the auxiliary receiver, and the internal power supply switch must be checked, before the unit is secured on the mounting. Perform the following steps:

a. Remove the panel-chassis assembly from the outer case (par. 96).

b. Insert and clamp the plug-in power supply unit (fig. 7) in the compartment on the receiver chassis (fig. 50) so that the receptacle on the power supply mates with the plug within the receiver compartment. Use Power Supply PP-281/GRC for 12-volt systems and Power Supply PP-282/GRC for 24-volt systems.

c. Turn the internal switch on the right-hand side of the receiver chassis to the 6, 12, and 24 VOLTS position.

d. Replace the panel-chassis assembly in the case and place the combined power and VOLUME control of the receiver in the OFF position.

e. Place and lock the auxiliary receiver on the mounting beside the receiver-transmitter (fig. 26).

33. Interconnections

Make the system interconnections outlined below and illustrated in figure 26.

a. Connect Adapter UG-306/U to the ANT connector on the receiver-transmitter. Connect one end of the antenna cable (RF Cable Assembly CG-568/U or CG-530/U, as indicated in fig. 26) to the adapter, and connect the other end of the cable to the mast base.

b. Connect Wire W-142 between the AUX REC ANT connector on the receiver-transmitter and the lower ANT connector on the panel of the auxiliary receiver.

c. Place the OPERATE switch of the power supply in the OFF position and connect Special Purpose Cable Assembly CX-1211/U between

the POWER OUT receptacle of the receiver-transmitter power supply and the POWER IN receptacle of the receiver-transmitter. Tighten the screw handles on the cable assembly connectors to effect a watertight seal.

d. Connect cables W-3 and W-4 from the mounting to the REC TR CONTROL and POWER IN receptacles on the receiver-transmitter and the receiver-transmitter power supply, respectively. Tighten the screw handles on the cable connectors to effect a watertight seal.

e. Connect cables W-1 and W-2 from the mounting to the POWER IN and REC CONTROL receptacles, respectively, on the auxiliary receiver. Tighten the screw handles on the cable connectors.

34. Audio Accessories

a. ASSEMBLY. The chest sets, headsets, and headset-microphone sets provided in the installation unit must be assembled and made ready for use. The remaining audio accessories are shipped assembled.

b. DISPOSITION. The specific disposition and usage of audio accessories depends, in part, upon vehicular conditions and modes of operation to be used. Probable dispositions are indicated below. (See chapter 3 for the operating modes possible at the various audio connectors.)

- (1) Chest Set Group AN/GSA-6 will be used with Headset-Microphone H-63/U at the audio connectors of Control Box C-375/VRC. When Control Group AN/GRA-6 is used (par. 38), the chest set can be used at the audio connector of Local Control C-434/GRC.
- (2) Microphone M-29/U can be used at an audio connector of the receiver-transmitter. (A separate headset or loudspeaker will be required for monitoring purposes.)
- (3) Headset Navy type CW-49507 with Headset Cord CX-1334/U can be used at an audio connector of the receiver-transmitter for monitoring.
- (4) Handset H-33/PT generally will be used at either Remote Control C-433/GRC or Local Control C-434/GRC when Control Group AN/GRA-6 is used (par. 38).

TABLE

RADIO SET	AUX RECEIVER	RECEIVER-TRANSMITTER	RECEIVER-TRANSMITTER MAST SECTIONS	ANTENNA CABLE	RECEIVER-TRANSMITTER POWER SUPPLIES
AN/VRC-16	R-108/GRC	RT-66/GRC	MS-116-A MS-117-A	CG-568/U	PP-109/GR WHEN USED WITH 12-V SOURCE OR PP-112/GR WHEN USED WITH 24-V SOURCE
AN/VRC-17	R-109/GRC	RT-67/GRC	MS-118-A	CG-530/U	
AN/VRC-18	R-110/GRC	RT-68/GRC	MS-117-A AB-24/GR		

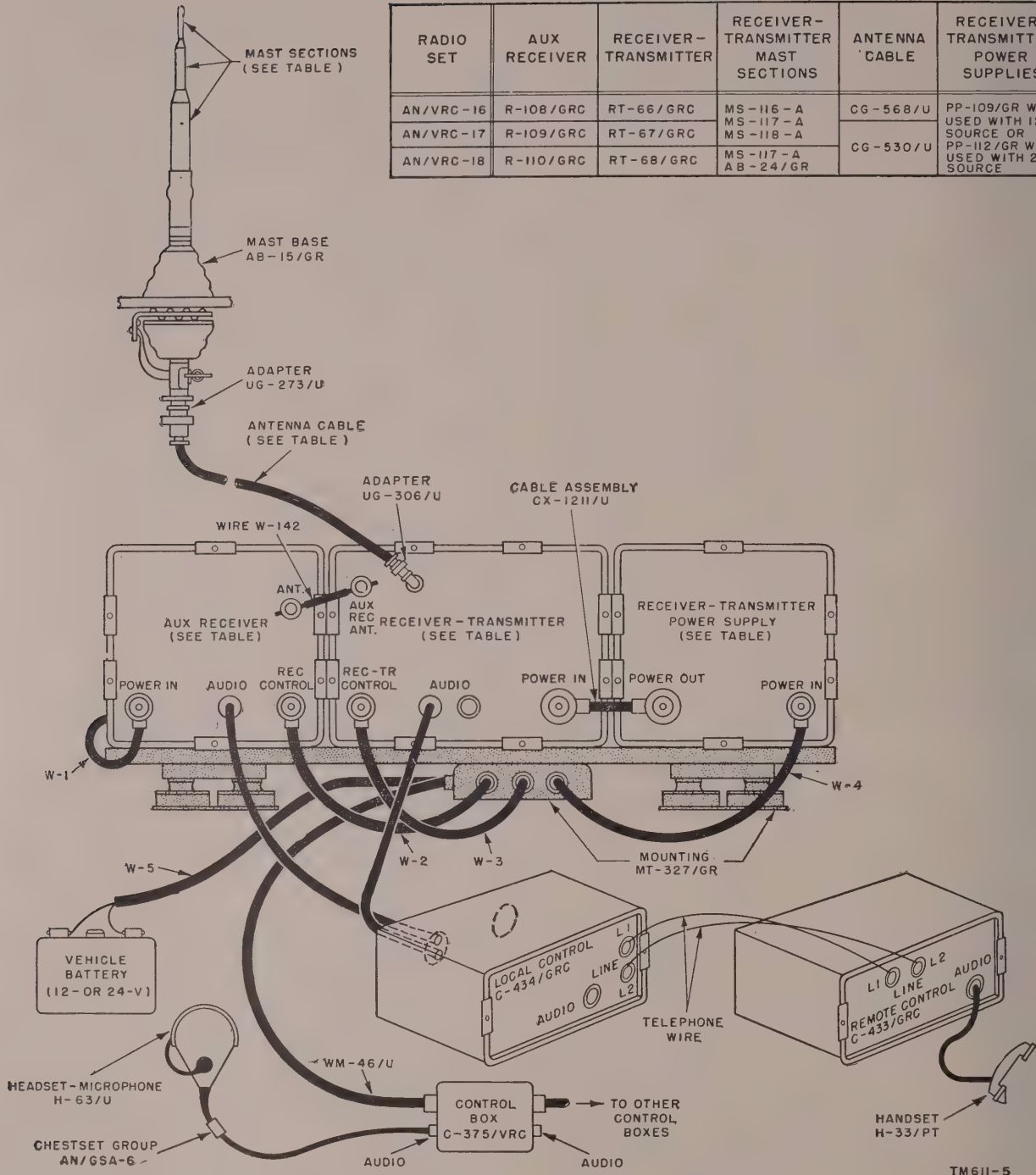


Figure 26. System cordage diagram.

Section IV. ADJUSTMENTS FOR OPERATION

Note. Personnel performing the procedures described in this section should be familiar with the use of controls and instruments, and with the operating procedures described in chapter 3.

35. Receiver-Transmitter Antenna Tuning

The receiver-transmitter is shipped completely aligned but the receiving and transmitting antenna circuits must be tuned when the set is connected to its particular antenna system. Once the antenna circuits are tuned for a particular system antenna, it is not necessary to retune during normal operation.

Note. Keep all personnel removed as far as possible from the antenna while making the following adjustments.

a. RECEIVER TUNING. Perform steps 1 through 4, and 7 through 17 of the equipment performance checklist (par. 87) to determine that the receiver is operating. Leave the receiver operating with the SQUELCH control at OFF, and adjust as follows:

- (1) Tune for a signal in the top 900 kc of the tuning range (par. 53). If practicable, arrange to have this signal supplied by another radio set. If another set is not available, radiate the output of an f-m signal generator to the receiver. The signal must be weak so as not to overload the receiver.
- (2) Using a screw driver, adjust the REC ANT TUNE control on the receiver-transmitter panel for maximum noise quieting and maximum signal strength in the headset. Reduce the r-f input signal strength as the strength of the a-f signal increases. Repeat the adjustment.

b. TRANSMITTER TUNING. Perform steps 1 through 4, and 7 through 21 of the equipment performance checklist (par. 87) to determine that the transmitter is operating. To tune the transmitter antenna, proceed as follows:

- (1) Tune the receiver-transmitter (par. 51) to the extreme low end of its tuning range (MCS tuning control at lowest mc calibration; TENTH MCS tuning control at zero). Leave the TENTHS MCS tuning control at zero throughout the tuning procedure.

Caution: Do not turn the TENTH MCS tuning control while the TR ANT TUNE control is being adjusted. Serious damage to the tuning mechanism can result.

- (2) Remove the cap which covers the TRANS ANT COUPLING control on the receiver-transmitter panel and turn the control completely counter-clockwise to obtain minimum coupling.
- (3) Press and hold the RADIO-INT and press-to-talk switches on the chest set. It may be more convenient to lock the RADIO-INT switch in the RADIO position by means of the internal adjustment provided (fig. 27) and to press the lock-on push-to-talk button.

Caution: The transmitter should not be operated for more than five minutes continuously. Allow a 15-minute stand-by period between each 5-minute period of continuous operation. Excessive battery drain must also be avoided.

- (4) Remove the cap which covers the TR ANT TUNE control on the receiver-transmitter panel. Engage the control by pressing in on it with a screw driver and adjust for a maximum r-f reading on the panel meter. If it is impossible to obtain a reading, advance the setting of the TRANS ANT COUPLING control slightly and repeat the procedure. Keep the coupling as low as possible while adjusting the TR ANT TUNE control for a maximum r-f reading. When the maximum reading is obtained, release the RADIO-INT or push-to-talk switch on the chest set.
- (5) Repeat the adjustments given in (3) and (4) above for each integral mc calibration on the MCS dial and for the highest detented frequency of each receiver-transmitter (27.9, 38.9, and 54.9 mc for Receiver-Transmitters RT-66/GRC, RT-67/GRC, RT-68/GRC, respectively).
- (6) When adjustments are complete for each setting of the MCS tuning control, turn the MCS tuning control to

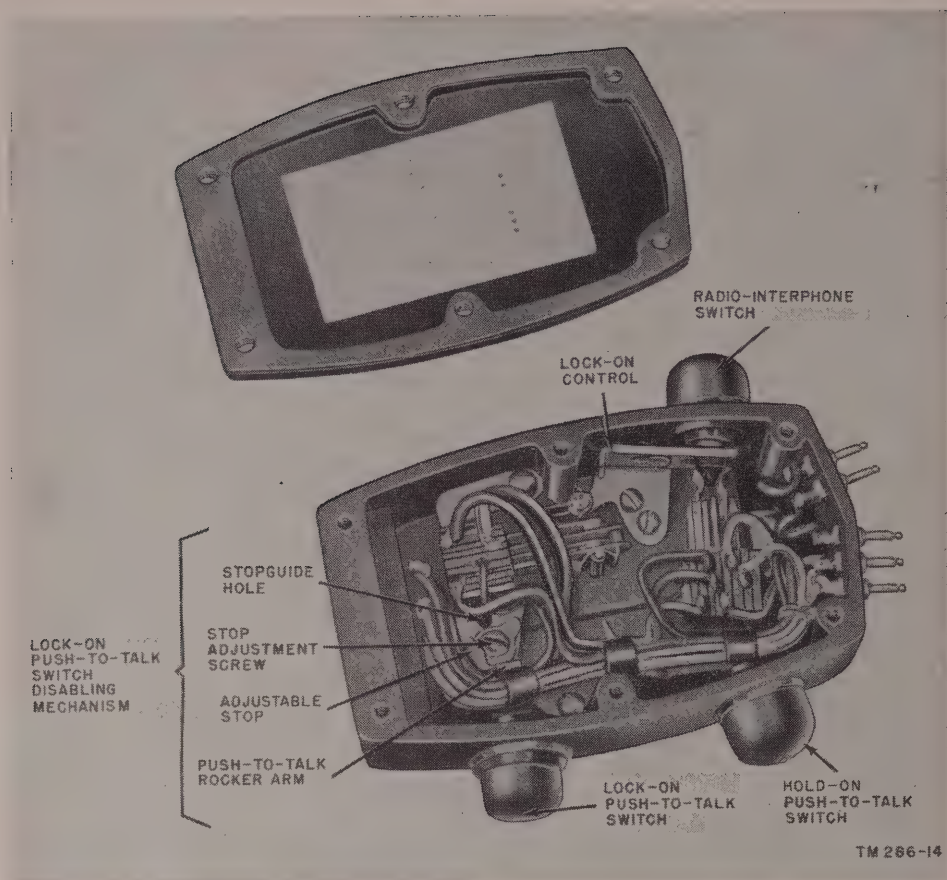


Figure 27. Chest Set Group AN/GSA-6, internal view.

the approximate center of the tuning range, and adjust the TRANS ANT COUPLING control for a maximum r-f reading.

- (7) Repeat the adjustments given in (3) through (6) above.

36. Auxiliary Receiver Tuning

The antenna circuits of the auxiliary receivers must be tuned for the particular antenna systems with which the receivers are used. The tuning procedure is outlined in *a* through *d* below.

a. Perform steps 1 through 14, 27, and 28 of the equipment performance checklist (par. 87). Leave the receiver operating and adjust as follows:

b. Tune the receiver at the highest calibrated frequency of its range (par. 54*a* steps 1 through 5). Tune the receiver-transmitter at least 4 mc below the auxiliary receiver during this operation.

c. With the TUNE-DIAL LIGHT (ON-OFF) switch held in the TUNE position, tune off the calibrate frequency until the beat note can no longer be heard but so that the quieting effect of the tuning signal is still apparent.

d. With the TUNE-DIAL LIGHT (ON-OFF) switch still in the TUNE position, use an ordinary screw driver to adjust the ANT TUNE control for maximum quieting in the headset.

37. Operational Check

GENERAL. When the receiver-transmitter and the auxiliary receiver have been tuned, make a complete operational check of the system by performing the procedure outlined in the equipment performance checklist (par. 87). Omit steps 32 through 41 which pertain to Control Group AN/GRA-6. If abnormal indications are obtained, it will be necessary to trouble shoot the system. When required, follow the trouble-shooting suggestions contained in the checklist.

Section V. CONTROL GROUP AN/GRA-6 AND MISCELLANEOUS EQUIPMENT

38. Control Group AN/GRA-6

Control Group AN/GRA-6 should be installed only when its particular facilities are required (par. 41). An initial installation should be made, however, to determine that the equipment will operate properly. Make this initial installation in accordance with the following instructions after the rest of the system has been completely installed, tuned, and checked:

a. LOCAL CONTROL C-434/GRC.

- (1) Loosen the thumbscrew fasteners on the panel, and remove the panel-chassis assembly from the case.
- (2) Remove the battery compartment cover by releasing the catch which holds it in place (fig. 28).
- (3) Insert two 11½-volt Batteries BA-30 side by side in the battery compartment, making certain that the positive

terminal of one battery rests against the flat contact on the bottom of the battery compartment, while the second battery has the negative terminal resting against the spring contact.

- (4) Replace the compartment cover making certain that the batteries make contact with the cover contacts.
- (5) Set the chassis-mounted switch (S-1) to the BELL position.
- (6) Replace the panel-chassis assembly in the case.
- (7) Connect the local control to the AUDIO receptacles on the receiver-transmitter and auxiliary receiver by means of the Set 1 and Set 2 cables in the cable compartment at the rear of the unit (fig. 29). Connect the Set 1 cable to the receiver-transmitter and the Set 2 cable to the auxiliary receiver.

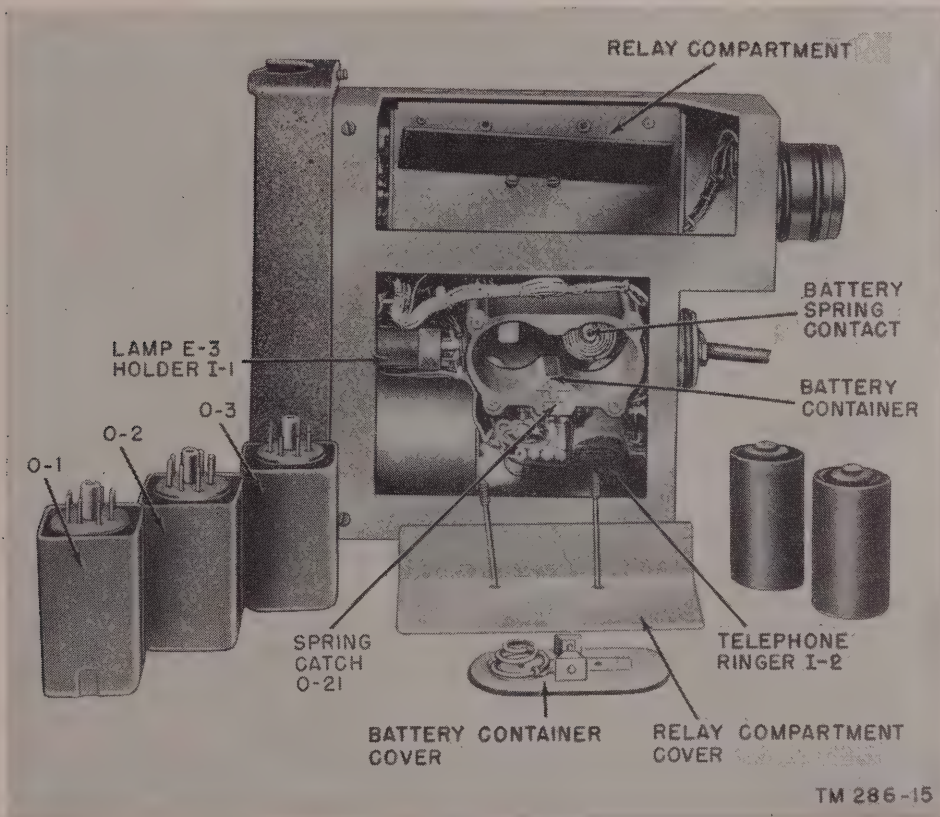


Figure 28. Local Control C-434/GRC, bottom view.

b. REMOTE CONTROL C-433/GRC.

- (1) Release the two snap catches which hold the outer case to the panel-chassis assembly, and remove the assembly from the case.
- (2) Remove the tape which secures the battery compartment cover to the sides of the unit, and remove the cover. Slide the cover back slightly to clear the tab on the left side and lift the cover.
- (3) Install two 11½-volt Batteries BA-30 side by side in the battery compartment. Make sure that one battery rests with the positive terminal against the flat contact and the other with the negative terminal against the spring contact at the bottom of the compartment.
- (4) Install a 45-volt Battery BA-414/U in the large compartment in the chassis frame, so that the octal socket on the battery faces up (toward the rear of the unit).

- (5) Insert octal male plug P-1 (fig. 30) into the socket on the battery.
- (6) Replace the compartment cover by inserting the two projections at the right edge under the bracket angles on the right side of the chassis. Press the cover down and slide it forward until the tab on the right side of the cover slides under the chassis tab. Release pressure.
- (7) Check that the batteries are making contact with the cover.

c. INTERCONNECTIONS. Interconnect the local and remote units with telephone wire over as great a distance (up to 2 miles) as desired. Strip the insulation off the wires approximately ¾ inch from the ends and tin the bared wires before clamping them in the binding posts (designated LINE L1 and L2) on each of the units. Similarly designated posts should be interconnected. Make a continuity check, if necessary, to insure proper connections.

d. OPERATIONAL CHECK. Place the OPERATE switch of the receiver-transmitter power

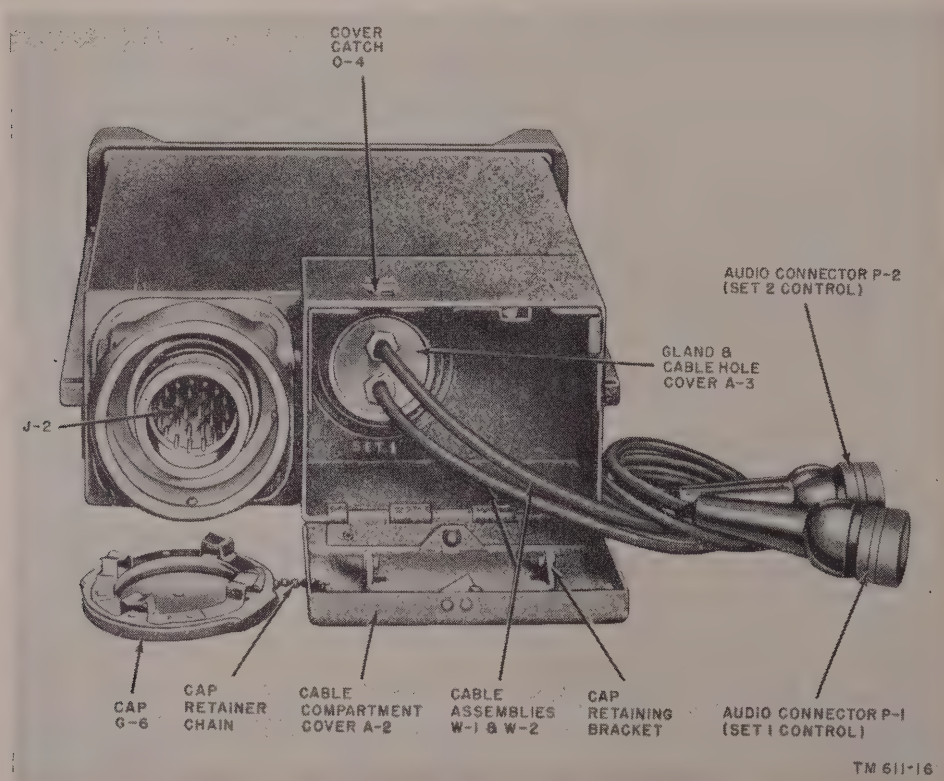


Figure 29. Local Control C-434/GRC, rear view.

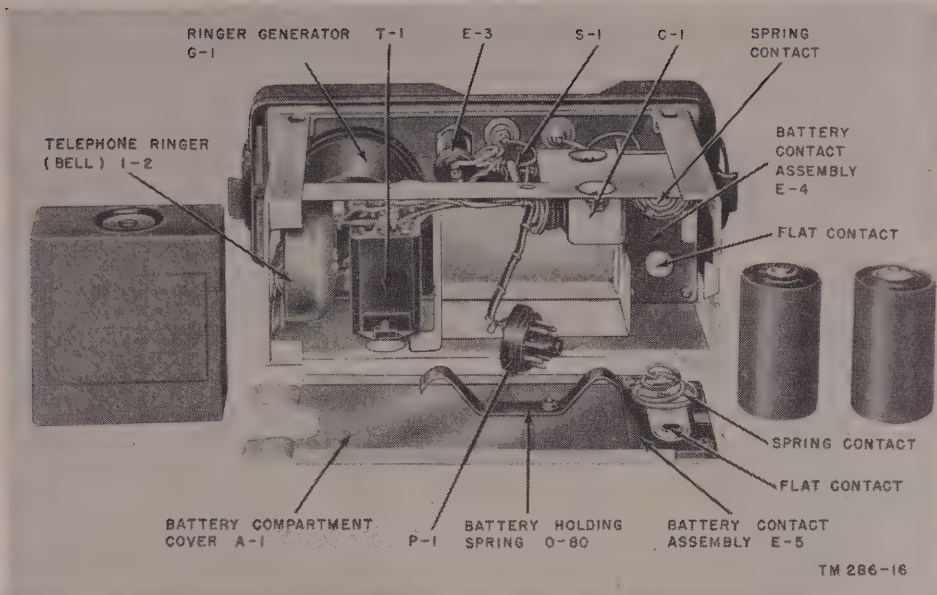


Figure 30. Remote Control C-433/GRC, internal view.

supply to TRANS & RECEIVE, and perform steps 32 through 40 of the equipment performance checklist (par. 87).

e. DISASSEMBLY PROCEDURE.

- (1) When satisfactory performance has been ascertained, disconnect the local control unit from the receiver-transmitter and the auxiliary receiver.
- (2) Disconnect the telephone wire from the local and remote units.
- (3) Remove the batteries from both the local and remote units. Never leave the batteries installed unless the units will be used within a relatively short period of time.

39. Storage of Equipment not in Use

Equipment not immediately required for operation, such as running spares, audio accessories, or Control Group AN/GRA-6, should be packed in the containers provided and stored in a convenient location within the vehicle.

a. RUNNING SPARES. All spare mast sections should be placed in Bag CW-206/GR in the pockets provided. Case CY-684/GR should be filled with spare parts from the stock of running spares supplied with each unit and stored in Bag CW-206/GR. Since Case CY-684/GR will not hold all the spare parts provided, a careful selection should be made from the spares available. It is suggested that the

following list be used as a guide in selecting the spares for packaging in Case CY-684/GR.

Spare part	Quantity
Vibrator (6- or 24-volt for 12- and 24-volt systems, respectively).	1
Relay, Raytheon CK-118	1
Ballast tube, 800 ma	1
Tube type 0A2	1
Tube type 0B2	1
Tube type 2E24	1
Tube type 6AK5	2
Tube type 3A5	2
Tube type 3Q4	2
Tube type 3A4	1
Tube type 3B4	1
Tube type 1L4	2
Tube type 1S5	1
Tube type 1A3	2
Tube type 1U4	3
Tube type 1R5	2
Tube type 1AE4	2
Tube type CK-1007	1
Lamp NE-51	1

b. AUDIO ACCESSORIES AND TECHNICAL MANUALS. Audio accessories not required for operation can be stored in Bag CW-206/GR. Technical manuals can be stored in the same bag.

c. CONTROL GROUP AN/GRA-6. When the operating units of Control Group AN/GRA-6 are not required for operation, they should be stored in Bag CW-189/GR.

CHAPTER 3

OPERATING INSTRUCTIONS

Section I. MODES OF OPERATION

40. Monitoring

Listening to received signals with no attempt to communicate with the sending station constitutes monitoring. Each of the receivers in the radio sets can be operated strictly as a monitor if so desired. Generally, all receivers will be monitored simultaneously at the control box (par. 59). It is also possible to monitor each receiver separately by means of a speaker (speaker switch set at VEHICULAR SET) or headset connected directly to the unit audio connector. When Control Group AN/GRA-16 is used, the monitoring facilities can be extended to both local and remote control units.

41. Push-to-talk Operation

a. Push-to-talk operation uses one-way reversible communication facilities. Receiving facilities are available if power is supplied to the equipment, but transmission requires closure of one or more switches (generally the push-to-talk switch of a chest set, handset, or

microphone). Communication is possible in one direction at a time. It is impossible for the receiving party to *break in* on the sending party.

b. Push-to-talk operation of the radio set is possible from Control Box C-375/VRC and the panel of the receiver-transmitter by means of a chest set or handset connected directly to the unit audio connector (pars. 59 and 60). The use of Control Group AN/GRA-6 makes it possible to extend push-to-talk operation of the radio set to a control station approximately 2 miles away from the major installation (par. 62).

42. Duplex Telephone Facilities

A duplex circuit allows simultaneous two-way (break-in) communication. When Control Group AN/GRA-6 is used for remote control of the radio set, duplex telephone facilities are available for communication between local and remote control units.

Section II. CONTROLS AND INSTRUMENTS

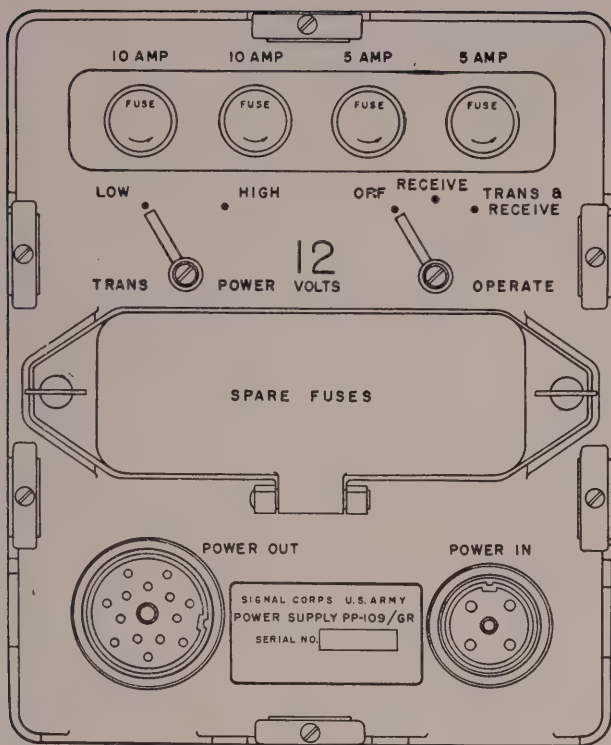
43. Introduction

This section explains the function of operational controls and instruments on the panels of the various units. Although ordinary operating procedures are confined mainly to control units and audio accessories, the understanding of the controls and instruments on the individual units is essential for efficient operation and maintenance of the radio sets.

44. Receiver-Transmitter Power Supply

The controls for both the 12- and 24-volt power supplies (Power Supplies PP-109/GR and PP-112/GR, respectively) are the same. Figure 31 illustrates the panel layout of the controls. The following chart lists the control functions.

Control	Function
OPERATE switch (S-1).	Controls power to the receiver-transmitter power supply. OFF: Opens battery circuit at input terminals of the power supply. RECEIVE: Completes battery circuit to receiver power-supply circuits and to receiver-transmitter relay-supply circuit. TRANS & RECEIVE: Completes battery circuit to transmitter power-supply circuits, in addition to those circuits listed under the RECEIVE position.
TRANS POWER switch (S-2).	Provides for HIGH or LOW r-f power operation of the transmitter in the HIGH and LOW positions, respectively.



TM5036-7

Figure 31. Receiver-transmitter power supply panel.

45. Receiver-Transmitter

The controls for the receiver-transmitter (Receiver-Transmitter RT-66/GRC, RT-67/GRC or RT-68/GRC) are illustrated in figure 32. Their functions are listed in the following chart.

Control or instrument	Function
Dial LAMP (E-313).	Illuminates tuning dials except when DIAL LIGHT (OFF-ON)-RING switch is OFF.
DIAL LIGHT (OFF-ON)-RING switch (S-302).	Controls dial LAMP, microphone, and ringing oscillator circuits. Spring-loaded to return to DIAL LIGHT ON position from RING position. OFF: Completes microphone circuit and turns dial LAMP off. ON: Completes microphone circuit, turns dial LAMP on. RING: Breaks microphone circuit, turns on ringing oscillator, energizes the transmitter, and turns on dial LAMP.
VOLUME control (R-303).	Adjusts the audio output level to speaker and phones terminals of the panel-mounted AUDIO connectors and to Control Box C-375/VRC.

Control or instrument	Function
SQUELCH control (R-302 and R-303).	Controls the noise suppression circuits of the receiver and determines what minimum level of input signal will be required for operation of the receiver. In OFF position, provides no noise suppression and allows receiver to operate at maximum sensitivity.
MCS and TENTH MCS tuning controls and dials.	Selects and indicates the operating frequency. MCS: Selects and indicates each integral mc of the tuning range in 1-mc steps. TENTH MCS: Selects and indicates the decimal portion of the operating frequency in either 100-kc steps or in a continuous sequence.
Preset levers	Provide means of presetting one or two detented channels (par. 52).
Meter (M-301)	Indicates transmitter r-f power output, filament continuity, and availability of d-c (85-volt) operating potential.
METER selector switch (S-301).	Connects meter to test points as indicated below: RF position: Connects meter to transmitter r-f output circuit. Positions 2 through 11: Connects meter to various filament circuits (par. 68). 90V position: Connects meter to 85-volt d-c supply circuit.
TR ANT TUNE control (C-74).	Adjusts transmitter antenna-circuit tuning. (This is not an operational adjustment.)
TRANS ANT COUPLING control (L-23).	Adjusts coupling between transmitter output stage and the antenna. (This is not an operational adjustment.)
REC ANT TUNE control (C-1A).	Adjusts receiver-antenna-circuit tuning. (This is not an operational adjustment.)
AUDIO connectors (J-310 and J-311).	Provide means of connecting chest set (with headset-microphone), microphone, headset, handset, or speaker for monitoring or push-to-talk operation of the receiver-transmitter.

46. Auxiliary Receiver

The controls and instruments of all the auxiliary receivers (Radio Receivers R-108/GRC, R-109/GRC, and R-110/GRC) are the same. The location of controls and instruments is illustrated in figure 33; their functions are listed in the following chart.

Control or instrument	Function
Power switch and VOLUME control (S-2 and R-62).	Controls power to the receiver and audio output level to speaker and phones terminals. Battery circuit is broken at the input terminals of the unit when control is at OFF position.
Dial LAMP (E-14)	Illuminates channel dial except when TUNE DIAL LIGHT OFF-ON switch is in OFF position.

Control or instrument	Function
TUNING control	Selects the operating frequency.
CHANNEL dial	Indicates the operating frequency selected by the TUNING control. Major calibrations are in mc and minor calibrations are indicated at 100-kc (0.1-mc) intervals.
Detent adjustments	Provide means of presetting any three frequencies within the range of the receiver. (Located beneath diamond-shaped plate near center of the panel.)
DETENT VERNIERS.	Provide a fine adjustment on the setting of the detents.
TUNE-DIAL LIGHT (ON-OFF) switch (S-3).	Controls operation of the tuning oscillator and dial light. TUNE: Spring return position which turns on oscillator and

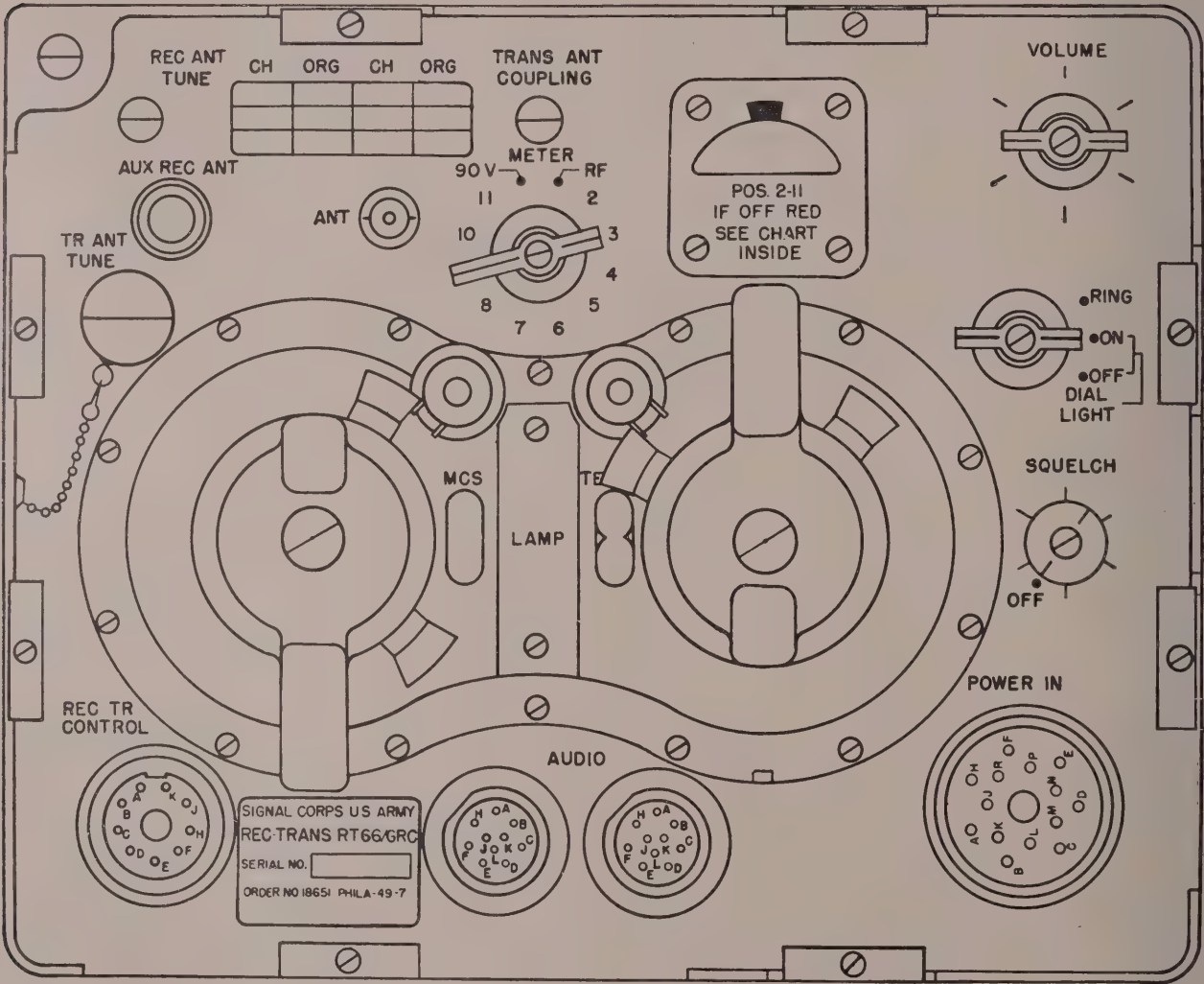
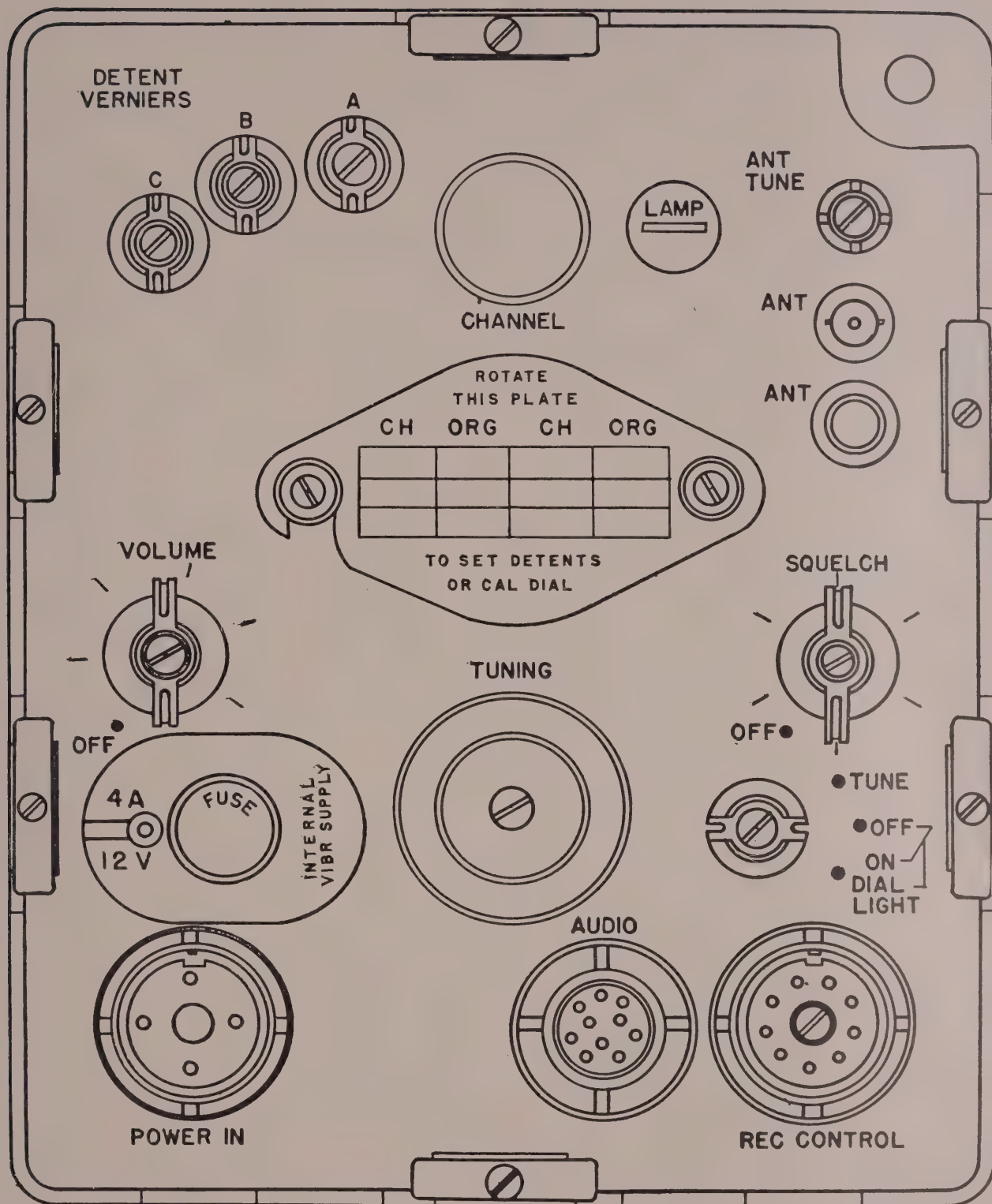


Figure 32. Receiver-transmitter panel.

TM 289-11



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Figure 33. Panel of auxiliary receiver.

Control or instrument	Function
SQUELCH control (R-65 and S-4).	couples oscillator output to r-f amplifier; turns on dial LAMP. DIAL LIGHT ON: turns on dial LAMP. DIAL LIGHT OFF: turns off dial LAMP.
ANT TUNE control (C-4).	Controls noise suppression and determines what minimum level of input signal will be required for receiver operation. In OFF position provides for no noise suppression and allows receiver to operate at maximum sensitivity.
AUDIO connector (J-7).	Provides means of tuning antenna circuit.
	Provides means for connecting a headset or speaker for separate local monitoring of the receiver.

47. Control Box C-375/VRC

The controls on Control Box C-375/VRC are illustrated in figure 34. Functions of the controls are listed in the following chart.

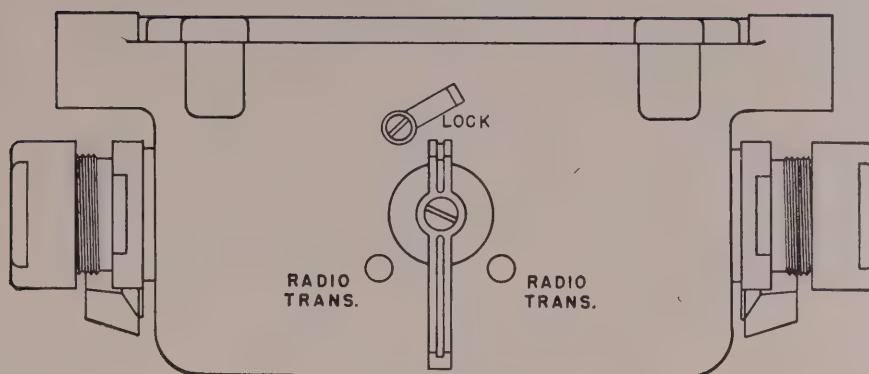
Control	Function
Selector switch (S-1).	Completes monitoring circuits to PHONE jacks and audio receptacles. In conjunction with RADIO TRANS. switch, completes push-to-talk circuits to the MIC. jacks and audio receptacles. Counterclockwise position: Completes monitoring circuit of both receivers regardless of position of RADIO TRANS. switch; completes push-to-talk circuit of the receiver-transmitter when RADIO TRANS. switch is operated. Center position: Completes monitoring circuit of both receivers regardless of position of RADIO TRANS. switch. Clockwise position: No function in Radio Sets AN/VRC-16, -17, and -18.
RADIO TRANS. switch (S-2).	Controls push-to-talk operation. Spring-loaded to return to the center position if not held in either of the RADIO TRANS. positions. A locking device is provided to hold the switch in

Control	Function
VOL. controls (R-1 and R-2).	one of the RADIO TRANS. positions. Clockwise and counterclockwise positions; complete push-to-talk circuits to the MIC. jacks and audio receptacles when the selector switch is in the counterclockwise position. Center position: Opens push-to-talk circuit.
Audio connectors (J-1 and J-2).	Vary the level of signals applied to their associated PHONE jack or audio connector. Volume is increased by turning the control in the direction of the arrow.
MIC. jacks (J-3 and J-4).	Provide for connection of Chest Set Group AN/GSA-6 (with Headset-Microphone H-63/U) for operation of the receiver-transmitter.
PHONE jacks (J-5 and J-6).	Provide for connection of Microphone T-17 for operation of receiver-transmitter. (Efficiency of operation will be affected by such usage and is not normally advisable if the standard audio accessories are available.) Provide for connection of Headset H-16/U or Headset HS-30 in combination with Cord CD-933 for monitoring the receiver-transmitter. (Efficiency of operation will be affected by such usage and is not normally advisable if the standard audio accessories are available.)

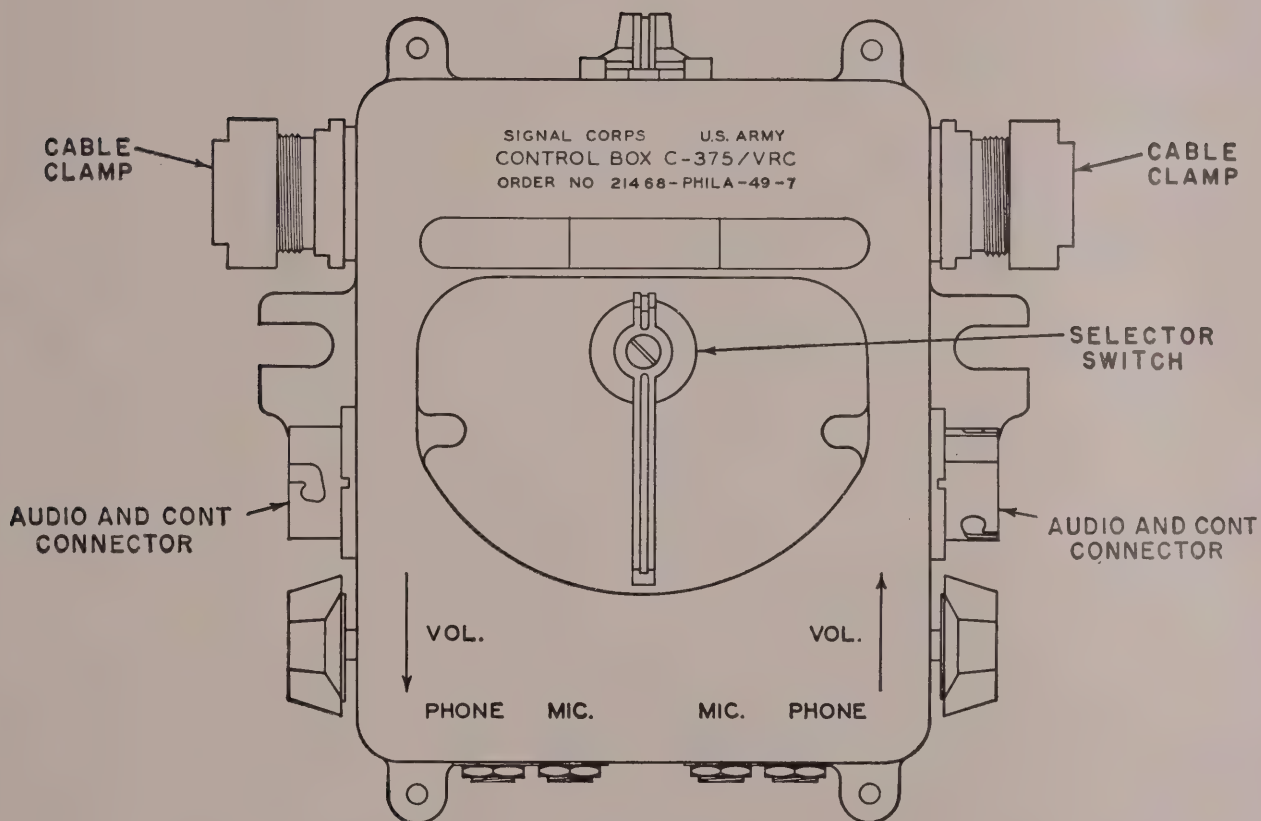
48. Control Group AN/GRA-6

a. LOCAL CONTROL C-434/GRC. Figure 35 illustrates the layout of controls and instruments on Local Control C-434/GRC. The following chart lists the functions of controls and instruments.

Control or instrument	Function
LOCAL switch (S-3).	Provides for push-to-talk operation of the receiver-transmitter and for duplex telephone operation with the remote unit. SET 1: Allows push-to-talk operation of the receiver-transmitter. SET 2: No function in Radio Sets AN/VRC-16, -17, and -18.



TOP VIEW



FRONT VIEW

TM 2643-12

Figure 34. Control Box C-375/VRC, panel view.

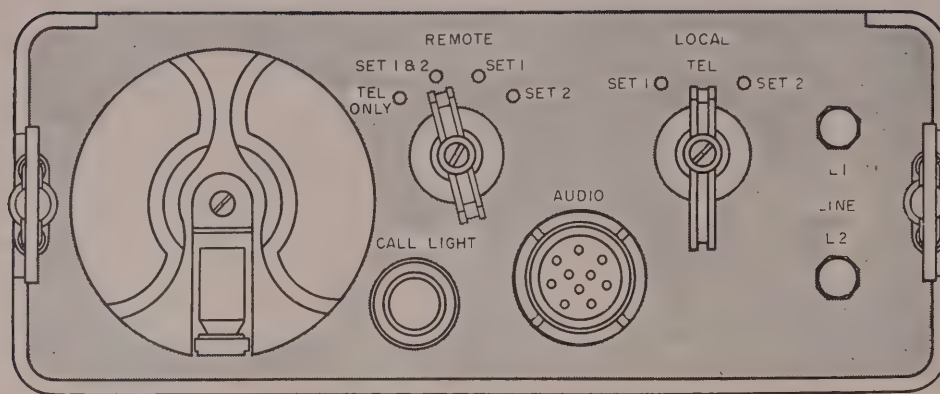


Figure 35. Local Control C-434/GRC, panel view.

TM 284-61

Control or instrument	Function	Control or instrument	Function
REMOTE switch (S-1).	TEL: Allows telephone operation with, and radio monitoring at, the remote unit. (Monitoring circuit is broken if REMOTE switch is at TEL ONLY position.) Ringing is best with S-3 in TEL position.	LINE L1 and L2---	Binding posts for telephone line connections from remote unit.
	In conjunction with controls at remote unit, provides for remote push-to-talk operation of the receiver-transmitter. Also provides means of limiting operation (at the remote unit) to telephone communication.	Ringing generator -	Provides means of sending a ringing signal to the remote unit.
	TEL ONLY: Allows for telephone communication between local and remote control units. Ringing is best with S-1 in this position.	CALL LIGHT (E-3).	Indicates (when lit) that a ringing signal is being received from the remote unit. (CALL LIGHT indication can be replaced by a bell, by means of an internal switch.) Dimmer control provides for masking glow of the lamp.
	SET 1 & 2: Provides for remote push-to-talk operation of the receiver-transmitter.	AUDIO connector (J-1).	Provides means of connecting a handset or chest set (with headset and microphone) for telephone communication with the remote unit and push-to-talk operation of the radio set.
	SET 1: Provides for remote push-to-talk operation of the receiver-transmitter.		
	SET 2: No function in Radio Sets AN/VRC-16, -17, and -18.		

b. REMOTE CONTROL C-433/GRC. Figure 36 illustrates the controls and instruments on Remote Control C-433/GRC. The following chart lists the functions of the controls and instruments.

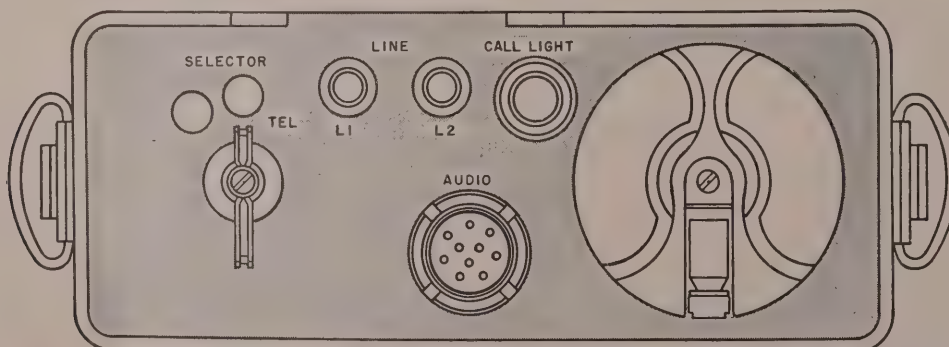


Figure 36. Remote Control C-433/GRC, panel view.

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Control or instrument	Function
SELECTOR switch (S-2).	In conjunction with controls at local control unit, provides for remote push-to-talk operation of the receiver-transmitter and/or telephone communication between local and remote units. Left-hand write-in position: Provides for remote push-to-talk operation of the radio set when the REMOTE switch on the local unit is in either the SET 1 & 2 or SET 1 position.* Right-hand write-in position: No function in Radio Sets AN/VRC-16, -17, and -18.* TEL position: Limits operation (at the remote unit) to monitoring and telephone communication with the local unit.

Control or instrument	Function
LINE L1 and L2---	Binding posts for connecting the telephone line from local control.
Ringing generator	Provides means of sending a ringing signal to the local control unit.
CALL LIGHT (E-3).	Indicates (when lit) that a ringing signal is being received from the local control unit. (CALL LIGHT indication can be replaced by a bell by means of an internal switch). Dimmer control provides for masking glow of the lamp.
AUDIO connector (J-1).	Provides means of connecting Handset H-33/PT for telephone communication with the local unit and push-to-talk operation of the radio set.

* The functions of the write-in positions will be reversed if the telephone line connections are reversed or if the SET 1 and 2 cables are reversed between the local unit and the radio set.

Section III. TUNING

49. Interference

The tuning of the receiver-transmitter and the auxiliary receiver involves not only the simple mechanics of control settings (pars. 51 through 54), but also a problem of frequency selection. Frequency selection must be made to avoid interference between the receiver-transmitter and the auxiliary receiver. Trial-and-error methods will have to be used to determine what transmitting frequencies are possible without interference.

50. Tuning Receiver-Transmitter

Once the antenna circuits have been tuned properly (par. 35), the receiver-transmitter can be tuned to any desired channel frequency by merely turning the MCS and TENTH MCS controls to the proper detent positions (par. 51). Continuous tuning between channels is made possible by following the procedure outlined in paragraph 53. Any two detented channels may be preset for rapid selection by following the procedure outlined in paragraph 52.

51. Channel Selection of Receiver-Transmitter

Channel selection is possible at every 100-kc interval between the lower and upper ends of the tuning range.

a. Turn the MCS control until the MCS dial indicates the integral portion of the desired frequency (for example, until the dial indicates 24 when the desired frequency is 24.8 mc).

b. Engage the detent for the TENTH MCS control by turning the control to the extreme counterclockwise position. (If the detent is already engaged, omit this step.)

c. Turn the TENTH MCS control until the TENTH MCS dial indicates the decimal portion of the desired frequency; for example, until the dial indicates 8 when the desired frequency is 24.8.

Note. Do not hold the MCS control while turning the TENTH MCS control.

52. Presetting Detented Channels of Receiver-Transmitter

Presetting is obtained by means of stops which limit the rotation of the tuning knobs.

The stops can be swung into place for presetting (or removed when the presetting feature is not desired) by means of adjusting knobs. When in place for presetting, the stops will engage the green and red levers on the tuning controls as the controls are rotated. The positions of the red and green levers can be changed so that the stops will function for any desired detented frequency. To preset any two detented frequencies, perform the following steps.

a. Turn the MCS and TENTH MCS tuning controls until the higher of the desired frequencies is indicated on the tuning dials.

b. Pull on the stop adjusting knobs (against the spring tension which holds them locked against the panel) and turn the knobs so that the stops are positioned to engage the red and green preset levers. Make certain that the stops lock into position, that is, that the knob engages the locating pin.

c. Loosen, but do not remove the screw which secures the MCS tuning control.

d. Turn the green lever on the MCS control in a clockwise direction until it strikes against the stop. Hold the lever against the stop and tighten the screw on the tuning control.

e. Loosen, but do not remove the screw which secures the TENTH MCS tuning control.

f. Compare the tenth portions of the two frequencies which are to be preset and set the green preset lever on the TENTH MCS control in one of the following ways:

- (1) If the tenth portion of the higher preset frequency is higher than the tenth portion of the lower preset frequency, turn the green lever in a clockwise direction until it strikes the stop. Hold the lever against the stop and tighten the screw on the tuning control.
- (2) If the tenth portion of the higher preset frequency is lower than the tenth portion of the lower preset frequency, turn the green lever in a counterclockwise direction until it strikes the stop. Hold the lever against the stop and tighten the screw on the tuning control.

g. Turn the MCS and TENTH MCS controls until the lower of the desired frequencies is indicated on the tuning dials.

h. While holding the green lever in place, loosen the screw on the MCS tuning control and turn the red lever in a counterclockwise direc-

tion until it strikes the stop. Tighten the screw on the tuning control.

i. The setting of the red lever on the TENTH MCS control depends on the setting of the green lever (*f* above). If the green lever was set in a counterclockwise position, set the red lever in a clockwise position, and vice versa.

Note. In describing the presetting procedure, it has been assumed that the green preset levers would be used for the higher frequency and the red levers would be used for the lower frequency. The opposite convention is equally suitable, but consistency in either convention is desirable.

53. Continuous Tuning of Receiver-Transmitter

Continuous tuning throughout the range of the receiver-transmitter is possible by releasing the channel-detent and preset mechanisms of the TENTH MCS dial.

a. Turn the MCS control (as for channel tuning) until the MCS dial indicates the integral portion of the desired frequency.

b. Turn the TENTH MCS control to the extreme counterclockwise position to release the detent mechanism.

c. Turn the TENTH MCS control clockwise until the TENTH MCS dial indicates the decimal portion of the desired frequency. (Calibration marks between the major 100-kc (.1 mc) divisions represent 25-kc (0.025 mc) intervals; when the MCS dial indicates 24, a frequency of 24.85 is selected by turning the TENTH MCS control until the second calibration mark between 8 and 9 appears under the hairline on the TENTH MCS dial.)

54. Tuning the Auxiliary Receiver

a. TUNING AND CALIBRATING. When the auxiliary receiver is tuned, it should be calibrated at the nearest calibration point. Perform the following steps:

- (1) Apply power to the receiver by turning the receiver VOLUME control in a clockwise direction.
- (2) Provide a means of monitoring. (A headset on the panel AUDIO connector or on a convenient interphone box.)
- (3) Turn the TUNING control until the calibrate frequency nearest to the desired frequency is indicated on the CHANNEL dial. The calibrate fre-

quencies for the respective receivers are shown in the following chart; they are indicated on the dial by red dots.

Radio Set	Radio Receiver	Calibrate frequencies
AN/VRC-16	R-108/GRC	21.5 and 25.8 mc.
AN/VRC-17	R-109/GRC	30.1, 34.4, and 38.7 mc.
AN/VRC-18	R-110/GRC	38.7, 43.0, 47.3, and 51.6 mc.

- (4) Turn the SQUELCH control to OFF.
 - (5) Hold the TUNE-DIAL LIGHT (ON-OFF) switch to the TUNE position and listen for a beat note or zero-beat indication in the headset. Adjust the TUNING control slightly, if necessary, until the zero-beat indication is obtained. The zero beat is an indication that the receiver is tuned to the calibrate frequency. (If the dial setting is incorrect, it can be corrected mechanically by turning the screw which holds the dial. The correction screw is located under the diamond-shaped plate beneath the channel dial.)
 - (6) Turn the TUNING control until the desired frequency is indicated on the CHANNEL dial.
- b. PRESETTING.* Provisions are available for presetting any three frequencies. Perform the following steps.
- (1) Loosen both thumbscrews on the diamond-shaped plate (fig. 6) beneath the CHANNEL dial. Swing the plate out of the way to allow access to the detent adjustments beneath the plate.
 - (2) Turn each of the detent adjustment

screws in a counterclockwise direction to release all previous adjustments. Turn the TUNING control from one end of its range to the other to make all the detents available.

- (3) Calibrate and tune the receiver to one of the desired frequencies as outlined in *a* above.
- (4) Turn the DET A adjustment screw in a clockwise direction to set the detent mechanism for the frequency selected.
- (5) Check the tuning at the detented frequency when a signal is received. If the signal is distorted it may be possible to refine the tuning by adjustment of DETENT VERNIER A on the panel of the receiver.
- (6) Repeat (3), (4), and (5) above for each of the other desired frequencies, using the DET B and DET C controls and DETENT VERNIER D and C controls.

Note. When the dial is set to a detented channel, a small flag drops down into position in the upper part of the window. The flag is identified by the letter (A, B, or C) of the detent adjustment which has been used to preset that particular frequency.

- (7) To reset only one of the preset frequencies, turn the TUNING control to the frequency that is no longer to be used, and turn its respective detent adjustment screw counterclockwise. Reset the TUNING control to the desired frequency and turn the detent adjustment screw in a clockwise direction to set the detent mechanism.

Section IV. OPERATION

55. Operational Procedures

a. Operation of the radio sets involves the following procedures:

- (1) Start-stop operations.
- (2) Squelch adjustments.
- (3) Volume-level adjustments.
- (4) Tuning.
- (5) Transmit-control operations.

b. The first four of the above listed procedures are local operations (performed at the

panels of the various major units) and are not necessarily repeated during normal operating periods. (It may be necessary to repeat tuning and squelch adjustments as occasion demands.) The transmit-control operations are normally performed at Control Box C-375/VRC and are continually repeated during normal operating periods. If desired, the receiver-transmitter may be operated completely from the panel of the receiver-transmitter. When the tactical situation requires it, transmit-con-

trol can be extended to a remote station by means of Control Group AN/GRA-6.

56. Starting Procedure

a. Turn the OPERATE switch of the receiver-transmitter power supply to the TRANS & RECEIVER position.

b. Turn the VOLUME control of the auxiliary receiver to its midpoint position.

c. Turn the TRANS POWER switch of the receiver-transmitter power supply to the HIGH or LOW position, depending on the range of transmission required.

d. Turn the SQUELCH controls of the receiver-transmitter and the auxiliary receiver to this maximum clockwise position.

57. Squelch- and Volume-Level Adjustments

The SQUELCH and VOLUME controls of the receiver-transmitter and the auxiliary receiver should be set as soon as the equipment is placed in operation. The SQUELCH control setting should be checked periodically to insure operation at maximum sensitivity for the particular noise condition present. Set the controls as outlined in *a* and *b* below.

a. Provide a monitor for the receivers by connecting a chest set (with handset and microphone) to one of the AUDIO connectors of Control Box C-375/VRC. Turn the VOL. control associated with the connector to the approximate midpoint of its range. Turn the selector switch on the control box to the counterclockwise position. Repeat the connections and settings for each control box used.

b. Adjust the VOLUME controls of the receiver-transmitter to its midpoint position.

c. Turn the receiver-transmitter SQUELCH control counterclockwise until noise is audible in the headsets. Advance the VOL. control on the control box to obtain a comfortable listening level in the headsets, then advance the SQUELCH control in a clockwise direction to the point at which the receiver quiets.

d. Repeat *c* above, adjusting the SQUELCH control for the auxiliary receiver.

Note. When the tuning of a unit is changed, it may be necessary to reset its SQUELCH control.

58. Frequency Selection

After the TUNING control is set to the desired frequency, it is necessary to check for interference (par. 49).

a. The references for setting the TUNING control of the receiver-transmitter are as follows:

- (1) To select a detent channel, follow the procedure outlined in paragraph 51.
- (2) To preset a detented channel, follow the procedure outlined in paragraph 52.
- (3) To tune to a frequency which lies between detented channels, follow the procedure outlined in paragraph 53.

b. The references for setting the TUNING control of the auxiliary receiver are as follows:

- (1) To preset a frequency, follow the procedure outlined in paragraph 54*b*.
- (2) To tune to a frequency which lies between preset frequencies, follow the procedure of paragraph 54*a* (6).

59. Operation from Control Box C-375/VRC

a. MODES OF OPERATION. When power has been supplied to the radio set and squelch- and volume-level adjustments have been made, and when the frequency of operation has been selected, monitoring and push-to-talk operations are possible at Control Box C-375/VRC.

b. CONNECTION OF AUDIO ACCESSORIES. For both modes of operation, Chest Set Group AN/GSA-6 is connected to one of the audio connectors on the control box, and Headset-Microphone H-63/U is connected to the chest set. Lock the RADIO TRANS. switch of the control box in the RADIO TRANS. position and turn the selector switch to the counterclockwise position. Remove the cover of the switch box on the chest set and, while depressing the RADIO-INT button, slide the lock-on lever (fig. 27) toward the switch.

c. MONITORING. The combined signals of both receivers will be audible in the headset when the audio accessories have been connected and the switches have been set as outlined above. To vary the signal level in the headset, adjust the VOL. control next to the audio connector being used.

Note. To permit monitoring the receivers separately, remove the jumper between pins 17 and 18 of E-1 in Mounting MT-327/GR. The audio output of the re-

ceiver-transmitter will be monitored when the selector switch of the control box is in the counterclockwise position. The audio output of the auxiliary receiver will be monitored when the selector switch of the control box is in the center position.

d. PUSH-TO-TALK OPERATION. For push-to-talk operation of the receiver-transmitter, press either of the push-to-talk buttons on the chest set and talk into the microphone. Release the push-to-talk button to listen. To release the LOCK-ON button momentarily press the HOLD-ON push-to-talk button.

Note. If desired, the LOCK ON push-to-talk button may be disabled by turning the adjustable stop (fig. 27) so that it blocks the push-to-talk rocker arm.

60. Operation from Unit Panel

a. RECEIVER-TRANSMITTER. The receiver-transmitter can be operated locally by using a handset or a chest set (with headset and microphone) connected to an AUDIO receptacle on the panel of the receiver-transmitter. Since there are two AUDIO connectors on the panel of the receiver-transmitter, a microphone and headset or microphone and loudspeaker may be used. Ringing facilities, as well as monitoring and push-to-talk facilities, are available at the panel.

(1) *Starting procedure.* Power must be supplied to the set, squelch- and volume-level adjustments must be made, and frequency of operation must be selected as outlined in paragraphs 56, 57, and 58. Received signals will then be audible in the headset, earpiece or loudspeaker.

(2) *Ringing.* To transmit a 1,600-cycle ringing signal, hold the DIAL LIGHT (ON-OFF)-RING switch in the RING position. Release the switch to listen. When the ringing signal has been acknowledged, proceed on a push-to-talk basis.

(3) *Push-to-talk operation.* Press the push-to-talk button on the chest set, handset, or microphone and talk into the microphone (or mouthpiece). Release the button to listen. When a chest set is used, the RADIO-INT switch should be locked in the RADIO position.

b. AUXILIARY RECEIVER. The auxiliary receiver can be monitored locally by connecting

a headset or loudspeaker to the AUDIO connector on the front panel.

c. DYNAMIC LOUDSPEAKER LS-116/U. For Radio Sets AN/VRC-16, -17, and -18, when monitoring from the front panel of a unit using Dynamic Loudspeaker LS-166/U, set the VEHICULAR SET—FIELD OR PACK SET switch on the loudspeaker to the VEHICULAR SET position. This will provide monitoring facilities only for the unit to which it is connected. If the switch is in the FIELD OR PACK SET position both receivers will be monitored.

61. Stopping Procedure

a. To remove all power from the radio set, place the OPERATE switch of the receiver-transmitter power supply in the OFF position and the VOLUME switch of the auxiliary receiver in the OFF position.

b. To make only the transmitter inoperative, place the OPERATE switch of the receiver-transmitter power supply in the RECEIVE position.

62. Operation from Control Group AN/GRA-6

a. MODES OF OPERATION. Although Control Group AN/GRA-6 is provided mainly to allow remote operation of the radio sets from points up to 2 miles from the installation, local as well as remote operating facilities are available. The complete facilities are as follows:

- (1) Monitoring of received signals at both local and remote units.
- (2) Local push-to-talk operation of the transmitter.
- (3) Telephone communication, including ringing, between local and remote units.
- (4) Remote push-to-talk operation of the transmitter.

b. INSTALLATION. Install Control Group AN/GRA-6 as outlined in paragraph 38a through d. When the installation is completed, start and tune the radio set as outlined in paragraphs 56, 57, and 58.

c. MONITORING. To monitor the output of both receivers at both the local and remote control units, leave the LOCAL switch at TEL and place the REMOTE switch (of the local unit)

at any position but TEL ONLY. If the REMOTE switch is placed at TEL ONLY, monitoring is not possible.

d. LOCAL PUSH-TO-TALK OPERATION. For local push-to-talk operation of the transmitter, set the REMOTE switch to SET 1 & 2 (or to SET 1), hold the LOCAL switch in the SET 1 position, press the push-to-talk and RADIO-INT switches on the chest set, and talk into the microphone. Release the chest set and local switches to listen.

Note. The push-to-talk and RADIO-INT switches on the chest set may be locked in position for convenience by means of internal adjustments (fig. 27).

e. TELEPHONE COMMUNICATION. For normal telephone communication between local and remote units, place the REMOTE switch (of the local unit) in the TEL ONLY position, and the SELECTOR switch (of the remote unit) in the TEL position. These are the normal positions of these switches when push-to-talk operation is not desired.

- (1) To send a ringing signal in either direction, turn the crank of the ringing generator at the sending unit (local or remote). Either a CALL LIGHT will glow, or a bell will ring at the receiving end, depending on the setting of internal switches in the local and remote units.

Note. A ringing signal should be sent only when the remote control SELECTOR switch

is in the TEL position, and the local control REMOTE switch is in the TEL ONLY position, to avoid accidental transmission of the ringing signal.

- (2) To communicate, press the push-to-talk switch on the handset (at the remote unit), or the push-to-talk switch and RADIO-INT switch on the chest set (at the local unit), and talk into the mouthpiece, or microphone. Full duplex operation is possible; it is not necessary to release the push-to-talk switches to listen, although it is a good practice to conserve the battery power.

f. REMOTE PUSH-TO-TALK OPERATION.

- (1) The operator at the remote unit must inform the local operator (by telephone) to place the REMOTE switch of the local unit in the SET 1 & 2 (or SET 1) position.
- (2) For remote push-to-talk operation of the transmitter, place the SELECTOR switch of the remote unit in the left-hand write-in position, press the push-to-talk switch on the handset, and talk into the mouthpiece. Release the push-to-talk switch to listen.

Note. If the telephone-line connections at either unit are reversed, the right-hand write-in position will control the transmitter, instead of the left-hand position. Operation will be unaffected otherwise.

CHAPTER 4

THEORY OF OPERATION

Section I. INTRODUCTION

63. Scope

a. System theory is presented to provide an understanding of how the several units are related in the various operations of the radio set. Such an understanding is an effective aid in trouble-shooting the equipment to isolate a defective unit and, in some cases, to isolate a defective part within a unit.

b. Most of the information presented in this chapter is concerned only with system application of the several units. Detailed circuit theory of individual units is not discussed except when the units are interconnected in a common circuit. For example, the microphone circuits of the receiver-transmitter are described since

they are interconnected with the control units through the mounting. Details of the receiver-transmitter i-f amplifier are not important for system understanding and therefore are not discussed. Complete details on the individual units are published in separate technical manuals. To provide a general acquaintance with the individual units, however, block diagrams of the major units are supplied in this chapter, and schematic diagrams of all units are included at the end of the manual.

64. Basic System Block Diagram

a. Basically, each radio set consists of an auxiliary receiver and a receiver-transmitter

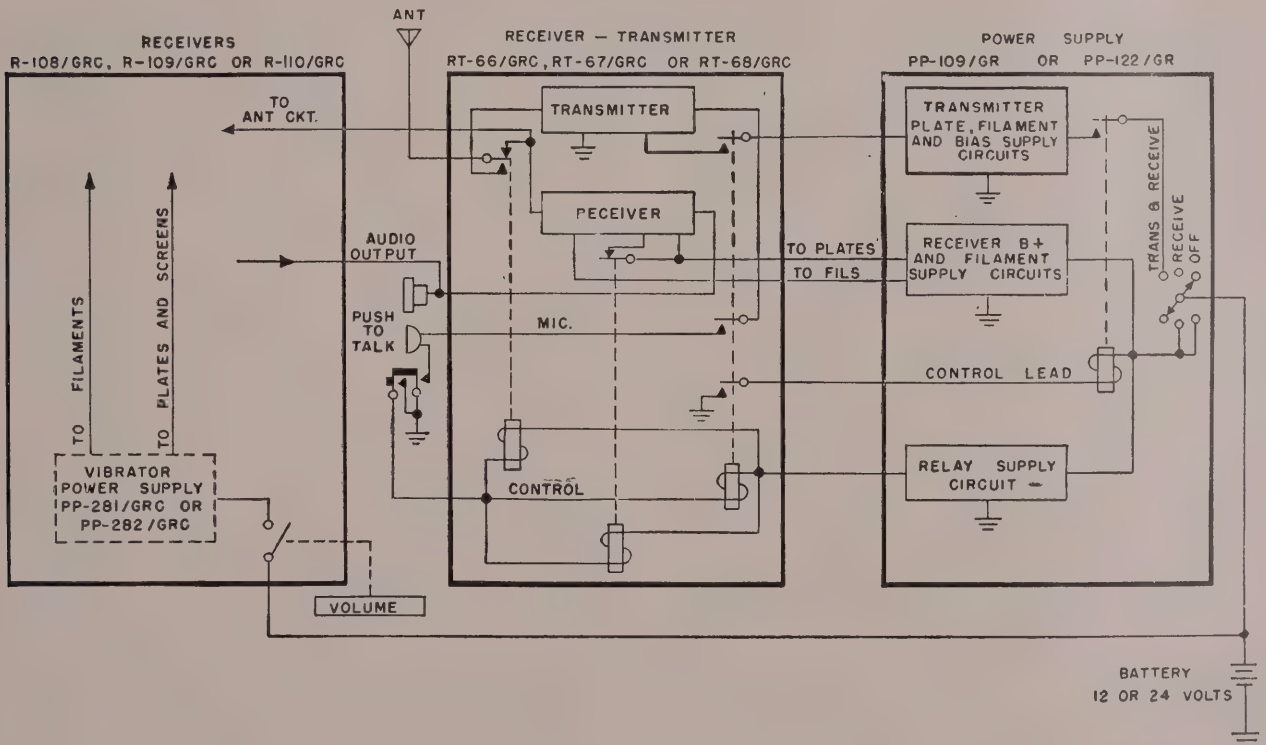


Figure 37. Basic system block diagram.

TM 611-7

with speech-input and monitoring facilities, as shown in figure 37. The output of the auxiliary receiver parallels the output of the receiver section of the receiver-transmitter. These basic units are the essential parts of the system. The power supplies, cables, mountings, and other accessory equipment (fig. 3) are supplied to make the basic unit perform its function of transmitting or receiving.

b. In an actual system installation, microphone and headset facilities are provided at each Control Box C-375/VRC, and the switching provisions on the box or associated audio accessory allow selection of the mode of operation, namely, transmission or monitoring. The control facilities are extended from the individual units to the control box through Mounting MT-327/GR and interconnecting cable (fig. 26).

c. Another adaptation of the basic system is the extension of the microphone and monitoring facilities to a remote point by means of telephone lines. Control Group AN/GRA-6 is provided to accomplish this function (fig. 26).

d. When the switch in the receiver-transmitter power supply is in the RECEIVE position (fig. 37), voltage is supplied to the B+ and filament supply circuits in the receiver. The receiver is completely operative but it is impossible to transmit. When the same switch is in the TRANS & RECEIVE position, and the push-to-talk button is pressed, all the relays in the receiver-transmitter are activated by the completion of the relay supply circuit to ground. One relay switches the antenna from the receiver section to the transmitter section. Another relay removes the voltages from some of the receiver plates and filaments. A third relay grounds the control lead of a relay in the power supply, which in turn supplies voltage for the transmitter plate, filament, and bias-supply circuits. This third relay in the receiver-transmitter also closes the microphone circuit to the transmitter and applies power to the transmitter.

e. When the VOLUME control (fig. 37) in the auxiliary receiver is turned clockwise, the battery voltage is supplied to the plug-in power supply unit within the auxiliary receiver (Power Supply PP-281/GRC or PP-282/GRC for 12-volt or 24-volt operation, respectively). Voltage is then supplied to the filament and B+ circuits in the auxiliary receiver. The

output of the auxiliary receiver is connected in parallel with the receiver section of the receiver-transmitter. Therefore, the receiver-transmitter and the auxiliary receiver are monitored together. The antenna circuit of the auxiliary receiver is connected to the antenna at the same point as the antenna circuit of the receiver section of the receiver-transmitter. When the relay in the receiver-transmitter switches the antenna from the receiver section to the transmitter section, it also removes the antenna from the auxiliary receiver.

65. System Diagram

a. The system diagram (fig. 38) illustrates system interconnections and functioning, including complete power distribution, monitoring facilities, and push-to-talk facilities. The push-to-talk circuit is illustrated for Control C-375/VRC, Local Control C-434/GRC, and Remote Control C-433/GRC. Telephone facilities between Local Control C-434/GRC and Remote Control C-433/GRC (units of Control Group AN/GRA-6) also are represented.

b. In paragraphs 66 through 76, the system diagram is discussed in detail for each operational function. By following the discussion and the diagram it is possible to determine what happens when each switch is thrown or pressed, what voltages are applied to what stages, how the microphone circuits are completed, the disposition of each received signal (from the output of the receiver), and other system functions. The passage of a signal through the transmitter (microphone to antenna) or the path of a received signal (antenna to receiver output circuit) is not discussed. Such detail is peculiar to the units (not the system) and is covered generally in section V of this chapter. Complete details are published in separate manuals.

66. System Legend

a. A system legend has been devised and used on the system diagram (fig. 38) to facilitate circuit tracing from unit to unit. Because each circuit generally is completed through one or more units, and similar reference symbols are used within each unit, it is impossible to determine (without some form of legend) when a circuit leaves one unit and enters another.

b. As indicated on the legend, a letter has

been used to identify each unit and this letter has been prefixed to the reference symbol of the part in a particular unit. Thus, in the reference symbol H/P-2B at the middle left-hand corner of figure 38, H indicates Mounting MT-327/GR, P-2 is the reference symbol for a plug on a cable leading from the junction box of the mounting, and B indicates pin B of the plug. The complete legend is shown on the diagram and is listed at right.

c. To correlate the electrical interconnections with the physical interconnections, the following chart indicates the cable connections made between the mounting and other units:

Legend	
Unit symbol	Unit symbolized
A	Receiver-Transmitter RT-66/GRC, RT-67/GRC, or RT-68/GRC.
E	Power Supply PP-109/GR or PP-112/GR.
G	Radio Receiver R-108/GRC, R-109/GRC, or R-110/GRC (auxiliary receiver).
H	Mounting MT-327/GR.
M	Remote Control C-433/GRC.
N	Local Control C-434/GRC.
R	Control Box C-375/VRC.
T	Handset H-33/PT.
U	Power Supply PP-281/GRC or PP-282/GRC (auxiliary receiver power supply).
V	Special Purpose Cable Assembly CX-1211/U.
Y	Chest Set Group AN/GSA-6.

Mounting cable	Cable termination	Mating connector		
		Receptacle	Unit	Receptacle designation
W-1-----	P-1-----	J-6-----	Auxiliary receiver -----	POWER IN.
W-2-----	P-2-----	J-8-----	Auxiliary receiver -----	REC CONT.
W-3-----	P-3-----	J-312-----	Receiver-transmitter -----	REC-TR CONTROL.
W-4-----	P-4-----	J-1-----	Receiver-transmitter power supply --	POWER IN.
W-5-----	E-2 and E-3-----		Battery -----	
WM-46/U-----	E-1-----	E-2-----	Control Box C-375/VRC-----	(Terminal board.)

Section II. RECEIVING CIRCUITS

67. Power Input Circuits
(fig. 38)

a. RECEIVER-TRANSMITTER. When power cable W-4 is connected from the mounting to receptacle E/J-1 of the receiver-transmitter power supply, the battery circuit is completed from the mounting to the contacts of the four-section OPERATE switch (E/S-1 in the power supply). Fuse H/F-1 is in series with the positive lead from the battery. Terminal C of H/P-4 provides a ground connection for the negative lead from the battery. When the OPERATE switch is placed in either RECEIVE or TRANS & RECEIVE, the receiver-transmitter is ready for monitoring (par. 70). As long as the push-to-talk switch or other transmit-control switch is not operated, operation is the same for either the RECEIVER or TRANS & RECEIVE position of the OPERATE switch. The RECEIVE position makes it impossible to transmit, although transmit-control switches are operated.

b. AUXILIARY RECEIVER. When power cable W-1 is connected from the mounting to recep-

tacle G/J-6 of the auxiliary receiver, the battery circuit is completed from the mounting to the contacts of the ON-OFF switch ganged to the VOLUME control (G/S-2 in the auxiliary receiver). Fuse G/F-1 is in series with the positive lead from the battery. Terminal C of H/P-1 provides a ground connection for the negative lead from the battery. When the VOLUME switch is turned in a clockwise direction, switch G/S-2 is closed and the auxiliary receiver is ready for monitoring (par. 70).

68. Filament Circuits
(fig. 38)

a. RECEIVER-TRANSMITTER. In 24-volt systems, the battery voltage is applied to the receiver filaments through section 1D of the OPERATE switch, fuse E/F-1, choke E/L-4, dropping resistor E/R-39, the receiver filament protection circuit, and choke E/L-16. The filament protection circuit includes ballast tubes E/R-40 and E/R-31, thermal relay E/K-2, and resistor E/R-32. The ballast tubes maintain a constant voltage for the filaments

despite variations of battery voltage. In the 12-volt systems, dropping resistor E/R-39 and ballast tube E/R-40 are not used. Thermal relay E/K-2, whose normally closed contacts short-circuit resistor E/R-32, protects the filaments against overloads. If a voltage overload occurs because of a burned-out filament, for example, the thermal relay operates and its contacts open. Resistor E/R-32 is then placed in series with the filaments to maintain a safe voltage for the remaining tubes. The filament circuits completed are those of A/V-1 through A/V-4, A/V-101 through A/V-103, and A/V-107 through A/V-116. Complete circuit details of the series-parallel filament arrangement is shown in figure 42. DIAL LAMP A/E-313 is connected in parallel with the filaments of A/V-113 and A/V-114 in two positions of the DIAL LIGHT (OFF-ON)-RING switch, A/S-302. In the OFF position, dummy load A/R-304 is substituted for the lamp.

Note. For circuit details of the receiver-transmitter power supply, refer to figures 74 and 75. A block diagram of the receiver-transmitter power supply is shown in figure 39.

b. AUXILIARY RECEIVER.

- (1) In 24-volt systems, the filament voltage is made available at the VEH contacts of the EXT PWR SUPP, 130V-OFF-VEH switch through terminals U/X-1(3), U/X-1(6), and G/J-2(6) and a resistance network. Dropping resistors G/R-58 and G/R-33 connect to the VEH contacts on section 1A of the switch; dropping resistor G/R-61 and ballast tube G/R-59 connect to the VEH contacts of section 1C of the switch. In 12-volt systems, resistors G/R-58 and G/R-61 (in the input circuit) are short-circuited by jumpers on the plug-in power supply input connector. These jumpers are indicated by the dotted lines on figure 38. Ballast tube G/R-59 maintains a constant voltage for the receiver filaments despite variations in battery voltage.
- (2) In the VEH position, section 1A of the EXT PWR SUPP, 130V-OFF-VEH switch completes the battery circuit to the filaments of G/V-14; section 1C completes the battery circuit to the filaments of G/V-1 to G/V-13,

inclusive, and to dial LAMP G/R-14. Thermal relay G/R-1 and resistors G/R-55, G/R-56, and G/R-52 are included in the filament circuit to protect the tubes from overload. The filaments of G/V-1 through G/V-13 are connected in series-parallel strings (figs. 76, 77, and 78) so that an open filament in one string might cause the voltage on the other strings to increase excessively and burn out other tubes. Relay K-1 is so designed that an increase in voltage will cause its contacts to open and, insert resistor G/R-52 in series with the filaments. The resistor limits the current through the filaments to a safe value. Resistors G/R-55 and G/R-56 determine the operating threshold of the thermal relay. Dial LAMP G/E-14 or dummy load G/R-64 parallels the filaments depending on the position of the TUNE-DIAL LIGHT (ON-OFF) switch.

69. Plate and Screen Supplies (fig. 38)

a. RECEIVER-TRANSMITTER.

- (1) The battery voltage is supplied through section 1C of the OPERATE switch, fuse E/F-2, and choke E/L-5, to a low-voltage vibrator supply. The 135-volt output from the vibrator is supplied through filter choke E/L-12 to dropping resistor E/R-17 and to a voltage regulating circuit. Resistor E/R-17 drops the voltage to 105 volts for the plate of the second a-f amplifier, A/V-116. The voltage regulating circuit includes dropping resistors E/R-21 and E/R-22, in series with voltage regulator E/V-4 and the load circuit. (Resistor E/R-22 is in the circuit for the HIGH position of the TRANS POWER switch E/S-2A; it is shorted out for low-power operation, since an increased drain is placed on the 85-volt power supply for that type of operation.)
- (2) The regulated potential at the plate of A/V-4 is dropped to 85 volts by resistor E/R-23 and choke E/L-13. This potential is used (during recep-

tion) as a source of screen and plate voltage for tubes A/V-1 through A/V-4, A/V-101 through A/V-103, A/V-107 through A/V-112, and A/V-115. Plate and screen voltage for A/V-1 and screen voltage for A/V-2 are supplied through normally closed contacts (9 and 10) of relay A/O-101.

b. AUXILIARY RECEIVER. The 135-volt vibrator supply furnishes plate and screen voltages for the receiver tubes. The 135-volt output is coupled through dropping resistor G/R-54 and section 1B of the EXT PWR SUPP, 130V-OFF-VEH switch to G/V-14. An additional dropping resistor, G/R-57, connects to the plate of voltage regulator G/V-15. The regulated 90-volt potential is supplied to tubes G/V-1 and to G/V-8 through resistor G/R-60 and to G/V-13 through resistors G/R-60 and G/R-47. The supply to G/V-13 is also connected to the squelch tube, G/V-11, when the SQUELCH control is turned clockwise from the OFF position; the switch is ganged to potentiometer G/R-65B which is in series with the screen supply to G/V-11.

Section III. PUSH-TO-TALK OPERATION FROM CONTROL BOX C-375/VRC

71. Power Input Circuits (fig. 38)

Until transmit-control circuits have been operated, the power supply circuits for the transmitting circuits remain unenergized. Battery voltage is supplied to sections 1B and 1A of the OPERATE switch in the 150-volt and 300-volt vibrator circuits, but contacts 7-8 and 9-10 of relay E/O-1 in the power supply prevent the circuits from being completed. The circuit to relay E/O-1 is, in turn, broken by contacts 6-7 of relay A/O-101, which is under control of the push-to-talk switch. The sequence of operation is described in paragraphs 72 and 73.

72. Operational Controls (fig. 38)

The following switches must be operated before the transmit-control relays (A/O-301,

70. Monitoring (fig. 38)

When the plate, filament, and screen potentials have been supplied as described above, the receivers are operative. Signals picked up by the receivers are routed from antenna to audio output circuits as indicated on the block diagrams (figs. 40 and 41). Monitoring facilities for Control Group AN/GRA-6 are discussed in paragraph 79.

a. RECEIVER-TRANSMITTER. The outputs of the first and second a-f stages, A/V-115 and A/V-116, respectively (fig. 38), are supplied to the phone and speaker terminals of the panel-mounted AUDIO receptacles, A/J-310 and A/J-311, and to the AUDIO receptacles of Control Box C-375/VRC. A headset may be used at any of the AUDIO receptacles to monitor these signals.

b. AUXILIARY RECEIVER. The outputs of the first and final a-f stages, G/V-13 and G/V-14, respectively (fig. 38), are supplied to the phone and speaker terminals of the panel-mounted AUDIO receptacles, G/J-8 and to the audio receptacles of Control Box C-375/VRC. A headset may be used at any of the AUDIO receptacles to monitor these signals.

A/O-1, A/O-101, and E/O-1) can be energized from Control Box C-375/VRC.

a. Selector switch R/S-1 on the interphone box must be placed in the counterclockwise position.

b. Switch R/S-2 on the interphone box must be held (or locked) in the RADIO TRANS. position.

c. Switches Y/S-1 (RADIO-INT) and Y/S-2 (push-to-talk) on the chest set must be depressed.

73. Transmit-Control Relays

When the controls listed above (or parallel controls) have been operated, the transmit-control relays operate to perform the following functions.

a. RELAY A/O-301. Contacts of relay A/O-301 switch the antenna from the receiver to the transmitter.

b. RELAY A/O-1.

- (1) Contacts 2 and 3 of relay A/O-1 close to disable the squelch circuit by shunting resistor A/R-109 across the squelch-oscillator load resistor, A/R-110.
- (2) Contacts 6 and 7 of relay A/O-1 close in the B+ leads of A/V-9 and A/V-10, and contacts 4 and 5 close in the screen circuit of A/V-11.

c. RELAY A/O-101.

- (1) Contacts 9 and 10 open, and contacts 8 and 9 close to switch the 85-volt supply from receiver tubes A/V-1 and A/V-2 to transmitter tubes A/V-104A, A/V-105, A/V-106 and A/V-5 through A/V-8. If the DIAL LIGHT (OFF-ON)-RING switch A/S-302 is held in the RING position, voltage is made available to A/V-104B also.
- (2) Contacts 2 and 3 of relay A/O-101 close, and contacts 1 and 2 open to switch the a-f input to A/V-115 from the normal receive tap on the discriminator output voltage divider to the lower-voltage tap used for sidetone during transmission.
- (3) Contacts 4 and 5 of relay A/O-101 close in the microphone circuit and the filament lead to transmitter tubes A/V-5 through A/V-11 and A/V-104 through A/V-106.
- (4) Contacts 6 and 7 of relay A/O-101 close to complete the ground return circuit for relay E/O-1 in the power supply. Relay E/O-1 operates to complete the power-input circuits for the transmitter filaments and the transmitter h-v (high-voltage) supplies.

74. Power Supply Circuits

(fig. 38)

a. RELAY E/O-1.

- (1) Contacts 2 and 3 of relay E/O-1 complete the battery circuit from section 1D of the OPERATE switch to the filaments and filament-protection circuit for the transmitter. In 24-volt systems, dropping resistor E/R-36 and ballast tubes E/R-37, -38, -24, and -25 are included in the input cir-

cuit. In 12-volt systems, dropping resistor E/R-36 and ballast tubes E/R-37 and -38 are omitted. The filament protection circuit utilizes thermal relay E/K-1 which, when operated, causes resistor E/R-26 to be inserted in series with the transmitter filaments. The filaments supplied are those of the transmitter tubes listed in paragraph 73c (3). Complete filament circuit details are shown in figure 42.

- (2) Contacts 4 and 5 of relay E/O-1 close to short-circuit resistor E/R-21 in the 85-volt supply circuit. This operation compensates for the increased drain on the power supply during transmission.
- (3) Contacts 7 and 8 and 9 and 10 of relay E/O-1 complete the battery input circuit from sections 1B and 1A of the OPERATE switch to the 150-volt vibrator power supply and 300-volt vibrator power supply, respectively.

b. H-V AND BIAS CIRCUITS.

- (1) The output of the 150-volt supply furnishes operating voltage for tubes A/V-9 and A/V-10 during high-power operation (S-2A in the HIGH position).
- (2) The 150-volt potential also is connected in series with the 300-volt supply to furnish a 450-volt potential for the power amplifier, A/V-11. A tap on the 450-volt supply provides approximately 250 volts for the screen of A/V-11.
- (3) A negative 27-volt output from the 300-volt vibrator circuit supplies bias to transmitter tubes A/V-5, -6, -9, -10, and -11 during high-power transmission.

75. High-Power Transmission

When the transmitter circuits have been energized as described in paragraphs 71 through 74, the transmitter generates a carrier signal which can be modulated by talking into the microphone, or by holding the DIAL LIGHT (OFF-ON)-RING switch in the RING position. The transmit-control circuits also can be energized by using a microphone at either of the

panel-mounted AUDIO connectors, A/J-310 or A/J-311.

76. Low-Power Transmission

If TRANS POWER switch E/S-2 is placed in the LOW position, the following circuit changes are effected.

a. The input to the 300-volt vibrator supply is broken (E/S-2B).

b. Tube A/V-11 is switched from the 450-

volt supply to the 150-volt supply by section 1A of switch E/S-2A.

c. Tubes A/V-9 and A/V-10 are switched from the 150-volt supply to the 85-volt supply.

d. Resistor E/R-22 in the 85-volt supply lead is short-circuited to compensate for the increased drain on the supply.

e. The grids of A/V-5, -6, -9, -10, and -11 are returned to ground potential instead of a negative 27-volt potential.

Section IV. OPERATION FROM CONTROL GROUP AN/GRA-6

77. Ringing Circuit (fig. 38)

a. It is always possible to ring from Local Control C-434/GRC to Remote Control C-433/GRC, or vice versa, when the units are connected by a telephone pair as indicated in figure 38 (lower right-hand side of the drawing). The ringing circuit is independent of the radio sets. If the transmitter is being operated from the receiver-transmitter panel or from Control Box C-375/VRC, however, REMOTE switch N/S-2 must be in the TEL position to avoid superimposing the telephone and radio signals.

b. The ringing signal can be generated by a hand-cranked panel-mounted generator on either unit and transmitted in either direction through transformers N/T-1 and M/T-1 and the telephone line. The ringing signal operates either the CALL LIGHT on the panel of the receiving unit or a bell within the receiving unit. An internal switch (N/S-1 or M/S-1) selects the lamp or bell in the local and remote control units, respectively.

78. Telephone Circuit (fig. 38)

a. Duplex telephone operation is possible provided the LOCAL switch (N/S-3) is left in the TEL position. Local batteries (BT-1 and BT-2) are located in each unit in series with the microphones. If a push-to-talk switch on an audio device at either unit is pressed, and the operator talks into the mouthpiece, the voice signals will be coupled through the transformers and telephone lines to the earphones at the receiving end.

b. The TEL position of the REMOTE switch on the Local Control C-434/GRC and the TEL ONLY position of the SELECTOR switch on the Remote Control C-433/GRC provide for telephone operation only. For other positions of these switches radio operation also is possible (pars. 79 and 80).

79. Monitoring and Local Push-to-Talk Operations (fig. 38)

Local Control C-434/GRC is connected to the panel-mounted AUDIO receptacles on the auxiliary receiver and the receiver-transmitter. In the following discussion it is assumed that all units have power applied to them and that the OPERATE switch of the receiver-transmitter power supply is in the TRANS & RECEIVE position.

a. Monitoring and local push-to-talk operations are described for a SET 1 & 2 setting of REMOTE switch N/S-2 on Local Control C-434/GRC. Both receivers are in a receiving condition, and any signals received may be monitored at Local Control C-434/GRC. Section 2F front, of the REMOTE switch (fig. 38), couples the signals to the monitoring devices and the line transformer in the Local Control C-434/GRC. The signals also are coupled through the line transformers and telephone line to the earphone at Remote Control C-433/GRC.

b. If the LOCAL switch is turned to the SET 1 position, and the push-to-talk switch is pressed, sections 1A and 1B of the switch provide ground returns for the microphone and transmit-control lines, respectively, of the re-

ceiver-transmitter. The transmitting circuits are energized as described in paragraphs 71 through 74. Talking into the microphone at Local Control C-434/GRC will cause modulation of the transmitted signal.

80. Remote Push-to-Talk Operations (fig. 38)

a. In remote push-to-talk operations, the ground returns for the transmitter audio input and the control lines are controlled by relays N/O-1 and N/O-2 which are in the Local Control C-434/GRC, but whose control voltage is obtained from Remote Control C-433/GRC through the telephone line. Relay N/O-2 is polarized so that it will operate its contacts to the position shown (fig. 38) when the potential applied to it is positive at terminal 3 with respect to terminal 2. When the potential is reversed, the relay contacts will be operated to their opposite position. Relay N/O-1 will operate regardless of the polarity of the applied potential.

b. The polarity applied to relay N/O-2 is controlled by the REMOTE switch in Local Control C-434/GRC and the SELECTOR

switch in Remote Control C-433/GRC. For remote push-to-talk operation, the REMOTE switch is left in the SET 1 & 2 or SET 1 position so that the SELECTOR switch has complete control of the relay operation.

c. When the SELECTOR switch at Remote Control C-433/GRC is placed in the left-hand write-in position and the remote push-to-talk switch is depressed, the battery connection to the telephone line is made so that the potential applied to relay N/O-2 causes contacts 6 and 4 to close in the Set 1 control line. Relay N/O-1 also is energized and its contacts operate as follows: Contacts 6 and 4 open to break the ground connection for winding 7-9 of transformer N/T-1; this prevents the sidetone output of the receiver-transmitter from feeding back to the remote unit. Contacts 6 and 7 close to complete the ground return for the SET 1 control line; contacts 5 and 8 close to complete the a-f ground return for the SET 1 microphone line. When the remote operator talks into the microphone, the voice signals are coupled to the SET 1 microphone circuit.

Note. If the telephone line connections are reversed at either unit, the functions of the left-hand and right-hand write-in positions will be reversed. Operation otherwise is the same.

Section V. UNIT THEORY

81. Scope

The discussion of unit theory is limited to block diagram analyses of the major units. Although the maintenance information included in this manual is at an organizational level only, familiarity with the block diagrams of the units should be helpful in trouble-shooting. A knowledge of which tubes are receiving tubes and which tubes are transmitting tubes, for example, will aid in the replacement of parts for which the operator has running spares. The block diagrams are shown in figures 39, 40, and 41. Complete schematic diagrams for all units are also included (figs. 67 through 81) as additional information for maintenance personnel.

82. Receiver-Transmitter Power Supply (figs. 39, 74, and 75)

a. Figure 39 is a functional block diagram of Power Supply PP-109/GR or Power Supply

PP-112/GR. It shows the three h-v circuits and the three l-v circuits supplied from the storage battery input terminals. The h-v circuits are used to provide the plate, screen, and bias voltages for the receiver and the transmitter circuits in Receiver-Transmitter RT-66/GRC, RT-67/GRC, or RT-68/GRC. The l-v circuits supply the receiver-transmitter filament and relay potentials.

b. The 85-volt circuit (E-3 and T-3) is energized whenever the OPERATE switch S-1 is in either the RECEIVE or TRANS & RECEIVE position. The other two h-v circuits (E-2 and T-2 and E-1 and T-1) and the transmitter filament supply circuit are energized when switch S-1 is in the TRANS & RECEIVE position and relay O-1 is energized. E-1 and T-1 are controlled also by the TRANS POWER switch S-2 which must be in the HIGH position for E-1 and T-1 to operate.

c. The l-v circuits include the receiver filament supply circuit with its output at terminal

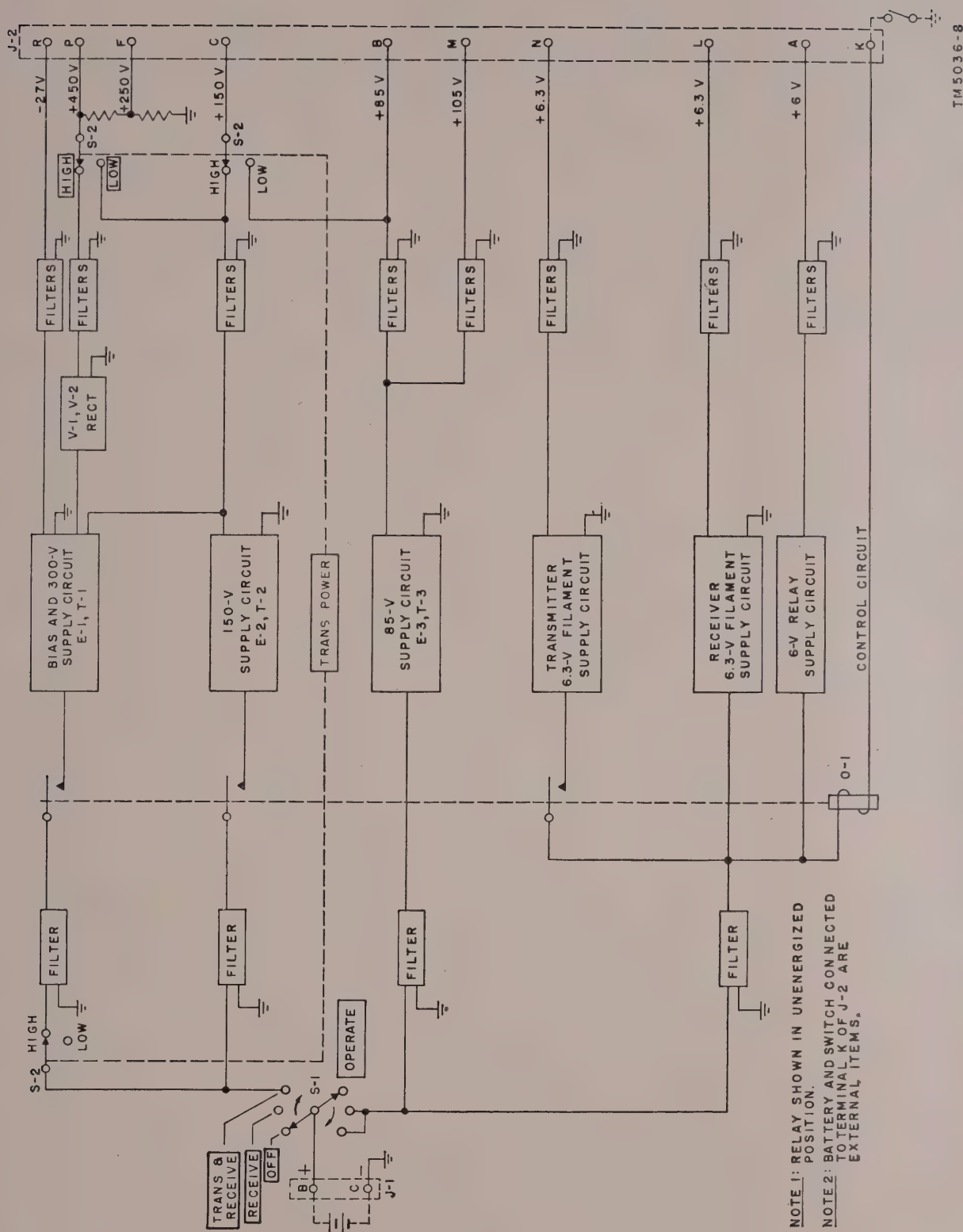


Figure 39. Receiver-transmitter power supply, block diagram.

L of J-2; the transmitter filament supply circuit with its output at terminal N of J-2; and the relay supply circuit with its output at terminal A of J-2.

d. Each of the h-v and l-v circuits is equipped with r-f noise suppression filters in both the input and the output leads and l-f (low-frequency) ripple filters in the output of each circuit.

e. TRANS POWER switch S-2 consists of two sections, both of which are used in the h-v circuit. One section of S-2 is used to provide full or reduced voltages as required for HIGH or LOW power operation, respectively. The other section of S-2 opens the input to the transmitter h-v and bias supply circuit when the TRANS POWER switch is in the LOW position.

83. Transmitting Circuits (fig. 40)

The block diagram shown in figure 40 pertains equally to Receiver-Transmitters RT-66/GRC, RT-67/GRC, and RT-68/GRC. The transmitter circuits include a microphone input transformer, a reactance modulator (V-105 and V-106), a transmitter oscillator (V-104A), the common crystal oscillator-harmonic generator (V-3 and V-4) and the transmitter harmonic amplifier (V-5), a mixer stage (V-6), an r-f stage (V-7 and V-8 in parallel), a driver stage (V-9 and V-10 in parallel), the power amplifier (V-11), the transmitter antenna circuit, and the common receiver-transmitter antenna.

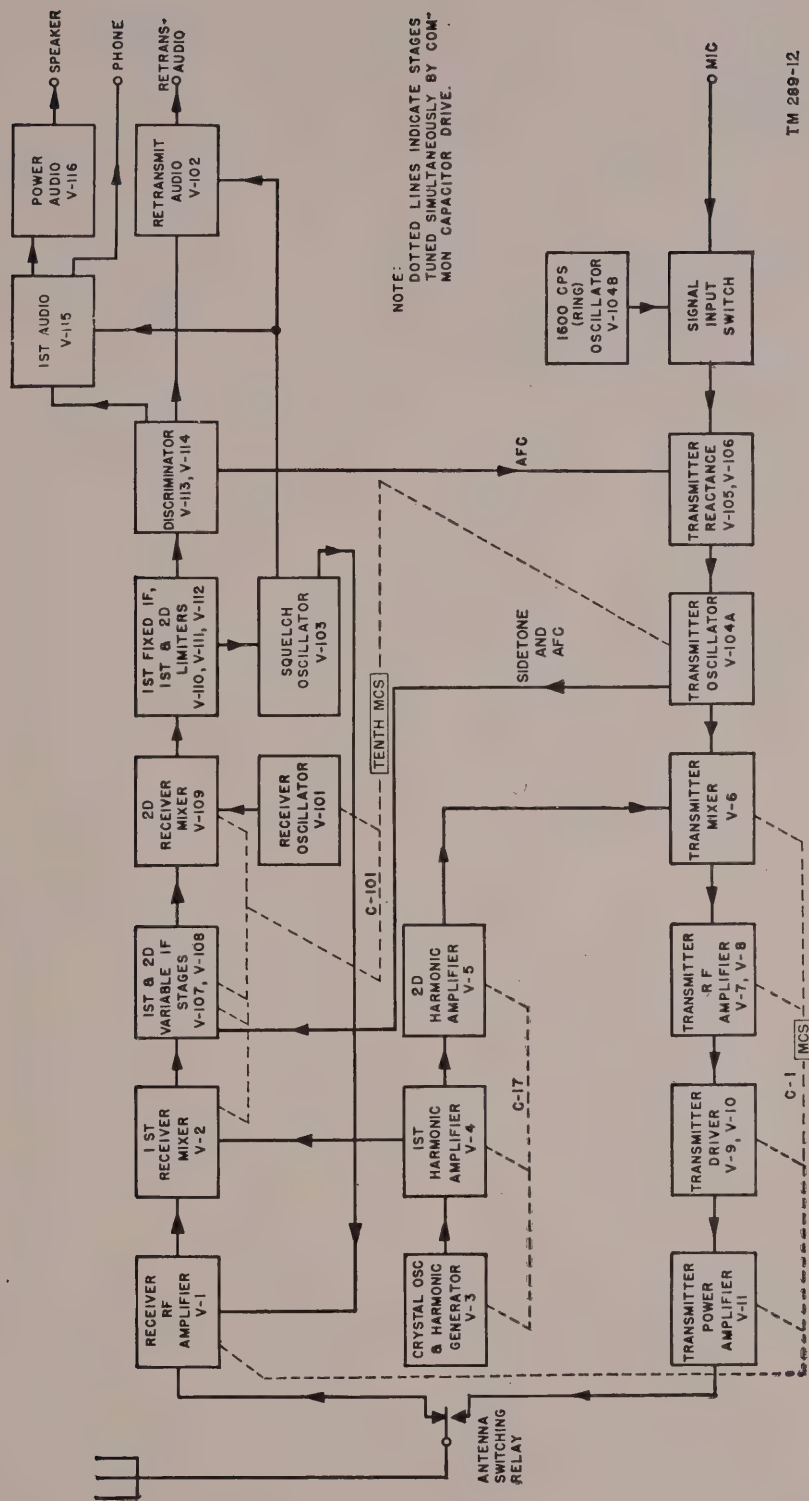
a. TRANSMITTER SIGNAL PATH. Voice signals from an external source are applied through a microphone transformer to the input of the transmitter reactance modulator. Under control of the audio signals, the reactance modulator causes the frequency generated by the transmitter oscillator (sec. A of V-104) to vary up or down in accordance with the amplitude and frequency of audio signals. Modulation is represented by a shift in the frequency generated by the transmitter oscillator and, ultimately, by a corresponding shift of the overall carrier frequency. The output of oscillator V-104A and the output of harmonic amplifier V-5 are combined in the transmitter mixer stage V-6. A tuned circuit, using one section of tuning capacitor C-1, selects the desired

sum frequency at the output of the transmitter mixer and applies it to the transmitter r-f amplifier stage V-7 and V-8. The output of this stage is tuned to resonance at the carrier frequency by capacitor C-1. Further amplification is provided by transmitter driver stages V-9 and V-10, using a section of the r-f tuning capacitor C-1 and by the transmitter power amplifier stage V-11. The amplified output then is routed through a tuned circuit to the antenna. The output circuit of the power amplifier uses a section of the main tuning capacitor C-1, while the antenna circuit is tuned to resonance by the TR ANT TUNE control capacitor.

b. AUTOMATIC FREQUENCY CONTROL. The purpose of the afc (automatic frequency control) circuit is to maintain a constant transmitter-oscillator carrier frequency. The output of the transmitter-oscillator V-104A is picked up by the variable i-f stages in the receiver through a stray coupling and fed to the rest of the receiver circuit. If the difference between the receiver-oscillator frequency (used as the standard) and the transmitter-oscillator frequency varies from the fixed i-f frequency, a voltage is developed in the discriminator circuit. This voltage is used as the afc voltage and is fed to the transmitter reactance tubes V-105 and V-106. The transmitter reactance stage then corrects the transmitter-oscillator frequency. The time constant of the afc coupling circuit from the discriminator is such that normal modulation of the i.f. does not appear in the afc voltage.

c. SIDETONE. Sidetone voltage is obtained from the transmitter-oscillator V-104A. This voltage is picked up by the variable i-f stages through a stray coupling, and is fed through the rest of the receiver circuit to the AUDIO output connector and fixed-level audio terminals.

d. RINGER CIRCUIT. A ringer circuit associated with the transmitter is energized when the DIAL LIGHT (OFF-ON)-RING switch is in the RING position. This switch has the same function for the ringing circuit as the push-to-talk button of the microphone has for the transmitter, since it causes the control relays to be energized when it is in the RING position. In addition, it applies power to the 1,600-cycle ringer oscillator, section B of tube V-104. The output of the ringer oscillator is applied to the microphone transformer. Signal



TM 289-12

Figure 40. Receiver-transmitter, block diagram.

transmission is accomplished as described in *a* above for any other audio signal.

84. Receiver-Transmitter Receiving Circuits (fig. 40)

The receiver is of the double-conversion superheterodyne type arranged to receive f-m signals. The term *double conversion* means that the incoming carrier signal beats with one local oscillator frequency to produce a first i. f. (between 4.45 and 5.45 mc); this frequency, in turn, beats with another oscillator frequency to produce a second i.f. (in this case 1.4 mc). The discriminator demodulates the second i-f signal, and the a-f section of the receiver amplifies the audio output of the discriminator. The amplified output is supplied to headphones or loudspeaker.

a. INPUT CIRCUIT. When the control relays are in the normal or unenergized position, the antenna is connected to the receiver circuits. Carrier signals from the antenna are developed in the antenna circuit, which is tuned by a section of the receiver-transmitter r-f tuning capacitor C-1. The signals selected are applied to the r-f amplifier stage V-1, the output of which is tuned by a section of the receiver-transmitter r-f tuning capacitor C-1. The amplified output of this stage is routed to the receiver first mixer stage. When the SQUELCH control is turned clockwise from the OFF position, the gain of the r-f amplifier stage is controlled by the squelch circuit.

b. FIRST MIXER STAGE V-2. This stage combines the output of the harmonic amplifier V-4 with the amplified output of the first r-f amplifier stage V-1, to produce the first i. f. in the range of 4.45 to 5.45 mc. The frequency produced depends on the setting of the TENTH MCS control. The crystal oscillator-harmonic generator and first harmonic amplifier serve both the transmitter and the receiver. Since the output frequency of the first harmonic amplifier is below the frequency to which the receiver-transmitter is tuned (between 4.45 and 5.45 mc, depending on the setting of the tuning controls), the first i-f band resulting from the mixing of the incoming signal with the output of the frequency harmonic amplifier is a band centered about the difference frequency. The plate circuit of mixer stage V-2, located on the r-f chassis, is tuned by a section of the variable i-f tuning capacitor C-101.

c. AMPLIFICATION OF FIRST I-F SIGNAL. The difference frequency band at the output of the mixer stage V-2, is amplified in a two-stage tuned variable i-f amplifier V-107 and V-108. The variable i-f amplifier stages are tuned by sections of the variable tuning capacitor C-101.

d. RECEIVER-OSCILLATOR V-101. The free-running, self-excited oscillator V-101 generates a frequency between 3.05 and 4.05 mc, depending on the setting of a section of the variable i-f tuning capacitor C-101. The frequency to which the oscillator is tuned is always 1.4 mc below the frequency to which the variable i-f amplifier is tuned. Thus, if the variable i-f amplifier is tuned to 5 mc, the receiver-oscillator is tuned to 5 minus 1.4, or 3.6 mc.

e. RECEIVER SECOND MIXER V-109. The output of the variable i-f amplifier V-108 (a frequency between 4.45 and 5.45 mc), is combined with the output of receiver-oscillator V-101 in the receiver second mixer V-109. The frequency generated by the oscillator subtracts from the first (variable) i-f signals to produce a second i. f. of 1.4 mc.

f. FIXED SECOND I-F AMPLIFIER AND LIMITER. The i. f. of 1.4 mc is again amplified by a three-stage fixed-tuned amplifier. The first stage V-110, is a conventional i-f amplifier; the second and third stages, V-111 and V-112, are designed to function as limiters to eliminate any amplitude variations of the signal. Such amplitude variations represent noise and are undesirable. Proper functioning of the discriminator, which follows the second limiter, requires that the level of the applied signal be fairly uniform for variations in the level of the incoming signal. A portion of the output of the first limiter is fed to the squelch circuit to provide silencing action.

g. DISCRIMINATOR. The output of the final limiter stage V-112 is applied to the discriminator V-113 and V-114. This discriminator is a tuned circuit using two type 1A3 diode tubes as rectifiers. The term *discriminator* is typical for f-m receivers and signifies a circuit which corresponds to the detector in a-m (amplitude-modulated) receivers. The discriminator performs a function analogous to that of the a-m detector since it extracts the intelligence or audio modulation from the incoming signal. Since, in fm, the intelligence to be *detected* appears as frequency variations (that is, shifts of the carrier from a center fre-

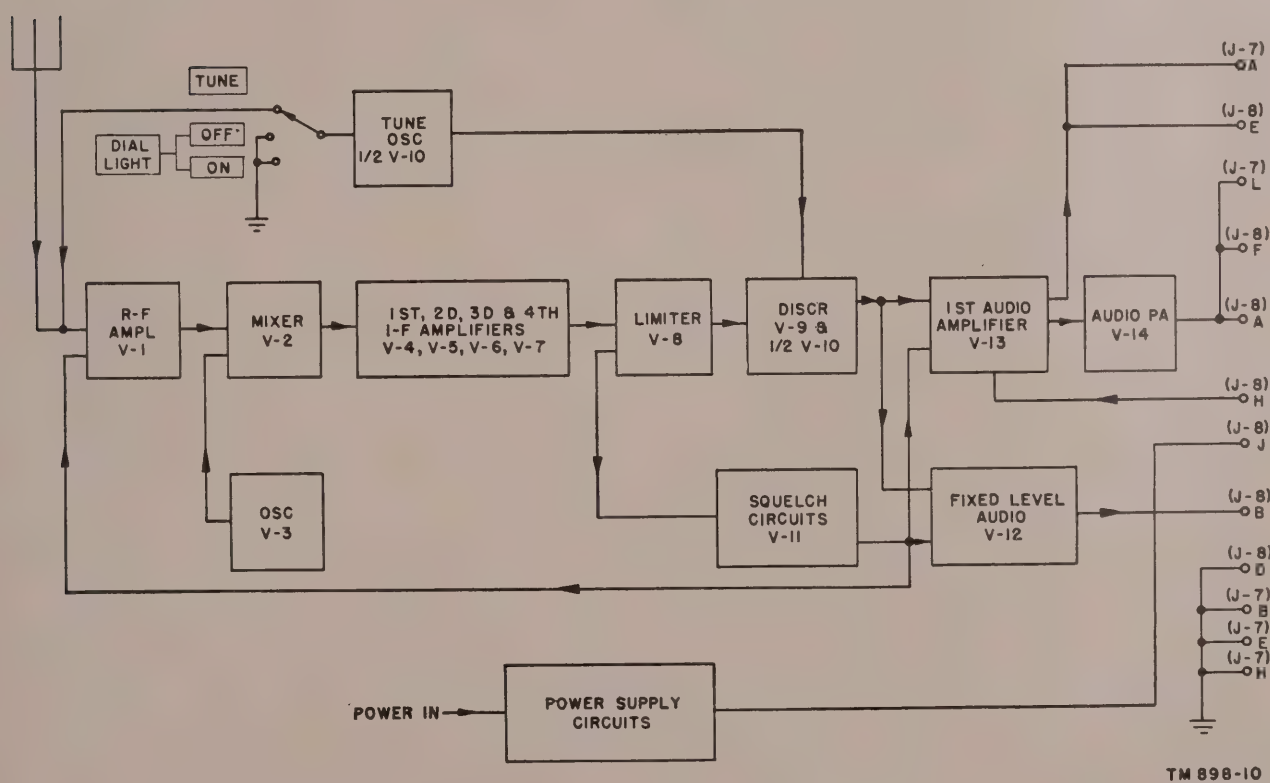
quency) instead of amplitude variations, the discriminator is a frequency sensitive device. Thus, the discriminator converts the variations from the center frequency of the incoming signal into audio signals.

h. AUDIO AMPLIFICATION. The a-f signals which appear at the output of the discriminator are amplified in two separate audio amplifier circuits.

- (1) One circuit is a two-stage audio amplifier, V-115 and V-116, with gain adjustable by means of the panel-mounted VOLUME control. The output of the first stage V-115 is connected to pin A of each of the AUDIO connectors, and is used to provide enough volume to operate a head-phone or the earpiece of a handset. The output of the final audio power amplifier stage V-116 is connected to pin L of each of the AUDIO connectors and has sufficient output to drive a loudspeaker.
- (2) The other circuit, a one-stage amplifier V-102 serves to provide an audio

output signal for monitoring and re-transmission. (This circuit is not used in Radio Sets AN/VRC-16, -17, and -18.) No panel adjustment of volume is provided. However, an internal potentiometer provides screw driver adjustment of the gain of the amplifier to obtain the required level. The output of this stage is connected to pin B of the REC TR CONTROL connector (J-312 on fig. 79, 80, or 81).

i. SQUELCH OSCILLATOR V-103. A characteristic of very sensitive receivers is that, in the absence of signals, a rushing noise is heard in the receiver, phones, or loudspeaker. The noise is the result of thermal agitation in the vacuum tubes and receiver components and of external electrical disturbances. A squelch circuit is used to suppress this noise during no-signal intervals. The squelch circuit consists of a carrier-switched oscillator and a diode rectifier V-103. Squelch action is adjustable by means of the panel-mounted SQUELCH control. The squelch circuit can



TM 898-10

Figure 41. Auxiliary receiver, block diagram.

be disabled for test purposes or for reception of very weak or fading signals by turning the squelch control to the OFF position.

85. Auxiliary Receiver (fig. 41)

The block diagram (fig. 41) is representative of Radio Receivers R-108/GRC, R-109/GRC, and R-110/GRC. Each receiver is of the single-conversion, superheterodyne type, designed to receive f-m signals. The receivers differ in frequency range, as indicated in the frequency spectrum chart (fig. 2).

a. INPUT CIRCUIT. Carrier signals from the antenna are developed in the antenna circuit, which is tuned by section A of receiver tuning capacitor C-3. The signals selected are applied to r-f amplifier stage V-1, the output of which is tuned by section B of tuning capacitor C-3. The amplified output of this stage is routed to mixer stage V-2. When the SQUELCH control is turned clockwise from the OFF position, the gain of the r-f amplifier is controlled by the squelch circuit.

b. MIXER STAGE V-2 AND OSCILLATOR V-3. The mixer stage combines the output of local oscillator V-3 with the amplified output of the r-f amplifier stage to produce the i. f. of 4.3 mc. The grid circuit of the mixer stage V-2 is tuned by section D of tuning capacitor C-3. The oscillator stage is tuned by section F of tuning capacitor C-3.

c. I-F AMPLIFIER AND LIMITER STAGES. The i-f signal is amplified by a four-stage fixed-tuned amplifier. The first two stages, V-4 and V-5, are conventional i-f amplifiers; the third and fourth stages, V-6 and V-7, also are designed to function as limiters to eliminate any amplitude variations of the signal. They act mainly to limit the variations of the very strong signals. The limiter stage V-8 also provides limiting action on weak signals.

d. DISCRIMINATOR. The output of the final limiter stage V-8 is applied to the discriminator and squelch oscillator V-11. This discriminator uses a type 1A3 diode tube V-9 and one section of a type 185 tube V-10. This discriminator performs a function analogous to that of the a-m detector, since it extracts the intelligence or audio modulation from the incoming carrier signal. The discriminator converts the variation in frequency (the intel-

ligence) of the incoming signals into audio signals.

e. AUDIO AMPLIFICATION. The a-f signals that appear at the output of the discriminator are amplified in two separate audio amplifier circuits.

- (1) One circuit is a two-stage audio amplifier V-13 and V-14, with gain adjustable by means of the panel-mounted VOLUME control. The output of the first stage V-13 is connected to pin 7 of the AUDIO connectors and is used to provide enough volume to operate a head-phone or the earpiece of a handset. The output of the final audio power amplifier stage V-14 is connected to pin L of the audio connector and is used to provide a signal for a loud-speaker.
- (2) The other amplifier circuit, one-stage amplifier V-12, provides an audio output signal for monitoring and re-transmission. (This circuit is not used in Radio Sets AN/VRC-16, -17, and -18.) No panel adjustment of volume is provided. However, an internal potentiometer provides screw driver adjustment of the gain of the amplifier to obtain the required output level. The output of this stage is connected to pin B of J-8 (fig. 76, 77, or 78).

f. SQUELCH OSCILLATOR V-11. A squelch circuit is used to suppress the noise that is heard during no-signal intervals. This noise is a result of external electrical disturbances and thermal agitation in the vacuum tubes and receiver components. Squelch action is adjustable by means of the panel-mounted SQUELCH control. The squelch circuit can be disabled for test purposes or for reception of very weak or fading signals by turning the SQUELCH control to the OFF position.

g. TUNING OSCILLATOR 1/2 V-10. This oscillator is used mainly for calibration purposes. The fundamental is coupled within the tube to the circuit, since the dual-purpose type 1S5 tube is used as a discriminator and a tuning oscillator. The harmonic components of the output are fed into the r-f amplifier, which

selects the frequency to be calibrated on the tuning dial. If a zero beat is obtained, the dial is correct; otherwise, the dial must be adjusted mechanically.

h. POWER SUPPLY. For vehicular operation,

the power is obtained from the battery of the vehicle and a vibrator power supply (figs. 72 and 73). The input to the vibrator power supply is 12 or 24 volts. An external source of power may be used.

CHAPTER 5

ORGANIZATIONAL MAINTENANCE

Section I. TROUBLE-SHOOTING

86. Scope

Trouble-shooting at an organizational level is limited to the sectionalizing of troubles to defective units which must be replaced as units, or to the localization of defective parts for which running spares are available. An equipment performance checklist (par. 87) is included primarily as a sectionalization aid; localizing procedures for the various units are outlined in paragraphs 88 through 94.

87. Equipment Performance Checklist

a. PURPOSE. The equipment performance checklist provides a detailed logical procedure for checking the operation of the radio sets. It should be utilized after the initial installation of the equipment before the equipment is placed in service, periodically thereafter, and as an aid in trouble-shooting.

b. USE OF THE CHECKLIST FOR TROUBLE-SHOOTING.

- (1) The checklist is arranged in the same sequence the operator would follow when initially applying power to the equipment. The simplest procedure when using the checklist is to follow the various items on the list in sequence until an abnormal indication is observed. When the operator has become familiar with the operation of the equipment, he can adapt the list to his own advantage, omitting those steps which do not pertain to the particular unit he wishes to check.
- (2) The first five columns of the checklist are self-explanatory; they list the items to be checked, the units which are involved, the action to take, and the normal indication to be expected. When an abnormal indication is obtained, the operator is referred (in the sixth column) to the paragraph or paragraphs which outline localizing procedures for particular units.

Table III. Equipment Performance Checklist

Item No.	Unit	Item	Action or condition	Normal indication	Possible defective units
1	Receiver-transmitter power supply.	OPERATE switch.	Set at OFF -----		
2	Auxiliary receiver	VOLUME control.	Set at OFF -----		
3	Mounting -----	Cabling -----	All connections properly made (fig. 26).		
4	Receiver-transmitter power supply.	TRANS POWER switch.	Set at HIGH -----		
5	Auxiliary receiver	TUNE-DIAL LIGHT (OFF-ON) switch.	Set at DIAL LIGHT-ON -----		

Table III. Equipment Performance Checklist—(continued)

Item No.	Unit	Item	Action or condition	Normal indication	Possible defective units
6	Auxiliary receiver	SQUELCH control.	Turn completely clockwise for maximum squelch operation.		
7	Receiver-transmitter	SQUELCH control.	Turn completely clockwise for maximum squelch operation.		
8	Receiver-transmitter	DIAL LIGHT (OFF-ON)-RING switch.	Set at DIAL LIGHT ON.		
9	Receiver-transmitter	METER selector switch.	Set at 90V		
10	Receiver-transmitter	VOLUME control.	Turn completely clockwise for maximum volume.		
11	Control boxes	RADIO TRANS. switch.	Lock in RADIO TRANS. position at each unit.		
12	Control boxes	Selector switch.	Turn to counterclockwise position at each unit.		
13	Control boxes	VOL. control.	Turn to approximate midpoint of range at each unit.		
14	Control box	Chest set with headset microphone.	Connect chest set to audio connector at one of the control boxes; plug headset microphone into chest set. Lock RADIO-INT switch in RADIO position.		
15	Receiver-transmitter power supply.	OPERATE switch.	Place at RECEIVE and TRANS & RECEIVE in turn, and check for a normal indication at each position.	Lamp on receiver-transmitter panel glows. Meter on receiver - transmitter panel reads approximately center-scale (in shaded area).	Mounting (par. 92), power supply (par. 90), or receiver - transmitter (par. 90).
16	Receiver-transmitter	METER selector switch.	Turn successively to positions 7 through 11.	Meter on panel reads approximately center-scale.	Receiver - transmitter (par. 90).
17	Receiver-transmitter	SQUELCH control.	Turn counterclockwise. Adjust VOL control on control box for comfortable noise level. If signal is received, tune to an open channel (par. 52).	Rushing noise is heard in headset.	Mounting (par. 92), receiver-transmitter (par. 90), cables (par. 89), or control box (par. 93).
18	Receiver-transmitter	SQUELCH control.	Turn clockwise until receiver just squelches.	No output in headset.	Receiver - transmitter squelch circuit.
19	Receiver-transmitter	Tuning controls.	Tune in signal (par. 52). When normal indication is obtained, tune to an open channel.	Signal heard in headset.	Receiver - transmitter squelch circuit or faulty alinement.

Table III. Equipment Performance Checklist—(continued)

Item No.	Unit	Item	Action or condition	Normal indication	Possible defective units
20	Chest set -----	Push-to-talk switch.	Press and hold (or lock) for items 21, through 24. (To avoid excessive heat in the power supply or receiver-transmitter, release the switch between tests.)	-----	
21	Receiver-transmitter	METER selector switch.	Turn successively to positions 2 through 6.	Meter on receiver-transmitter panel reads approximately center scale.	Receiver - transmitter (par. 90), power supply (par. 90), mounting (par. 92), control box (par. 93), or cables (par. 89).
22	Receiver-transmitter	METER selector switch.	Turn to RF position----	Meter shows some deflection.	Receiver - transmitter (par. 90).
23	Receiver-transmitter power supply.	TRANS POWER switch.	Turn to LOW position. (Return to HIGH after test.)	Meter deflection decreases but still indicates some output.	Receiver - transmitter (par. 90) or power supply (par. 90).
24	Chest set -----	Microphone ---	Talk into microphone. (Release push-to-talk switch after test.)	Meter on receiver-transmitter panel deflects, and sidetone is heard in headset.	Receiver - transmitter (par. 90).
25	Receiver-transmitter	DIAL LIGHT (OFF-ON)-RING switch.	Hold at RING position--	Ringing signal is heard in headset. Meter deflects.	Receiver - transmitter (par. 90).
26	Chest set (with headset and microphone).	Connect in turn to each AUDIO connector at each control box.	Press push-to-talk switch and repeat step 24 for each location of the chest set. Leave chest set connected at final unit.	Output heard in headset.	Control box (par. 93), mounting (par. 92), or cables (par. 89).
27	Auxiliary receiver ---	VOLUME control.	Turn clockwise to midpoint of range.	LAMP on receiver panel glows.	Mounting (par. 92), auxiliary receiver (par. 91), power supply (par. 91) or cables (par. 89).
28	Auxiliary receiver ---	SQUELCH control.	Turn counterclockwise. If signal is heard tune off of signal with TUNING control.	Noise heard in headset at interphone box.	Receiver squelch circuit.
29	Auxiliary receiver ---	SQUELCH control.	Turn clockwise until receiver just squelches.	No output in headset.	Auxiliary receiver squelch circuit.
30	Auxiliary receiver ---	TUNING control.	Tune to signal-----	Signal heard in headset.	Auxiliary receiver tuning circuits
31	Auxiliary receiver ---	VOLUME control.	Turn to OFF -----	LAMP on receiver panel is extinguished.	(par. 91).
32	Control Group AN/GRA-6.	Local Control C-434/GRC, Remote Control C-433/GRC, and Handset H-33/PT.	Connect as outlined in paragraph 38. Turn REMOTE switch to TEL ONLY SELECTOR switch to TEL.	-----	

Table III. Equipment Performance Checklist—(continued)

Item No.	Unit	Item	Action or condition	Normal indication	Possible defective units
33	Chest set (with head-set and microphone).		Connect to local unit. Lock RADIO-INT switch in RADIO position.		
34	Local Control C-434/GRC.	Ringing generator.	Crank generator	Ringing signal should be heard, or CALL LIGHT should glow at remote control unit.	Local control unit (par. 94), remote control unit (par. 94), or telephone line.
35	Handset at Remote Control C-433/GRC.	Push-to-talk switch.	Press switch, talk into mouthpiece, and acknowledge call.	Full duplex conversation possible between local and remote units.	Local or remote control unit (par. 94).
36	Remote control unit.	Ringing generator.	Crank generator	Ringing signal should be heard, or CALL LIGHT should glow at local control unit.	Local or remote control unit (par. 94).
37	Local and remote control units.	Ringing generator.	Repeat steps 34 and 36 with the internal lamp bell switches set in their alternate positions.	Ringing signals should be heard or CALL LIGHT should glow.	Local or remote control unit (par. 94).
38	Local Control C-434/GRC.	LOCAL switch.	Turn to SET 1. Press push-to-talk switches and talk into microphone. Release switch to TEL when finished.	Sidetone should be heard at chest set on local unit.	Local control (par. 94) or cabling (par. 89).
39	Local Control C-434/GRC.	REMOTE switch.	Turn to SET 1 & 2 or SET 1 position.		
40	Remote Control C-433/GRC.	SELECTOR switch and handset.	Turn to left-hand write-in position, press push-to-talk switch, and talk into mouthpiece.	Sidetone heard at both chest set and handset.	Local or remote control (par. 94).
41	Receiver-transmitter power supply.	OPERATE switch.	Turn to OFF		

88. Localizing Procedures

a. Paragraphs 89 through 94 include localizing procedures designed to isolate troubles to a particular unit or to a particular part for which a running spare is available. These are the paragraphs which are referred to in the equipment performance checklist (par. 87); they are best used in conjunction with the checklist but can be used individually.

b. Whenever the procedure calls for checking a part, substitute an identical part, which is known to be good, for the part being checked. If no part is available for such use, a visual and/or continuity check may disclose the trouble. Paragraphs 95 through 100 outline procedures for replacing parts.

89. Cables

When normal indications are obtained at a panel AUDIO connector but not at a control box, the trouble may be caused by a poor cable connection or an open lead within a cable. Continuity checks must be made to determine such faults. In some instances, the cables are terminated by solder connections on a terminal board within the mounting, control box, or intermediate junction boxes. To obtain access to these points, it is necessary to open the unit involved. Figures 18, 20, and 26 show an internal view of the junction box on the mounting, the system cordage diagram, and the mounting-control box interconnection, respectively. The interior of the interphone box is

shown in figure 22. The above-mentioned illustrations and the unit schematic diagram should be used when making continuity checks.

90. Receiver-Transmitter and Receiver-Transmitter Power Supply

a. EQUIPMENT SET-UP. Operational checks of the receiver-transmitter and the power supply are best performed at the panels of the units themselves. Set up the equipment as follows:

- (1) Turn the OPERATE switch to OFF.
- (2) Disconnect the REC TR CONTROL cable from the panel of the receiver-transmitter. Connect terminals H and J of the receptacle by means of the prefabricated plug-in jumper (provided with the Allen wrenches within the receiver-transmitter). (The jumper makes the system independent of control and B-plus interconnections normally made through the mounting. However, the power supply is still dependent on the mounting for battery power.) When all checks have been completed, remove the jumper and replace the cable.
- (3) Connect a handset or chest set (with headset and microphone) to one of the AUDIO connectors on the panel of the receiver-transmitter. If a chest set is used, lock the RADIO-INT switch in the RADIO position.
- (4) Turn the OPERATE switch to TRANS & RECEIVE.

b. LAMP CHECK. If the dial LAMP on the receiver-transmitter does not light with the DIAL LIGHT (OFF-ON)-RING switch in the ON position, operation of the set will be abnormal because of incorrect filament voltages. Turn the switch to the DIAL LIGHT-OFF position, and interpret the results as follows:

- (1) If the operation is normal, the lamp is defective and must be replaced.
- (2) If operation is still abnormal, check the filament circuits (*d* below and fig. 42).

c. VOLTAGE CHECK. Turn the METER selector switch to the 90V position and check for a normal reading. If no reading is obtained, make the following checks:

- (1) Check fuse F-2 in the power supply (par. 97).
- (2) If the fuse is good, check vibrator E-3 and voltage regulator V-4 (fig. 45 and par. 97).
- (3) If the above checks do not reveal a defective part, check the interunit cabling and wiring in the mounting.

d. RECEIVER-TRANSMITTER FILAMENT CHECK.

- (1) The following chart lists the receiver-transmitter tubes checked for each position of the METER selector switch on the panel. A center-scale reading is the normal reading for all positions of the switch. If the normal reading is not obtained, the probable defective tube is listed under the type of reading obtained. To obtain a reading in positions 2 through 6 of the METER switch, the push-to-talk button must be pressed.

Filament trouble location chart

METER selector switch position	Zero reading	Too low but not zero reading	Too high but not full scale reading	Full scale reading
2-----	V-7	V-7	V-9	V-9.
3-----	V-8	V-8	V-10	V-10.
4-----	V-6			V-5.
5-----	V-106	V-106		V-104.
6-----	V-105			
7-----	V-116, V-114.		V-113, V-3.	V-3.
8-----	V-4		V-2	V-2.
9-----	V-102			V-107, V-103.
10-----	V-108, V-110.		V-112	V-111, V-112.
11-----	V-115		V-109, V-101.	V-109, V-101.

- (2) The transmitter power amplifier tube V-11 and the receiver first r-f amplifier tube V-1 are not checked by the METER selector switch. These tubes must be checked by visual inspection. Observe whether (with power applied) the tube filaments are lit. The filament of V-11 is energized when the microphone push-to-talk button is operated.
- (3) Because of the series-parallel arrangement of the tube filaments (fig.

42), a break in the filament of one tube in a series string of tubes will cause all the other tubes in the string to go out and will produce indications of a faulty stage involving those tubes.

- (4) A high reading for all filaments on positions 7 through 11 may be due to a faulty V-1. A high reading on position 2 through 6 may be due to a faulty V-11. A low reading for all tubes may be due to the operation of the overload relay in the power supply or trouble in the power supply itself. Turn the equipment off for a full minute to allow the thermal relay to cool if it has operated because of a momentary overload. If after turning the equipment on, a fault is still indicated, continue with the following checks. Check fuse F-1, thermal relay K-2, and ballast tubes R-31 and R-40 in the power supply if readings are low on positions 7 through 11. (Ballast tube R-40 is included only in Power Supply PP-112/GR.) If all the readings are very low or zero on positions 2 through 6, check fuse F-1, thermal relay K-1, and ballast tubes R-24, R-25, R-37, and R-38 in the power supply (figs. 44 and 45). (Ballast tubes R-37 and R-38 are included in Power Supply PP-112/GR only.)

e. RECEIVER CHECK. Turn the SQUELCH control counterclockwise and check for noise output in the earpiece of the handset. If no noise is heard, check tubes V-2 and V-107 through V-116 for filament continuity (*d* above). If the filaments are good, replace the tubes, one at a time, with identical tubes which are known to be good, until the defective tube is isolated.

f. TRANSMITTER OUTPUT CHECK. Turn the METER selector switch to the RF position, press the push-to-talk switch on the handset, and talk into the mouthpiece. Interpret the indications as outlined below.

- (1) If an abnormally low deflection is obtained on the meter, check the antenna tuning (par. 35). If it is impossible to obtain any output, and the tubes have been checked as outlined

in the preceding subparagraphs, the trouble may be due to misalignment.

- (2) If r-f output is obtained, sidetone should be audible in the earpiece. If no sidetone is heard, check tubes in the receiver section.

g. RINGING CHECK. Turn the DIAL LIGHT (OFF-ON)-RING switch to the RING position and check for r-f output on the meter and a ringing signal in the earpiece. If abnormal indications are obtained, check tube V-104 (fig. 49 and par. 98).

91. Auxiliary Receiver and Power Supply

a. EQUIPMENT SET-UP. Operational checks of the auxiliary receiver and its power supply are best performed at the panel of the receiver. Set up the equipment as follows:

- (1) With the equipment turned off, disconnect the REC CONTROL cable from the panel of the receiver. Connect terminals H and J of the receptacle, using the prefabricated plug-in jumper provided within the receiver. Reconnect the cable. When the following checks have been completed, remove the jumper.
- (2) Connect a headset, known to be good, to the AUDIO connector on the panel of the receiver.
- (3) Turn the TUNE-DIAL LIGHT (ON-OFF) switch to the ON position.
- (4) Turn the VOLUME control to the midpoint of its range.

b. LAMP AND FILAMENT CHECK. If the dial LAMP is lit, all the filaments in the receiver are good. If the LAMP is not lit, make the following checks:

- (1) Check fuse F-1 in the receiver (par. 99).
- (2) Check each receiver tube, one at a time, for filament continuity (fig. 50 and par. 99).
- (3) If the fuse and filaments are good, check thermal relay K-1 in the receiver (fig. 50 and par. 99).

c. AUXILIARY RECEIVER AND POWER SUPPLY CHECK. Turn the SQUELCH control of the receiver in a counterclockwise direction and listen for noise in the headset. If no noise is heard (and the dial LAMP is lit), make the following checks:

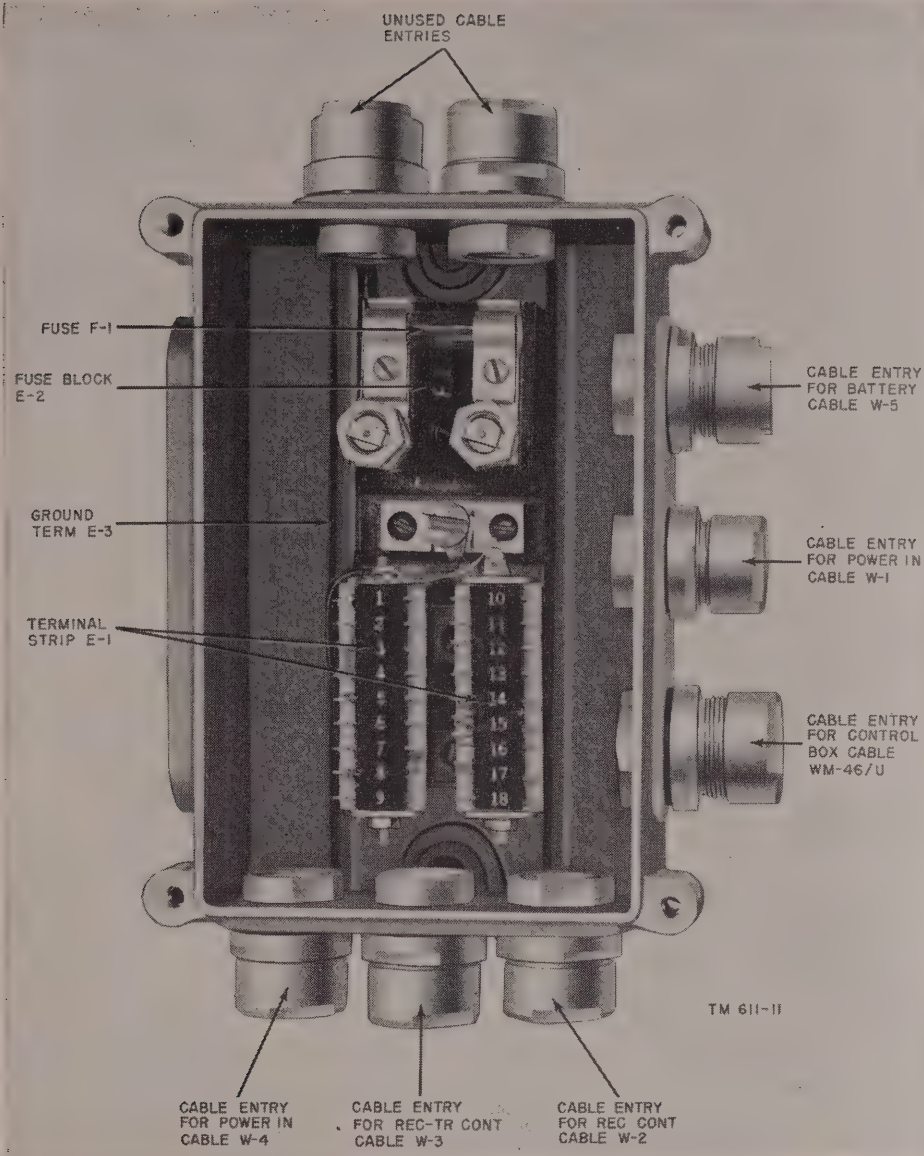


Figure 43. Mounting MT-327/GR junction box.

- (1) Check the vibrator in the plug-in power supply unit within the receiver (figs. 52 and 50 and par. 99).
- (2) If the vibrator is good, check all the receiver tubes (fig. 50).
- (3) If the tubes are good, the system cabling will have to be checked (par. 89).

d. CALIBRATION CHECK. Hold the TUNE-DIAL LIGHT (OFF-ON) switch in the TUNE position, and turn the tuning control throughout its range. Quieting, beat notes, and finally

zero-beat indications should be audible in the headset as the calibration points of the receiver are passed. (The calibration points of the receiver are indicated by red dots on the TUNING dial.)

92. Mounting

When normal indications are obtained in the component units, power is available to them. However, when the units do not have power, the trouble may be caused by faulty wiring in the mounting. Continuity checks of the mount-

ing should reveal any troubles which should arise within the mounting. A schematic diagram of the mounting is shown in figure 70 and a parts location diagram in figure 43. Table IV lists continuity test points within the mounting. The resistance readings should be zero for all measurements.

Note. Battery connections should be removed when taking readings.

Table IV. Mounting Continuity Tests

Points of measurement	
From	To
C of P-3 -----	5 of E-1.
F and A of P-3 -----	8, 9, 17, and 18 of E-1, and A and F of P-2.
H and J of P-3 -----	15 of E-1.
D of P-3 -----	4 of E-1, D of P-2, C of P-1, C of P-4, E-3 (-bat- tery cable terminal), and ground.
K of P-3 -----	1 of E-1.
H and J of P-2 -----	16 of E-1.
B of P-4 and B of P-1 --	E-2 (+ battery cable ter- minal).

93. Control Box C-375/VRC

a. When normal indications are obtained at a panel AUDIO receptacle but not at a control

box, the trouble must be in cable interconnections or in the control box.

b. If none of the control boxes are operative for a particular function, the trouble is in either the mounting-control box interconnecting cable or in the internal wiring within the rack-mounted unit being checked.

c. If any one control box is operative and others are inoperative, the trouble is probably in cables used to connect the control boxes in parallel.

d. If trouble is isolated to a particular control box, continuity checks on the box should reveal the defect. Table V lists the measurements which should be taken to check the continuity of all parts and wiring within the control box. A schematic diagram is shown in figure 67.

94. Control Group AN/GRA-6

To check the operation of Local Control C-434/GRC and Remote Control C-433/GRC, perform the applicable items of the equipment performance checklist (par. 87), and check for normal indications as listed. If abnormal indications are obtained, refer to the schematic diagrams (figs. 68 and 69), and make continuity checks of the units.

Section II. REPLACEMENT OF PARTS

95. General

Paragraphs 96 through 100 list procedures for the replacement of parts for which running spares are provided. Running spares for each unit are listed in paragraph 19. The procedures described are necessary for sectionalizing trouble to a particular unit and aid in localizing trouble to a particular component.

Note. No lubrication is required for Radio Sets AN/VRC-16, -17, and -18.

96. Removing Immersionproof Cases

Replacement of pluck-out parts (except fuses) necessitates the removal of the immersionproof cases which house the panel-chassis assemblies of the various units. To remove the case of the receiver-transmitter, the power supply, or the auxiliary receiver, perform the following steps:

a. Remove all the external connections from the unit involved.

b. Remove the unit from the mounting.

c. Loosen the Dzus fasteners located at the edges of the unit.

d. Slide the panel-chassis assembly out of the case. Take care not to damage any wiring or components while removing and handling the panel-chassis assembly.

97. Receiver-Transmitter Power Supply

The replacement of pluck-out parts for which spares are available is described in *a* through *d* below.

a. FUSES. The panel-mounted fuses may be removed by unscrewing the fuse caps which also serve as fuse extractors. Spare fuses are provided in the front-panel compartment marked SPARE FUSES. To gain access to

Table V. Continuity Measurements at Control Box C-375/VRC

Points of measurement	Position of RADIO TRANS. switch S-2	Position of selector switch S-1	Resistance reading
Terminal 1 of E-2 to tips of jacks J-3 and J-4 and to F contact of connectors J-1 and J-2.	Center	-----	Infinity.
	RADIO TRANS.	Counterclockwise Center Clockwise	0. Infinity. Infinity.
	-----	-----	0.
Terminal 2 of E-2 to J contact of connectors J-1 and J-2.	-----	-----	0.
Terminal 2 of E-2 to tips of jacks J-3 and J-4 and to F contacts of connectors J-1 and J-2.	Center	-----	0.
	RADIO TRANS.	Counterclockwise Center Clockwise	Infinity. 0. Infinity.
	-----	-----	0.
Terminal 3 of E-2 to tips of jacks J-3 and J-4 and to F contacts of connectors J-1 and J-2.	Center	-----	Infinity.
	RADIO TRANS.	Counterclockwise Center Clockwise	Infinity. Infinity. 0.
	-----	-----	0.
Terminal 4 of E-2 to B, E, and H contacts of connectors J-1 and J-2.	-----	-----	0.
Terminal 5 of E-2 to rings of jacks J-3 and J-4 and to C contacts of connectors J-1 and J-2.	Center	-----	Infinity.
	RADIO TRANS.	Counterclockwise Center Clockwise	0. Infinity. Infinity.
	-----	-----	0.
Terminal 6 of E-2 to K contacts of connectors J-1 and J-2.	-----	-----	0.
Terminal 6 of E-2 to rings of jacks J-3 and J-4 and to C contacts of connectors J-1 and J-2.	Center	-----	0.
	RADIO TRANS.	Counterclockwise Center Clockwise	Infinity. 0. Infinity.
	-----	-----	0.
Terminal 7 of E-2 to rings of jacks J-3 and J-4 and to C contacts of connectors J-1 and J-2.	Center	-----	Infinity.
	RADIO TRANS.	Counterclockwise Center Clockwise	Infinity. Infinity. 0.
	-----	-----	0.
Terminal 8 of E-2 to tips of jacks J-5 and J-6 and to A contact of connectors J-1 and J-2.	-----	Counterclockwise	0 to 10 K depending on position of VOL. controls R-1 and R-2.
Terminal 9 of E-2 to tips of jacks J-5 and J-6 and A contacts of connectors J-1 and J-2.	-----	Center	0 to 10 K depending on position of VOL. controls R-1 and R-2.
	-----	-----	-----
	-----	-----	-----
Terminal 10 of E-2 to tips of jacks J-5 and J-6 and to A contact of connectors J-1 and J-2.	-----	Clockwise	0 to 10 K depending on position of VOL. controls R-1 and R-2.
	-----	-----	-----
	-----	-----	-----
Terminals 11 and 12 of E-2 to chassis -----	-----	-----	Infinity.
Terminals 13 of E-2 to terminals 14 and 15 of E-2----	-----	-----	0.

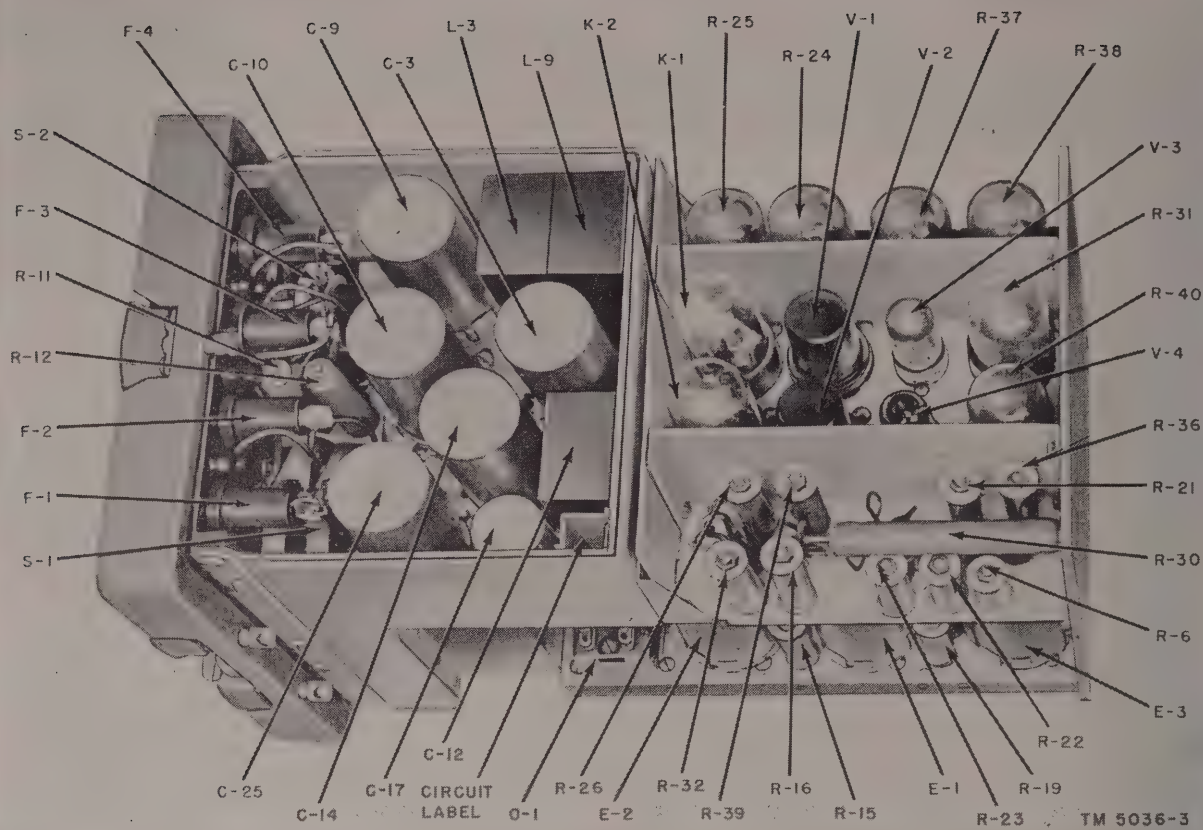


Figure 44. Power Supply PP-112/GR, top view of chassis.

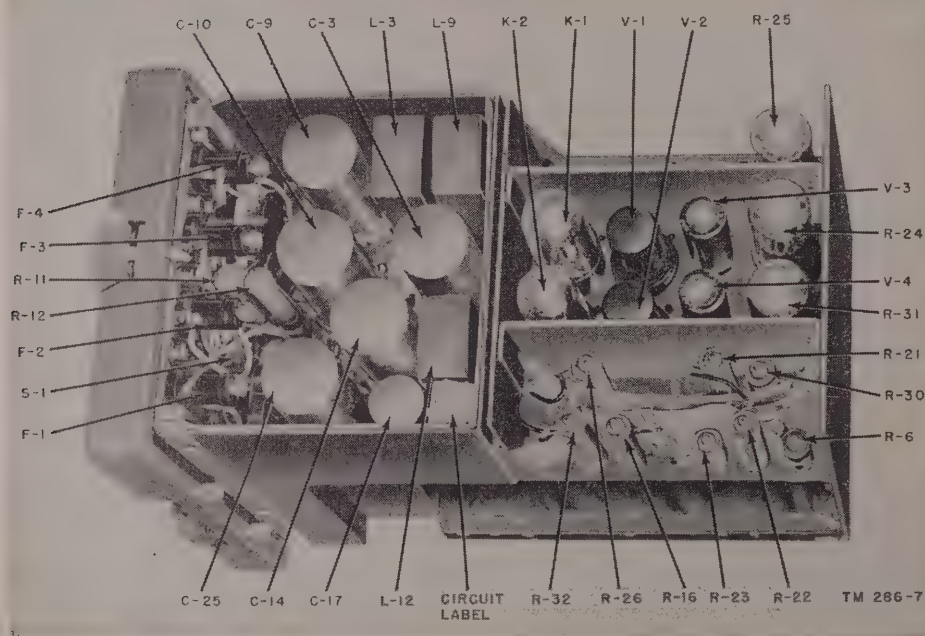


Figure 45. Power Supply PP-109/GR, top view of chassis.

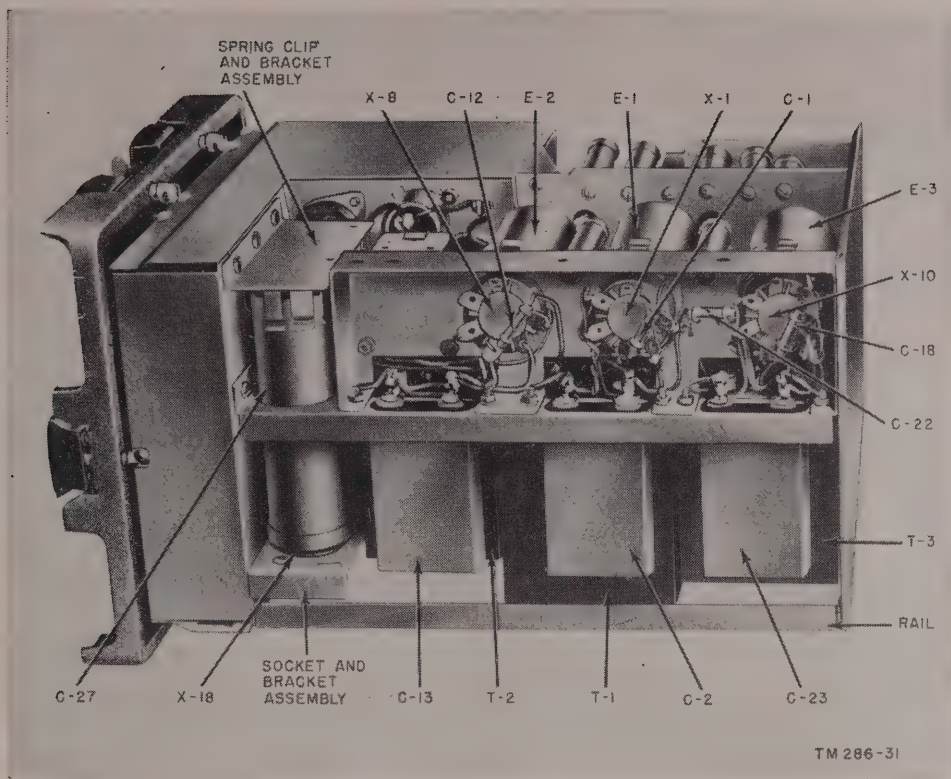


Figure 46. Power Supply PP-112/GR, bottom view of chassis.

the fuses, loosen the fasteners which hold the cover plate of the compartment, and remove the plate.

b. THERMAL RELAYS AND BALLAST TUBES. To gain access to the thermal relays and ballast tubes, it is necessary to remove the panel-chassis assembly from the case (par. 96). All of these parts are accessible from the top of the chassis (figs. 44 and 45). Remove the relays or ballast tubes by a straight upward pull. Do not rock or jiggle the components in their sockets. (Note that similarly designated parts are located differently in the 12- and 24-volt supplies.)

c. TUBES. The four power supply tubes are also accessible from the top of the chassis. To remove V-1 and V-2, pull the tube straight upward. To remove V-3 or V-4, use a tube puller. Do not rock or jiggle the tubes in their sockets, because the socket prongs and tubes may become damaged.

d. VIBRATORS. The three vibrators (E-1, E-2, and E-3) are located on the right-hand side of the power supply chassis (fig. 46). To remove a vibrator, pull straight upward with-

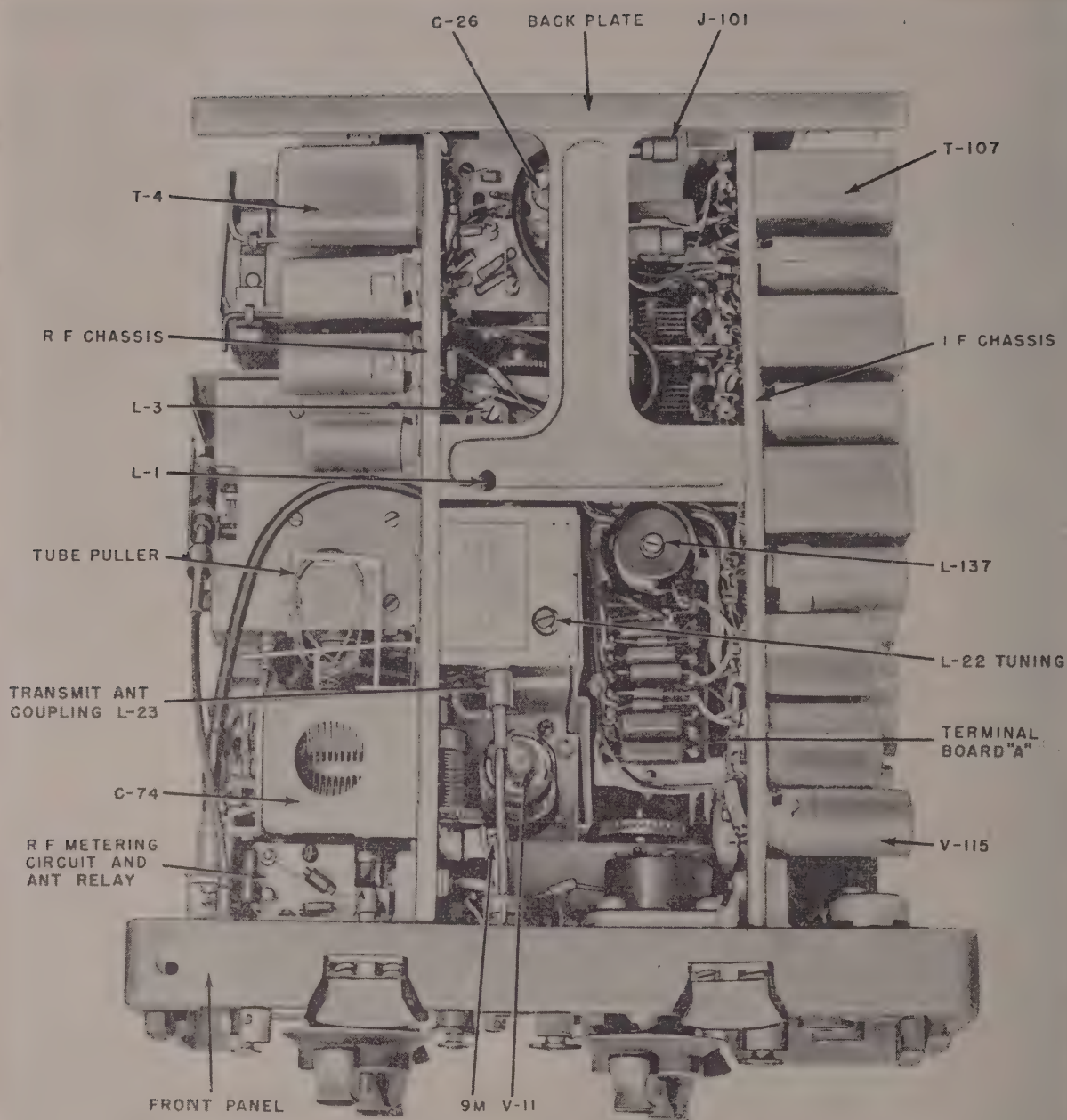
out jiggling. If necessary, use a small screw driver to pry the vibrator out of its socket, but take care not to spread the ring clip at the base of the vibrator.

98. Receiver-Transmitter

The tubes, which are the only replaceable parts in the receiver-transmitter, are mounted on the vertical r-f and i-f chassis (fig. 47). To gain access to the tubes, the panel-chassis assembly must be removed from its case (par. 96).

a. Tubes V-1 through V-11 are mounted on the r-f chassis (figs. 47 and 48). Tubes V-101 through V-116 are mounted on the i-f chassis (fig. 49). With the exception of V-11, each of these tubes may be removed with a tube puller after the shield is removed.

b. Before removing V-11, it is necessary to disconnect the plate cap at the top of the tube. When the top is disconnected, the tube can be removed by a straight upward pull. Do not rock or jiggle the tube in its socket, since the socket and tubes may become damaged through careless handling.



TM 289-7

Figure 47. Receiver-transmitter, top view of panel-chassis assembly.

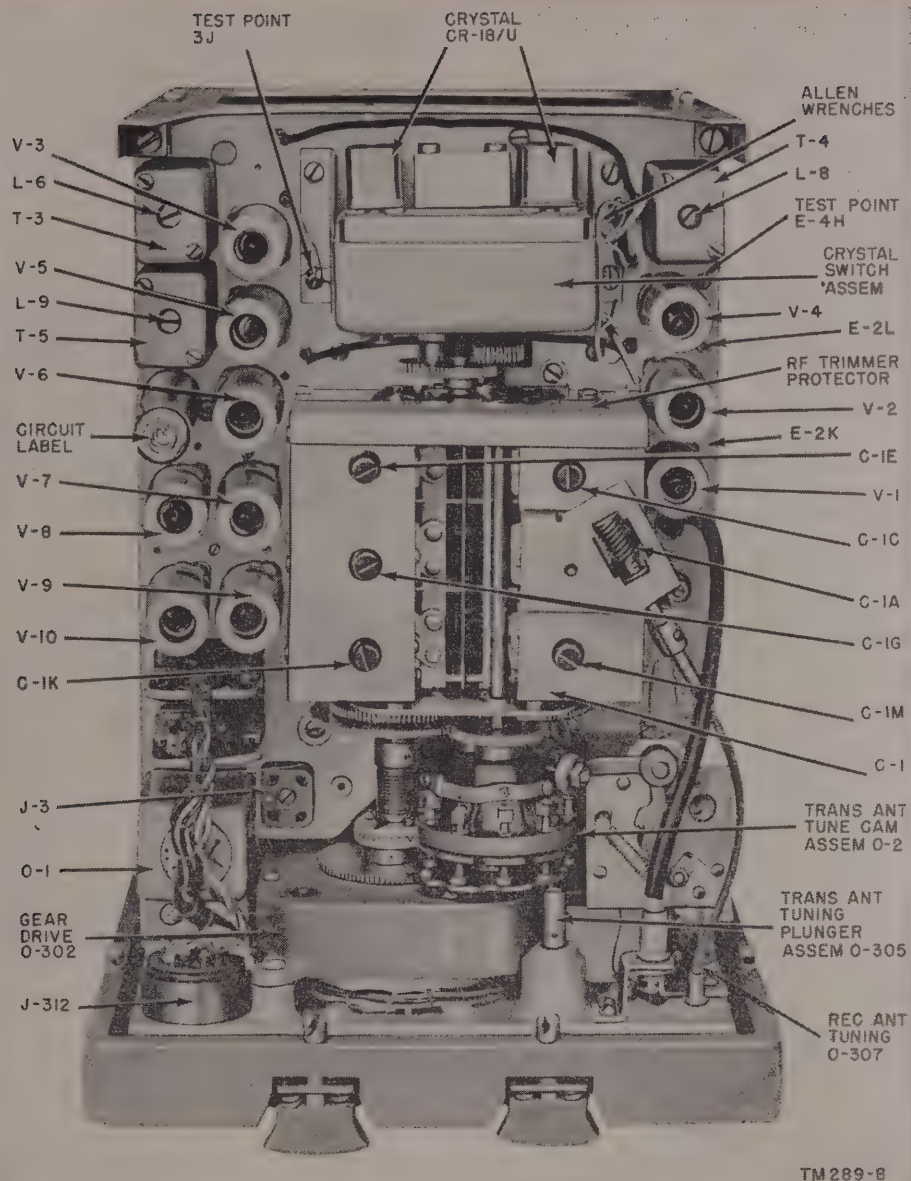


Figure 48. Receiver-transmitter, view of r-f chassis.

99. Auxiliary Receiver

The replacement of pluck-out parts for which running spares are available is described in *a* through *d* below.

a. FUSE. The panel-mounted fuse can be removed by unscrewing the fuse cap which serves also as an extractor. A spare fuse is located in a fuse clip within the receiver at the upper right-hand side of the panel-chassis assembly.

b. TERMINAL RELAY AND BALLAST TUBE. To gain access to the thermal relay and ballast tube, remove the panel-chassis assembly from the case (par. 96). Both the relay and the ballast tube are located on the top of the chassis (fig. 50). Either component can be removed in the same manner as any standard octal-base tube. Pull straight upward; do not rock or jiggle the tube in its socket.

c. TUBES. All of the tubes except V-14 are accessible from the top of the chassis when the

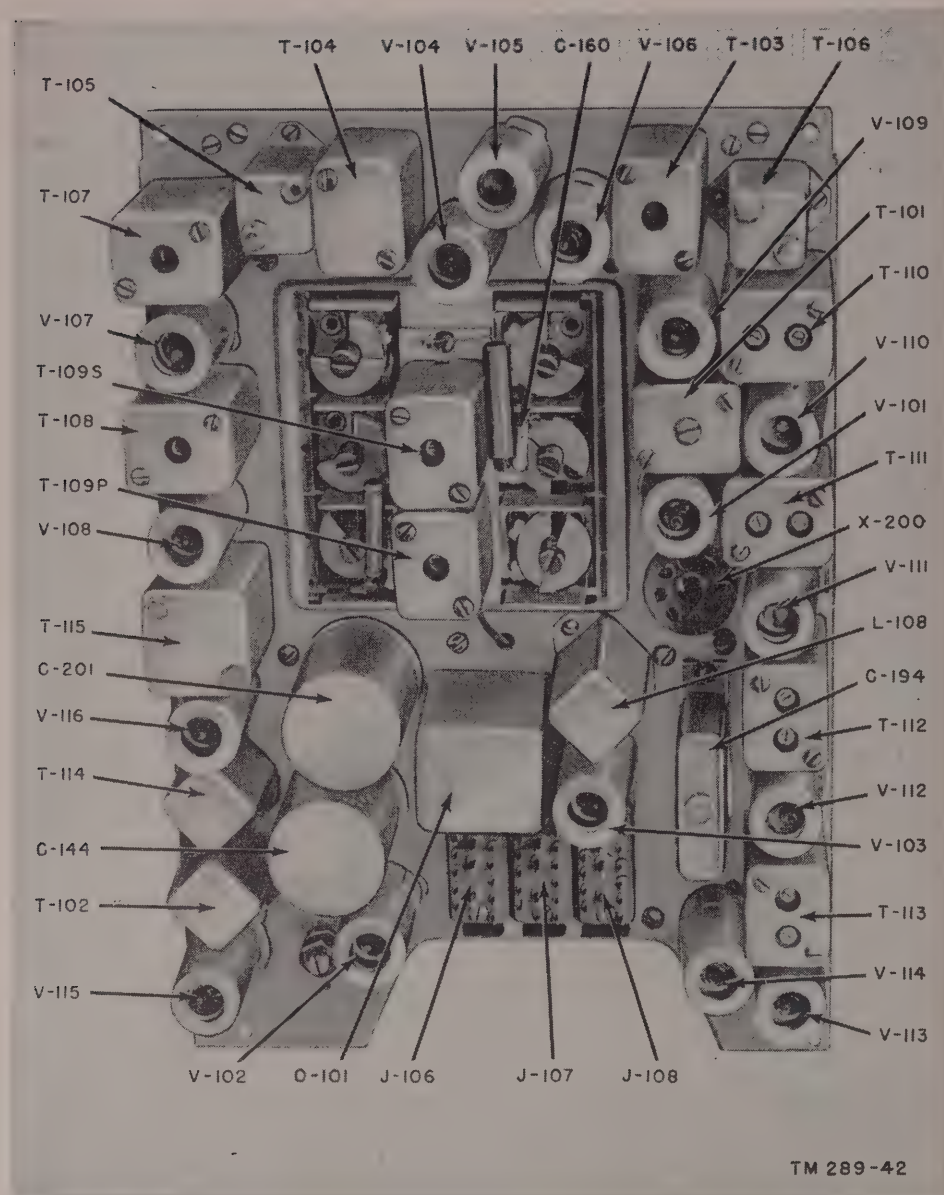


Figure 49. Receiver-transmitter, view of i-f chassis.

case is removed (fig. 50). To remove any tube, first remove the shield and then use a tube puller. Do not rock or jiggle the tubes; they may become damaged easily by careless handling.

d. PLUG-IN POWER SUPPLY. Although it can be replaced as a single unit, the plug-in power supply is not furnished as a running spare. However, a spare is provided for the vibrator within the power supply (fig. 52). Remove the receiver case and replace the vibrator as follows:

- (1) Loosen the clamp at the rear of the power supply compartment and swing it out of the way.
- (2) Grasp the handle at the rear of the power supply unit and pull straight out.
- (3) Remove the three green screws which fasten the top cover on the power supply chassis.
- (4) Using the handle on the cover, lift the cover off with a straight upward movement. If the cover is stuck, use

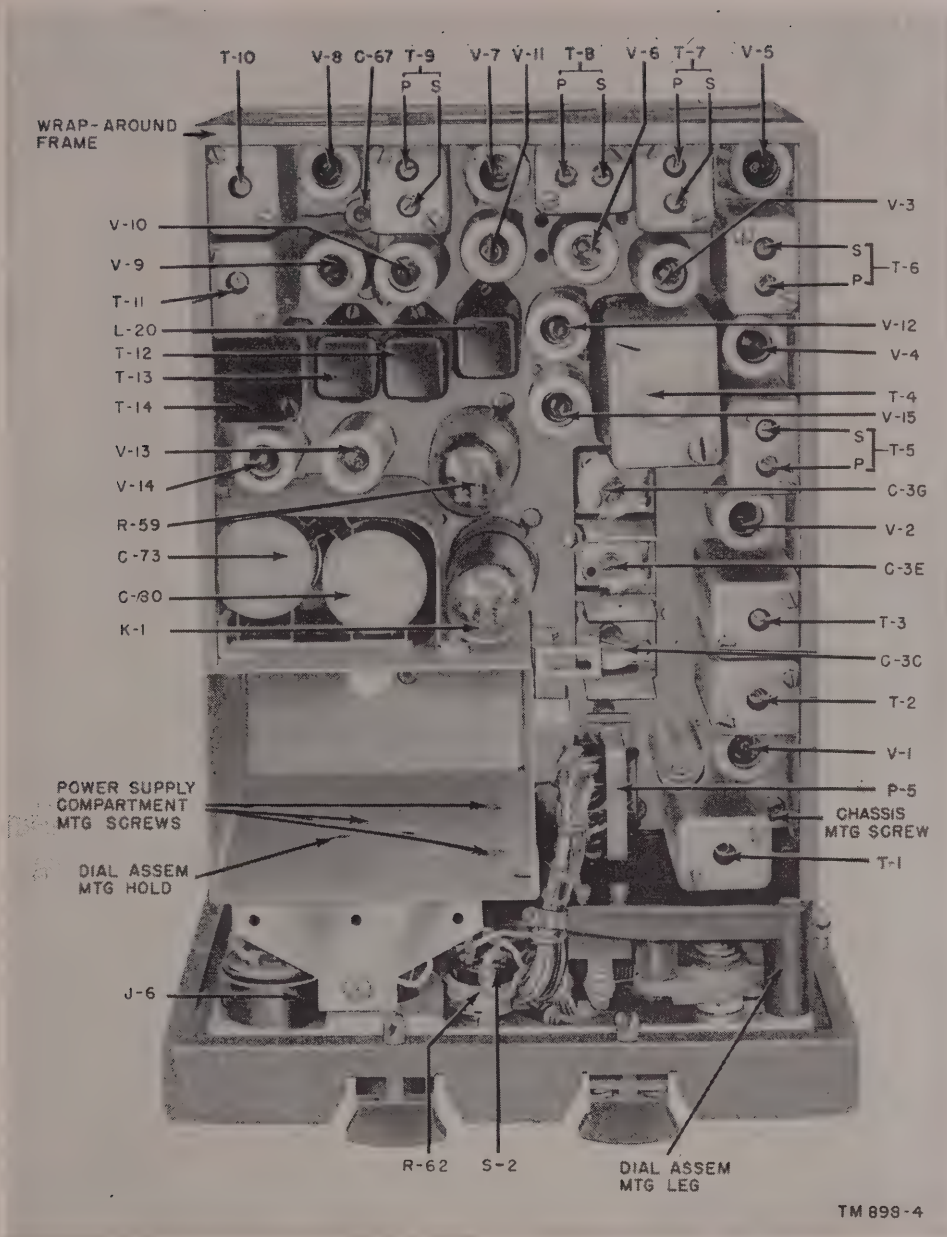


Figure 50. Auxiliary receiver panel-chassis assembly, top view.

a small screw driver and gently pry off the cover.

- (5) Pull the vibrator (fig. 52) out of its socket with a straight upward movement. Do not rock or jiggle the vibrator while attempting to remove it from its socket. If necessary, use a small screw driver to pry the vibrator out of its socket gently, but take care not to enlarge the ring clip which holds the vibrator near the base.

100. Control Group AN/GRA-6

The lamps are the only pluck-out parts in either the local or remote controls for which running spares are supplied. The lamps are accessible from the rear of the front panels after the panel-chassis assemblies have been removed from the cases.

a. To gain access to the lamp in the local control, unscrew the two wingnut fasteners at the edge of the front panel and slide the unit

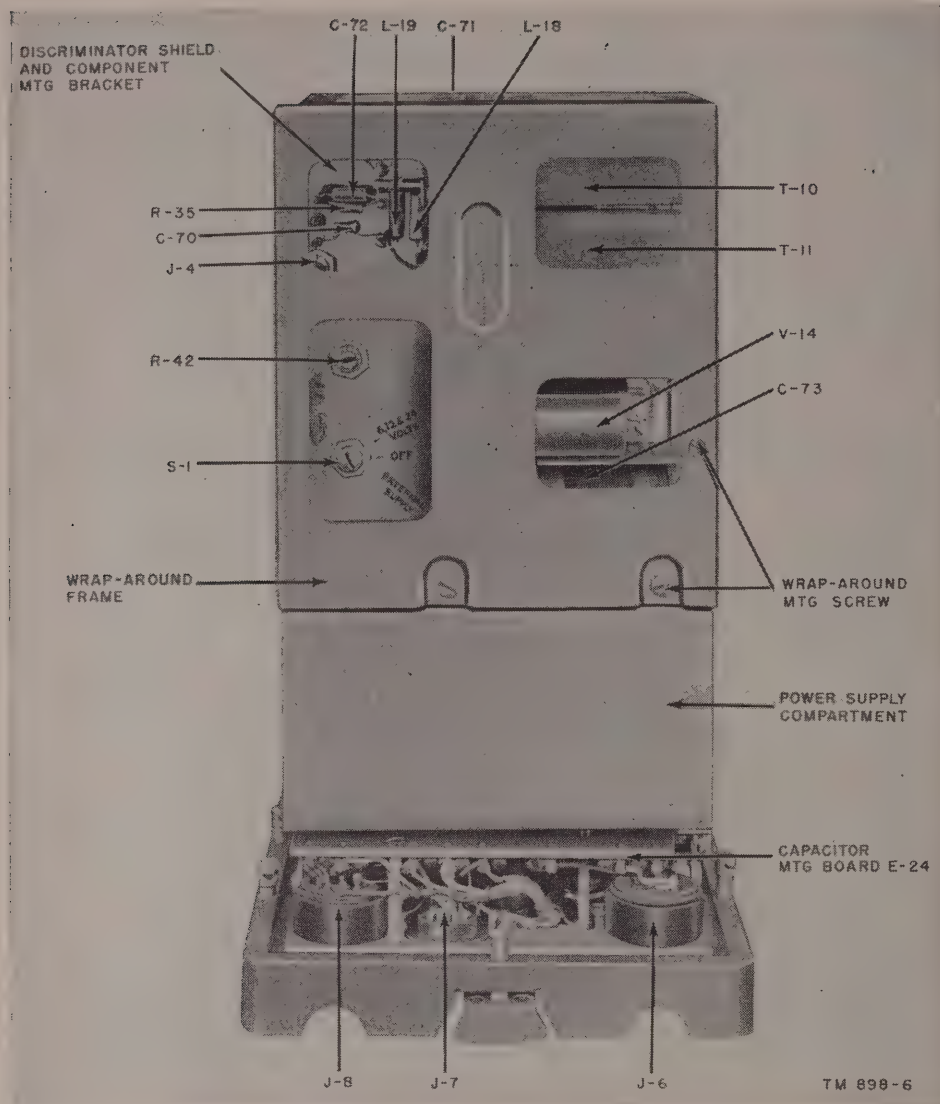


Figure 51. Auxiliary receiver panel-chassis assembly, bottom view.

out of its case. Slide the lamp socket (with the lamp) out of the bakelite sleeve (fig. 28). The lamp then may be replaced.

b. To gain access to the lamps in the remote

control, loosen the spring clips which secure the panel-chassis assembly in the case. Slide the unit out of its case, and replace the lamp as in *a* above (fig. 30).

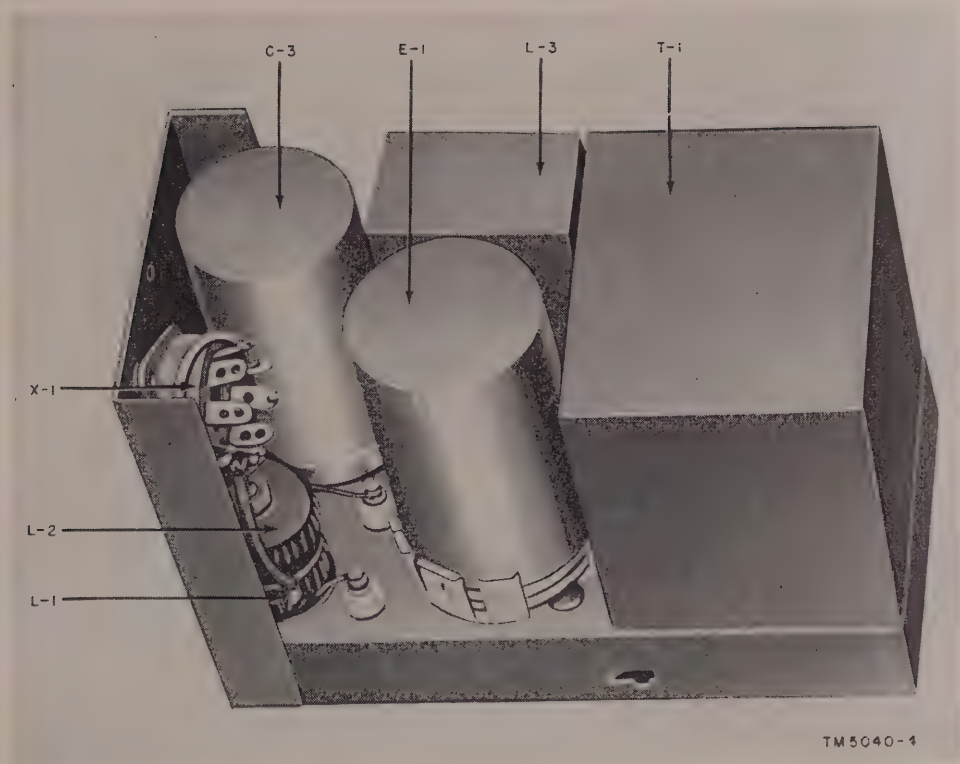


Figure 52. Power Supply PP-282/GRC, internal view.

CHAPTER 6

AUXILIARY EQUIPMENT

Section I. MODIFICATION KIT MX-898/GR

101. General

Auxiliary equipment is equipment which is not supplied as a part of the basic radio set (par. 6) but which extends the application of the radio set in some manner. The auxiliary equipment described in this chapter is Modification Kit MX-898/GR. For procurement information, refer to the Department of the Army Supply Catalog for Modification Kit MX-898/GR.

102. Purpose and Use

The modification kit is used to provide temporary field operation of the individual receiver-transmitter when it is removed from a vehicle in a temporary fixed location or when vehicular power is not available. If the modification kit is used in conjunction with Control Group AN/GRA-6 to operate the receiver-transmitter, remote and local operation of the receiver-transmitter is possible in a field installation.

103. Components

The components of Modification Kit MX-898/GR are listed and briefly described in *a* through *i* below.

a. GENERATOR G-8/GRC (fig. 53). Generator G-8/GRC is a hand-operated power source. It is a three-commutator generator with an actuating geartrain, radio-noise filter, and voltage regulator. These components are shock-mounted inside a waterproof, cast-magnesium case. The outside of the case contains apertures for the operating cranks, the power connector, and the straps necessary for attachment of the mounting legs. The generator can supply all the voltages required for the operation of the radio receiver-transmitter.

The output voltage of the h-v section is not as high as that delivered when using a vehicular power supply because the generator would be too difficult to crank. However, the output from the transmitter, when the hand generator is used, is only slightly less than when using other power sources. The generator is intended to be used for portable ground stations, not for mobile operation. A single operator seated on the seat leg operates the generator by turning the cranks at the required speed. When cranked between 50 and 70 rpm, the generator is capable of delivering an output of approximately 85 watts at the voltages



Figure 53. Generator G-8/GRC.

required for normal receiver and transmitter operation. The generator should not be operated unless it is properly connected to the receiver-transmitter. This connection is made either directly or through the battery box (fig. 63). Detailed information on the generator is published in a separate manual.

b. CASE CY-590/GRC (fig. 54).

- (1) The battery box (when used) is connected to the receiver-transmitter. It supplies sufficient power to operate the receiver section. When the hand generator is connected to it, the generator supplies the additional power needed for transmission.
- (2) Case CY-590/GRC is a battery box which holds five series-connected 1.5-volt Batteries BA-403/U and one 90-volt Battery BA-419/U.
- (3) Two receptacles and a switch are mounted on the front panel of the battery case (fig. 54). The receptacles are used for interconnecting the battery case with the receiver-transmitter and the hand generator. The switch is used to complete or break the battery circuits to the receiver-transmitter. The REMOTE CONTROL position of the switch is not used with radio sets AN/VRC-16 through -18.

c. MAST SECTIONS AB-22/GR, AB-23/GR, AND AB-24/GR. These sections, in various combinations (depending on the radio set being used), fit into Mounting MT-652/GR to provide an antenna for field operation. The sections are made of chrome-molybdenum steel tubes and are copper plated. A lusterless olive drab enamel covers all the sections. Each section is approximately 23 inches long and can fit into any of the other sections.

d. POWER CABLE ASSEMBLY CX-1209/U. This power cable is supplied with the modification kit to connect the hand generator to the battery box when these two units are used (fig. 58).

e. POWER CABLE ASSEMBLY CX-1210/U. This power cable is supplied with the modification kit to connect the battery box to the receiver-transmitter. When the battery box is not used, CX-1210/U connects the hand generator to the receiver-transmitter directly (figs. 58 and 60).

f. MOUNTING MT-652/GR. Mounting MT-652/GR (fig. 58 or 60) is used to hold the antenna masts used in field installations. The overhanging flange of the receiver-transmitter front panel has a boss which will accept the base of Mounting MT-652/GR. When the mounting is secured, the mast sections supplied with the modification kit (*c* above) can be locked into the mounting with a 90° turn.

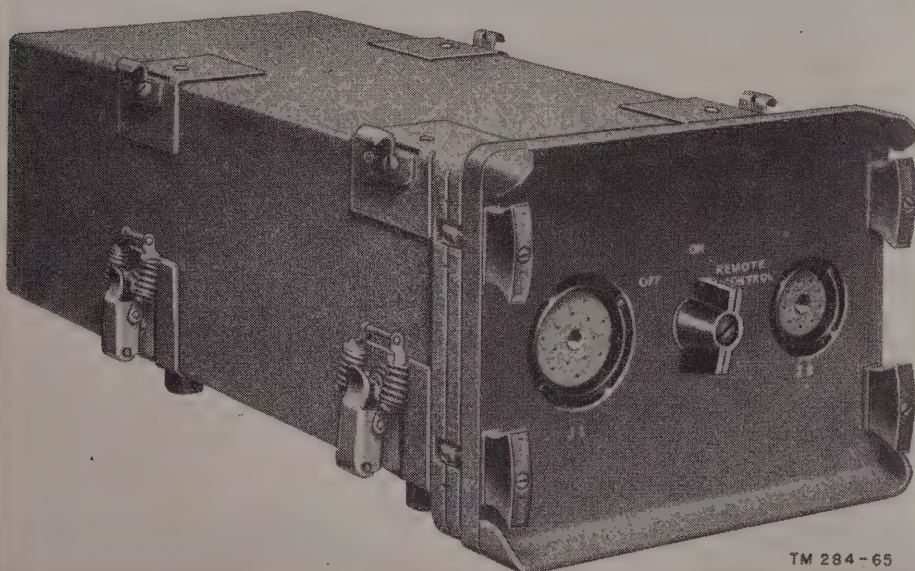


Figure 54. Case CY-590/GRC, front view.

A rubber-covered lead-in wire, which is part of the mounting, is used to connect the antenna to the ANT post on the receiver-transmitter (fig. 58).

g. HANDSET H-33/PT. This handset is included in the modification kit to be used as the audio device for the receiver-transmitter. The cord is permanently attached to the handset. The other end connects to the receiver-transmitter through an audio receptacle. A description of the handset is given in paragraph 18.

h. BAG CW-187/GR. Bag CW-187/GR is a canvas bag which will accommodate the handset, antenna mounting, mast sections, cables, generator legs, seat and cranks, and the technical manuals supplied with the generator. Web straps are provided for closure and carrying.

i. BAG CW-188/GR. Two of these canvas bags are supplied with each kit. One bag is to carry the battery case, special purpose cables, and hand generator; the other bag is to carry a receiver-transmitter. Normally, the bag for the receiver-transmitter is stored in the other bag of the same type when the modification kit is stored away in the vehicles.

104. Applications

Modification Kit MX-898/GR is provided to allow operation of any of the receiver-transmitters as a temporary, portable ground station. The following applications are possible when using the modification kit:

a. Reception only using the battery box alone.

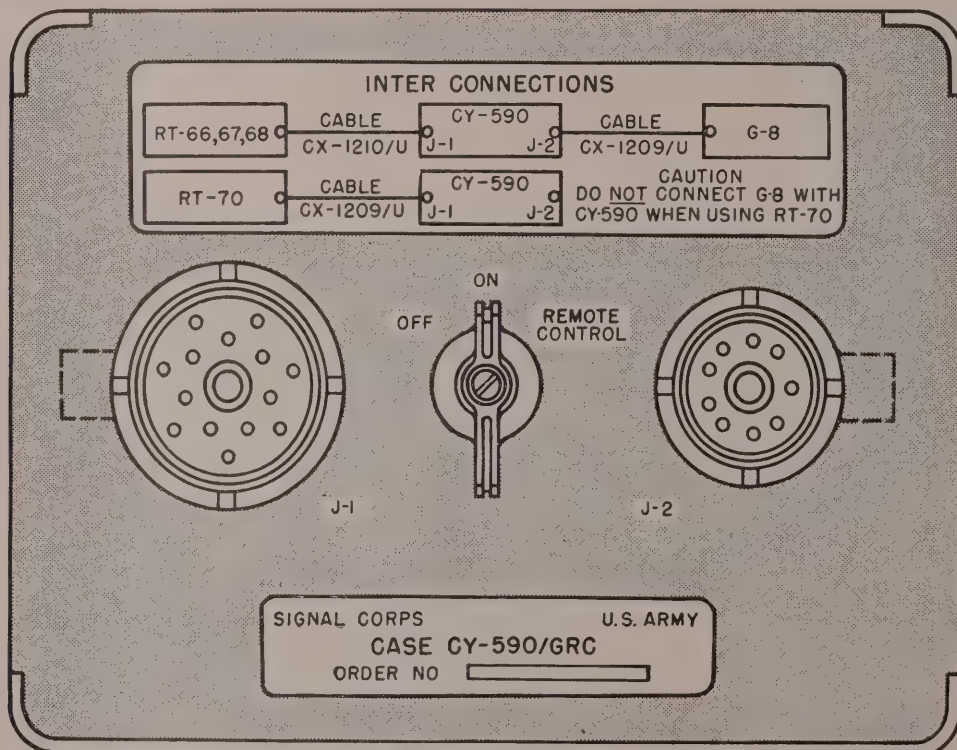
b. Reception and transmission using the generator alone.

c. Reception and transmission using both the battery box and generator. In this case the generator must be operated only during transmission.

d. Remote operation if Control Group AN/GRA-6 is used with the receiver-transmitter and modification kit.

105. Unpacking

The components of Modification Kit MX-898/GR are packed individually in cardboard containers but are shipped collectively in a single wooden case. Unpack as follows:



TM 286-20

Figure 55. Case CY-590/GRC, front panel.

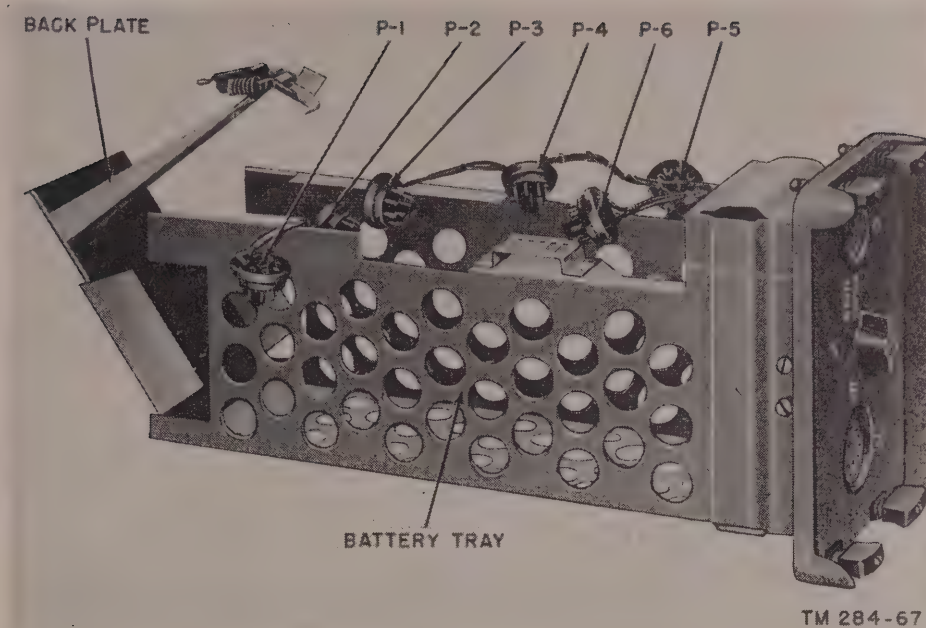


Figure 56. Case CY-590/GRC, case and batteries removed.

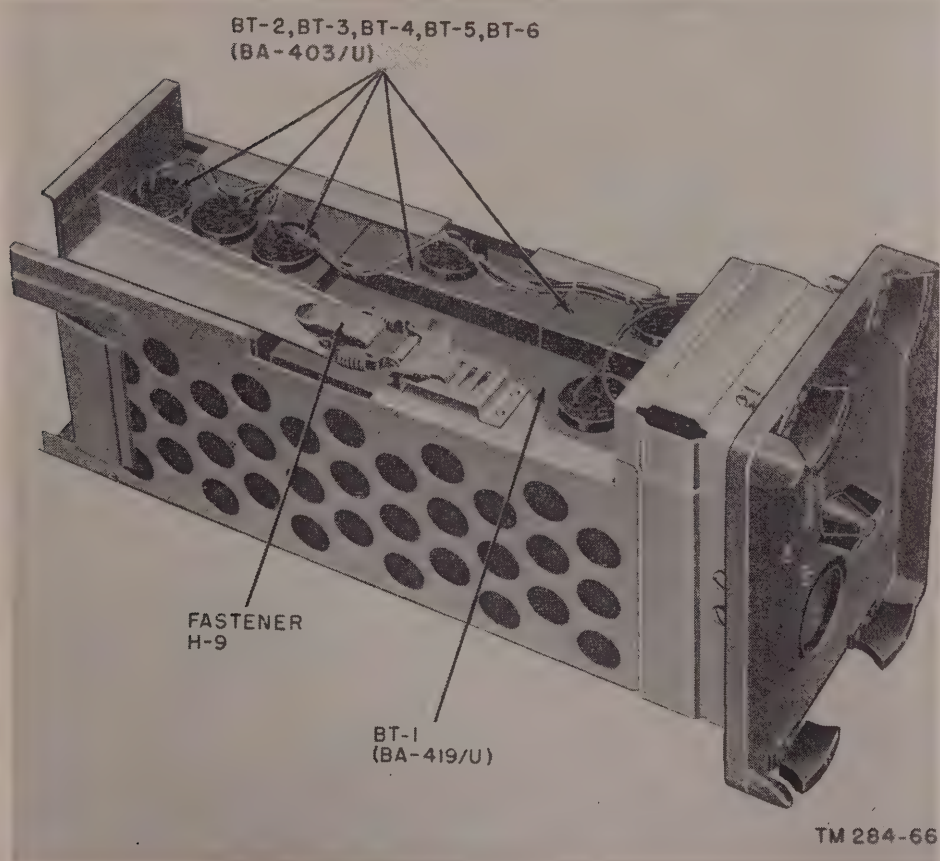


Figure 57. Case CY-590/GRC, case removed, batteries installed.

a. Remove the components from the case and remove the wrappings.

b. Loosen the Dzus fasteners on the panel of the battery case and remove the battery tray from the case (fig. 56).

c. Install five 1.5-volt Batteries BA-403/U and one 90-volt Battery BA-419/U in the case. Connect the batteries as indicated in figures 57 and 61. Replace the battery tray in the case.

d. Store the handset, antenna mounting, mast sections, cables, generator legs, seat, cranks, and generator-technical manuals in Bag CW-187/GR. Store the bag in any convenient location in the vehicle.

e. Store the battery case, the hand generator, power cable assemblies, and one Bag CW-188/GR in the other Bag CW-188/GR. Store the packed bag in some convenient location in the vehicle.

106. Controls

a. ON-OFF-REMOTE CONTROL SWITCH ON CASE CY-590/GRC (BATTERY BOX). This is the only labeled control on any unit of the modification kit. In the OFF position, both the 7.5-volt and the 90-volt battery circuits are

not connected to ground. In the ON position, the circuits are completed to ground through the switch contacts, and battery power is available to the receiver section of the receiver-transmitter. The REMOTE CONTROL position is not used with Radio Sets AN/VRC-16 through -18.

b. CRANK GC-7. Two of these cranks are supplied with the generator. They are the means of supplying hand power to the generator. One is inserted into each of the generator crank shafts and turned alternately by the operator.

c. PUSH-TO-TALK BUTTON ON HANDSET H-33/PT. When the handset is plugged into one of the AUDIO receptacles on the receiver-transmitter, the push-to-talk button is pressed by the operator to place the carrier of the transmitter on the air. Speaking into the mouthpiece of the handset when the button is depressed modulates the carrier.

107. Operation of Receiver-transmitter with Generator G-8/GRC and Battery Case CY-590/GRC (fig. 58)

a. Remove the receiver-transmitter from Mounting MT-327/GR, and pack it in the un-

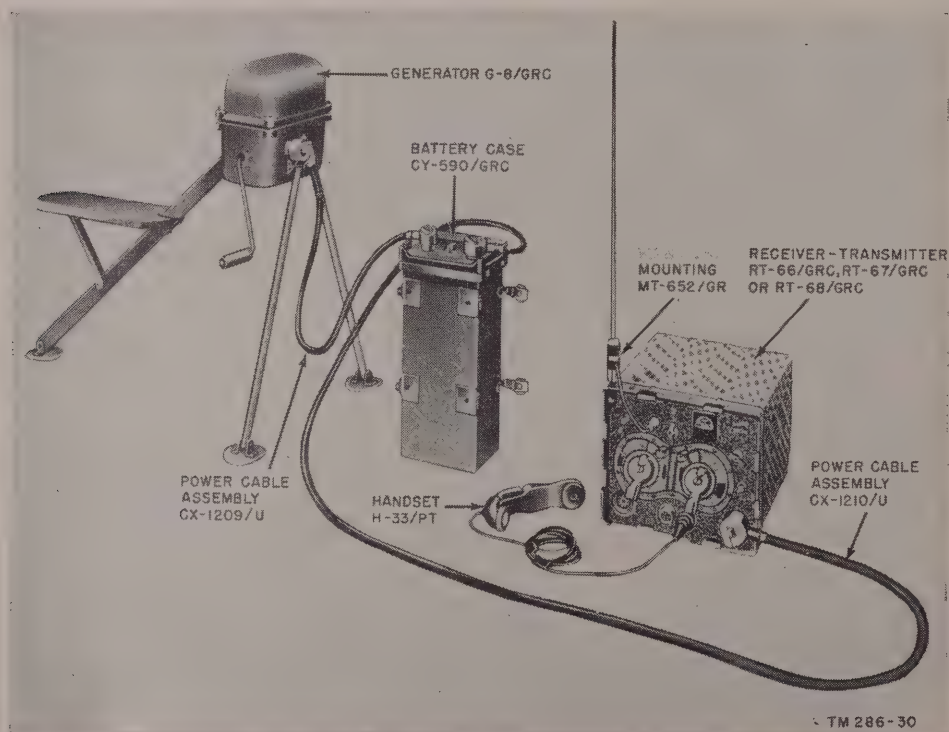
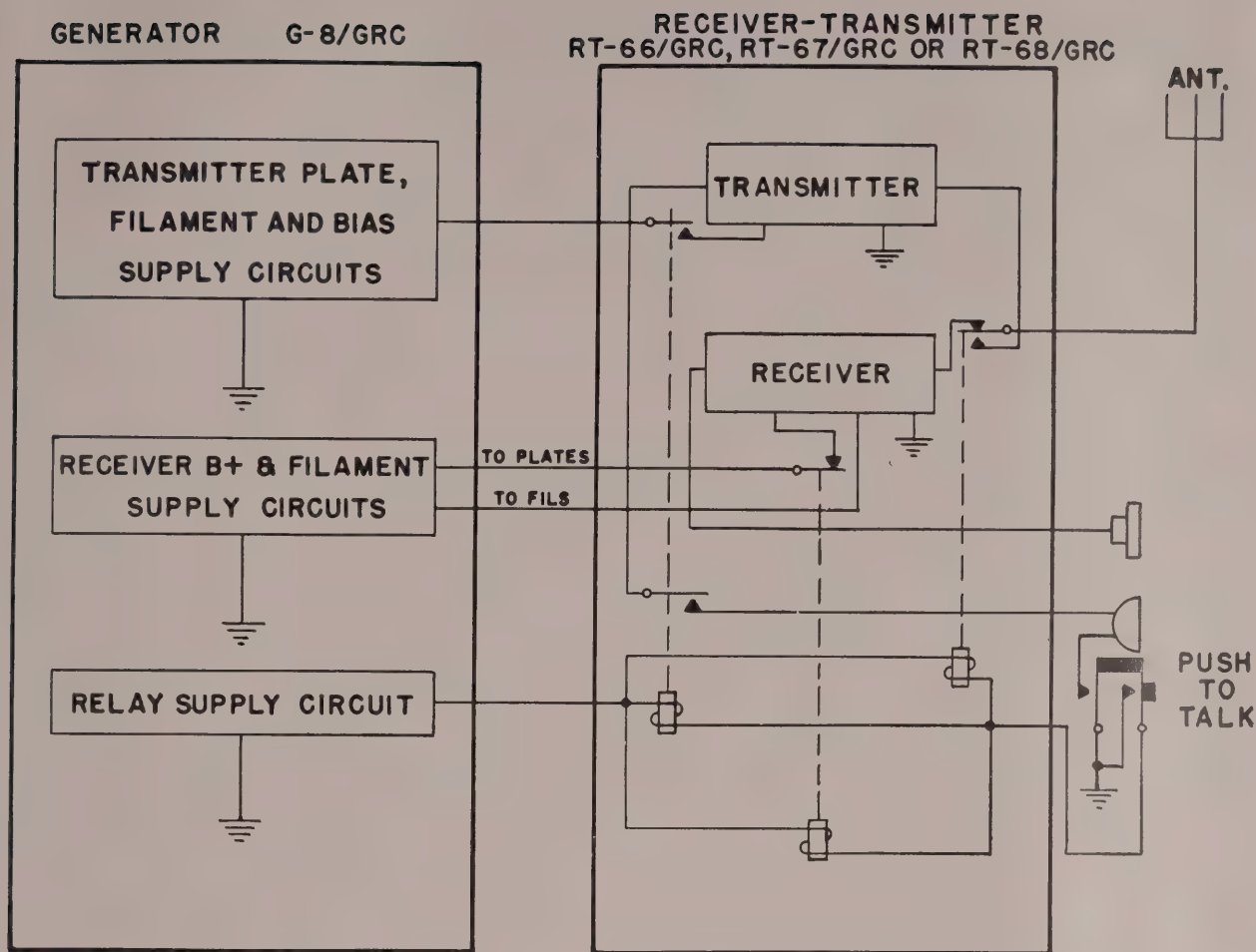


Figure 58. Field operation of receiver-transmitter with Generator G-8/GRC and Case CY-590/GRC.



TM 5037-3

Figure 59. Auxiliary operation of receiver-transmitter, block diagram.

used Bag CW-188/GR. Carry the three bags (two Bags CW-188/GR and one Bag CW-187/GR) to the location selected for field operation of the set.

b. Set up the generator, battery case, and receiver-transmitter as illustrated in figure 58. Have the operator of the generator facing the operator of the radio set. Allow sufficient room for the operator of the generator to have free and unhampered movement of his arms. Choose as flat a spot as possible for the generator location with space where the operator may brace his feet. These last instructions hold true whenever the generator is used. For detailed information on the installation of the generator, refer to the manual supplied with that unit. Turn the OFF-ON-REMOTE CONTROL switch of the battery case to the OFF position.

c. Connect one end of Power Cable Assembly CX-1210/U to the 14-pin receptacle on the battery case and the other end to the POWER IN receptacle on the receiver-transmitter. (See fig. 63 for schematic detail of the interconnections made.)

d. Connect one end of Power Cable Assembly CX-1209/U to the generator and the other end to the nine-pin receptacle on the battery case. (See fig. 63 for the schematic detail of the interconnections made.)

e. Insert the antenna mounting into the boss at the top front of the receiver-transmitter and turn the mounting 90° to lock it in place. Connect the lead-in wire to the ANT connector. For Receiver-Transmitters RT-66/GRC and RT-67/GRC, assemble the five mast sections and screw the assembly into the antenna mount. For Receiver-Transmitter RT-68/

GRC, assemble three of the mast sections and screw the assembly into the antenna mount.

f. Connect the handset to one of the AUDIO receptacles on the front of the receiver-transmitter.

g. Set the OFF-ON-REMOTE CONTROL switch of the battery case to ON. The receiver section is then ready for operation. It is not necessary to crank the generator while monitoring. Arrangements should be made between the generator operator and the radio operator so that the generator operator may know immediately when power is not required for the transmitter. In this way, he can conserve his strength and provide power only when necessary for transmitting signals.

h. To transmit, crank the generator at a steady speed of approximately one revolution per second, press the push-to-talk button, and talk into the mouthpiece. Release the push-to-talk button to listen.

i. To turn off the set, stop cranking and turn the OFF-ON-REMOTE CONTROL switch to OFF.

108. Operation of Receiver-transmitter with Generator G-8/GRC (fig. 60)

a. Remove the receiver-transmitter from Mounting MT-327/GR and pack it in Bag CW-188/GR. If the battery case is definitely not going to be used, it can be removed from the other Bag CW-188/GR to lighten the burden. Take the three bags to the location selected for field operation of the set.

b. Set up the generator and receiver-transmitter as indicated in figure 60. Connect Power Cable Assembly CX-1210/U to the generator and the other end to the POWER IN receptacle on the receiver-transmitter. The generator will supply all the operating voltages for both the receiver and the transmitter. The block diagram (fig. 59) illustrates the function of the generator. Figure 63 shows the interconnections schematically.

c. Connect the antenna mount and mast sections according to the directions in paragraph

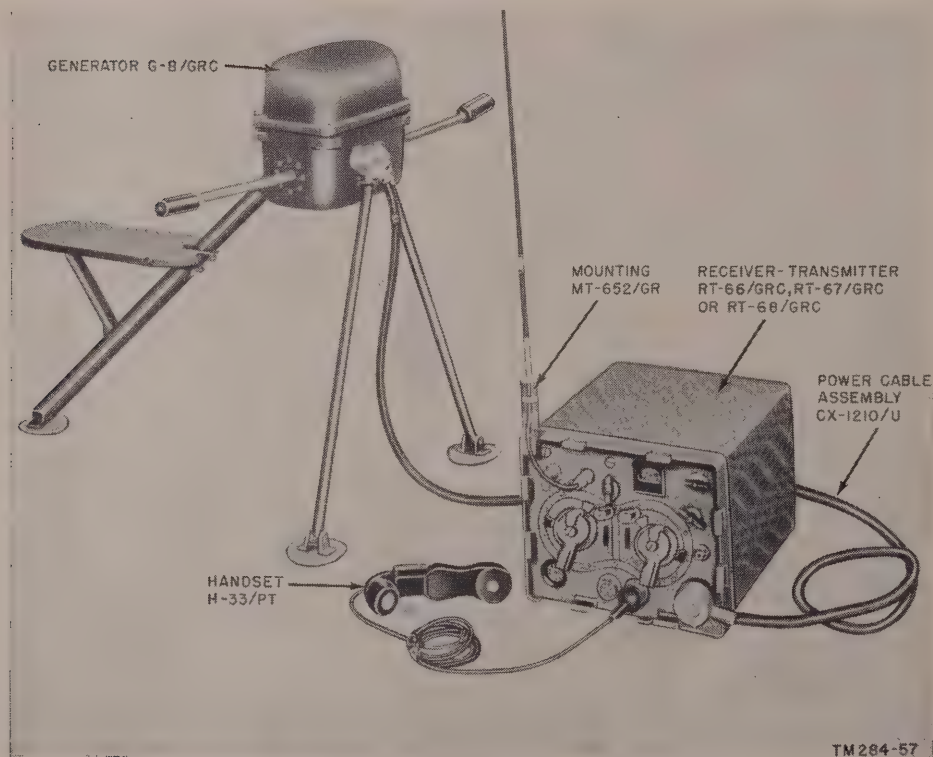


Figure 60. Field operation of receiver-transmitter with Generator G-8/GRC.

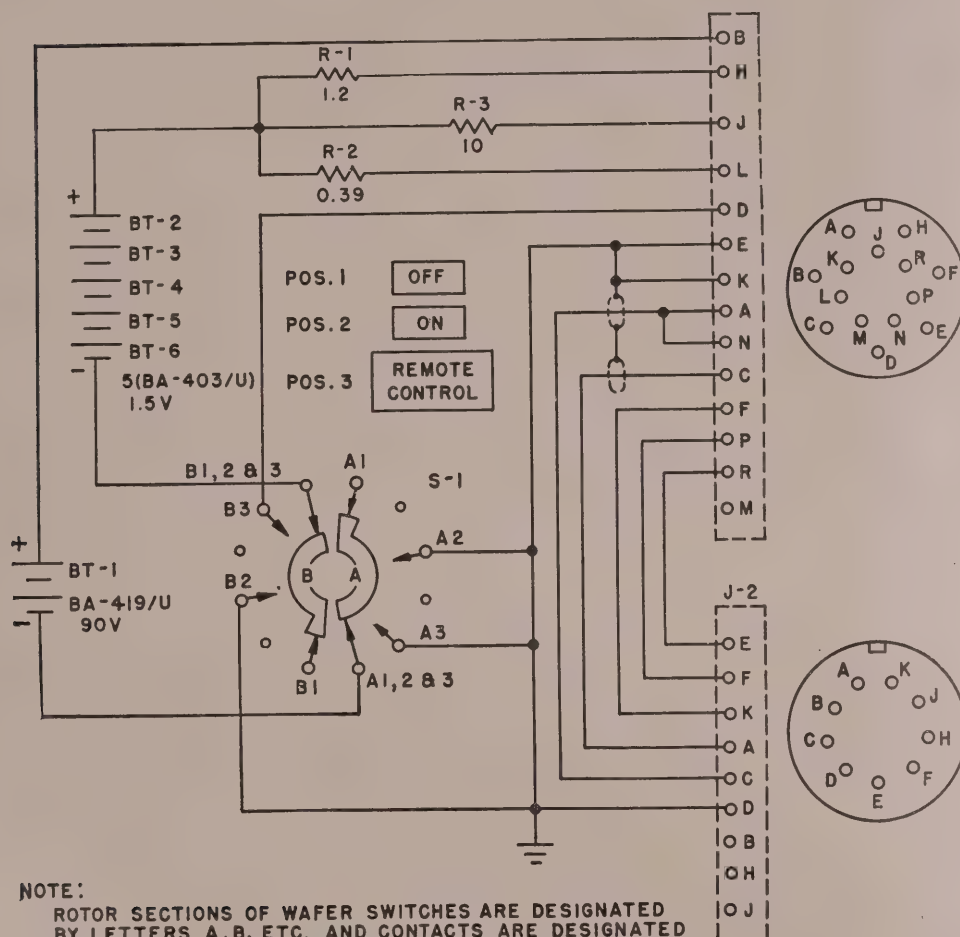
107e. Connect the handset to an AUDIO receptacle on the receiver-transmitter panel.

d. To receive, crank the generator at a steady speed of approximately 1 revolution per second, and listen with the handset. To transmit, crank the generator, press the push-to-talk button, and talk into the mouthpiece.

e. To stop the equipment, stop cranking the generator.

109. Remote Operation

If Control Group AN/GRA-6 is used with the modification kit to provide remote control of field operation, the operating procedure is the same as that described in chapter 3. The remote operator must inform the local operator initially, however, when to start cranking the generator. The telephone facilities of the control group may be used for this purpose.



NOTE:

ROTOR SECTIONS OF WAFER SWITCHES ARE DESIGNATED BY LETTERS A, B, ETC. AND CONTACTS ARE DESIGNATED BY A LETTER AND A NUMBER. THE LETTER INDICATES THE ROTOR SECTION THRU WHICH THE CONTACTS COMPLETE A CIRCUIT; THE NUMBER INDICATES THE SWITCH POSITION IN WHICH THE CONTACT IS IN A COMPLETED CIRCUIT.

TM286-18

Figure 61. Case CY-590/GRC, schematic diagram.

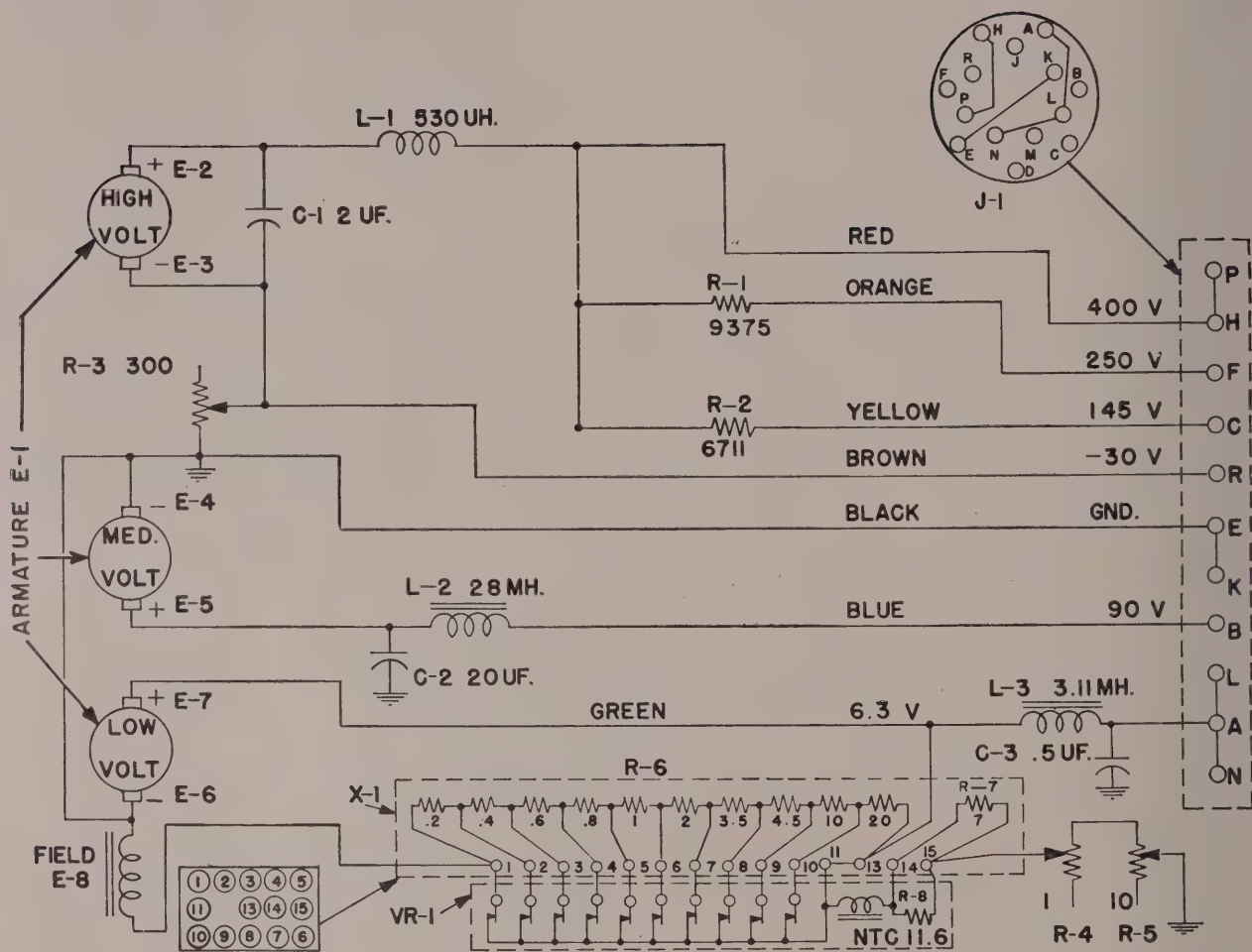
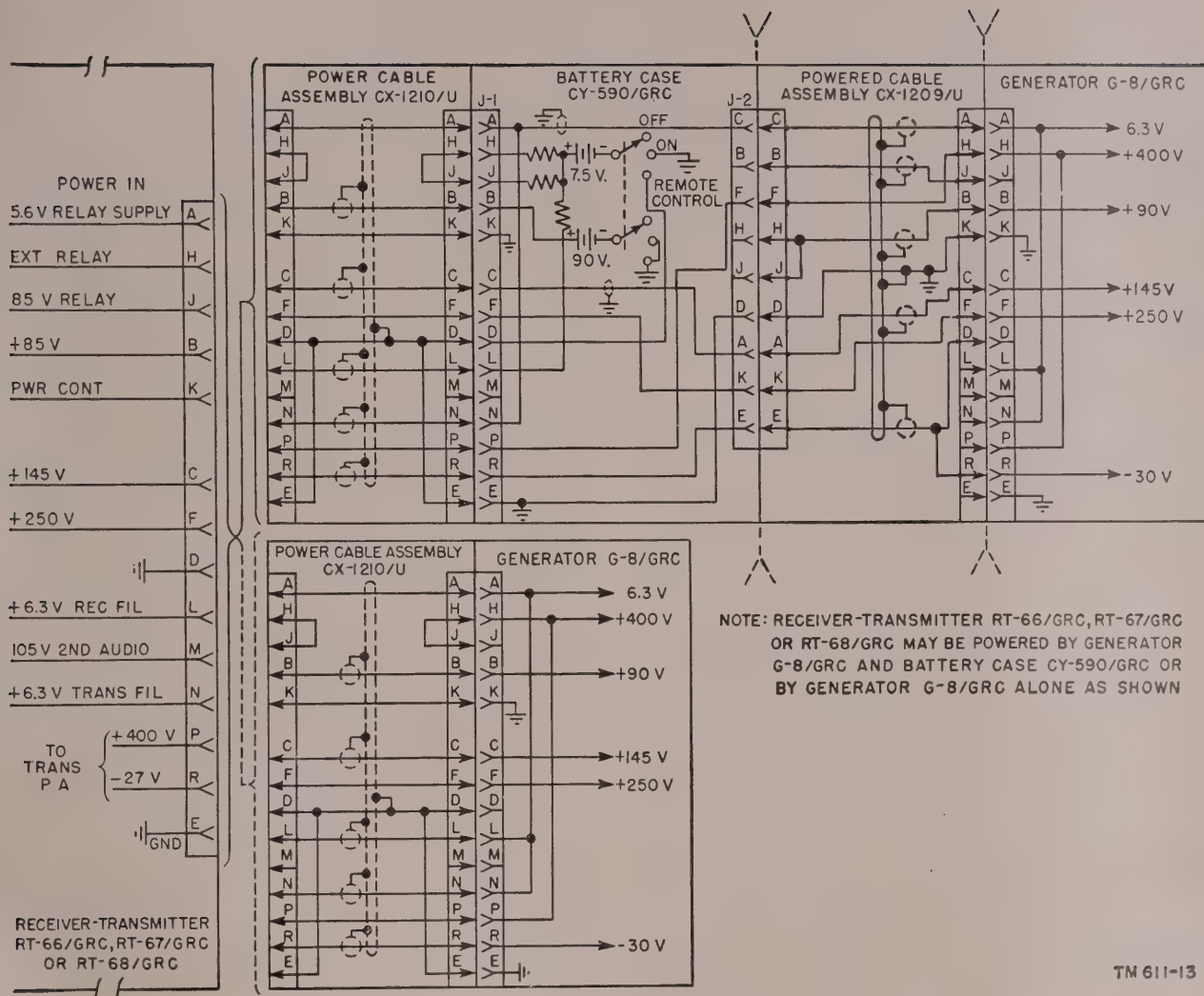


Figure 62. Generator G-8/GRC, schematic diagram.



TM 611-13

Figure 63. Modification Kit MX-898/GR, interconnection diagram.

Section II. MISCELLANEOUS AUXILIARY FACILITIES

110. Elevated Antenna Equipment RC-292

Elevated Antenna Equipment RC-292 can be used with Radio Set AN/VRC-16, -17, or -18 to extend the communication range to 25 miles.

111. Radio Set AN/VRC-7

Radio Set AN/VRC-7 can be interconnected with Radio Set AN/VRC-16, -17, or -18 to provide interphone facilities and additional receiving and transmitting facilities. When properly interconnected, the resulting combinations have the same facilities as Radio Set AN/GRC-3, -5, or -7, respectively, except for retransmission.

112. Modification for Monitoring Receivers Separately at Control Boxes

The outputs of both receivers can be monitored separately by removing the jumper from pins 17 and 18 of terminal board E-1 in Mounting MT-327/GR. When the jumper is

removed, the monitoring facilities from Control Box C-375/VRC are changed. The output of the receiver section of the receiver-transmitter is monitored only when the selector switch of the control box is in the extreme counterclockwise position. The output of the auxiliary receiver is monitored only when the selector switch is in the center position.

113. Duplex Operation of Radio Sets AN/VRC-16, -17, and -18

Radio Sets AN/VRC-16, -17, and -18 can be set up for full duplex operation by performing the following steps:

- a. Disconnect Wire W-142 between the ANT connectors of the auxiliary receiver and the receiver-transmitter.

- b. Connect an antenna equivalent to the one being used on the receiver-transmitter to the ANT connector on the auxiliary receiver.

- c. Select frequencies of operation that cause no interference between units.

CHAPTER 7

SHIPMENT AND LIMITED STORAGE AND DEMOLITION TO PREVENT ENEMY USE

Section I. SHIPMENT AND LIMITED STORAGE

114. Disassembly

The following instructions are recommended as a guide for preparing the radio set for transportation and storage.

a. CONTROL GROUP AN/GRA-6.

- (1) Disconnect the telephone line and wind it on a reel.
- (2) Disconnect plug P-1 of Local Control C-434/GRC from the receiver-transmitter (if connected), and store the cord in the compartment provided for it at the rear of the unit (fig. 29).
- (3) Remove the batteries from Local Control C-434/GRC (fig. 28).
- (4) Remove the batteries from Remote Control C-434/GRC (fig. 30).

b. DISCONNECTION OF CABLES.

- (1) Disconnect all audio accessories from their receptacles on the units and coil the cords neatly.
- (2) Disconnect all of the interconnecting cables between the units (fig. 26).
- (3) Disconnect the battery cable (cable W-3 of Mounting MT-327/GR) from the battery or the vehicular junction box, whichever the case may be (fig. 26).
- (4) Disconnect the antenna cable from the receiver-transmitter, remove the cable from its installation (if clamped in place), and coil it neatly (fig. 26).

c. REMOVAL OF UNITS.

- (1) Remove the receiver-transmitter power supply from the mounting.

- (2) Remove the receiver-transmitter from the mounting.
- (3) Remove the auxiliary receiver from the mounting.
- (4) Remove Control Boxes C-375/VRC from their mounting surfaces on the vehicle.
- (5) Remove Mounting MT-327/GR from its vehicular installation.

d. REMOVAL OF ANTENNA.

- (1) Remove the antenna mast sections from the mast base.
- (2) Remove the antenna mast base from its mounting surface.

115. Repacking for Shipment or Limited Storage

a. The exact procedure in repacking for shipment or limited storage depends upon the material available and the conditions under which the equipment is to be shipped or stored. Refer to paragraph 8 for a description of the original packaging.

b. Whenever practicable, package each component separately in a case or carton, and place a dehydrating agent such as silica gel inside the individual cases or cartons. Protect the cartons with a waterproof paper barrier. Seal the seams of the paper barrier with waterproof sealing compound or tape. Pack the protected cartons in a padded wooden box, providing at least 3 inches of excelsior padding or some similar material between the paper barrier and the packing case.

Section II. DEMOLITION OF MATERIEL TO PREVENT ENEMY USE

116. General

The demolition procedures outlined in paragraph 117 will be used to prevent the enemy from using or salvaging this equipment. Demolition of the equipment will be accomplished only upon order of the commander.

117. Methods of Destruction

a. SMASH. Smash the crystals, controls, tubes, coils, switches, capacitors, transformers, microphones, and headsets, using sledges, axes, handaxes, pickaxes, hammers, crowbars, or heavy tools.

b. CUT. Cut cords, cables, headsets, and wir-

ing, using axes, handaxes, machetes, or bayonets.

c. BURN. Burn cords, cables, resistors, capacitors, coils, wiring, and technical manuals, using gasoline, kerosene, oil, flame throwers, or incendiary grenades.

d. BEND. Bend panels, cases, chassis, mounting, and antenna mast sections.

e. EXPLOSIVES. If explosives are necessary, use firearms, grenades, or TNT.

f. DISPOSAL. Bury or scatter the destroyed parts in slit trenches, fox holes, or other holes, or throw them into streams.

g. DESTROY EVERYTHING.

APPENDIX I

REFERENCES

Note. For availability of items listed, check SR 310-20-3 and SR 310-20-4. Check Department of the Army Supply Catalog SIG 1 for Signal Corps supply catalogs.

1. Army Regulations

- | | |
|----------|--|
| AR 380-5 | Safeguarding Military Information. |
| AR 750-5 | Maintenance of Supplies and Equipment. |

2. Supply Publications

- | | |
|-----------|---|
| SIG 1 | Introduction and Index. |
| SIG 3 | List of Items for Troop Issue. |
| SIG 5 | Stock List of All Items. |
| SIG 6 | Sets of Equipment. |
| SIG 7 & 8 | Organizational Maintenance Allowances and Field and Depot Maintenance Stockage Guide. |
| SB 11-6 | Dry Battery Supply Data. |
| SB 11-47 | Preparation and Submission of Requisitions for Signal Corps Supplies. |
| SB 11-76 | Signal Corps Kit and Materials for Moisture- and Fungi-Resistant Treatment. |

3. Publications on Auxiliary Equipment and Test Equipment

- | | |
|------------|---|
| TM 11-300 | Frequency Meter Sets SCR-211-(*). |
| TM 11-303 | Test Sets I-56-C, I-56-D, I-56-H, and I-56-J. |
| TM 11-307 | Signal Generators I-72-G, H, J, and K. |
| TM 11-321 | Test Set I-56-E. |
| TM 11-472 | Repair and Calibration of Electrical Measuring Instruments. |
| TM 11-2613 | Voltohmmeter I-166. |

- | | |
|------------|--------------------|
| TM 11-2626 | Test Unit I-176. |
| TM 11-2627 | Tube Tester I-177. |

4. Painting and Preserving

- | | |
|-----------|--|
| TB SIG 13 | Moistureproofing and Fungiproofing Signal Corps Equipment. |
| TM 9-2851 | Painting Instructions for Field Use. |

5. Camouflage

- | | |
|---------|-------------------------------|
| FM 5-20 | Camouflage, Basic Principles. |
|---------|-------------------------------|

6. Decontamination

- | | |
|----------|------------------|
| TM 3-220 | Decontamination. |
|----------|------------------|

7. Demolition

- | | |
|---------|-----------------------------|
| FM 5-25 | Explosives and Demolitions. |
|---------|-----------------------------|

8. Other Publications

- | | |
|-------------|--|
| FM 24-18 | Field Radio Techniques. |
| FM 72-20 | Jungle Warfare. |
| SR 310-20-3 | Index of Training Publications (Field Manuals, Training Circulars, Firing Tables and Charts, Army Training Programs, Mobilization Training Programs, Graphic Training Aids, Joint Army-Navy-Air Force Publications, and Combined Communications Board Publications). |
| SR 310-20-4 | Index of Technical Manuals, Technical Regulations, Technical Bulletins, Supply Bulletins, |

SR 310-20-4 (Continued)	Lubrication Orders, Modification Work Orders, Tables of Organization and Equipment, Reduction Tables, Tables of Allowances, Tables of Organization, and Tables of Equipment.	TM 11-310	Schematic Diagrams for Maintenance of Ground Radio Communication Sets.
SR 700-45-5	Unsatisfactory Equipment Report. (Reports Control Symbol CSGLD-247).	TM 11-314	Antennas and Antenna Systems.
SR 745-45-5	Report of Damaged or Improper Shipment (Reports Control Symbols CSGLD-66 (Army), SandA-70-6 (Navy), and AF-MC-U2 (Air Force).	TM 11-415	Dry batteries.
NAV DEPT SERIAL 85P00		TM 11-430	Batteries for Signal Communication. Except those pertaining to Aircraft.
AFR 71-4		TM 11-453	Shop Work.
TB SIG 4	Methods for Improving the Effectiveness of Jungle Radio Communication.	TM 11-455	Radio Fundamentals.
TB SIG 5	Defense Against Radio Jamming.	TM 11-466	Radar Electronic Fundamentals.
TB SIG 25	Preventive Maintenance of Power Cords.	TM 11-476	Radio Direction Finding.
TB SIG 54	Working Through Jamming with Frequency Modulated Radio Sets.	TM 11-483	Suppression of Radio Noises.
TB SIG 66	Winter Maintenance of Signal Equipment.	TM 11-486	Electrical Communication Systems Engineering.
TB SIG 72	Tropical Maintenance of Ground Signal Equipment.	TM 11-490	Electrical Fundamentals.
TB SIG 75	Desert Maintenance of Ground Signal Equipment.	TM 11-499	Radio Propagation Handbook.
TB SIG 123	Preventive Maintenance Practices for Ground Signal Equipment.	TM 11-660	Introduction to Electronics.
TB SIG 178	Preventive Maintenance Guide for Radio Communication Equipment.	TM 11-4000	Trouble Shooting and Repair of Radio Equipment.
TB SIG 223	Field Expedients for Wire and Radio.		
TB 11-499-()*	Basic Radio Propagation Predictions.		
TM 9-2857	Storage Batteries Lead-Acid Type.		

9. Abbreviations

ac	alternating current
af	audio frequency
afc	automatic frequency control
C.	centigrade
db	decibel(s)
dc	direct current
F.	Fahrenheit
f-m	frequency-modulation
hf	high frequency
hv	high voltage
i. f.	intermediate frequency
lv	low voltage
kc	kilocycle
ma	milliampere
mc	megacycle
mw	milliwatt
rf	radio frequency
μa	microampere
μf , $\mu \mu f$	microfarad, micromicrofarad
μv	Microvolt

10. Glossary

For explanation of terms used in this manual, refer to TM 11-455.

* A new TB in this series is issued monthly which gives propagation predictions 3 months in advance.

APPENDIX II

IDENTIFICATION TABLE OF PARTS

Note. The fact that a part is listed in this table is not sufficient basis for requisitioning the item. Requisitions must cite an authorized basis, such as T/O&E, T/A, SIG 7&8, list of allowances of expendable material, or other authorized supply basis. The Department of the Army Supply Catalogs applicable to the equipment covered in this manual are SIG 7&8-C-375/VRC, SIG 7&8-PP-281/GRC, SIG 7&8-PP-282/GRC, SIG 7&8-PP-109/GR, and SIG 7&8-PP-112/GR. For an index of available supply catalogs in the Signal portion of the Department of the Army Supply Catalog, see the latest issue of SIG 1.

1. Identification Table of Parts for Control Box C-375/VRC

Ref symbol	Name of part and description	Function of part	Signal Corps stock No.
	CONTROL BOX C-375/VRC: interphone and radio push to talk operation.	Remote control for Radio Sets AN/GRC-3, through AN/GRC-8, AN/VRC-7 through AN/VRC-10, AN/VRC-13 through AN/VRC-15, and Intercommunication Set AN/UIC-1.	2C666-375
	TECHNICAL MANUAL (TM 11-284) -----		(Order through AGO channels.)
E-2	TECHNICAL MANUAL (TM 11-287) ----- BOARD, terminal: general purpose; 2 solder lug term, copper silver pl; $1\frac{5}{16}$ " lg x $2\frac{9}{32}$ " h x $\frac{5}{16}$ " thk o/a.	Junction point for inter-unit connections.	Do. 3Z770-2.49
H-1, H-2	CLAMP: used to hold cable and wp cable entrance; wp.	Secure interconnecting Special Purpose Cables WM-46/U.	2Z2642.241
J-1, J-2	CONNECTOR, receptacle: AN Receptacle Connector U-79/U; 10 cont, pol; straight.	Connectors for audio input, output, and control circuits.	2Z7250-79
A-2	COVER -----	Used to waterproof Jacks J-3, J-4, J-5, and J-6.	2Z3352.224
J-3, J-4	JACK JK-33-C: for 3 cond plug 0.2065" diam x 1.093" lg.	Connect microphone to audio input circuit.	2Z5533C
J-5, J-6	JACK JK-34-C: for 2 cond plug 0.250" diam x $1\frac{7}{32}$ " lg.	Connect headset to output of audio circuit.	2Z5534C
	KNOB: bar; aluminum, olive drab finish; for $\frac{1}{4}$ " diam double flattened shaft; luminous ctr line; $1\frac{3}{16}$ " lg x $\frac{7}{8}$ " wd x $1\frac{5}{32}$ " thk.	Control for shaft of volume controls R-1 and R-2.	2Z5821-147
	KNOB: bar; aluminum, olive drab finish; for $\frac{1}{4}$ " diam double flattened shaft; luminous ctr line; $1\frac{15}{16}$ " lg x $\frac{7}{8}$ " wd x $1\frac{5}{32}$ " thk.	Control for shaft of switch S-2 (RADIO TRANS).	2Z5821-148
	KNOB: bar; aluminum, olive drab finish; for $\frac{1}{4}$ " diam double flattened shaft; luminous ctr line; $2\frac{15}{16}$ " lg x $\frac{7}{8}$ " wd x $\frac{7}{16}$ " thk.	Control for shaft of selector switch S-1.	2Z5821-149
R-1, R-2	RESISTOR, variable: comp; 10,000 ohms ± 10 percent; 2.25 w.	VOL (volume) controls for audio output.	3Z7410-149
S-2	SWITCH, rotary: 2 pole, 3 position -----	Selects interphone amplifier and radio sets for transmitting.	3Z9825-34.2
S-1	SWITCH, rotary: 3 pole, 3 position -----	Selects interphone amplifier and radio sets for monitoring and transmitting.	3Z9825-34.1

2. Identification Table of Parts for Case CY-590/GRC

Ref symbol	Name of part and description	Function of part	Signal Corps stock No.
	ARMY-NAVY CASE CY-590/GRC: battery; aluminum, olive drab finish; 15 $\frac{1}{8}$ " lg x 7 $\frac{1}{4}$ " wd x 5 $\frac{3}{8}$ " h o/a; removable front panel has metal battery holder which slides into case; immersion and fungus resistant; 2 lock strikes on upper, 2 spring catches on lower edge of ea side; 4 positioning studs on bottom side, 4 positioning holes on top side of case; p/o Army-Navy Radio Set AN/PRC-16; Fed Tele & Rad dwg #GA-2415-14; U.S. Army spec #71-3331.	-----	2Z1891-590
H-5 through H-8, H-9	CATCH, fastener: p/o Army-Navy AF Amplifier AM-65/GRC and Army-Navy Case CY-590/GRC; c/o back plate, lever, 2 ea outside and inside links, 2 pins, and 2 springs; steel, zinc pl and olive drab iridite; 2 $\frac{1}{16}$ " lg x 1 $\frac{1}{16}$ " wd x $\frac{1}{2}$ " d in locked position; two 0.144" diam mtg holes on back plate, 0.437" c to c; Fed Tele & Rad part/dwg #SC-D-20648; Sig C dwg #SC-D-20648. Technical Manual (TM 11-284) -----	H-5 through H-8: Mounting catches. H-9: Battery tray fastener catch.	6Z1747-36
	Technical Manual (TM 11-285) -----	-----	(Order through AGO channels.)
	Technical Manual (TM 11-286) -----	-----	Do.
	Technical Manual (TM 11-287) -----	-----	Do.
	Technical Manual (TM 11-291) -----	-----	Do.
P-6	CONNECTOR, plug: 8 round male cont; straight; 5 $\frac{5}{64}$ " lg x 1 $\frac{5}{32}$ " diam o/a; round black phenolic body; mts by means of keyed ctr locating pin and cont; 2 square keys on ctr locating pin 135 deg apart; Fed Tele & Rad part/dwg #ES-A-83778; Sig C dwg #ES-A-83778.	B battery connector -----	2Z3028-56
P-1 through P-5	CONNECTOR, plug: 8 round male cont; straight; 5 $\frac{5}{64}$ " lg x 1 $\frac{5}{32}$ " diam o/a; round black phenolic body; mts by means of keyed ctr locating pin and cont; 2 rounded keys on ctr locating pin 90 deg apart; Fed Tele & Rad part/dwg #ES-A-83777; Sig C dwg #ES-A-83777.	A battery connectors -----	2Z3028-57
J-2	CONNECTOR, receptacle: 9 round female cont; cont rated 10 amp at 800 v AC; Amphenol dwg #164.3; Fed Tele & Rad part/dwg #GH-2082-12.	Generator input connector -----	2Z3070-49
J-1	CONNECTOR, receptacle: 14 round female cont; cont rated 10 amp at 800 v AC; Amphenol dwg #164-5; Fed Tele & Rad part/dwg #GH-2083-12.	Output connector -----	2Z3075-26
H-1 through H-4	FASTENER, Dzus: die cast zinc and steel, olive drab finish; 1 $\frac{5}{8}$ " lg x 1 $\frac{5}{16}$ " wd x 5 $\frac{1}{16}$ " thk o/a; mts by shaft thru $\frac{1}{4}$ " diam clearance hole; preloaded spring pressure, unlocked approx 32 lb, locked 45 lb; Dzus dwg #X-486; Fed Tele & Rad part-dwg #GA-2178-2.	Panel-to-case fasteners -----	6Z3809-27
O-5	GASKET: Buna N or neoprene; single hole; rectangular, 6.6" lg x 4.85" wd x .187" thk; hole 6.12" lg x 4.37" wd; Fed Tele & Rad part/dwg #GR-1443-12-5.	Panel - to - case waterproofed gasket.	2Z4867-691
H-16 through H-19	INSERT, threaded: steel, cad pl and olive drab iridited; generally rectangular w/2 rounded corners; 2 $\frac{9}{32}$ " lg x 1 $\frac{1}{32}$ " wd. x 0.1196" thk; two #6-32 NC-2 tapped holes on 0.531" ctr; Fed Tele & Rad part/dwg #GB-1171-2.	Strike mounting screws, retaining inserts (nuts).	2Z5400-52

Ref symbol	Name of part and description	Function of part	Signal Corps stock No.
H-20 through H-23	INSERT, threaded: steel, cad pl and olive drab iridited; generally rectangular W/1 rounded end; $1\frac{1}{16}$ " lg x $\frac{3}{8}$ " wd x 0.1196" thk; two #6-32 NC-2 tapped holes on .437" ctr; Fed Tele & Rad part/dwg #GB-1172-2.	Catch mounting screws, retaining inserts (nuts).	2Z5400-56
E-1, E-2	INSULATOR, standoff: round post shape; natural or black grade LTS-E-4 phenolic w/electro tin pl brass term lug, and cad pl and clear iridited hex brass mtg base and stud; $1\frac{3}{16}$ " lg o/a; 600 v RMS breakdown; $\frac{5}{16}$ " diam o/a; single #6-32 NC-2 x $\frac{1}{4}$ " lg mtg stud; Fed Tele & Rad part/dwg #GN-2198-2.	Wiring terminal posts -----	3G350-106
E-3	KNOB: round; w/bar; olive drab zinc alloy; for $\frac{1}{4}$ " diam double flattened shaft; single #6-32 screw thru hole in face of knob screws into tapped axial hole in end of shaft; 2 white luminous lines on bar portion; $1\frac{1}{16}$ " lg x $\frac{7}{8}$ " wd x $1\frac{5}{32}$ " h o/a; shaft hole 0.359" d from bottom surface; luminous markings; Fed Tele & Rad part/dwg #GC-1690-2.	Switch knob -----	2Z5822-401
N-1	LABEL: decalcomania: $4\frac{5}{8}$ " lg x $2\frac{7}{8}$ " wd x 0.007" thk; white print on black background; individually packed; Meyer cord type G; Fed Tele & Rad part/dwg #GD-2424-12; Sig C dwg #SC-C-40596-A.	Circuit label -----	6D16777-11
H-10	NUT, castellated: steel, cad pl and olive drab iridited; finished per dwg; $\frac{3}{8}$ "-32 NS-2; $\frac{1}{8}$ " thk, $\frac{9}{16}$ " OD; 4 slots $\frac{3}{32}$ " wd x $\frac{3}{64}$ " d spaced 90 deg apart; Fed Tele & Rad part-dwg #GB-1106-2.	Switch mounting nut -----	6L3006-32S
R-2	RESISTOR, fixed: WW; 39 ohms ± 10 percent; $\frac{1}{2}$ w; JAN type RU3BR39K.	Set 2 filament-dropping resistor	3RU02400
R-3	RESISTOR, fixed: 10 ohms ± 10 percent; 2 w; IRC #BW-2.	Set 2 relay dropping resistor-----	3Z6001-146
R-1	RESISTOR, fixed: WW; 1.2 ohms ± 10 percent; 2 w; IRC #BW-2.	Set 1 filament-dropping resistor	3Z5991B2
O-1 through O-4	SPRING: loop type; strike for Dzus fastener; 0.08" diam olive drab iridited music wire; $1\frac{3}{8}$ " lg x $\frac{5}{32}$ " wd x 0.08" thk o/a; 2 ends turned perpendicular at 90 deg angle to straight portion on $\frac{1}{16}$ " rad; Dzus dwg #X-487; Fed Tele & Rad part/dwg #GB-2414-2.	Fastener strikes -----	6Z8377-10
H-11 through H-14	STRIKE, fastener: steel, cad pl and olive drab iridite; $\frac{7}{8}$ " lg x $\frac{9}{16}$ " wd x $1\frac{1}{32}$ " h o/a; two 0.169" diam mtg holes, 0.531" c to c; 1 edge shaped into hook on $\frac{1}{16}$ " inside rad x $1\frac{9}{32}$ " wd to provide catch action; Fed Tele & Rad part/dwg #GB-3035-2.	Mounting fastener strikes -----	6Z8569-4
H-15	STRIKE, fastener: steel, electro tin pl; rectangular; 4" lg x 1" wd x $\frac{3}{8}$ " h o/a; four 0.136" diam mtg holes, 2 on ea end on $\frac{9}{16}$ " x $3\frac{5}{8}$ " mtg/c; ctr portion raised and has five $\frac{1}{8}$ " x $\frac{9}{16}$ " slots; Fed Tele & Rad part/dwg #GB-1762-2.	Battery tray fastener strike-----	6Z8569-6
S-1	SWITCH, rotary: 2 pole, 3 position; single sect; silver pl brass cont; ceramic wafer; $1\frac{7}{8}$ " lg x $1\frac{5}{8}$ " wd x $2\frac{9}{32}$ " d from mtg surface; nonshorting cont; locking action; solder lug term; single hole mtg, $\frac{3}{8}$ "-32 x $\frac{3}{8}$ " lg mtg bushing, shaft $\frac{1}{4}$ " diam x $1\frac{1}{16}$ " lg from mtg surface; Oak type #HIC; Fed Tele & Rad part/dwg #GH-2097-2.	OFF-ON REMOTE CONTROL switch.	3Z9825-62.531

APPENDIX III

RELATED RADIO SETS

1. Basis of Relationship

The major components of the radio sets discussed in this manual are common to numerous other sets which utilize common or overlapping frequency ranges. The frequency spectrum chart (fig. 2) indicates how the sets are related so far as frequency coverage is concerned. Physical similarities among the sets are indi-

cated in the comparison chart which follows and in figure 26.

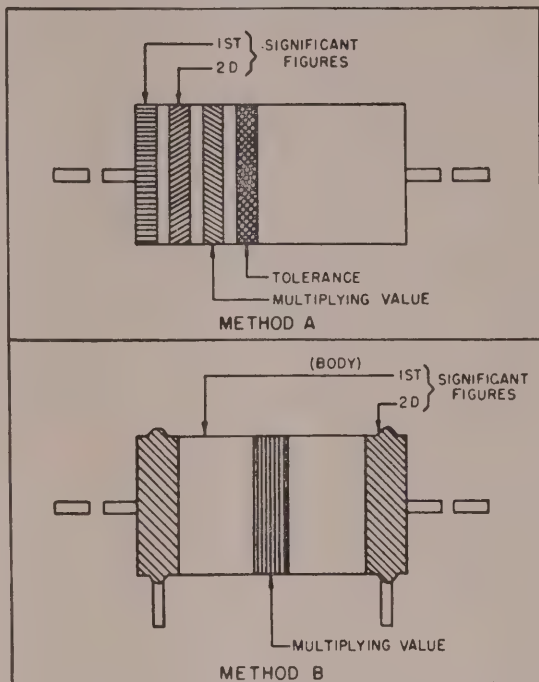
2. Comparison Chart

The following chart lists the components of the radio sets discussed in this manual and the components of related radio sets. Analysis of the chart will reveal the high degree of similarity which exists among the sets.

Components	Radio sets																					
	Radio Set AN/GRC-3	Radio Set AN/GRC-5	Radio Set AN/GRC-7	Radio Set AN/GRC-4	Radio Set AN/GRC-6	Radio Set AN/GRC-8	Radio Set AN-VRC-8	Radio Set AN/VRC-9	Radio Set AN/VRC-10	Radio Set AN/VRC-13	Radio Set AN/VRC-14	Radio Set AN/VRC-15	Radio Set AN/VRC-16	Radio Set AN/VRC-17	Radio Set AN/VRC-18	Radio Set AN/VRQ-1	Radio Set AN/VRQ-2	Radio Set AN/VRQ-3	Radio Set AN/VRC-7	Radio Set AN/PRC-16	Intercommunication Set AN/UIC-1	Modification Kit MX-898/GR
Case CY-684/GR	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	2	2	2	1			
Case CY-590/GRC																			1			1
Mounting MT-297/GR	1	1	1	1	1	1				1	1	1										
Mounting MT-299/GR							1	1	1													
Mounting MT-298/GR																1	1	1				
Mounting MT-300/GR																			1		1	
Mounting MT-327/GR													1	1	1							
Mounting MT-673/GR																				1		
Antenna Mounting MT-652/GR																				1		1
Receiver-Transmitter RT-66/GRC	1			1			1			1			1			2						
Receiver-Transmitter RT-67/GRC		1			1			1			1			1			2					
Receiver-Transmitter RT-68/GRC			1			1			1			1			1			2				
Receiver-Transmitter RT-70/GRC	1	1	1	1	1	1													1	1		
AF Amplifier AM-65/GRC	1	1	1	1	1	1				1	1	1							1		1	
Power (PP-282/GRC	2	2	2	1	1	1				1	1	1	1	1	1				1		1	
or																						
Supply PP-281/GRC)																						
Power Supply PP-448/GR																			1			
Radio Receiver R-108/GRC	1												1									
Radio Receiver R-109/GRC		1												1								
Radio Receiver R-110/GRC			1												1							
Power (PP-109/GR	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	2	2	2				
or																						
Supply PP-112/GR)																						
Control Group AN/GRA-6	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1			
Control C-435/GRC	1	1	1	1	1	1										1	1	1				
Control Box C-375/VRC	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	2		
Mast Base AB-15/GR	2	2	2	2	2	2	1	1	1	1	1	1	1	1	1	2	2	2	1			
Mast Section MS-116-A	2	2		2	2		2	2		2	2		2	2		4	4					
Mast Section MS-117-A	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	4	4	4				
Mast Section MS-118-A	2	2		2	2		2	2		2	2		2	2		4	4					
Mast Section AB-22/GR	2	2	2	2	2	2													2	2		1
Mast Section AB-24/GR	2	2	4	2	2	4			2			2			2			4	2	2		
Mast Section AB-23/GR																						3
Generator G-8/GRC																						1
Handset	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1		1
Special Purpose Cable Assembly CX-1211/U	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	2	2	2				
Special Purpose Cable Assembly CX-1213/U	1	1	1	1	1	1													1			
Special Purpose Cable WM-46/U	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1		1	
RF Cable Assembly CG-568/U	1			1			1			1			1			2						
RF Cable Assembly CG-530/U	1	2	2	1	2	2		1	1		1	1		1	1		2	2	1			
Power Cable Assembly CX-1209/U																				1		1
Power Cable Assembly CX-1210/U																						1
Bag CW-187/GR																						
Bag CW-188/GR																						2
Adapter UG-273/U	2	2	2	2	2	2	1	1	1	1	1	1	1	1	1	2	2	2				
Installation kit	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	2	2	2	1			
Wire W-142	1	1	1										1	1	1							
Adapter UG-306/U	2	2	2	2	2	2	1	1	1	1	1	1	1	1	1	2	2	2	1			
Bag CW-206/GR	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1			
Connector and bond nut (Appleton)	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1						1	

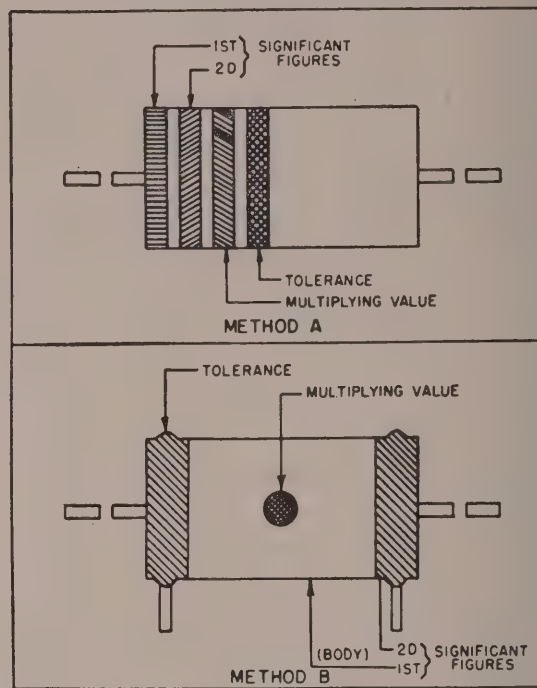
RESISTOR COLOR CODES

RMA COLOR CODE FOR FIXED COMPOSITION RESISTORS*



A

JAN COLOR CODE FOR FIXED COMPOSITION RESISTORS†



B

COLOR	SIGNIFICANT FIGURE	MULTIPLYING VALUE	TOLERANCE (%)
BLACK	0	1	± —
BROWN	1	10	± 1
RED	2	100	± 2
ORANGE	3	1,000	± 3
YELLOW	4	10,000	± 4
GREEN	5	100,000	± 5
BLUE	6	1,000,000	± 6
VIOLET	7	10,000,000	± 7
GRAY	8	100,000,000	± 8
WHITE	9	1,000,000,000	± 9
GOLD	—	0.1	± 5
SILVER	—	0.01	± 10
NO COLOR	—	—	± 20

NOTES

* INSULATED FIXED COMPOSITION RESISTORS WITH AXIAL LEADS ARE DESIGNATED BY A NATURAL TAN BACKGROUND COLOR. NON-INSULATED FIXED COMPOSITION RESISTORS WITH AXIAL LEADS ARE DESIGNATED BY A BLACK BACKGROUND.

† RESISTORS WITH AXIAL LEADS ARE INSULATED. RESISTORS WITH RADIAL LEADS ARE NON-INSULATED.

RMA RADIO MANUFACTURERS ASSOCIATION

JAN JOINT ARMY-NAVY

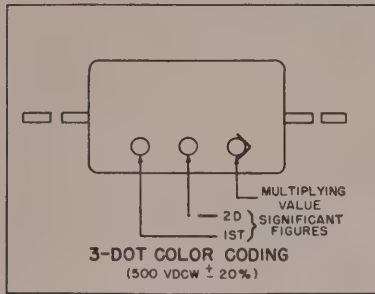
THESE COLOR CODES GIVE ALL RESISTANCE VALUES IN OHMS

TL 32454S

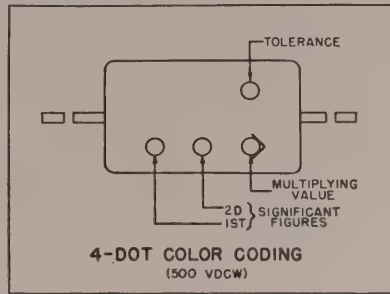
Figure 65. Resistor color code.

CAPACITOR COLOR CODES

RMA 3-4-5-6-DOT COLOR CODES FOR MICA-DIELECTRIC CAPACITORS



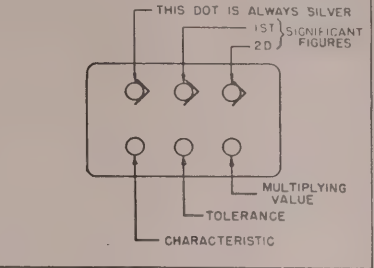
A



B

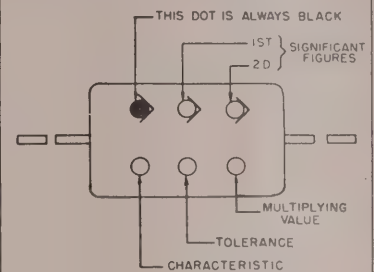
JAN 6-DOT COLOR CODES FOR:

PAPER-DIELECTRIC CAPACITORS *



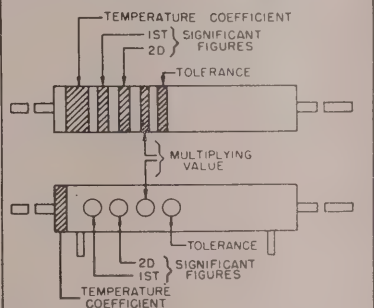
F

MICA-DIELECTRIC CAPACITORS †

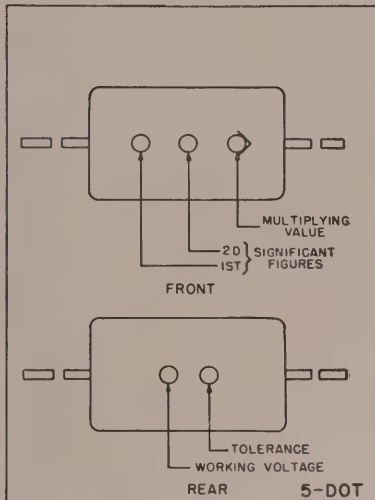


G

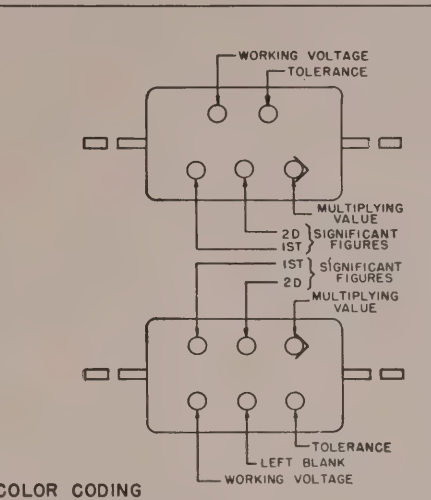
CERAMIC-DIELECTRIC CAPACITORS **



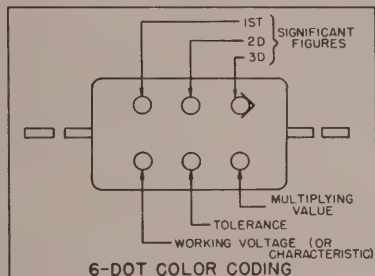
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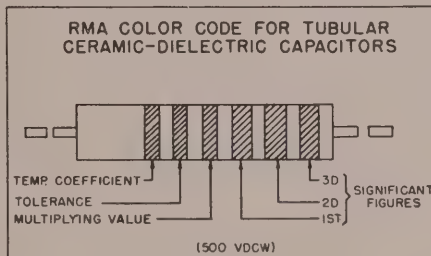
C



E



D



COLOR	SIGNIFICANT FIGURE	MULTIPLYING VALUE			RMA VOLTAGE RATING
		RMA MICA-AND CERAMIC-DIELECTRIC	JAN MICA-AND PAPER-DIELECTRIC	JAN CERAMIC-DIELECTRIC	
BLACK	0	1	1	1	-
BROWN	1	10	10	10	100
RED	2	100	100	100	200
ORANGE	3	1,000	1,000	1,000	300
YELLOW	4	10,000	10,000		400
GREEN	5	100,000			500
BLUE	6	1,000,000			600
VIOLET	7	10,000,000			700
GRAY	8	100,000,000		0.01	800
WHITE	9	1,000,000,000		0.1	900
GOLD	-	0.1	0.1		1,000
SILVER	-	0.01	0.01		2,000
NO COLOR	-				500

NOTES	
* THE SILVER DOT IDENTIFIES THIS MARKING FOR WORKING VOLTAGES SEE JAN TYPE DESIGNATION CODE.	
† THE BLACK DOT IDENTIFIES THIS MARKING FOR WORKING VOLTAGES SEE JAN TYPE DESIGNATION CODE.	
** CAPACITORS MARKED WITH THIS CODE HAVE A VOLTAGE RATING OF 500 VDCW. EITHER THE BAND OR DOT CODE MAY BE USED FOR BOTH INSULATED (AXIAL-LEAD) OR UNINSULATED (RADIAL-LEAD) CAPACITORS.	
RMA RADIO MANUFACTURERS ASSOCIATION	
JAN JOINT ARMY-NAVY	
THESE COLOR CODES GIVE CAPACITANCES IN MICROMICROFARADS.	

TL 324535

Figure 66. Capacitor color code.

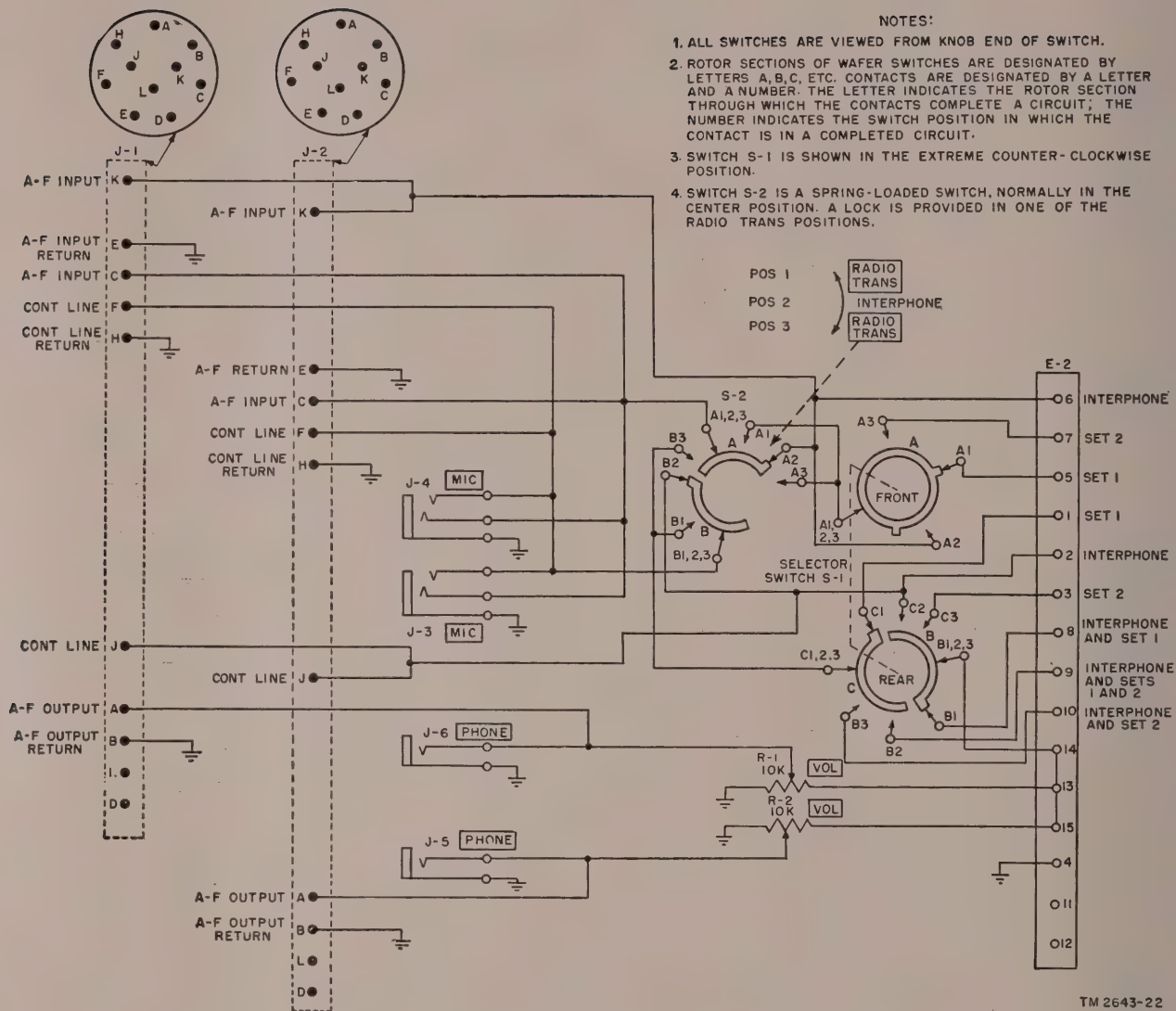
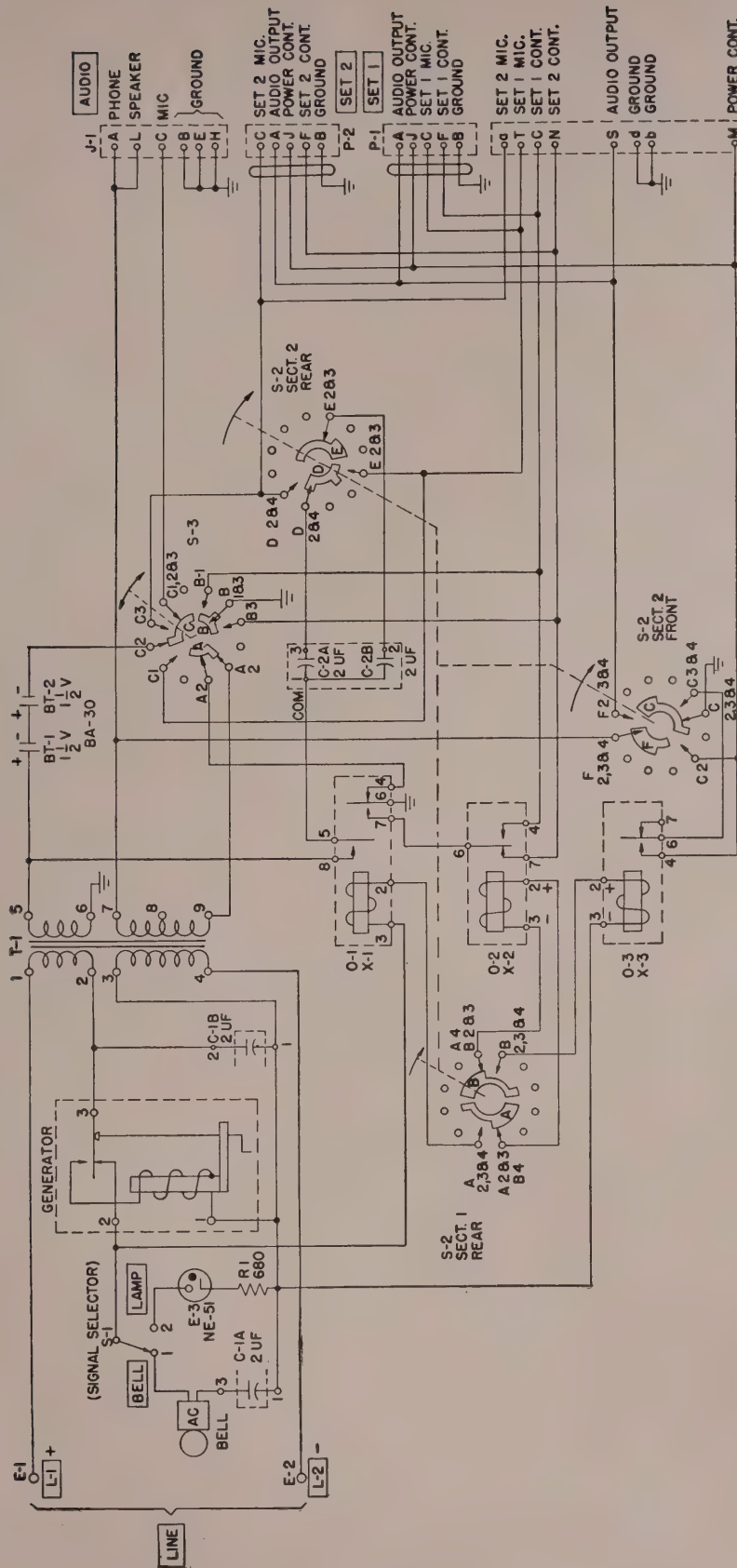


Figure 67. Control Box C-375/VRC, schematic diagram.



SWITCH: S-2 (REMOTE) POS. 1 TEL ONLY POS. 2 SET 1 & 2 POS. 3 SET 1 POS. 4 SET 2

S-3 (LOCAL) POS. 1 SET 1 POS. 2 TEL POS. 3 SET 2

NOTES: 1) ALL SWITCH SECTIONS VIEWED FROM KNOB END OF SWITCH.
 2) S-2 SHOWN IN EXTREME COUNTERCLOCKWISE POSITION.
 3) S-3 SHOWN IN CENTER POSITION.
 4) ROTOR SECTIONS OF WAFER SWITCHES ARE DESIGNATED BY A LETTERS A, B, ETC. AND, CONTACTS ARE DESIGNATED BY A LETTER AND A NUMBER. THE LETTER INDICATES THE ROTOR SECTION THRU WHICH THE CONTACTS COMPLETE A CIRCUIT; THE NUMBER INDICATES THE SWITCH POSITION IN WHICH THE CONTACT IS IN A COMPLETED POSITION.
 5) RELAY O-1 SHOWN DE-ENERGIZED
 6) RELAYS O-2 AND O-3 SHOWN WITH NO OPERATING VOLTAGE APPLIED, AND LATCHED BY THE PREVIOUS APPLICATION OF A VOLTAGE OPPOSITE IN POLARITY TO THAT SHOWN ON COIL. COIL MARKINGS (+ AND -) REFER TO VOLTAGE POLARITY REQUIRED TO SWING ARMATURE TO OPEN CONTACT.

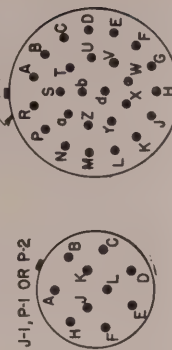


Figure 68. Local Control C-434/GRC, schematic diagram.

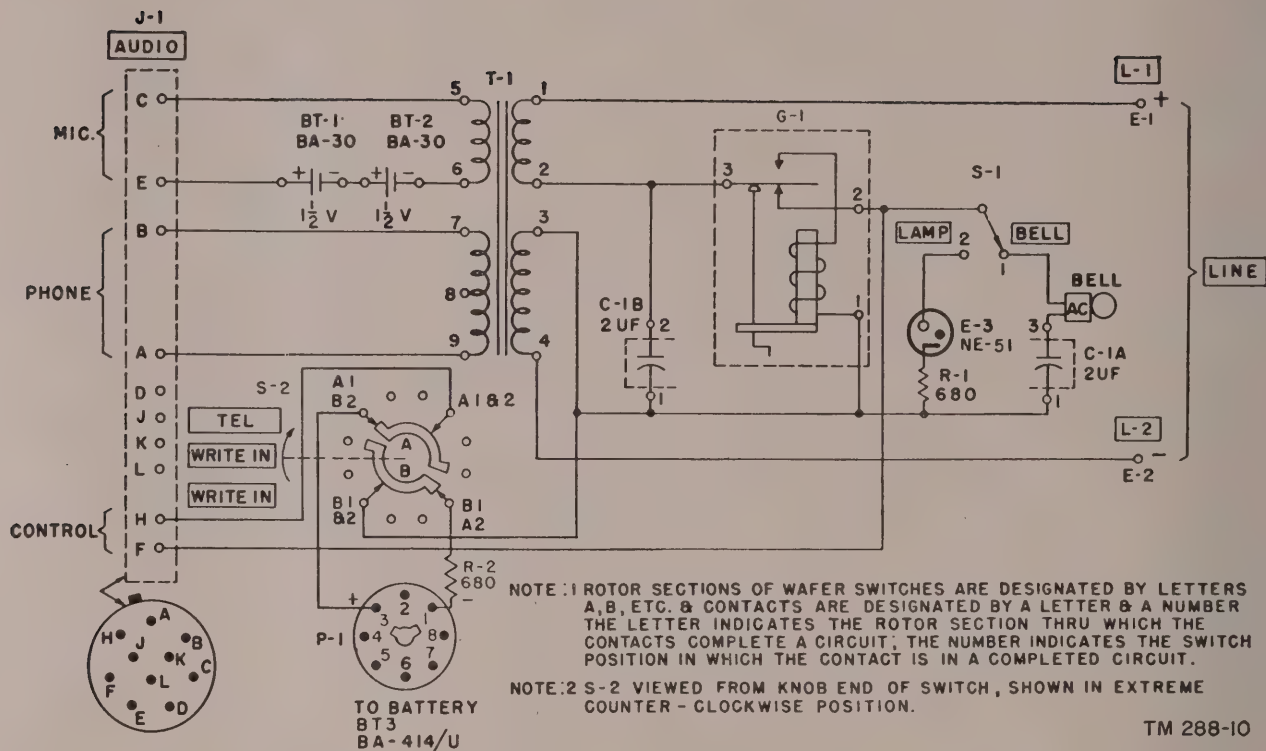


Figure 69. Remote Control C-433/GRC, schematic diagram.

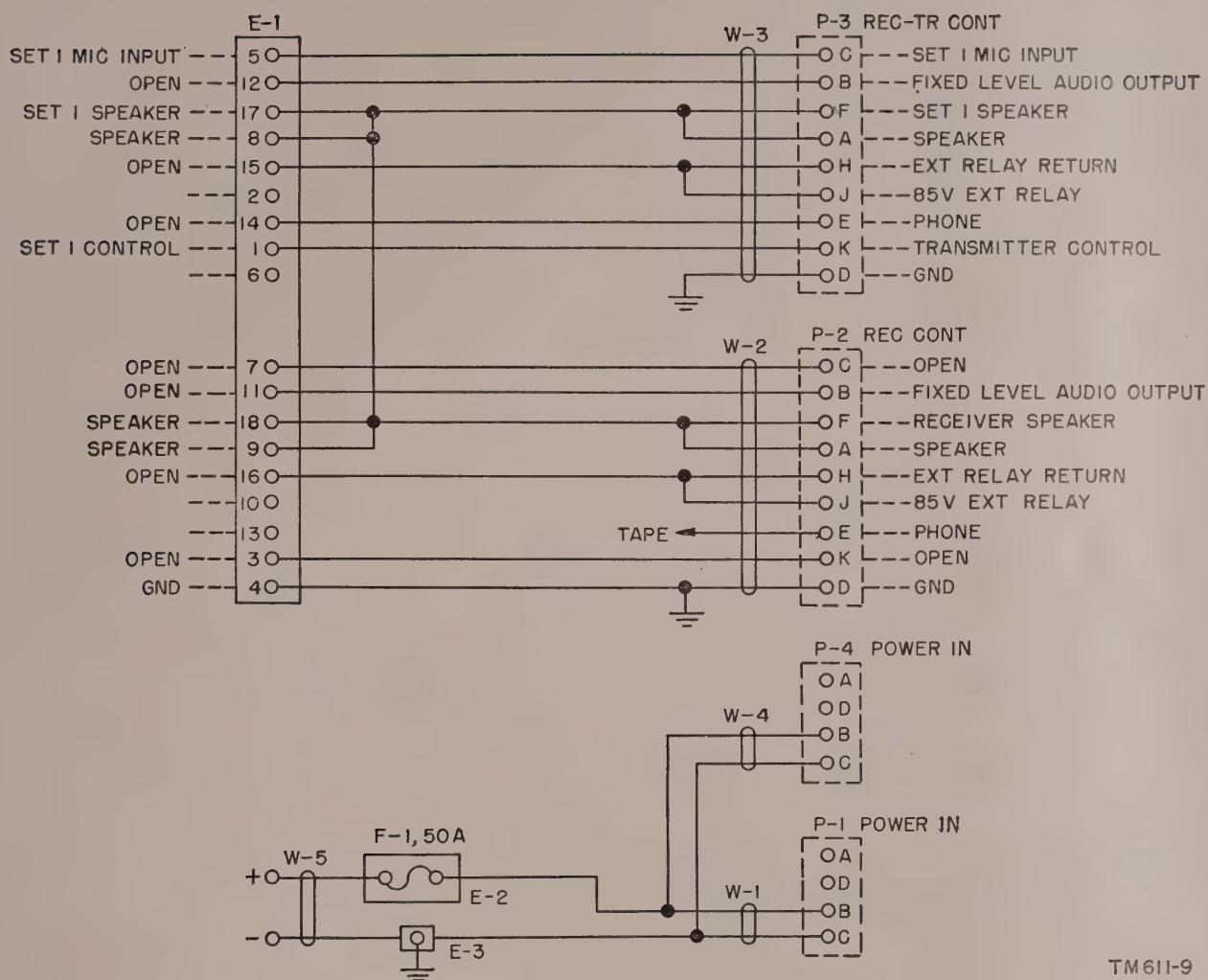


Figure 70. Mounting MT-327/GR, schematic diagram.

TM 611-9

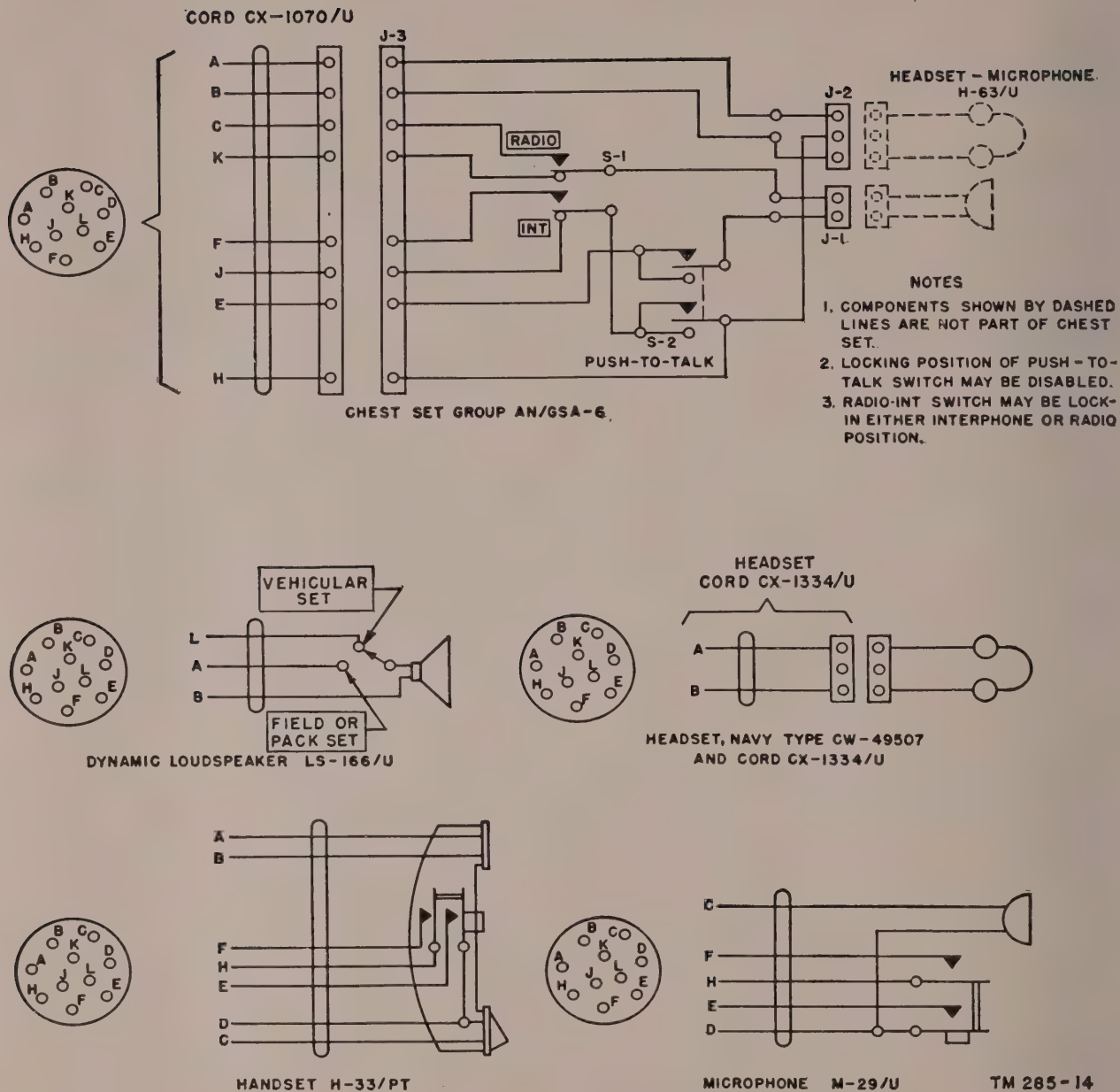
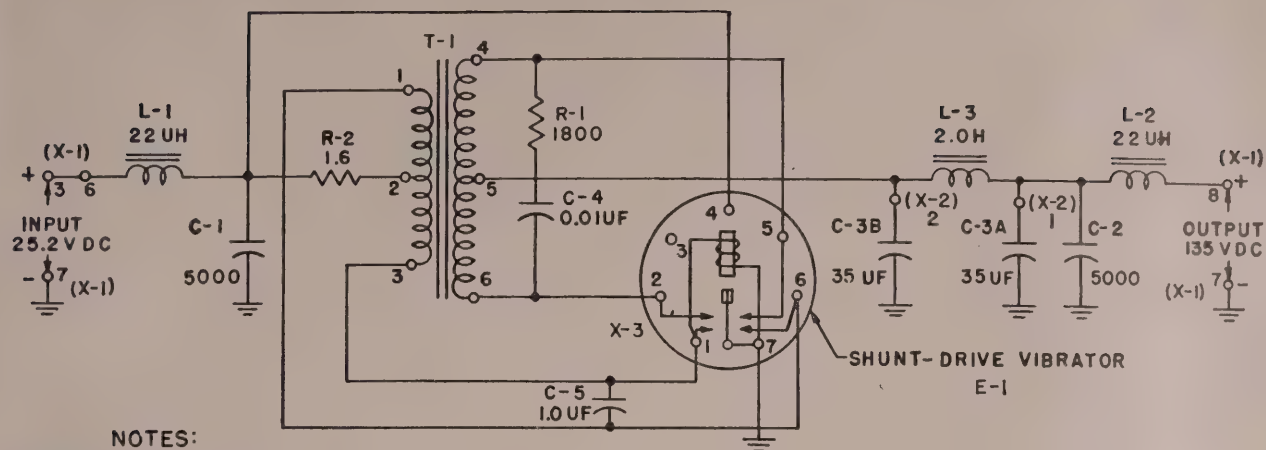
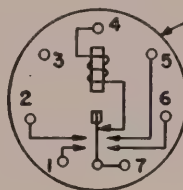


Figure 71. Audio accessories, schematic diagram.



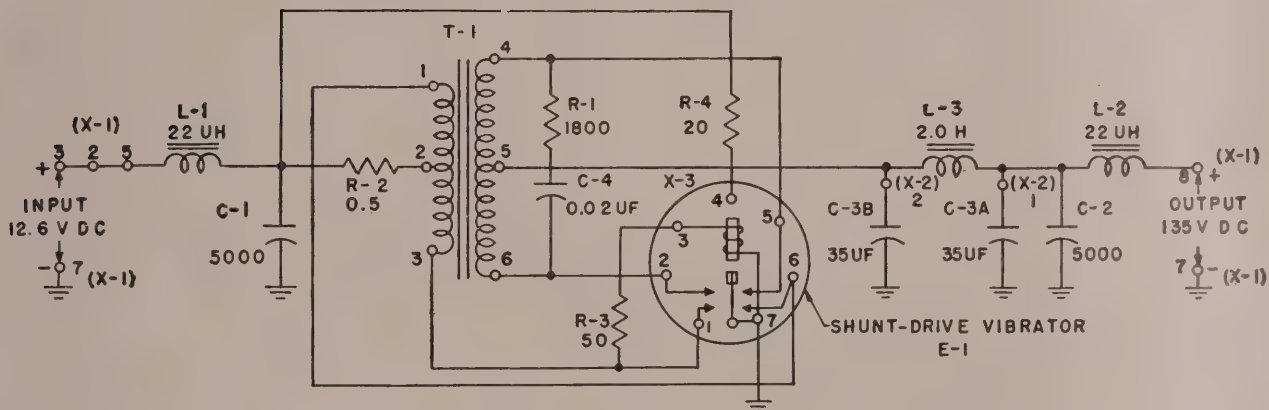
NOTES:
UNLESS OTHERWISE SHOWN,
RESISTORS ARE IN OHMS,
CAPACITORS ARE IN UUF.



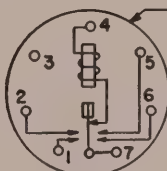
SERIES-DRIVE VIBRATOR

TM5040-9

Figure 72. Power Supply PP-281/GRC, schematic diagram.



NOTES:
UNLESS OTHERWISE SHOWN,
RESISTORS ARE IN OHMS,
CAPACITORS ARE IN UUF.



SERIES-DRIVE VIBRATOR

TM5040-10

Figure 73. Power Supply PP-282/GRC, schematic diagram.

INDEX

	Paragraphs	Page		Paragraphs	Page
Abbreviations	App. I	94	Connector and bondnut	17b	13
Additional equipment required	7	5	Contents of each box	8b	6
Antenna, removal	114d	91	Continuity measurements at Control Box C-375/VRC.	Table IV	70
Antenna cables, routing	25	22	Continuous tuning	53, 54	42
Antenna mast base. (See Mast base A-15/GR).			Controls and instruments:		
Antenna mast sections. (See Mast sections.)			Auxiliary receiver	46	36
Audio accessories:			Control Box C-375/VRC	47	38
Assembly	34a	27	Control Group AN/GRA-6	48	38
Connection to Control Box C-375/VRC.	59b	44	Introduction	43	34
Disposition	34b	27	Local Control C-434/GRC	48a	38
Storing	27; 39b 23; 33		Receiver-transmitter	45	35
Type	18a	13	Receiver-transmitter power supply.	44	34
Auxiliary receiver (See Radio receiver.)			Remote Control C-433/GRC	48b	40
Bag CW-187/GR	103h	82	Control Box C-375/VRC:		
Bag CW-188/GR	103i	82	Connection of audio accessories	59b	44
Bag CW-189/GR	16f	12	Continuity measurements	93	70
Bag CW-206/GR	17d	13	Controls	47	38
Block diagram, basic system	64	47	Description and use	15	11
Cables:			Modes of operation	59a	44
Disconnection	114b	91	Monitoring	59c	44
Trouble-shooting	89	65	Operation	59d	45
Case CY-590/GRC	103b	81	Trouble shooting	93	70
Case CY-684/GR	17c	13	Vehicular installation	24	21
Cases, removal	96	70	Control Group AN/GRA-6:		
Channel selection	51	41	Controls	48	38
Charts:			Description and use	16	11
Contents of each box	8b	6	Disassembly	38e; 114a 33; 91	
Controls of auxiliary receiver	46	36	Installation	38	31
Controls of Control Box C-375/VRC.	47	38	Installation of Local Control C-434/GRC.	38a	31
Controls of Local Control C-434/GRC.	48a	38	Installation of Remote Control C-433/GRC.	38b	32
Controls of receiver-transmitter	45	35	Interconnections	38c	32
Controls of receiver-transmitter power supply.	44	34	Modes of operation	62a	45
Controls of Remote Control C-433/GRC.	48b	40	Monitoring	62c	45
Filament trouble location	90d	66	Operational check	38d	32
Frequency coverage of receiver-transmitters.	10	7	Operation	62	45
Substitute accessories	18h	15	Push-to-talk operation:		
Suggested list of running spares for packaging.	39a	33	Local	62d	46
System legend	66	48	Remote	62f	46
Weight and volume of boxes	8a	5	Replacement of parts	100	77
Chest Set Group AN/GSA-6	18b	13	Spare parts	19c	16
Components	Table I	5	Storage	39c	33
			Telephone communication	62e	46
			Trouble shooting	94	70
			Cord CX-1334/U	18g	15
			Crank GC-7	106b	84
			Demolition of materiel to prevent enemy use.	116	92

	<i>Paragraphs</i>	<i>Page</i>		<i>Paragraphs</i>	<i>Page</i>
Disassembly: -----	114	91	Modification Kit MX-898/GR (Cont'd)		
Control Group AN/GRA-6 -----	114a	91	Operation of receiver-transmitter	108	86
Disconnection of cables -----	114b	91	with Generator G-8/GRC.		
Removal of antenna -----	114d	91	Operation of receiver-transmitter	107	84
Removal of units -----	114e	91	with Generator G-8/GRC and		
Disconnection of cables -----	114b	91	Battery Case CY-590/GRC.		
Duplex operation -----	113	90	Purpose and use -----	102	80
Duplex telephone facilities -----	42	34	Remote operation -----	109	87
Dynamic Loudspeaker LS-166/U -----	18d	14	Unpacking -----	105	82
Elevated Antenna RC-292 -----	110	90	Monitoring:		
Equipment performance checklist -----	87	62	Circuits -----	79	53
Filament trouble location -----	90d	66	From Control Box C-375/VRC --	59c	44
Forms and records -----	3	1	From Control Group AN/GRA-6--	62c	45
Frequency coverage of receiver-trans-	10	7	General -----	40	34
mitters.			Theory of operation -----	70	51
Frequency selection -----	58	44	Unit -----	112	90
Generator G-8/GRC -----	103a	80	Mounting MT-327/GR:		
Handset H-33/PT:			Description and use -----	14	10
Description and use -----	16d; 18e	12; 14	Mounting continuity tests -----	Table III	62-65
Use in Modification Kit MX-898/	103g	82	Trouble shooting -----	92	69
GR.			Vehicular installation -----	23	17
Headset-Microphone H-63/U -----	18c	14	Mounting MT-652/GR -----	103f	81
Headset Navy Type CW-49507 -----	18g	15	Nomenclature -----	2	1
High-power transmission -----	75	52	Operation:		
Interference -----	49	41	Frequency selection -----	58	44
Installation, scope of instructions -----	20	17	Push-to-talk -----	60c	45
Interconnections -----	33	27	Remote push-to-talk -----	62f	46
Local Control C-434/GRC:			Ringling -----	60b	45
Controls -----	48a	38	Squelch and volume adjustments--	57	44
Use -----	16b	12	Starting of radio set -----	60a	45
Local push-to-talk operations -----	79	53	Starting procedure -----	56	44
Localizing procedures -----	88	65	Stopping procedure -----	61	45
Low-power transmission -----	76	53	Operation from Control Box C-375/		
Mast Base AB-15/GR:			VRC: -----	59	44
Mounting -----	29	26	Monitoring -----	59c	44
Vehicular provisions -----	26	23	Push-to-talk -----	59d	45
Mast Sections AB-22/GR, AB-23/GR,	103c	81	Operation from Control Group AN/		
and AB-24/GR.			GRA-6: -----	62	45
Mast Sections MS-116-A, MS-117-A,			Local push-to-talk -----	62d; 79	46; 53
and MS-118-A:			Monitoring -----	62c; 79	45; 53
Installation -----	30	26	Remote push-to-talk -----	80	54
Spares for Radio Sets AN/VRC-	19d	16	Ringling circuit -----	77	53
16 and -17.			Telephone circuit -----	78	53
Spares for Radio Set AN/VRC-18	19e	16	Telephone communication -----	62e	46
Methods of destruction -----	117	92	Operation from unit panel -----	60	45
Microphone M-29/U -----	18f	14	Operation of receiver-transmitter with	108	86
Minor components -----	17	12	Generator G-8/GRC.		
Modes of operation:			Operation of receiver-transmitter with	107	84
Duplex -----	113	90	Generator G-8/GRC and Battery		
Duplex telephone facilities -----	42	34	Case CY-590/GRC.		
Monitoring -----	40	34	Operational check -----	37	30
Push-to-talk -----	41	34	Operational controls -----	72	51
Modification Kit MX-898/GR:			Operational procedures -----	55	43
Applications -----	104	82	Packaging data -----	8	5
Components -----	103	80	Power Cable Assembly CX-1209/U --	103d	81
Controls -----	106	84	Power Cable Assembly CX-1210/U --	103e	81
General -----	101	80	Power input circuits -----	67; 71	49; 51
			Power Supplies PP-109/GR and PP-		
			112/GR:		
			Circuits -----	74	52

	<i>Paragraphs</i>	<i>Page</i>		<i>Paragraphs</i>	<i>Page</i>
Controls	44	34	Receiver-Transmitters RT-66/GRC, RT-67/GRC, and RT-68/GRC:		
Description and use	11	9	(Continued)		
Installation	31	26	Tuning controls	50	41
Replacement of parts	97	70	Unit theory:		
Spare parts	19b	16	Receiving circuits	84	58
Trouble shooting	90	66	Transmitting circuits	83	56
Unit theory	82	54	Receiver-transmitter receiving cir- cuits:		
Presetting detented channels	52	41	Filament	68	49
Purpose of equipment	4	2	Monitoring	70	51
Push-to-talk operation:	41; 60c 34; 45		Power input	67	49
From Control Box C-375/VRC: ..	59d	45	Receiver plate and screen supply ..	69	50
High-power transmission	75	52	Unit theory	84	58
Low-power transmission	76	53	Remote Control C-433/GRC:		
Operational controls	72	51	Controls	48b	40
Power input circuits	71	51	Use	16c	12
Power supply circuits	74	52	Remote operation with Modification Kit MX-898/GR.	109	87
Transmit-control relays			Remote push-to-talk operation	62f; 80 46; 54	
From Control Group AN/GRA-6:	73	51	Repacking for shipment or limited storage	115	91
Local	62d	46	Replacement of parts:		
Remote	62f	46	Auxiliary receiver	99	75
Radio Receivers R-108/GRC, R-109/ GRC, and R-110/GRC:			Cases	96	70
Alinement	36	30	Control Group AN/GRA-6	100	77
Controls	46	36	General	95	70
Description and use	12	9	Receiver-transmitter	98	73
Installation	32	27	Receiver-transmitter power sup- ply.	97	70
Operation from panel	60b	45	Ringling	60b	45
Replacement of parts	99	75	Ringling circuit	77	53
Spare parts	19c	16	Running spares:		
Squelch and volume-level adjust- ments.	57	44	Storage	39a	33
Starting procedure	60b	45	Suggested list for packaging	39a	33
Trouble shooting	91	68	Supplied	19	16
Tuning	54	42	Scope of manual	1	1
Unit theory	85	60	Squelch and volume-level adjustments ..	57	44
Radio Set AN/VRC-7	111	90	Starting procedure	56; 60a 44; 45	
Receiver-transmitter filament circuits ..	68	49	Stopping procedure	61	45
Receiver-transmitter plate and screen supply.	69	50	Storage of equipment not in use	39	33
Receiver-Transmitters RT-66/GRC, RT-67/GRC, and RT-68/GRC:			Substitute accessories	18h	15
Antenna tuning	35	29	System description, general	9	6
Controls	45	35	System diagram	65	48
Description and use	10	7	System legend	66	48
Installation	31	26	Tables:		
Operation from panel	60	45	Components	Table I	4
Operation with Generator G-8/ GRC.	108	86	Continuity measurements at Con- trol Box C-375/VRC.	Table IV	70
Operation with Generator G-8/ GRC and Battery Case CY- 590/GRC.	107	84	Equipment performance checklist ..	Table V	71
Push-to-talk operation	60c	45	Mounting MT-327/GRC, continu- ity tests.	Table III	62-65
Receiver tuning	35a	29	Vehicular installation units	Table II	5
Replacement of parts	98	73	Technical characteristics	5	2
Ringling	60b	45	Technical manuals, storage	39b	33
Spare parts	19a	16	Telephone circuit	78	53
Squelch- and volume-level adjust- ments.	57	44	Telephone communication using Con- trol Group AN/GRA-6.	62e	46
Starting procedure	60a	45	Transmitting circuits, unit theory ---	83	56
Stopping procedure	61	45	Transmit-control relays	73	51
Transmitter tuning	35b	29			
Trouble-shooting	90	66			

	<i>Paragraphs</i>	<i>Page</i>		<i>Paragraphs</i>	<i>Page</i>
Trouble-shooting:			Tuning (Continued)		
Auxiliary receiver -----	91	68	Channel selection -----	51	41
Cables -----	89	65	Continuous tuning -----	53	42
Control Box C-375/VRC -----	93	70	Presetting detented channels -----	52	41
Control Group AN/GRA-6 -----	94	70	Receiver-transmitter controls -----	50	41
Filament trouble location -----	90 <i>d</i>	66	Units, removal -----	114 <i>c</i>	91
Mounting -----	92	69	Unpacking:		
Receiver-transmitter -----	90	66	General instructions -----	21	17
Receiver-transmitter power supply.	90	66	Instructions -----	23	17
Scope -----	86	62	Vehicular Installation Units -----	Table II	5
Tuning:			Weight and volume of boxes -----	8 <i>a</i>	5
Auxiliary receiver -----	54	42			

U. S. GOVERNMENT PRINTING OFFICE: 1951-946160

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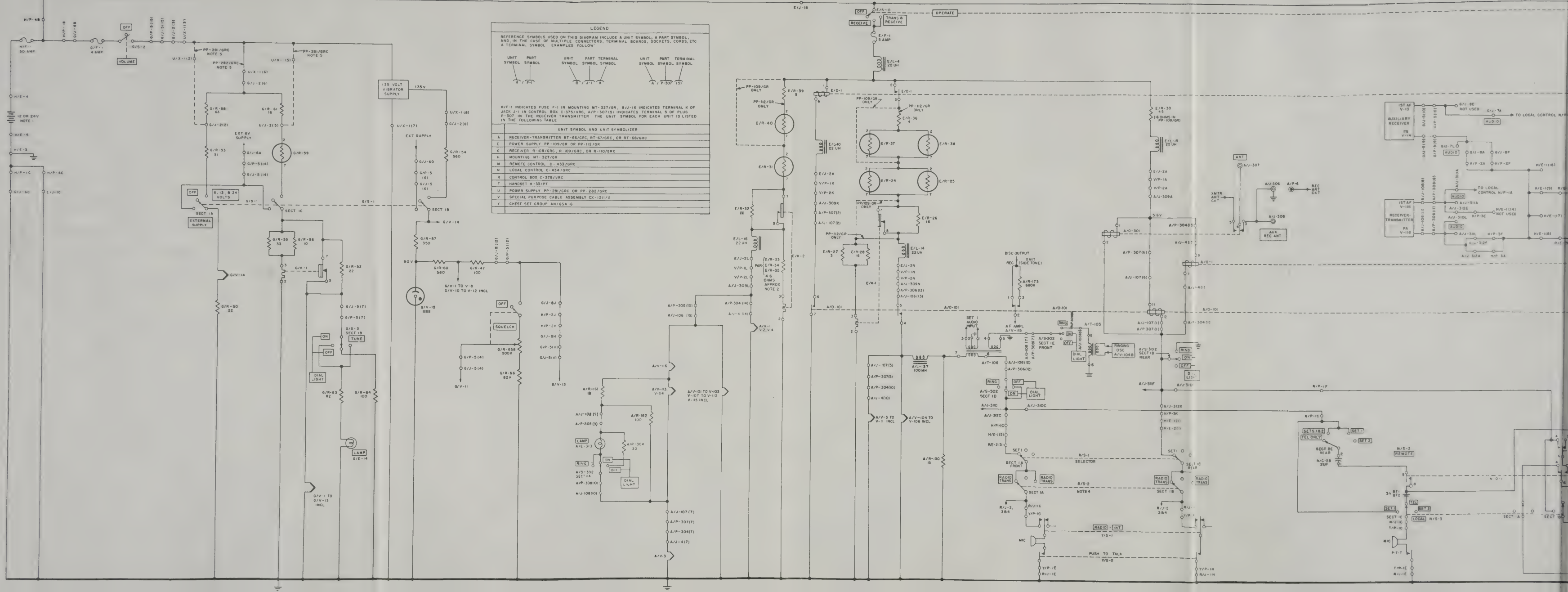
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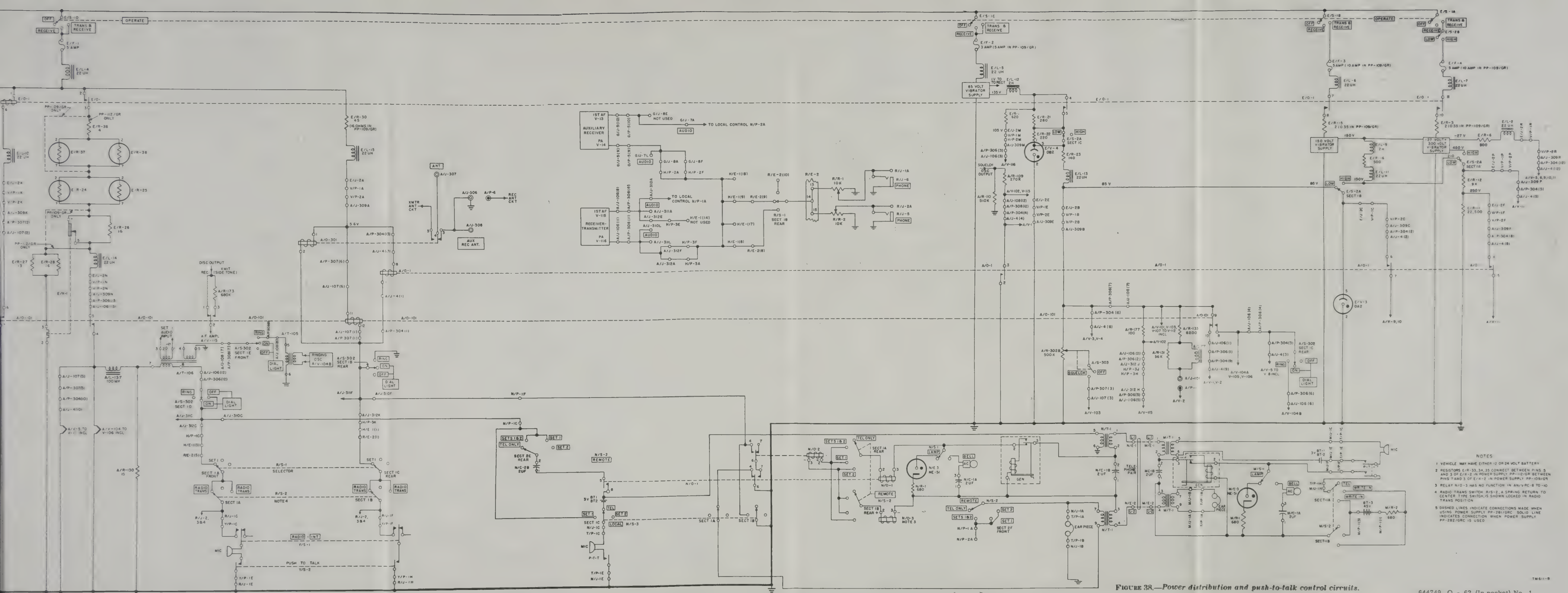
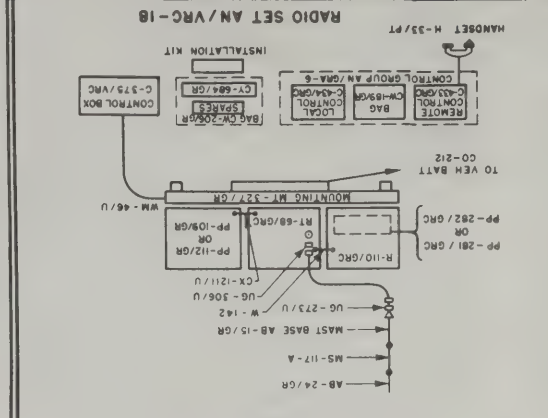
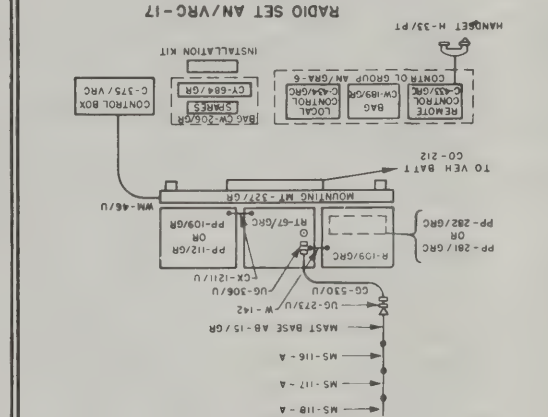
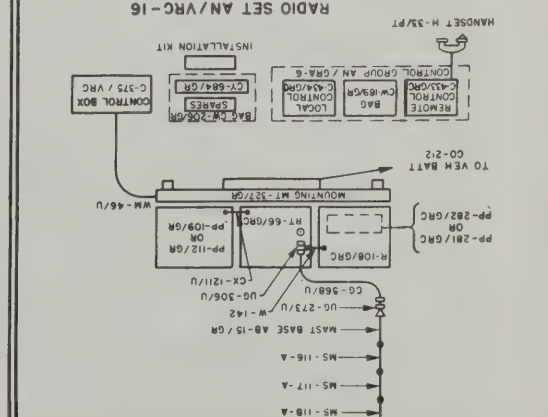
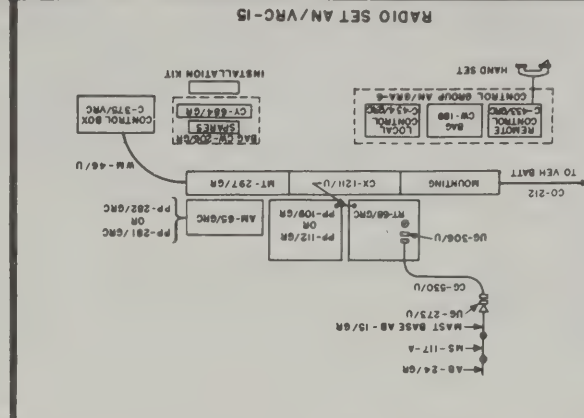
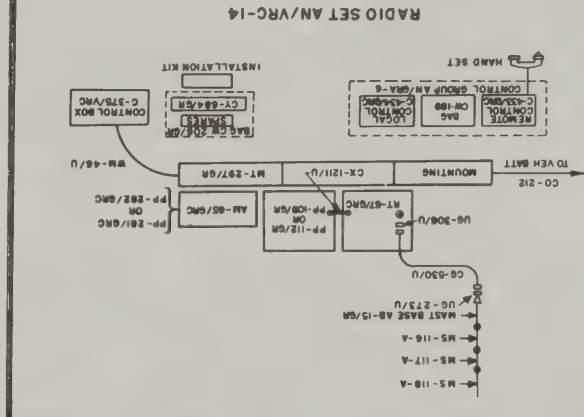
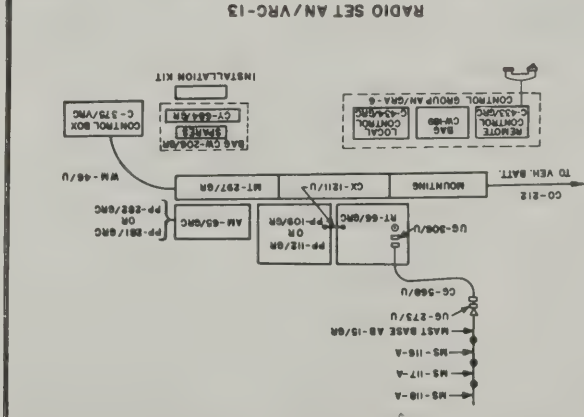
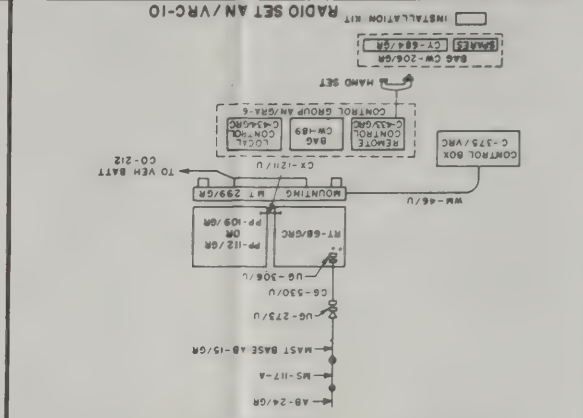
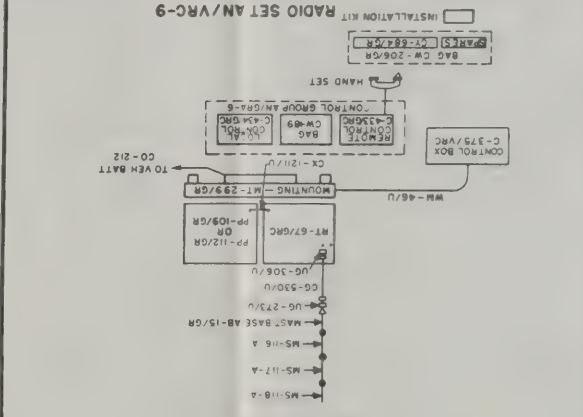
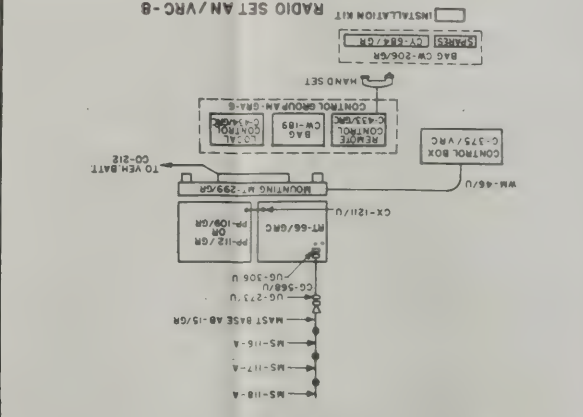
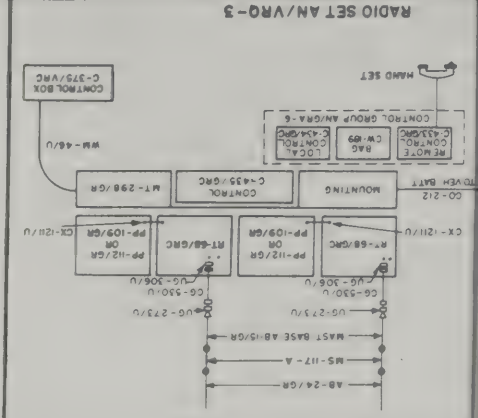
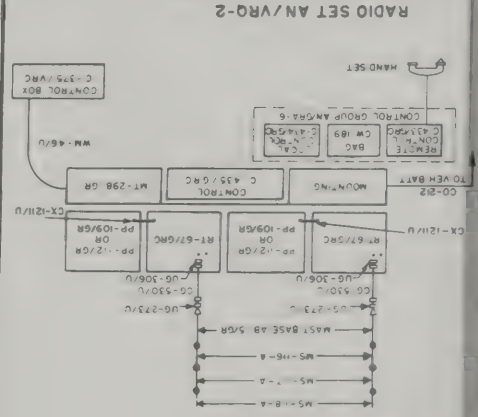
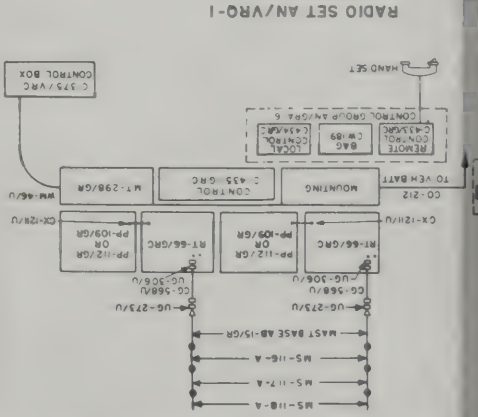


FIGURE 38.—Power distribution and push-to-talk control circuits.



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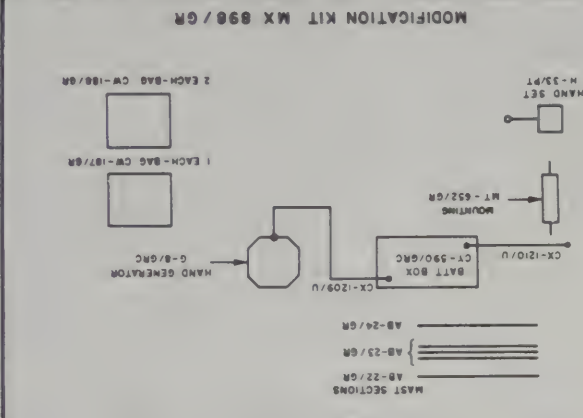
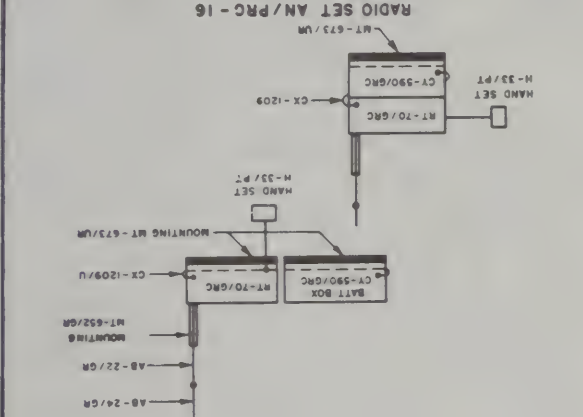
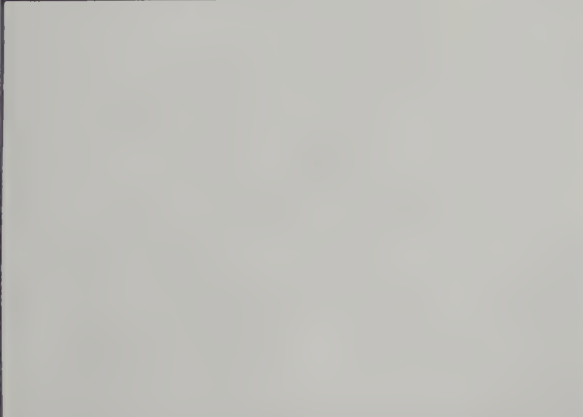
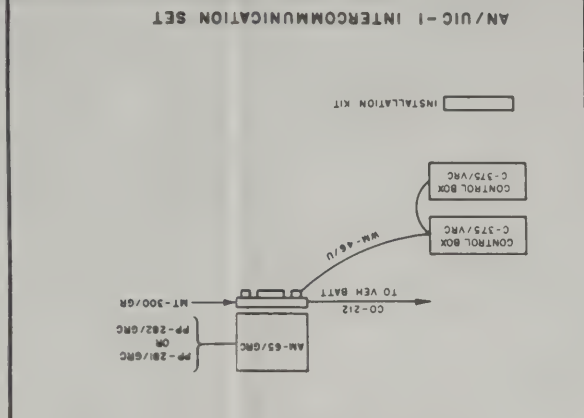
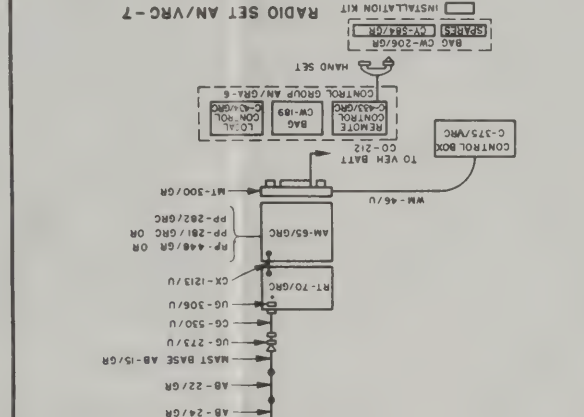
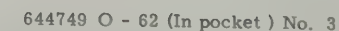


FIGURE 64.—The standardized series of J-m sets.



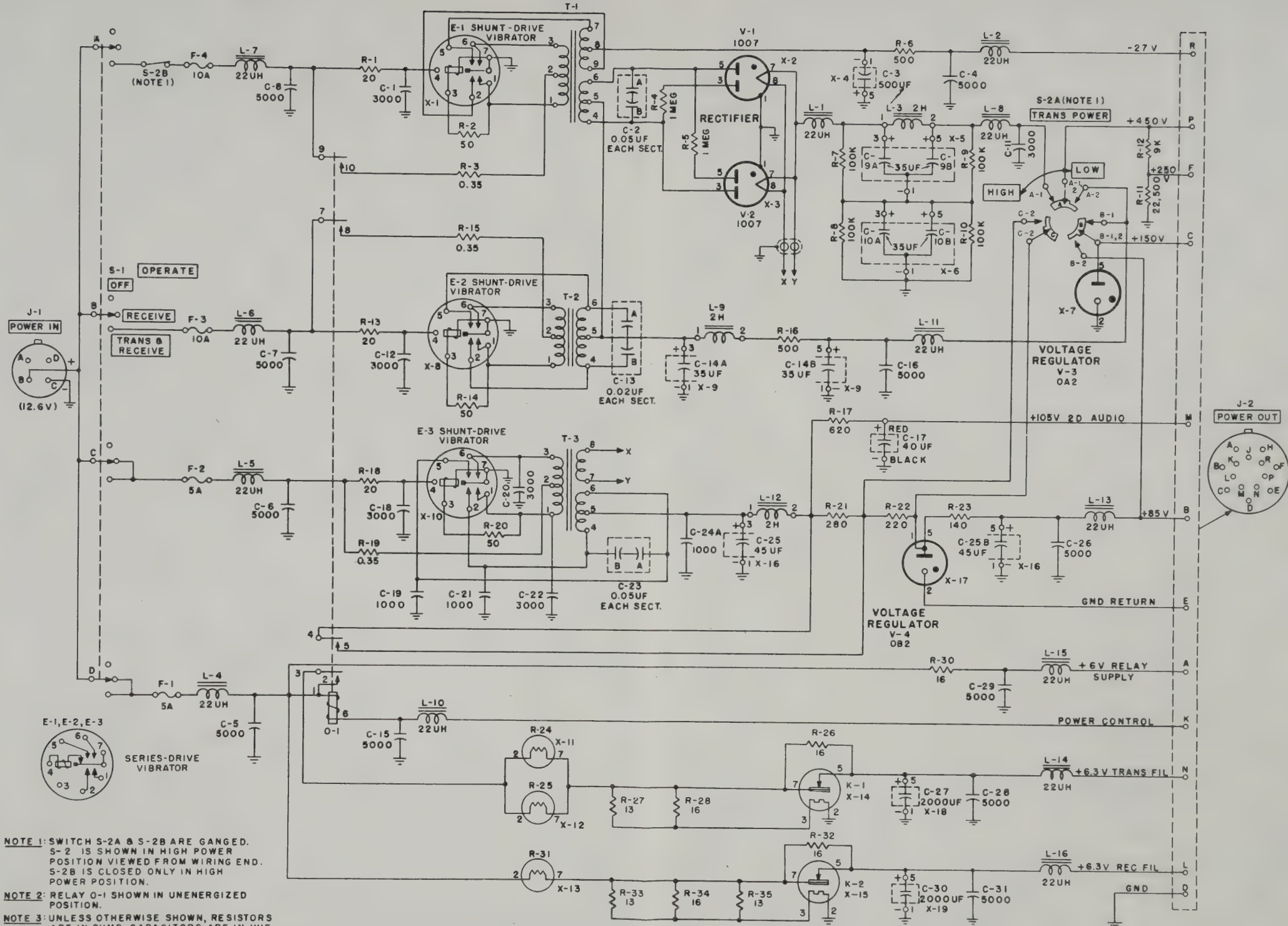


FIGURE 75.—Power Supply PP-109/GR, schematic diagram.

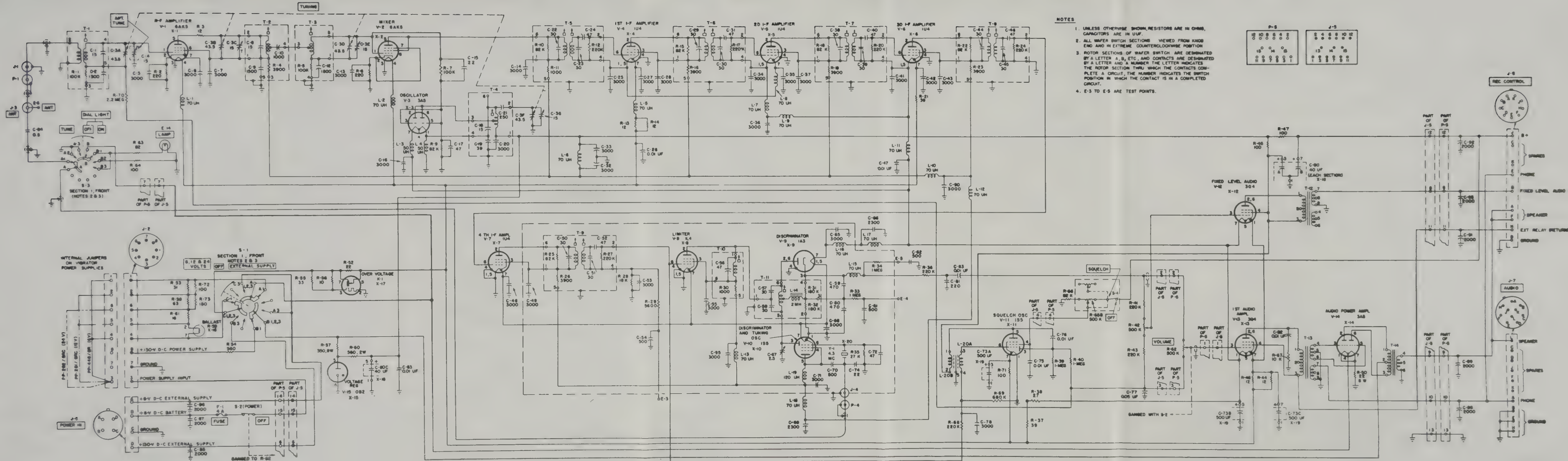
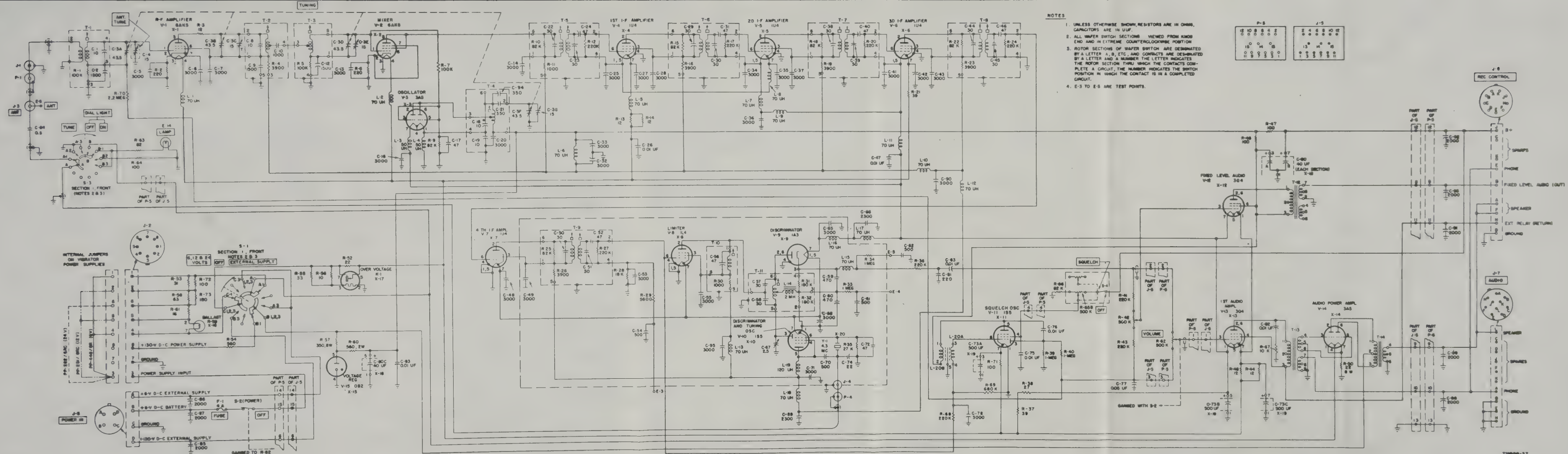
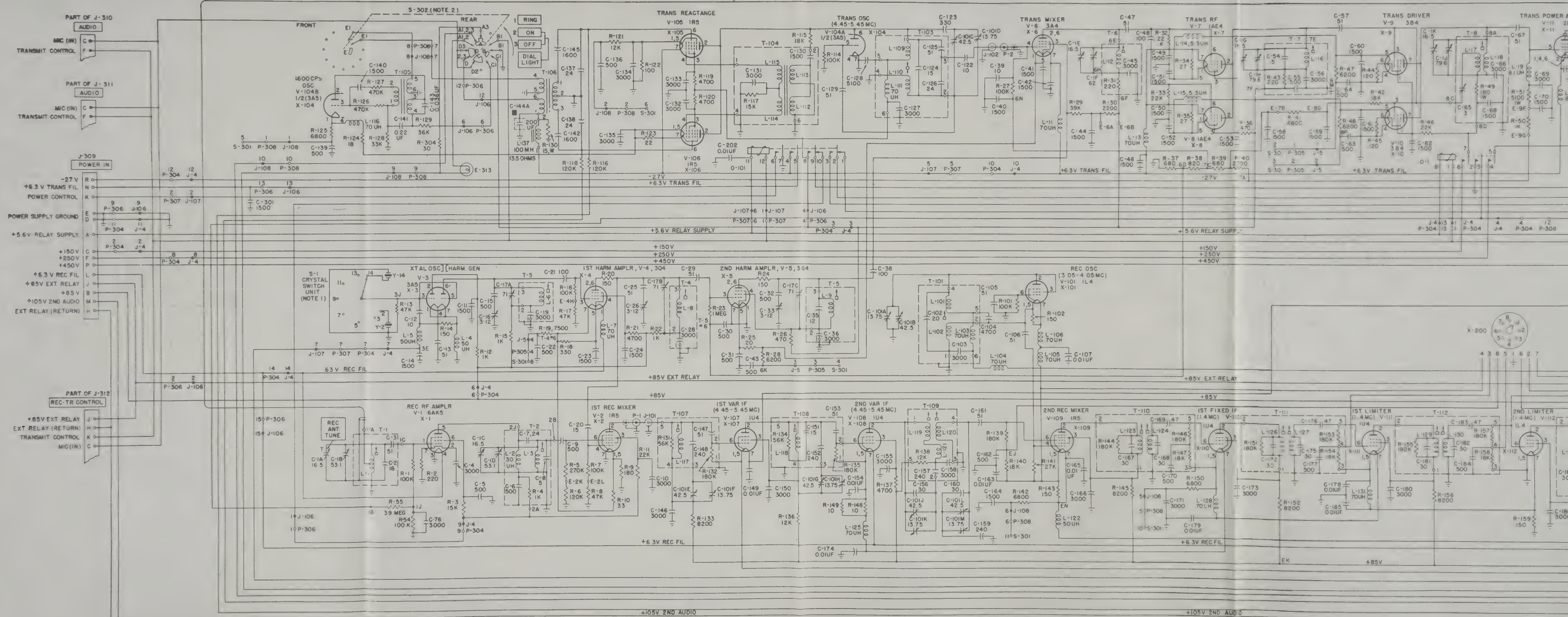


FIGURE 76.—Radio Receiver R-108/GRC, schematic diagram.



644749 O - 62 (In pocket) No. 6







644749 O - 62 (In pocket) No. 8

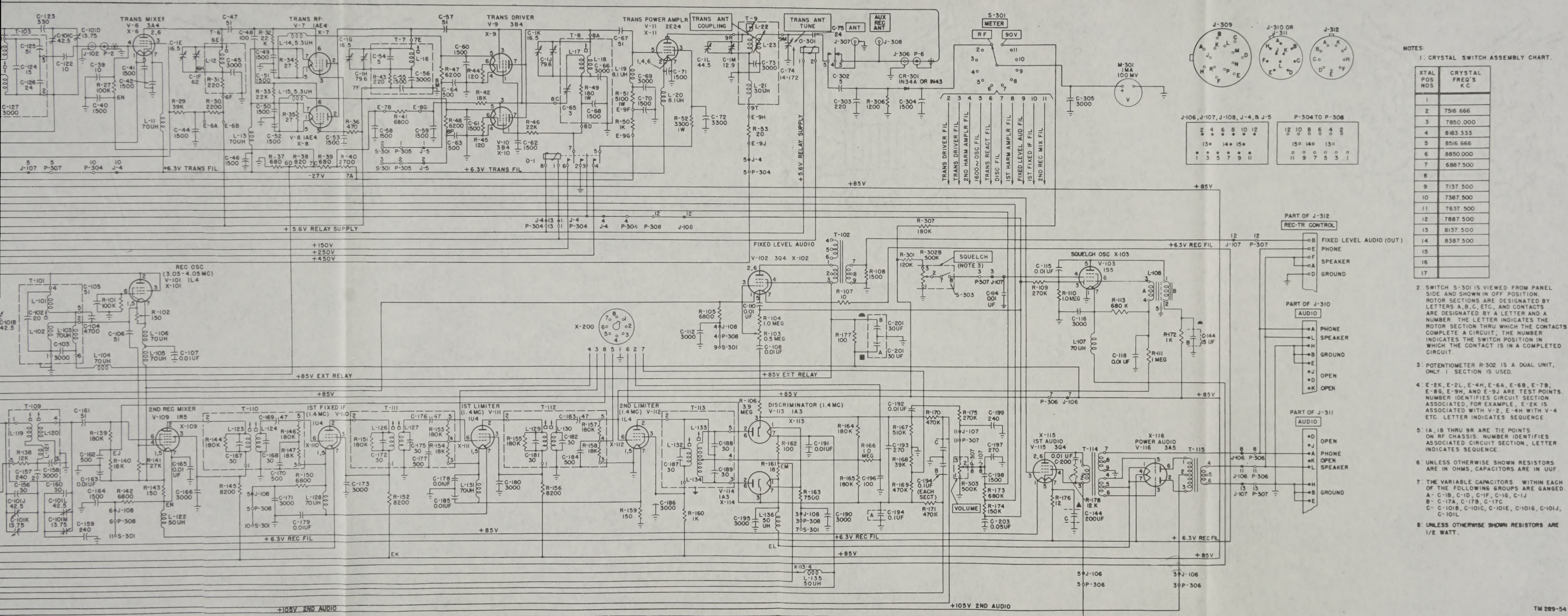


FIGURE 80.—Receiver-Transmitter RT-67/GRC, schematic diagram.

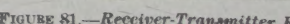


FIGURE 81.—Receiver-Transmitter.

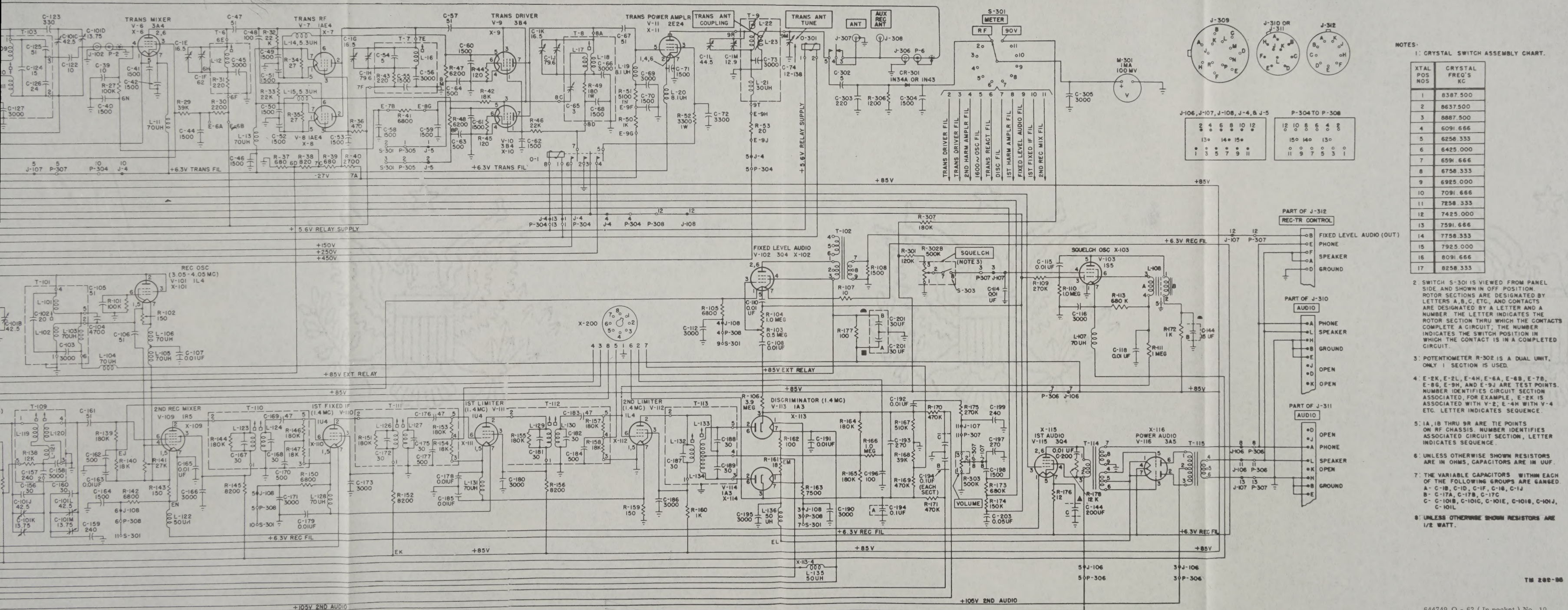


FIGURE 81.—Receiver-Transmitter RT-68/GRC, schematic diagram.

TM 11-611, Radio Sets AN/VRC-16, AN/VRC-17, and AN/VRC-18